

**DRAFT PROPOSED RULES**

**WYOMING DEPARTMENT OF ENVIRONMENTAL QUALITY**

**SOLID AND HAZARDOUS WASTE DIVISION**

**HAZARDOUS WASTE MANAGEMENT**

**CHAPTER 11**

**INTERIM STATUS STANDARDS FOR OWNERS  
AND OPERATORS OF HAZARDOUS  
WASTE TREATMENT, STORAGE, AND DISPOSAL FACILITIES**

2007

DEPARTMENT OF ENVIRONMENTAL QUALITY  
SOLID AND HAZARDOUS WASTE DIVISION

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**Bold = State added language**    ^ = Federal Language deleted

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CHAPTER 11

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WASTE TREATMENT, STORAGE, AND DISPOSAL FACILITIES

265/Subpart A Section 1. GENERAL

265.1 (a) PURPOSE, SCOPE, AND APPLICABILITY.

265.1(a) (i) The purpose of this Chapter and Chapter 5 of these rules and regulations is to establish minimum standards for the State of Wyoming that define the acceptable management of hazardous waste during the period of interim status and until certification of final closure or, if the facility is subject to post-closure requirements, until post-closure responsibilities are fulfilled.

265.1(b) (ii) Except as provided in Chapter 11, Section 30(a)(ii) of these rules and regulations, the standards of this Chapter and Chapter 10, Sections 18(a), ~~and (b)~~ and (c) of these rules and regulations, apply to owners and operators of facilities that treat, store or dispose of hazardous waste who have fully complied with the requirements for interim status under Section 2(a) of this Chapter, Chapter 3, Section 2(a) of these rules and regulations, and W.S. 35-11-503(d) until either a permit is issued under W.S. 35-11-503(d) and/or RCRA Section 3005 or until applicable closure and post-closure responsibilities under Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations are fulfilled, and to those owners and operators of facilities in existence on November 19, 1980 who have failed to provide timely notification as required by Chapter 1, Section 1(h) and W.S. 35-11-503(d), and/or failed to file Part A of the permit application as required by Chapter 3, Section 2(a)(v) and (vii) of these rules and regulations. The standards of this Chapter also apply to those existing hazardous waste management facilities who have failed to provide timely notification as required by Chapter 1, Section 1(h) and W.S. 35-11-503(d) of these rules and regulations and/or failed to file Part A of the permit application as required by Chapter 3, Sections 2(a)(v) and (vii) of these rules and regulations. These standards apply to all treatment, storage and disposal of hazardous waste at these facilities after the effective date of these regulations, except as specifically provided otherwise in Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules—and regulations or Chapter 2 of these rules and regulations.

265.1(c) (iii) The requirements of Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations do not apply to:

265.1(c)(1) (A) A person disposing of hazardous waste by means of ocean disposal subject to a permit issued under the Marine Protection, Research, and Sanctuaries Act;

265.1(c)(2) (B) Reserved.

265.1(c)(3) (C) The owner or operator of a POTW which treats, stores, or disposes of hazardous waste;

[Comment: The owner or operator of a facility under sections 1(a)(iii)(A) through (C) of this Chapter is subject to the

requirements of Chapter 5 and 10 of these rules and regulations to the extent they are included in a permit by rule granted to such a person under Chapter 7 of these rules and regulations.]

- 265.1(c)(4) (D) Reserved.
- 265.1(c)(5) (E) The owner or operator of a facility permitted **under the Wyoming Environmental Quality Act** to manage municipal or industrial waste materials, if the only hazardous waste the facility treats, stores, or disposes of is excluded from regulation under Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations by Chapter 2, Section 1(e) of these rules and regulations;
- 265.1(c)(6) (F) The owner or operator of a facility managing recyclable materials described in Chapter 2, Sections 1(f)(i)(B),(C), and (D) of these rules and regulations (except to the extent that requirements of this Chapter are referred to in Chapter 12 of these rules and regulations);
- 265.1(c)(7) (G) A generator accumulating waste on-site in compliance with Chapter 8, Section 3(e) of these rules and regulations, except to the extent the requirements are included in Chapter 8, Section 3(e) of these rules and regulations;
- 265.1(c)(8) (H) A farmer disposing of waste pesticides from his or her own use in compliance with Chapter 8, Section 7(a) of these rules and regulations; or
- 265.1(c)(9) (I) The owner or operator of a totally enclosed treatment facility, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations;
- 265.1(c)(10) (J) The owner or operator of an elementary neutralization unit or a wastewater treatment unit as defined in Chapter 1, Section 1(f)(i) of these rules and regulations, provided that if the owner or operator is diluting hazardous ignitable (D001) wastes (other than the D001 High TOC Subcategory defined in Chapter 13, Section 4(a), Table "Treatment Standards for Hazardous Wastes"), or reactive (D003) waste, to remove the characteristic before land disposal, the owner/operator must comply with the requirements set out in Section 4(h)(ii) of this Chapter.
- (K) The following:
- 265.1(c)(11)(i) (I) Except as provided in Section 1(a)(iii)(K)(II) of this Chapter, a person engaged in treatment or containment activities during immediate response to any of the following situations:
- ... (i) (A) (1.) A discharge of a hazardous waste;
- ... (i) (B) (2.) An imminent and substantial threat of a discharge of a hazardous waste;
- ... (i) (C) (3.) A discharge of a material which, when discharged, becomes a hazardous waste.
- ... (i) (D) (4.) An immediate threat to human health, public safety, property, or the environment, from the known or suspected presence of military munitions, other explosive material, or an explosive device, as determined by an explosive or munitions emergency response specialist as defined in Chapter 1, Section 1(f)(i) of these rules and regulations.
- ... (ii) (II) An owner or operator of a facility



otherwise regulated by Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations must comply with all applicable requirements of Sections 5 and 6 of this Chapter.

...(iii) (III) Any person who is covered by Section 1(a)(iii)(K)(I) of this Chapter and who continues or initiates hazardous waste treatment or containment activities after the immediate response is over is subject to all applicable requirements of Section 1 and sections 4 through 31 of this Chapter and Chapter 5 of these rules and regulations and Chapter 1, Sections 1(h)-1(j); Chapter 3; Chapter 4; Chapter 6; Chapter 7; and Chapter 11, Section 2 of these rules and regulations for those activities.

...(iv) (IV) In the case of an explosives or munitions emergency response, if a Federal, State, Tribal or local official acting within the scope of his or her official responsibilities, or an explosives or munitions emergency response specialist, determines that immediate removal of the material or waste is necessary to protect human health or the environment, that official or specialist may authorize the removal of the material or waste by transporters who do not have EPA identification numbers and without the preparation of a manifest. In the case of emergencies involving military munitions, the responding military emergency response specialist's organizational unit must retain records for three years identifying the dates of the response, the responsible persons responding, the type and description of material addressed, and its disposition.

265.1(c)(12) (L) A transporter storing manifested shipments of hazardous waste in containers meeting the requirements of Chapter 8, Section 3(a) of these rules and regulations at a transfer facility for a period of ten (10) days or less.

265.1(c)(13) (M) The addition of absorbent material to waste in a container (as defined in Chapter 1, Section 1(f)(i) of these rules and regulations) or the addition of waste to the absorbent material in a container provided that these actions occur at the time waste is first placed in the containers; and sections 4(h)(ii), 10(b), and 10(c) of this Chapter are complied with.

265.1(c)(14) (N) Universal waste handlers and universal waste transporters (as defined in Chapter 1, Section 1(f)(i) of these rules and regulations) handling the wastes listed below. These handlers are subject to regulation under Chapter 14 of these rules and regulations, when handling the below listed universal wastes.

...(i) (I) Batteries as described in Chapter 14, Section 1(b) of these rules and regulations;

...(ii) (II) Pesticides as described in Chapter 14, Section 1(c) of these rules and regulations;

...(iii) (III) Thermostats as described in Chapter 14, Section 1(d) of these rules and regulations; and

...(iv) (IV) ~~Mercury-Containing~~ Lamps as described in Chapter 14, Section 1(e) of these rules and regulations.

265.1(d) (iv) The following hazardous wastes must not be managed at facilities subject to regulation under Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations.

265.1(d)(1) (A) EPA Hazardous Waste Nos. F020, F021, F022, F023, F026, or F027 unless:

...(i) (I) The wastewater treatment sludge is

generated in a surface impoundment as part of the plant's wastewater treatment system **which has been permitted under Article 3 of the Act;**

- ... (ii) (II) The waste is stored in tanks or containers **permitted under Article 2, 3, and/or 5 of the Act;**
- ... (iii) (III) The waste is stored or treated in waste piles that meet the requirements of Chapter 10, Section 11(a)(iii) of these rules and regulations, as well as all other applicable requirements of Section 13 of this Chapter **and such waste piles are permitted under Articles 2, 3, and/or 5 of the Act;**
- ... (iv) (IV) The waste is burned in incinerators that are certified pursuant to the standards and procedures in Section 16(m) of this Chapter **and which are permitted under Articles 2 and 5 of the Act;** or
- ... (v) (V) The waste is burned in facilities that thermally treat the waste in a device other than an incinerator and that are certified pursuant to the standards and procedures in Section 17(m) of this Chapter **and which are permitted under Articles 2 and 5 of the Act.**

265.1(e) (v) The requirements of Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations apply to owners or operators of all facilities which treat, store or dispose of hazardous waste referred to in Chapter 13 of these rules and regulations, and the Chapter 13 standards of these rules and regulations are considered material conditions or requirements of the Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 interim status standards of these rules and regulations. **Additionally, permitting standards, conditions, or requirements of any rule applicable to such facilities under the Act are considered material conditions or requirements of the interim status standards of this Chapter.**

265.1(c)(4) (vi) The requirements of 40 CFR part 265 do not apply to a person who treats, stores, or disposes of hazardous waste except that:

- ... (i) (A) **^ Disposal of hazardous waste by means of underground injection is regulated under Chapters VIII, IX, and XIII of the Wyoming Water Quality Rules and Regulations.**
- ... (ii) (B) Any person who treats, stores, or disposes of hazardous waste, if Wyoming has not been authorized to carry out the requirements and prohibitions applicable to the treatment, storage, or disposal of hazardous waste at his or her facility **^ is subject to 40 CFR part 265.** The requirements and prohibitions that are applicable until Wyoming receives authorization to carry them out include all Federal program requirements identified in 40 CFR 271.1(j);
- (C) Any person who treats, stores or disposes of hazardous waste **^ at a facility which was not covered by standards under 40 CFR 265 when Wyoming obtained authorization, and for which EPA promulgates standards under 40 CFR 265 after Wyoming is authorized, is subject to 40 CFR part 265.** This paragraph will only apply until Wyoming is authorized to permit such facilities under subpart A of 40 CFR part 271.

265.1(f) (vii) Chapter 12, Section 19(f) of these rules and regulations identifies when the requirements of this Chapter apply to the storage of military munitions classified as waste material under Chapter 12, Section 19(c) of these rules and regulations. The treatment and disposal of hazardous waste military munitions are

subject to the applicable permitting, procedural, and technical standards in Chapters 1 through 11; Chapter 12, Sections 1 through 8, 19 and 20; and Chapter 13.

265.2-265.3 (b)-(c) RESERVED.

265.4 (d) IMMINENT HAZARD ACTION.

(i) Notwithstanding any other provisions of these rules and regulations, enforcement actions may be brought pursuant to W.S. 35-11-503(d); W.S. 35-11-115; Articles 7 and 9 of the Wyoming Environmental Quality Act; Chapter 1, Section 1(k)(i) of these rules and regulations; or RCRA Section 7003.

Part 270/Subpart G Section 2. INTERIM STATUS

270.70 (a) QUALIFYING FOR INTERIM STATUS.

270.70(a) (i) Any person who owns or operates an 'existing HWM facility' or a facility in existence on the effective date of amendments to **the Environmental Quality Act and to Chapter 2 of these rules and regulations** that render the facility subject to the requirement to have a hazardous waste management facility permit shall **be eligible to receive** interim status and shall be treated as having been issued a permit **under the Act, if the Director determines the owner or operator has:**

270.70(a)(1) (A) Complied with the requirements of Chapter 1, Section 1(h) of these rules and regulations and W.S. 35-11-503(d) pertaining to notification of hazardous waste activity, or

270.70(a)(2) (B) Complied with the requirements of Chapter 3, Section 2(a) of these rules and regulations governing submission of Part A applications.

270.70(b) (ii) Failure to qualify for interim status. If the Department has reason to believe upon examination of a Part A application that it fails to meet the requirements of Chapter 3, Section 2(d) of these rules and regulations, it shall notify the owner or operator in writing of the apparent deficiency. Such notice shall specify the grounds for the Department's belief that the application is deficient. The owner or operator shall have 30 days from receipt to respond to such a notification and to explain or cure the alleged deficiency in his or her Part A application. If, after such notification and opportunity for response, the Department determines that the application is deficient it may take appropriate enforcement action.

270.70(c) (iii) Section 2(a)(i) of this Chapter shall not apply to any facility which has been previously denied a State hazardous waste management facility permit or a RCRA permit if authority to operate the facility under the Act or RCRA has been previously terminated.

270.71 (b) OPERATION DURING INTERIM STATUS.

270.71(a) (i) During the interim status period the facility shall not:

270.71(a)(1) (A) Treat, store, or dispose of hazardous waste not specified in Part A of the permit application;

270.71(a)(2) (B) Employ processes not specified in Part A of the permit application;

270.71(a)(3) (C) Exceed the design capacities specified in Part A of the permit application; or

(D) Operate in any manner which has not been previously authorized by a permit issued under Articles 2, 3, 4, and/or 5 of the Act, if applicable.

270.71(b) (ii) Interim status standards. During interim status, owners or operators shall comply with interim status standards in Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations, **and with applicable rules, regulations, or permits issued under Articles 2, 3, 4, and/or 5 of the Act.**

270.72 (c) CHANGES DURING INTERIM STATUS.

270.72(a) (i) Except as provided in Section 2(c)(ii) of this Chapter, the owner or operator of an interim status facility may make the following changes at the facility:

270.72(a)(1) (A) Treatment, storage, or disposal of new hazardous wastes not previously identified in Part A of the permit application (and, in the case of newly listed or identified wastes, addition of the units being used to treat, store, or dispose of the hazardous wastes on the effective date of the listing or identification **under Chapter 2 of these rules and regulations**) if the owner or operator submits a revised Part A permit application prior to such treatment, storage, or disposal, **and further provided, that the owner or operator has obtained all necessary permits or permit modifications required under Articles 2, 3, 4, and 5 of the Act;**

270.72(a)(2) (B) Increases in the design capacity of processes used at the facility if the owner or operator submits a revised Part A permit application prior to such a change (along with a justification explaining the need for the change), **if the owner or operator has obtained all necessary permits or permit modifications required under Articles 2, 3, 4, and 5 of the Act,** and the Director approves the changes because:

...(i) (I) There is a lack of available treatment, storage, or disposal capacity at other hazardous waste management facilities, or

...(ii) (II) The change is necessary to comply with a Federal, State, or local requirement.

270.72(a)(3) (C) Changes in the processes for the treatment, storage, or disposal of hazardous waste or addition of processes if the owner or operator submits a revised Part A permit application prior to such a change (along with a justification explaining the need for the change), **if the owner or operator has obtained all necessary permits or permit modifications required under Articles 2, 3, and 5 of the Act,** and the Director approves the change because:

...(i) (I) The change is necessary to prevent a threat to human health and the environment because of an emergency situation, or

...(ii) (II) The change is necessary to comply with a Federal, State, or local requirement.

270.72(a)(4) (D) Changes in the ownership or operational control of a facility if the new owner or operator submits a revised Part A permit application no later than 90 days prior to the scheduled change. When a transfer of operational control of a facility occurs, the former owner or operator shall comply with the requirements of Chapter 5 of these rules and regulations (Financial Requirements **for interim status facilities**), until the new owner or operator has demonstrated to the Director that he or she is complying

with the requirements of that Section. The new owner or operator must demonstrate compliance with Chapter 5 requirements **for interim status facilities** within six (6) months of the date of the change in ownership or operational control of the facility. Upon demonstration to the Director by the new owner or operator of compliance with Chapter 5 **requirements for interim status facilities**, the Director shall notify the former owner or operator in writing that he or she no longer needs to comply with Chapter 5 **requirements for interim status facilities** as of the date of demonstration. All other interim status duties are transferred effective immediately upon the date of the change in ownership or operational control of the facility.

- 270.72(a)(5) (E) Changes made in accordance with an interim status corrective action order issued by the EPA under RCRA Section 3008(h) or other Federal authority, by the Director under Section 8(f) of this Chapter and W.S. 35-11-503(d), or by a court in a judicial action brought by the EPA or by Wyoming under **Article 9 of the Act**. Changes under Section 2(c)(i) of this Chapter are limited to the treatment, storage, or disposal of waste materials from releases that originate within the boundary of the facility.
- 270.72(a)(6) (F) Addition of newly regulated units for the treatment, storage, or disposal of hazardous waste if the owner or operator submits a revised part A permit application on or before the date on which the unit becomes subject to the new requirements.
- 270.72(b) (ii) Except as specifically allowed under Section 2(c)(ii) of this Chapter, changes listed under Section 2(c)(i) of this Chapter may not be made if they amount to reconstruction of the hazardous waste management facility. Reconstruction occurs when the capital investment in the changes to the facility exceeds 50 percent of the capital cost of a comparable entirely new hazardous waste management facility. If all other requirements are met, **and the facility owner or operator has received all approvals or permit modifications required under Articles 2, 3, 4, and 5 of the Environmental Quality Act**, the following changes may be made even if they amount to a reconstruction:
- 270.72(b)(1) (A) Changes made solely for the purposes of complying with the requirements of Section 11(d) of this Chapter for tanks and ancillary equipment.
- 270.72(b)(2) (B) If necessary to comply with Federal, State, or local requirements, changes to an existing unit, changes solely involving tanks or containers, or addition of replacement surface impoundments that satisfy the standards of Chapter 10, Sections 2, 10, 13, and 14 and Chapter 11, Sections 12, 15, and 16 of these rules and regulations and W.S. 35-11-503(d), **provided that the changes or additions have received all approvals or permit modifications required under Articles 2, 3, 4, and 5 of the Act**.
- 270.72(b)(3) (C) Changes that are necessary to allow owners or operators to continue handling newly listed or identified hazardous wastes that have been treated, stored, or disposed of at the facility **under authority of a permit issued under Articles 2, 3, 4, and 5 of the Act**, prior to the effective date of **amendments to the listing and identification rules and regulations in Chapter 2 of these rules and regulations**.
- 270.72(b)(4) (D) Changes during closure of a facility or of a unit within a facility made in accordance with an approved closure plan, **if the plan has received all approvals or permit modifications required under Articles 2, 3, 4, and 5 of the Act**.
- 270.72(b)(5) (E) Changes necessary to comply with an interim status corrective action order issued by the EPA under RCRA Section

3008(h) or other Federal authority, by the Director under Section 8(f) of this Chapter and W.S. 35-11-503(d), or by a court in a judicial action brought by the EPA or by Wyoming under **Article 9 of the Act**, provided that such changes are limited to the treatment, storage, or disposal of waste materials from releases that originate within the boundary of the facility.

270.72(b)(6) (F) Changes to treat or store, in tanks, containers, or containment buildings, hazardous wastes subject to land disposal restrictions imposed by Chapter 13 of these rules and regulations and W.S. 35-11-503(d), provided that such changes are made solely for the purpose of complying with Chapter 13 of these rules and regulations and W.S. 35-11-503(d), **and further provided that the changes have received all approvals or permit modifications required under Articles 2, 3, 4, and 5 of the Act.**

270.72(b)(7) (G) Addition of newly regulated units under Section 2(c)(i)(F) of this Chapter.

270.72(b)(8) (H) Changes necessary to comply with standards under Chapter 5, Section 3 of the Air Quality Standards and Regulations National Emission Standards for Hazardous Air Pollutants From Hazardous Waste Combustors.

270.73 (d) TERMINATION OF INTERIM STATUS. Interim status terminates when:

270.73(a) (i) Final administrative disposition of a permit application is made; or

270.73(b) (ii) Interim status is terminated as provided in Chapter 3, Section 2(a)(v)(E) of these rules and regulations .

270.73(c) (iii) For owners or operators of each land disposal facility which has been granted interim status prior to November 8, 1984, on November 8, 1985, unless:

270.73(c)(1) (A) The owner or operator submits a Part B application for a permit for such facility prior to that date; and

270.73(c)(2) (B) The owner or operator certifies that such facility is in compliance with all applicable groundwater monitoring and financial responsibility requirements.

270.73(d) (iv) For owners or operators of each land disposal facility which is in existence on the effective date of statutory amendments and changes to these rules and regulations that render the facility subject to the requirement to have a State hazardous waste management facility permit and which is granted interim status, twelve (12) months after the date on which the facility first becomes subject to such permit requirement unless the owner or operator of such facility:

270.73(d)(1) (A) Submits a Part B application for a state hazardous waste management facility permit for such facility before the date twelve (12) months after the date on which the facility first becomes subject to such permit requirements; and

270.73(d)(2) (B) Certifies that such facility is in compliance with all applicable groundwater monitoring and financial responsibility requirements.

270.73(e) (v) For owners or operators of any land disposal unit that is granted authority to operate under Section 2(c)(i)(A), (B), or (C) of this Chapter, on the date 12 months after the effective date of such requirement, unless the owner or operator certifies that such unit is in compliance with all applicable groundwater monitoring

and financial responsibility requirements.

270.73(f) (vi) For owners or operators of each incinerator facility which has achieved interim status prior to November 8, 1984, interim status terminates on November 8, 1989, unless the owner or operator of the facility submits a Part B application for a State hazardous waste management facility permit by November 8, 1986.

270.73(g) (vii) For owners or operators of any facility (other than a land disposal or an incinerator facility) which has achieved interim status prior to November 8, 1984, interim status terminates on November 8, 1992, unless the owner or operator of the facility submits a Part B application for a state hazardous waste management facility permit by November 8, 1988.

**Section 3. EFFECT OF FEDERAL PERMITS AND CONSENT AGREEMENTS, STIPULATIONS, AND DECREES UPON STATE ASSUMPTION OF RCRA PRIMACY**

(a) In accordance with Section 3006(b) of the Resource Conservation and Recovery Act, upon approval by the Administrator of the Environmental Protection Agency of the State of Wyoming hazardous waste management regulatory program, these rules and regulations govern the management of hazardous wastes within this state in lieu of EPA's hazardous waste rules.

(b) Upon the effective date of an EPA approval of the State of Wyoming hazardous waste regulatory program,

(i) Permits that have been issued for the operation or post-closure care of any hazardous waste treatment, storage, or disposal facility by the EPA shall be treated as permits issued under these rules and regulations, and shall be enforceable by the Department in the same manner as if such permits were continued to be enforced by EPA;

(ii) Facilities having been granted interim status by EPA shall be considered to have interim status under these rules and regulations and shall be subject to the requirements of this Chapter; and

(iii) To the extent allowed by federal and state law, any consent agreement, stipulation, or decree having been entered between any hazardous waste management facility operator and the EPA shall be considered to have the force and effect of an order of the Department which may be enforced, at the option of the Director, under provisions of Articles 7 or 9 of the Act.

(c) Nothing in this Section shall prevent the Department from enforcing preexisting permits, orders, consent agreements, decrees, stipulations, or other legal instruments which have been entered between any hazardous waste management facility operator and the Department, or from modifying any permit or order to conform to the requirements of these rules.

265/Subpart B Section 4. GENERAL FACILITY STANDARDS

265.10 (a) APPLICABILITY.

(i) The regulations in this Section apply to owners and operators of all hazardous waste facilities, except as Section 1(a) provides otherwise.

265.11 (b) IDENTIFICATION NUMBER.

(i) Every facility owner or operator must apply to Department for an EPA identification number in accordance with the

EPA notification procedures (45 FR 12746).

265.12 (c) REQUIRED NOTICES.

265.12(a) (i) Notices:

265.12(a)(1) (A) The owner or operator of a facility that has arranged to receive hazardous waste from a foreign source must notify the Regional Administrator in writing at least four (4) weeks in advance of the date the waste is expected to arrive at the facility. Notice of subsequent shipments of the same waste from the same foreign source is not required.

265.12(a)(2) (B) The owner or operator of a recovery facility that has arranged to receive hazardous waste subject to ~~Chapter 8, Section 8 of these rules and regulations~~ subpart H of 40 CFR part 262 (see Chapter 8, Section 1(a)(iv) of these rules and regulations) must provide a copy of the tracking document bearing all required signatures to the notifier, to the Office of Enforcement and Compliance Assurance, Office of Compliance, Enforcement Planning, Targeting and Data Division (2222A), Environmental Protection Agency, 401 M Street, SW., Washington, DC 20460 and to the competent authorities of all other concerned countries within three working days of receipt of the shipment. The original of the signed tracking document must be maintained at the facility for at least three years.

265.12(b) (ii) Before transferring ownership or operation of a facility during its operating life, or of a disposal facility during the post-closure care period, the owner or operator must notify the new owner or operator in writing of the requirements of this Section and Chapter 1, Sections 1(h)-1(j); Chapter 3, Section 2, Chapter 4, Chapter 6, Section 2, Chapter 7, and Chapter 11, Section 2 of these rules and regulations. (Also see Section 2(c) of this Chapter.)

[Comment: An owner's or operator's failure to notify the new owner or operator of the requirements of this Section in no way relieves the new owner or operator of his or her obligation to comply with all applicable requirements.]

265.13 (d) GENERAL WASTE ANALYSIS.

(i) Waste analysis requirements.

265.13(a)(1) (A) Before an owner or operator treats, stores, or disposes of any hazardous wastes, or nonhazardous wastes if applicable under Section 9(d)(iv) of this Chapter, he or she must obtain a detailed chemical and physical analysis of a representative sample of the wastes. At a minimum, the analysis must contain all the information which must be known to treat, store, or dispose of the waste in accordance with Chapter 11, Section 1 and Sections 4 through 31 of this Chapter and Chapter 13 of these rules and regulations.

265.13(a)(2) (B) The analysis may include data developed under Chapter 2 of these rules and regulations, and existing published or documented data on the hazardous waste or on waste generated from similar processes.

[Comment: For example, the facility's records of analyses performed on the waste before the effective date of these regulations, or studies conducted on hazardous waste generated from processes similar to that which generated the waste to be managed at the facility, may be included in the data base required to comply with Section 4(d)(i)(A) of this Chapter. The owner or operator of an off-site facility may arrange for the generator of the hazardous waste to supply part of the information required by Section 4(d)(i)(A) of this Chapter, except as otherwise specified in Chapter 13, Sections



1(g)(ii) and (iii) of these rules and regulations. If the generator does not supply the information, and the owner or operator chooses to accept a hazardous waste, the owner or operator is responsible for obtaining the information required to comply with Section 4(d) of this Chapter.]

265.13(a)(3) (C) The analysis must be repeated as necessary to ensure that it is accurate and up to date. At a minimum, the analysis must be repeated:

...(i) (I) When the owner or operator is notified, or has reason to believe, that the process or operation generating the hazardous wastes or non-hazardous wastes, if applicable, under Section 9(d)(iv) of this Chapter has changed; and

...(ii) (II) For off-site facilities, when the results of the inspection required in Section 4(d)(i)(D) of this Chapter indicate that the hazardous waste received at the facility does not match the waste designated on the accompanying manifest or shipping paper.

265.13(a)(4) (D) The owner or operator of an off-site facility must inspect and, if necessary, analyze each hazardous waste movement received at the facility to determine whether it matches the identity of the waste specified on the accompanying manifest or shipping paper.

265.13(b) (ii) The owner or operator must develop and follow a written waste analysis plan which describes the procedures which he or she will carry out to comply with Section 4(d)(i) of this Chapter. He or she must keep this plan at the facility. At a minimum, the plan must specify:

265.13(b)(1) (A) The parameters for which each hazardous waste, or non-hazardous waste if applicable under Section 9(d)(iv) of this Chapter, will be analyzed and the rationale for the selection of these parameters (i.e., how analysis for these parameters will provide sufficient information on the waste's properties to comply with Section 4(d)(i) of this Chapter);

265.13(b)(2) (B) The test methods which will be used to test for these parameters;

265.13(b)(3) (C) The sampling method which will be used to obtain a representative sample of the waste to be analyzed. A representative sample may be obtained using either:

...(i) (I) One of the sampling methods described in Chapter 2, Appendix A; or

...(ii) (II) An equivalent sampling method.

[Comment: See Chapter 1, Section 3(a)(ii) of these rules and regulations for related discussion.]

265.13(b)(4) (D) The frequency with which the initial analysis of the waste will be reviewed or repeated to ensure that the analysis is accurate and up to date;

265.13(b)(5) (E) For off-site facilities, the waste analyses that hazardous waste generators have agreed to supply; and

265.13(b)(6) (F) Where applicable, the methods that will be used to meet the additional waste analysis requirements for specific waste management methods as specified in sections 11(k), 12(g), 13(c), 14(d), 15(o), 16(b), 17(f), 18(c), 28(e)(iv), 29(n)(iv) and

- 30(e) of this Chapter and Chapter 13, Section 1(g) of these rules and regulations.
- 265.13(b)(7) (G) For surface impoundments exempted from land disposal restrictions under Chapter 13, Section 1(d)(i) of these rules and regulations, the procedures and schedule for:
- ...(i) (I) The sampling of impoundment contents;
  - ...(ii) (II) The analysis of test data; and,
  - ...(iii) (III) The annual removal of residues which are not delisted under Chapter 1, Section 3(c) of these rules and regulations or which exhibit a characteristic of hazardous waste and either:
    - ...(iii)(A) (1.) Do not meet applicable treatment standards of Chapter 13, Section 4 of these rules and regulations; or
    - ...(iii)(B) (2.) Where no treatment standards have been established;
      - ...(iii)(B)(1) a. Such residues are prohibited from land disposal under Chapter 13, Section 3(c) of these rules and regulations and W.S. 35-11-503(d); or
      - ...(iii)(B)(2) b. Such residues are prohibited from land disposal under Chapter 13, Section 3(d)(vi) of these rules and regulations.
- 265.13(b)(8) (H) For owners and operators seeking an exemption to the air emission standards of Section 30 of this Chapter in accordance with Section 30(d) of this Chapter
- ..(i) (I) If direct measurement is used for the waste determination, the procedures and schedules for waste sampling and analysis, and the results of the analysis of test data to verify the exemption.
  - ..(ii) (II) If knowledge of the waste is used for the waste determination, any information prepared by the facility owner or operator or by the generator of the hazardous waste, if the waste is received from off-site, that is used as the basis for knowledge of the waste.
- 265.13(c) (iii) For off-site facilities, the waste analysis plan required in Section 4(d)(ii) of this Chapter must also specify the procedures which will be used to inspect and, if necessary, analyze each movement of hazardous waste received at the facility to ensure that it matches the identity of the waste designated on the accompanying manifest or shipping paper. At a minimum, the plan must describe:
- 265.13(c)(1) (A) The procedures which will be used to determine the identity of each movement of waste managed at the facility; and
  - 265.13(c)(2) (B) The sampling method which will be used to obtain a representative sample of the waste to be identified, if the identification method includes sampling.
  - 265.13(c)(3) (C) The procedures that the owner or operator of an off-site landfill receiving containerized hazardous waste will use to determine whether a hazardous waste generator or treater has added a biodegradable sorbent to the waste in the container.
- 265.14 (e) SECURITY.

265.14(a) (i) The owner or operator must prevent the unknowing entry, and minimize the possibility for the unauthorized entry, of persons or livestock onto the active portion of his or her facility, unless:

265.14(a)(1) (A) Physical contact with the waste, structures, or equipment with the active portion of the facility will not injure unknowing or unauthorized persons or livestock which may enter the active portion of a facility, and

265.14(a)(2) (B) Disturbance of the waste or equipment, by the unknowing or unauthorized entry of persons or livestock onto the active portion of a facility, will not cause a violation of the requirements of Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations.

265.14(b) (ii) Unless exempt under sections 4(e)(i)(A) and (B) of this Chapter, a facility must have:

265.14(b)(1) (A) A 24-hour surveillance system (e.g., television monitoring or surveillance by guards of facility personnel) which continuously monitors and controls entry onto the active portion of the facility; or

(B) Access Restrictions:

265.14(b)(2)(i) (I) An artificial or natural barrier (e.g., a fence in good repair or a fence combined with a cliff), which completely surrounds the active portion of the facility; and

... (ii) (II) A means to control entry, at all times, through the gates or other entrances to the active portion of the facility (e.g., an attendant, television monitors, locked entrance, or controlled roadway access to the facility).

[Comment: The requirements of Section 4(e)(ii) of this Chapter are satisfied if the facility or plant within which the active portion is located itself has a surveillance system, or a barrier and a means to control entry, which complies with the requirements of Section 4(e)(ii)(A) or (B) of this Chapter.]

265.14(c) (iii) Unless exempt under sections 4(e)(i)(A) and (B) of this Chapter, a sign with the legend, "Danger -- Unauthorized Personnel Keep Out," must be posted at each entrance to the active portion of a facility, and at other locations, in sufficient numbers to be seen from any approach to this active portion. The legend must be written in English and in any other language predominant in the area surrounding the facility ^ and must be legible from a distance of at least 25 feet. Existing signs with a legend other than "Danger -- Unauthorized Personnel Keep Out" may be used if the legend on the sign indicates that only authorized personnel are allowed to enter the active portion, and that entry onto the active portion can be dangerous.

[Comment: See Section 9(h)(ii) of this Chapter for discussion of security requirements at disposal facilities during the post-closure care period.]

265.15 (f) GENERAL INSPECTION REQUIREMENTS.

265.15(a) (i) The owner or operator must inspect his or her facility for malfunctions and deterioration, operator errors, and discharges which may be causing or may lead to: (1) Release of hazardous waste constituents to the environment or (2) a threat to human health. The owner or operator must conduct these inspections often enough to identify problems in time to correct them before they

harm human health or the environment.

(ii) Inspection schedule:

265.15(b)(1) (A) The owner or operator must develop and follow a written schedule for inspecting all monitoring equipment, safety and emergency equipment, security devices, and operating and structural equipment (such as dikes and sump pumps) that are important to preventing, detecting, or responding to environmental or human health hazards.

265.15(b)(2) (B) The owner or operator must keep this schedule at the facility.

265.15(b)(3) (C) The schedule must identify the types of problems (e.g., malfunctions or deterioration) which are to be looked for during the inspection (e.g., inoperative sump pump, leaking fitting, eroding dike, etc.).

265.15(b)(4) (D) The frequency of inspection may vary for the items on the schedule. However, the frequency should be based on the rate of deterioration of the equipment and the probability of an environmental or human health incident if the deterioration, malfunction, or any operator error goes undetected between inspections. Areas subject to spills, such as loading and unloading areas, must be inspected daily when in use. At a minimum, the inspection schedule must include the items and frequencies called for in sections 10(e), 11(d), 11(f), 12(h), 13(k), 14(i), 15(e), 16(h), 17(h), 18(d), 28(d), 29(c), 29(d), 29(i), and 30(e) through (k) ~~{265.1084 through 265.1090 of this part}~~ of this Chapter, where applicable.

265.15(c) (iii) The owner or operator must remedy any deterioration or malfunction of equipment or structures which the inspection reveals on a schedule which ensures that the problem does not lead to an environmental or human health hazard. Where a hazard is imminent or has already occurred, remedial action must be taken immediately.

265.15(d) (iv) The owner or operator must record inspections in an inspection log or summary. He or she must keep these records for at least three years from the date of inspection. At a minimum, these records must include the date and time of the inspection, the name of the inspector, a notation of the observations made, and the date and nature of any repairs or other remedial actions.

265.16 (g) PERSONNEL TRAINING.

(i) Training Program:

265.16(a)(1) (A) Facility personnel must successfully complete a program of classroom instruction or on-the-job training that teaches them to perform their duties in a way that ensures the facility's compliance with the requirements of Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations. The owner or operator must ensure that this program includes all the elements described in the document required under Section 4(g)(iv)(C) of this Chapter.

265.16(a)(2) (B) This program must be directed by a person trained in hazardous waste management procedures, and must include instruction which teaches facility personnel hazardous waste management procedures (including contingency plan implementation) relevant to the positions in which they are employed.

- 265.16(a)(3) (C) At a minimum, the training program must be designed to ensure that facility personnel are able to respond effectively to emergencies by familiarizing them with emergency procedures, emergency equipment, and emergency systems, including where applicable:
- ... (i) (I) Procedures for using, inspecting, repairing, and replacing facility emergency and monitoring equipment;
  - ... (ii) (II) Key parameters for automatic waste feed cut-off systems;
  - ... (iii) (III) Communications or alarm systems;
  - ... (iv) (IV) Response to fires or explosions;
  - ... (v) (V) Response to ground-water contamination incidents; and
  - ... (vi) (VI) Shutdown of operations.
- 265.16(b) (ii) Facility personnel must successfully complete the program required in Section 4(g)(i) of this Chapter within six (6) months after the effective date of these regulations or six (6) months after the date of their employment or assignment to a facility, or to a new position at a facility, whichever is later. Employees hired after the effective date of these regulations must not work in unsupervised positions until they have completed the training requirements of Section 4(g)(i) of this Chapter.
- 265.16(c) (iii) Facility personnel must take part in an annual review of the initial training required in Section 4(g)(i) of this Chapter.
- 265.16(d) (iv) The owner or operator must maintain the following documents and records at the facility:
- 265.16(d)(1) (A) The job title for each position at the facility related to hazardous waste management, and the name of the employee filling each job;
  - 265.16(d)(2) (B) A written job description for each position listed under Section 4(g)(iv)(A) of this Chapter. This description may be consistent in its degree of specificity with descriptions for other similar positions in the same company location or bargaining unit, but must include the requisite skill, education, or other qualifications, and duties of facility personnel assigned to each position;
  - 265.16(d)(3) (C) A written description of the type and amount of both introductory and continuing training that will be given to each person filling a position listed under Section 4(g)(iv)(A) of this Chapter;
  - 265.16(d)(4) (D) Records that document that the training or job experience required under sections 4(g)(i), (ii), and (iii) of this Chapter has been given to, and completed by, facility personnel.
- 265.16(e) (v) Training records on current personnel must be kept until closure of the facility. Training records on former employees must be kept for at least three (3) years from the date the employee last worked at the facility. Personnel training records may accompany personnel transferred within the same company.
- 265.17 (h) GENERAL REQUIREMENTS FOR IGNITABLE, REACTIVE, OR INCOMPATIBLE WASTES.

265.17(a) (i) The owner or operator must take precautions to prevent accidental ignition or reaction of ignitable or reactive waste. This waste must be separated and protected from sources of ignition or reaction including but not limited to: Open flames, smoking, cutting and welding, hot surfaces, frictional heat, sparks (static, electrical, or mechanical), spontaneous ignition (e.g., from heat-producing chemical reactions), and radiant heat. While ignitable or reactive waste is being handled, the owner or operator must confine smoking and open flame to specially designated locations. "No Smoking" signs must be conspicuously placed wherever there is a hazard from ignitable or reactive waste.

265.17(b) (ii) Where specifically required by other subsections of Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations, the treatment, storage, or disposal of ignitable or reactive waste, and the mixture or commingling of incompatible wastes, or incompatible wastes and materials, must be conducted so that it does not:

265.17(b)(1) (A) Generate extreme heat or pressure, fire or explosion, or violent reaction;

265.17(b)(2) (B) Produce uncontrolled toxic mists, fumes, dusts, or gases in sufficient quantities to threaten human health;

265.17(b)(3) (C) Produce uncontrolled flammable fumes or gases in sufficient quantities to pose a risk of fire or explosions;

265.17(b)(4) (D) Damage the structural integrity of the device or facility containing the waste; or

265.17(b)(5) (E) Through other like means threaten human health or the environment.

265.18 (i) LOCATION STANDARDS.

265.18 (i) The placement of any hazardous waste in a salt dome, salt bed formation, underground mine or cave is prohibited ^.

265.19 (j) CONSTRUCTION QUALITY ASSURANCE PROGRAM.

265.19(a) (i) CQA program.

265.19(a)(1) (A) A construction quality assurance (CQA) program is required for all surface impoundment, waste pile, and landfill units that are required to comply with sections 12(b)(i), 13(e), and 15(b)(i) of this Chapter. The program must ensure that the constructed unit meets or exceeds all design criteria and specifications in the permit. The program must be developed and implemented under the direction of a CQA officer who is a registered professional engineer.

265.19(a)(2) (B) The CQA program must address the following physical components, where applicable:

...(i) (I) Foundations;

...(ii) (II) Dikes;

...(iii) (III) Low-permeability soil liners;

...(iv) (IV) Geomembranes (flexible membrane liners);

...(v) (V) Leachate collection and removal systems and leak detection systems; and

- ...(vi) (VI) Final cover systems.
- 265.19(b) (ii) Written CQA plan. Before construction begins on a unit subject to the CQA program under Section 4(j)(i) of this Chapter, the owner or operator must develop a written CQA plan. The plan must identify steps that will be used to monitor and document the quality of materials and the condition and manner of their installation. The CQA plan must include:
- 265.19(b)(1) (A) Identification of applicable units, and a description of how they will be constructed.
- 265.19(b)(2) (B) Identification of key personnel in the development and implementation of the CQA plan, and CQA officer qualifications.
- 265.19(b)(3) (C) A description of inspection and sampling activities for all unit components identified in Section 4(j)(i)(B) of this Chapter, including observations and tests that will be used before, during, and after construction to ensure that the construction materials and the installed unit components meet the design specifications. The description must cover: Sampling size and locations; frequency of testing; data evaluation procedures; acceptance and rejection criteria for construction materials; plans for implementing corrective measures; and data or other information to be recorded and retained in the operating record under Section 7(d) of this Chapter.
- 265.19(c) (iii) Contents of program.
- 265.19(c)(1) (A) The CQA program must include observations, inspections, tests, and measurements sufficient to ensure:
- ...(i) (I) Structural stability and integrity of all components of the unit identified in Section 4(j)(i)(B) of this Chapter;
- ...(ii) (II) Proper construction of all components of the liners, leachate collection and removal system, leak detection system, and final cover system, according to permit specifications and good engineering practices, and proper installation of all components (e.g., pipes) according to design specifications;
- ...(iii) (III) Conformity of all materials used with design and other material specifications under Chapter 10, Sections 10(b), 11(b), and 13(b) of these rules and regulations .
- 265.19(c)(2) (B) The CQA program shall include test fills for compacted soil liners, using the same compaction methods as in the full-scale unit, to ensure that the liners are constructed to meet the hydraulic conductivity requirements of Chapter 10, Sections 10(b)(iii)(A), 11(b)(iii)(A), and 13(b)(iii)(A) of these rules and regulations in the field. Compliance with the hydraulic conductivity requirements must be verified by using in-situ testing on the constructed test fill. The test fill requirement is waived where data are sufficient to show that a constructed soil liner meets the hydraulic conductivity requirements of Chapter 10, Sections 10(b)(iii)(A), 11(b)(iii)(A), and 13(b)(iii)(A) of these rules and regulations in the field.
- 265.19(d) (iv) Certification. The owner or operator of units subject to Section 4(j) of this Chapter must submit to the Director by certified mail or hand delivery, at least thirty (30) days prior to receiving waste, a certification signed by the CQA officer that the CQA plan has been successfully carried out and that the unit

meets the requirements of sections 12(b)(i), 13(e), or 15(b)(i) of this Chapter. The owner or operator may receive waste in the unit after 30 days from the Director's receipt of the CQA certification unless the Director determines in writing that the construction is not acceptable, or extends the review period for a maximum of 30 more days, or seeks additional information from the owner or operator during this period. Documentation supporting the CQA officer's certification must be furnished to the Director upon request.

265/Subpart C Section 5. PREPAREDNESS AND PREVENTION

- 265.30 (a) APPLICABILITY. The regulations in Section 5 of this Chapter apply to owners and operators of all hazardous waste facilities, except as Section 1(a) of this Chapter provides otherwise.
- 265.31 (b) MAINTENANCE AND OPERATION OF FACILITY. Facilities must be maintained and operated to minimize the possibility of a fire, explosion, or any unplanned sudden or non-sudden release of hazardous waste or hazardous waste constituents to air, soil, or surface water which could threaten human health or the environment.
- 265.32 (c) REQUIRED EQUIPMENT. All facilities must be equipped with the following, unless none of the hazards posed by waste handled at the facility could require a particular kind of equipment specified below:
- 265.32(a) (i) An internal communications or alarm system capable of providing immediate emergency instruction (voice or signal) to facility personnel;
- 265.32(b) (ii) A device, such as a telephone (immediately available at the scene of operations) or a hand-held two-way radio, capable of summoning emergency assistance from local police departments, fire departments, or State or local emergency response teams;
- 265.32(c) (iii) Portable fire extinguishers, fire control equipment (including special extinguishing equipment, such as that using foam, inert gas, or dry chemicals), spill control equipment, and decontamination equipment; and
- 265.32(d) (iv) Water at adequate volume and pressure to supply water hose streams, or foam producing equipment, or automatic sprinklers, or water spray systems.
- 265.33 (d) TESTING AND MAINTENANCE OF EQUIPMENT. All facility communications or alarm systems, fire protection equipment, spill control equipment, and decontamination equipment, where required, must be tested and maintained as necessary to assure its proper operation in time of emergency.
- 265.34 (e) ACCESS TO COMMUNICATIONS OR ALARM SYSTEM.
- 265.34(a) (i) Whenever hazardous waste is being poured, mixed, spread, or otherwise handled, all personnel involved in the operation must have immediate access to an internal alarm or emergency communication device, either directly or through visual or voice contact with another employee, unless such a device is not required under Section 5(c) of this Chapter.
- 265.34(b) (ii) If there is ever just one employee on the premises while the facility is operating, he or she must have immediate access to a device, such as a telephone (immediately available at the scene of operation) or a hand-held two-way radio, capable of summoning external emergency assistance, unless such a device is not required



under Section 5(c) of this Chapter.

265.35 (f) REQUIRED AISLE SPACE.

(i) The owner or operator must maintain aisle space to allow the unobstructed movement of personnel, fire protection equipment, spill control equipment, and decontamination equipment to any area of facility operation in an emergency, unless aisle space is not needed for any of these purposes.

265.36 (g) RESERVED.

265.37 (h) ARRANGEMENTS WITH LOCAL AUTHORITIES.

265.37(a) (i) The owner or operator must attempt to make the following arrangements, as appropriate for the type of waste handled at his or her facility and the potential need for the services of these organizations:

265.37(a)(1) (A) Arrangements to familiarize police, fire departments, and emergency response teams with the layout of the facility, properties of hazardous waste handled at the facility and associated hazards, places where facility personnel would normally be working, entrances to roads inside the facility, and possible evacuation routes;

265.37(a)(2) (B) Where more than one police and fire department might respond to an emergency, agreements designating primary emergency authority to a specific police and a specific fire department, and agreements with any others to provide support to the primary emergency authority;

265.37(a)(3) (C) Agreements with State emergency response teams, emergency response contractors, and equipment suppliers; and

265.37(a)(4) (D) Arrangements to familiarize local hospitals with the properties of hazardous waste handled at the facility and the types of injuries or illnesses which could result from fires, explosions, or releases at the facility.

265.37(b) (ii) Where State or local authorities decline to enter into such arrangements, the owner or operator must document the refusal in the operating record.

265/Subpart D Section 6. CONTINGENCY PLAN AND EMERGENCY PROCEDURES

265.50 (a) APPLICABILITY.

(i) The regulations in this Section apply to owners and operators of all hazardous waste facilities, except as Section 1(a) of this Chapter provides otherwise.

265.51 (b) PURPOSE AND IMPLEMENTATION OF CONTINGENCY PLAN.

265.51(a) (i) Each owner or operator must have a contingency plan for his or her facility. The contingency plan must be designed to minimize hazards to human health or the environment from fires, explosions, or any unplanned sudden or non-sudden release of hazardous waste or hazardous waste constituents to air, soil, or surface water.

265.51(b) (ii) The provisions of the plan must be carried out immediately whenever there is a fire, explosion, or release of hazardous waste or hazardous waste constituents which could threaten human health or the environment.

265.52 (c) CONTENT OF CONTINGENCY PLAN.

265.52(a) (i) The contingency plan must describe the actions facility personnel must take to comply with sections 6(b) and 6(g) of this Chapter in response to fires, explosions, or any unplanned sudden or non-sudden release of hazardous waste or hazardous waste constituents to air, soil, or surface water at the facility.

265.52(b) (ii) If the owner or operator has already prepared a Spill Prevention, Control, and Countermeasures (SPCC) Plan in accordance with 40 CFR part 112, or 40 CFR part 1510, or some other emergency or contingency plan, he or she need only amend that plan to incorporate hazardous waste management provisions that are sufficient to comply with the requirements of Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations.

265.52(c) (iii) The plan must describe arrangements agreed to by local police departments, fire departments, hospitals, contractors, and State and local emergency response teams to coordinate emergency services, pursuant to Section 5(h) of this Chapter.

265.52(d) (iv) The plan must list names, addresses, and phone numbers (office and home) of all persons qualified to act as emergency coordinator (see Section 6(f) of this Chapter), and this list must be kept up to date. Where more than one person is listed, one must be named as primary emergency coordinator and others must be listed in the order in which they will assume responsibility as alternates.

265.52(e) (v) The plan must include a list of all emergency equipment at the facility (such as fire extinguishing systems, spill control equipment, communications and alarm systems (internal and external), and decontamination equipment), where this equipment is required. This list must be kept up to date. In addition, the plan must include the location and a physical description of each item on the list, and a brief outline of its capabilities.

265.52(f) (vi) The plan must include an evacuation plan for facility personnel where there is a possibility that evacuation could be necessary. This plan must describe signal(s) to be used to begin evacuation, evacuation routes, and alternate evacuation routes (in cases where the primary routes could be blocked by releases of hazardous waste or fires).

265.53 (d) COPIES OF CONTINGENCY PLAN. A copy of the contingency plan and all revisions to the plan must be:

265.53(a) (i) Maintained at the facility; and

265.53(b) (ii) Submitted to all local police departments, fire departments, hospitals, and State and local emergency response teams that may be called upon to provide emergency services.

265.54 (e) AMENDMENT OF CONTINGENCY PLAN. The contingency plan must be reviewed, and immediately amended, if necessary, whenever:

265.54(a) (i) Applicable regulations are revised;

265.54(b) (ii) The plan fails in an emergency;

265.54(c) (iii) The facility changes -- in its design, construction, operation, maintenance, or other circumstances -- in a way that materially increases the potential for fires, explosions, or releases of hazardous waste or hazardous waste constituents, or changes the response necessary in an emergency;

- 265.54(d) (iv) The list of emergency coordinators changes; or
- 265.54(e) (v) The list of emergency equipment changes.
- 265.55 (f) EMERGENCY COORDINATOR.

(i) At all times, there must be at least one employee either on the facility premises or on call (i.e., available to respond to an emergency by reaching the facility within a short period of time) with the responsibility for coordinating all emergency response measures. This emergency coordinator must be thoroughly familiar with all aspects of the facility's contingency plan, all operations and activities at the facility, the location and characteristics of waste handled, the location of all records within the facility, and the facility layout. In addition, this person must have the authority to commit the resources needed to carry out the contingency plan.

[Comment: The emergency coordinator's responsibilities are more fully spelled out in Section 6(g) of this Chapter. Applicable responsibilities for the emergency coordinator vary, depending on factors such as type and variety of waste(s) handled by the facility, and type and complexity of the facility.]

- 265.56 (g) EMERGENCY PROCEDURES.

265.56(a) (i) Whenever there is an imminent or actual emergency situation, the emergency coordinator (or his or her designee when the emergency coordinator is on call) must immediately:

265.56(a)(1) (A) Activate internal facility alarms or communication systems, where applicable, to notify all facility personnel; and

265.56(a)(2) (B) Notify appropriate State or local agencies with designated response roles if their help is needed.

265.56(b) (ii) Whenever there is a release, fire, or explosion, the emergency coordinator must immediately identify the character, exact source, amount, and a real extent of any released materials. The emergency coordinator may do this by observation or review of facility records or manifests and, if necessary, by chemical analysis.

265.56(c) (iii) Concurrently, the emergency coordinator must assess possible hazards to human health or the environment that may result from the release, fire, or explosion. This assessment must consider both direct and indirect effects of the release, fire, or explosion (e.g., the effects of any toxic, irritating, or asphyxiating gases that are generated, or the effects of any hazardous surface water run-offs from water or chemical agents used to control fire and heat-induced explosions).

265.56(d) (iv) If the emergency coordinator determines that the facility has had a release, fire, or explosion which could threaten human health, or the environment, outside the facility, he or she must report his or her findings as follows:

265.56(d)(1) (A) If his or her assessment indicates that evacuation of local areas may be advisable, the emergency coordinator must immediately notify appropriate local authorities. He or she must be available to help appropriate officials decide whether local areas should be evacuated; and

265.56(d)(2) (B) The emergency coordinator must immediately notify either the government official designated as the on-scene

coordinator for that geographical area (in the applicable regional contingency plan under 40 CFR part 1510), or the National Response Center (using their 24-hour toll free number 800/424-8802). **Notice shall also be given to the Director, Wyoming Department of Environmental Quality, 122 W. 25th Street, Cheyenne, WY 82002 (307) 777-7781.** The report must include:

- ...(i) (I) Name and telephone number of reporter;
  - ...(ii) (II) Name and address of facility;
  - ...(iii) (III) Time and type of incident (e.g., release, fire);
  - ...(iv) (IV) Name and quantity of material(s) involved, to the extent known;
  - ...(v) (V) The extent of injuries, if any; and
  - ...(vi) (VI) The possible hazards to human health, or the environment, outside the facility.
- 265.56(e) (v) During an emergency, the emergency coordinator must take all reasonable measures necessary to ensure that fires, explosions, and releases do not occur, recur, or spread to other hazardous waste at the facility. These measures must include, where applicable, stopping processes and operations, collecting and containing released waste, and removing or isolating containers.
- 265.56(f) (vi) If the facility stops operations in response to a fire, explosion or release, the emergency coordinator must monitor for leaks, pressure buildup, gas generation, or ruptures in valves, pipes, or other equipment, wherever this is appropriate.
- 265.56(g) (vii) Immediately after an emergency, the emergency coordinator must provide for treating, storing, or disposing of recovered waste, contaminated soil or surface water, or any other material that results from a release, fire, or explosion at the facility.
- [Comment: Unless the owner or operator can demonstrate, in accordance with Chapter 2, Section 1(c)(iii) or (iv) of these rules and regulations, that the recovered material is not a hazardous waste, the owner or operator becomes a generator of hazardous waste and must manage it in accordance with all applicable requirements of Chapters 5, 8, 9, and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations.]
- 265.56(h) (viii) The emergency coordinator must ensure that, in the affected area(s) of the facility:
- 265.56(h)(1) (A) No waste that may be incompatible with the released material is treated, stored, or disposed of until cleanup procedures are completed; and
  - 265.56(h)(2) (B) All emergency equipment listed in the contingency plan is cleaned and fit for its intended use before operations are resumed.
- 265.56(i) (ix) The owner or operator must notify the Director, and appropriate State and local authorities, that the facility is in compliance with Section 6(g)(viii) of this Chapter before operations are resumed in the affected area(s) of the facility.
- 265.56(j) (x) The owner or operator must note in the operating record the time, date, and details of any incident that requires

implementing the contingency plan. Within 15 days after the incident, he or she must submit a written report on the incident to the Director. The report must include:

- 265.56(j)(1) (A) Name, address, and telephone number of the owner or operator;
- 265.56(j)(2) (B) Name, address, and telephone number of the facility;
- 265.56(j)(3) (C) Date, time, and type of incident (e.g., fire, explosion);
- 265.56(j)(4) (D) Name and quantity of material(s) involved;
- 265.56(j)(5) (E) The extent of injuries, if any;
- 265.56(j)(6) (F) An assessment of actual or potential hazards to human health or the environment, where this is applicable; and
- 265.56(j)(7) (G) Estimated quantity and disposition of recovered material that resulted from the incident.

265/Subpart E Section 7. MANIFEST SYSTEM, RECORDKEEPING, AND REPORTING

265.70 (a) APPLICABILITY.

(i) The regulations in this Section apply to owners and operators of both on-site and off-site facilities, except as Section 1(a) of this Chapter provides otherwise. Sections 7(b), 7(c), and 7(g) of this Chapter do not apply to owners and operators of on-site facilities that do not receive any hazardous waste from off-site sources, and to owners and operators of off-site facilities with respect to waste military munitions exempted from manifest requirements under Chapter 12, Section 19(d)(i) of these rules and regulations.

265.71 (b) USE OF MANIFEST SYSTEM.

265.71(a) (i) If a facility receives hazardous waste accompanied by a manifest, the owner or operator, or his or her agent, must:

265.71(a)(1) (A) Sign and date each copy of the manifest to certify that the hazardous waste covered by the manifest was received;

265.71(a)(2) (B) Note any significant discrepancies in the manifest (as defined in Section 7(c)(i) of this Chapter) on each copy of the manifest;

[Comment: The Department does not intend that the owner or operator of a facility whose procedures under Section 4(d)(iii) of this Chapter include waste analysis must perform that analysis before signing the manifest and giving it to the transporter. Section 7(c)(ii) of this Chapter, however, requires reporting an unreconciled discrepancy discovered during later analysis.]

265.71(a)(3) (C) Immediately give the transporter at least one copy of the signed manifest;

265.71(a)(4) (D) Within 30 days after the delivery, send a copy of the manifest to the generator; and

265.71(a)(5) (E) Retain at the facility a copy of each manifest for at least three (3) years from the date of delivery.

265.71(b) (ii) If a facility receives, from a rail or water (bulk shipment) transporter, hazardous waste which is accompanied by a shipping paper containing all the information required on the manifest (excluding the EPA identification numbers, generator's certification, and signatures), the owner or operator, or his agent, must:

265.71(b)(1) (A) Sign and date each copy of the manifest or shipping paper (if the manifest has not been received) to certify that the hazardous waste covered by the manifest or shipping paper was received;

265.71(b)(2) (B) Note any significant discrepancies (as defined in Section 7(c)(i) of this Chapter) in the manifest or shipping paper (if the manifest has not been received) on each copy of the manifest or shipping paper;

[Comment: The Department does not intend that the owner or operator of a facility whose procedures under Section 4(d)(iii) of this Chapter include waste analysis must perform that analysis before signing the shipping paper and giving it to the transporter. Section 7(c)(ii) of this Chapter, however, requires reporting an unreconciled discrepancy discovered during later analysis.]

265.71(b)(3) (C) Immediately give the rail or water (bulk shipment) transporter at least one (1) copy of the manifest or shipping paper (if the manifest has not been received);

265.71(b)(4) (D) Within 30 days after the delivery, send a copy of the signed and dated manifest to the generator; however, if the manifest has not been received within 30 days after delivery, the owner or operator, or his or her agent, must send a copy of the shipping paper signed and dated to the generator; and

[Comment: Chapter 8, Section 2(d)(iii) of these rules and regulations requires the generator to send three (3) copies of the manifest to the facility when hazardous waste is sent by rail or water (bulk shipment).]

265.71(b)(5) (E) Retain at the facility a copy of the manifest and shipping paper (if signed in lieu of the manifest at the time of delivery) for at least three (3) years from the date of delivery.

265.71(c) (iii) Whenever a shipment of hazardous waste is initiated from a facility, the owner or operator of that facility must comply with the requirements of Chapter 8 of these rules and regulations.

[Comment: The provisions of Chapter 8, Section 3(e) of these rules and regulations are applicable to the on-site accumulation of hazardous wastes by generators. Therefore, the provisions of Chapter 8, Section 3(e) of these rules and regulations only apply to owners or operators who are shipping hazardous waste which they generated at that facility.]

265.71(d) (iv) Within three working day of the receipt of a shipment subject to Chapter 8, Section 8 of these rules and regulations, the owner or operator of the facility must provide a copy of the tracking document bearing all required signatures to the notifier, to the Office of Enforcement and Compliance Assurance, Office of Compliance, Enforcement Planning, Targeting and Data Division (2222A), Environmental Protection Agency, 401 M Street, SW., Washington, DC 20460, and to competent authorities of all other concerned countries. The original copy of the tracking document must be maintained at the facility for at least three years from the date of signature.

265.72 (c) MANIFEST DISCREPANCIES.

265.72(a) (i) Manifest discrepancies are differences between the quantity or type of hazardous waste designated on the manifest or shipping paper, and the quantity or type of hazardous waste a facility actually receives. Significant discrepancies in quantity are: (A) For bulk waste, variations greater than ten (B) percent in weight, and (2) for batch waste, any variation in piece count, such as a discrepancy of one drum in a truckload. Significant discrepancies in type are obvious differences which can be discovered by inspection or waste analysis, such as waste solvent substituted for waste acid, or toxic constituents not reported on the manifest or shipping paper.

265.72(b) (ii) Upon discovering a significant discrepancy, the owner or operator must attempt to reconcile the discrepancy with the waste generator or transporter (e.g., with telephone conversations). If the discrepancy is not resolved within 15 days after receiving the waste, the owner or operator must immediately submit to the Director a letter describing the discrepancy and attempts to reconcile it, and a copy of the manifest or shipping paper at issue.

265.73 (d) OPERATING RECORD.

265.73(a) (i) The owner or operator must keep a written operating record at his or her facility.

265.73(b) (ii) The following information must be recorded, as it becomes available, and maintained in the operating record until closure of the facility:

265.73(b)(1) (A) A description and the quantity of each hazardous waste received, and the method(s) and date(s) of its treatment, storage, or disposal at the facility as required by Appendix A of this Chapter;

265.73(b)(2) (B) The location of each hazardous waste within the facility and the quantity at each location. For disposal facilities, the location and quantity of each hazardous waste must be recorded on a map or diagram of each cell or disposal area. For all facilities, this information must include cross-references to specific manifest document numbers, if the waste was accompanied by a manifest;

[Comment: See sections 9(j), 14(j), and 15(j) of this Chapter for related requirements.]

265.73(b)(3) (C) Records and results of waste analyses, waste determinations, and trial tests performed as specified in sections 4(d), 11(k), 12(g), 13(c), 14(d), 15(o), 16(b), 17(f), 18(c), 28(e), 29(n), and 30(e) ~~265.1084~~ of this Chapter, Chapter 13, Section 1(d)(i), and Chapter 13, Section 1(g) of these rules and regulations.

265.73(b)(4) (D) Summary reports and details of all incidents that require implementing the contingency plan as specified in Section 6(g)(x) of this Chapter;

265.73(b)(5) (E) Records and results of inspections as required by Section 4(f)(iv) of this Chapter (except these data need be kept only three (3) years);

265.73(b)(6) (F) Monitoring, testing, or analytical data, and corrective action where required by Section 8 and by sections 4(j), 8(a), 8(e), 11(b), 11(d), 11(f), 12(c), 12(e), 12(h), 13(f), 13(j), 13(k), 14(g), 14(i), 14(k)(iv)(A), 15(c) through 15(e), 16(h), 17(h),

28(e)(iii) through 28(e)(vi), 28(f), 29(n)(iv) through 29(n)(ix), 29(o) and 30(d)through 30(k){~~265.1083 through 265.1090~~} of this Chapter.

[Comment: As required by Section 8(e) of this Chapter, monitoring data at disposal facilities must be kept throughout the post-closure period.]

- 265.73(b)(7) (G) All closure cost estimates under Chapter 5, Section 1(c) of these rules and regulations and, for disposal facilities, all post-closure cost estimates under Chapter 5, Section 1(c) of these rules and regulations.
- 265.73(b)(8) (H) Records of the quantities (and date of placement) for each shipment of hazardous waste placed in land disposal units under an extension to the effective date of any land disposal restriction granted pursuant to Chapter 13, Section 1(e) of these rules and regulations, monitoring data required pursuant to a petition under Chapter 13, Section 1(f), or a certification under Chapter 13, Section 1(h), and the applicable notice required by a generator under Chapter 13, Section 1(g)(i) of these rules and regulations.
- 265.73(b)(9) (I) For an off-site treatment facility, a copy of the notice, and the certification and demonstration if applicable, required by the generator or the owner or operator under Chapter 13, Sections 1(g) or 1(h) of these rules and regulations;
- 265.73(b)(10) (J) For an on-site treatment facility, the information contained in the notice (except the manifest number), and the certification and demonstration if applicable, required by the generator or the owner or operator under Chapter 13, Sections 1(g) or 1(h) of these rules and regulations;
- 265.73(b)(11) (K) For an off-site land disposal facility, a copy of the notice, and the certification and demonstration if applicable, required by the generator or the owner or operator of a treatment facility under Chapter 13, Sections 1(g) or 1(h) of these rules and regulations;
- 265.73(b)(12) (L) For an on-site land disposal facility, the information contained in the notice (except the manifest number), and the certification and demonstration if applicable, required by the generator or the owner or operator of a treatment facility under Chapter 13, Sections 1(g) or 1(h) of these rules and regulations.
- 265.73(b)(13) (M) For an off-site storage facility, a copy of the notice, and the certification and demonstration if applicable, required by the generator or the owner or operator under Chapter 13, Sections 1(g) or 1(h) of these rules and regulations; and
- 265.73(b)(14) (N) For an on-site storage facility, the information contained in the notice (except the manifest number), and the certification and demonstration if applicable, required by the generator or the owner or operator of a treatment facility under Chapter 13, Sections 1(g) or 1(h) of these rules and regulations.
- 265.74 (e) AVAILABILITY, RETENTION, AND DISPOSITION OF RECORDS.
- 265.74(a) (i) All records, including plans, required under Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations must be furnished upon request, and made available at all reasonable times for inspection, by any officer, employee, or representative of DEQ who is duly designated by the Director.
- 265.74(b) (ii) The retention period for all records required under



Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations is extended automatically during the course of any unresolved enforcement action regarding the facility or as requested by the Director.

- 265.74(c) (iii) A copy of records of waste disposal locations and quantities under Section 7(d)(ii)(B) of this Chapter must be submitted to the Director and local land authority upon closure of the facility (see Section 9(j) of this Chapter).
- 265.75 (f) BIENNIAL REPORT. The owner or operator must prepare and submit a single copy of a biennial report to the Director by March 1 of each even numbered year. The biennial report must be submitted on EPA Form 8700-13B. The report must cover facility activities during the previous calendar year and must include the following information:
- 265.75(a) (i) The EPA identification number, name, and address of the facility;
- 265.75(b) (ii) The calendar year covered by the report;
- 265.75(c) (iii) For off-site facilities, the EPA identification number of each hazardous waste generator from which the facility received a hazardous waste during the year; for imported shipments, the report must give the name and address of the foreign generator;
- 265.75(d) (iv) A description and the quantity of each hazardous waste the facility received during the year. For off-site facilities, this information must be listed by EPA identification number of each generator;
- 265.75(e) (v) The method of treatment, storage, or disposal for each hazardous waste;
- 265.75(f) (vi) Monitoring data under Section 8(e)(i)(B)(II) and (III), and Section 8(e)(ii)(B) of this Chapter, where required;
- 265.75(g) (vii) The most recent closure cost estimate under Chapter 5, Section 1(c) of these rules and regulations [~~265.142~~], and, for disposal facilities, the most recent post-closure cost estimate under Chapter 5, Section 1(c) of these rules and regulations; and
- 265.75(h) (viii) For generators who treat, store, or dispose of hazardous waste on-site, a description of the efforts undertaken during the year to reduce the volume and toxicity of waste generated.
- 265.75(i) (ix) For generators who treat, store, or dispose of hazardous waste on-site, a description of the changes in volume and toxicity of waste actually achieved during the year in comparison to previous years to the extent such information is available for the years prior to 1984.
- 265.75(j) (x) The certification signed by the owner or operator of the facility or his or her authorized representative.
- 265.76 (g) UNMANIFESTED WASTE REPORT. If a facility accepts for treatment, storage, or disposal any hazardous waste from an off-site source without an accompanying manifest, or without an accompanying shipping paper as described in Chapter 9, Section 2(a)(v)(B) of these rules and regulations, and if the waste is not excluded from the manifest requirement by Chapter 2, Section 1(e) of these rules and regulations, then the owner or operator must prepare and submit a single copy of a report to the Director within 15 days after receiving the waste. The unmanifested waste report must be submitted on EPA form 8700-13B. Such report must be designated 'Unmanifested

Waste Report' and include the following information:

- 265.76(a) (i) The EPA identification number, name, and address of the facility;
- 265.76(b) (ii) The date the facility received the waste;
- 265.76(c) (iii) The EPA identification number, name, and address of the generator and the transporter, if available;
- 265.76(d) (iv) A description and the quantity of each unmanifested hazardous waste the facility received;
- 265.76(e) (v) The method of treatment, storage, or disposal for each hazardous waste;
- 265.76(f) (vi) The certification signed by the owner or operator of the facility or his authorized representative; and
- 265.76(g) (vii) A brief explanation of why the waste was unmanifested, if known.

[Comment: Small quantities of hazardous waste are excluded from regulation under Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations and do not require a manifest. Where a facility receives unmanifested hazardous wastes, the Department suggests that the owner or operator obtain from each generator a certification that the waste qualifies for exclusion. Otherwise, the Department suggests that the owner or operator file an unmanifested waste report for the hazardous waste movement.]

265.77 (h) ADDITIONAL REPORTS. In addition to submitting the biennial report and unmanifested waste reports described in sections 7(f) and 7(g) of this Chapter, the owner or operator must also report to the Director:

- 265.77(a) (i) Releases, fires, and explosions as specified in Section 6(g)(x) of this Chapter;
- 265.77(b) (ii) Ground-water contamination and monitoring data as specified in sections 8(d) and 8(e) of this Chapter; and
- 265.77(c) (iii) Facility closure as specified in Section 9(f) of this Chapter.
- 265.77(d) (iv) As otherwise required by sections 28, ~~and~~ 29, and 30 of this Chapter.

265/Subpart F Section 8. GROUND-WATER MONITORING

265.90 (a) APPLICABILITY.

265.90(a) (i) Within one (1) year after the effective date of these regulations, the owner or operator of a surface impoundment, landfill, or land treatment facility which is used to manage hazardous waste must implement a ground-water monitoring program capable of determining the facility's impact on the quality of ground water in the uppermost aquifer underlying the facility, except as Section 1(a) and Section 8(a)(iii) of this Chapter provide otherwise.

265.90(b) (ii) Except as sections 8(a)(iii) and (iv) of this Chapter provide otherwise, the owner or operator must install, operate, and maintain a ground-water monitoring system which meets the requirements of Section 8(b) of this Chapter, and must comply with sections 8(c) through 8(e) of this Chapter. This ground-water

monitoring program must be carried out during the active life of the facility, and for disposal facilities, during the post-closure care period as well.

265.90(c) (iii) All or part of the ground-water monitoring requirements of this Section may be waived if the owner or operator can demonstrate that there is a low potential for migration of hazardous waste or hazardous waste constituents from the facility via the uppermost aquifer to water supply wells (domestic, industrial, or agricultural) or to surface water. This demonstration must be in writing, and must be kept at the facility. This demonstration must be certified by a professional geologist or geotechnical engineer and must establish the following:

265.90(c)(1) (A) The potential for migration of hazardous waste or hazardous waste constituents from the facility to the uppermost aquifer, by an evaluation of:

... (i) (I) A water balance of precipitation, evapotranspiration, runoff, and infiltration; and

... (ii) (II) Unsaturated zone characteristics (i.e., geologic materials, physical properties, and depth to ground water); and

265.90(c)(2) (B) The potential for hazardous waste or hazardous waste constituents which enter the uppermost aquifer to migrate to a water supply well or surface water, by an evaluation of:

... (i) (I) Saturated zone characteristics (i.e., geologic materials, physical properties, and rate of ground-water flow); and

... (ii) (II) The proximity of the facility to water supply wells or surface water.

265.90(d) (iv) If an owner or operator assumes (or knows) that ground-water monitoring of indicator parameters in accordance with sections 8(b) and 8(c) of this Chapter would show statistically significant increases (or decreases in the case of pH) when evaluated under Section 8(d)(ii) of this Chapter, he or she may, install, operate, and maintain an alternate ground-water monitoring system (other than the one described in sections 8(b) and 8(c) of this Chapter). If the owner or operator decides to use an alternate ground-water monitoring system he or she must:

265.90(d)(1) (A) Within one (1) year after the effective date of these regulations, submit to the Director a specific plan, certified by a professional geologist or geotechnical engineer, which satisfies the requirements of Section 8(d)(iv)(C) of this Chapter, for an alternate ground-water monitoring system;

265.90(d)(2) (B) Not later than one (1) year after the effective date of these regulations, initiate the determinations specified in Section 8(d)(iv)(D) of this Chapter;

265.90(d)(3) (C) Prepare and submit a written report in accordance with Section 8(d)(iv)(E) of this Chapter;

265.90(d)(4) (D) Continue to make the determinations specified in Section 8(d)(iv)(D) of this Chapter on a quarterly basis until final closure of the facility; and

265.90(d)(5) (E) Comply with the recordkeeping and reporting requirements in Section 8(e)(ii) of this Chapter.

265.90(e) (v) The ground-water monitoring requirements of Section 8 of this Chapter may be waived with respect to any surface impoundment that:

265.90(e)(1) (A) Is used to neutralize wastes which are hazardous solely because they exhibit the corrosivity characteristic under Chapter 2, Section 3(c) of these rules and regulations or are listed as hazardous wastes in Chapter 2, Section 4 of these rules and regulations only for this reason, and

265.90(e)(2) (B) Contains no other hazardous wastes, if the owner or operator can demonstrate that there is no potential for migration of hazardous wastes from the impoundment. The demonstration must establish, based upon consideration of the characteristics of the wastes and the impoundment, that the corrosive wastes will be neutralized to the extent that they no longer meet the corrosivity characteristic before they can migrate out of the impoundment. The demonstration must be in writing and must be certified by a qualified professional.

265.90(f) (vi) The Director may replace all or part of the requirements of Section 8 of this Chapter applying to a regulated unit (as defined in Chapter 10, Section 6(a) of these rules and regulations), with alternative requirements developed for groundwater monitoring set out in an approved closure or post-closure plan or in an enforceable document (as defined in Chapter 1, Section 1(f)(i) of these rules and regulations), where the Director determines that:

265.90(f)(1) (A) A regulated unit is situated among waste material management units (or areas of concern), a release has occurred, and both the regulated unit and one or more waste material management unit(s) (or areas of concern) are likely to have contributed to the release; and

265.90(f)(2) (B) It is not necessary to apply the requirements of Section 8 of this Chapter because the alternative requirements will protect human health and the environment. The alternative standards for the regulated unit must meet the requirements of Chapter 10, Section 6(l)(i) of these rules and regulations.

265.91 (b) GROUND-WATER MONITORING SYSTEM.

265.91(a) (i) A ground-water monitoring system must be capable of yielding ground-water samples for analysis and must consist of:

265.91(a)(1) (A) Monitoring wells (at least one (1)) installed hydraulically upgradient (i.e., in the direction of increasing static head) from the limit of the waste management area. Their number, locations, and depths must be sufficient to yield ground-water samples that are:

...(i) (I) Representative of background ground-water quality in the uppermost aquifer near the facility; and

...(ii) (II) Not affected by the facility; and

265.91(a)(2) (B) Monitoring wells (at least three (3)) installed hydraulically downgradient (i.e., in the direction of decreasing static head) at the limit of the waste management area. Their number, locations, and depths must ensure that they immediately detect any statistically significant amounts of hazardous waste or hazardous waste constituents that migrate from the waste management area to the uppermost aquifer.

265.91(a)(3) (C) The facility owner or operator may demonstrate that an alternate hydraulically downgradient monitoring well location

will meet the criteria outlined below. The demonstration must be in writing and kept at the facility. The demonstration must be certified by a qualified ground-water scientist and establish that:

- ...(i) (I) An existing physical obstacle prevents monitoring well installation at the hydraulically downgradient limit of the waste management area; and
  - ...(ii) (II) The selected alternate downgradient location is as close to the limit of the waste management area as practical; and
  - ...(iii) (III) The location ensures detection that, given the alternate location, is as early as possible of any statistically significant amounts of hazardous waste or hazardous waste constituents that migrate from the waste management area to the uppermost aquifer.
  - ...(iv) (IV) Lateral expansion, new, or replacement units are not eligible for an alternate downgradient location under Section 8(b)(i) of this Chapter.
- 265.91(b) (ii) Separate monitoring systems for each waste management component of a facility are not required provided that provisions for sampling upgradient and downgradient water quality will detect any discharge from the waste management area.
- 265.91(b)(1) (A) In the case of a facility consisting of only one surface impoundment, landfill, or land treatment area, the waste management area is described by the waste boundary (perimeter).
- 265.91(b)(2) (B) In the case of a facility consisting of more than one surface impoundment, landfill, or land treatment area, the waste management area is described by an imaginary boundary line which circumscribes the several waste management components.
- 265.91(c) (iii) All monitoring wells must be cased in a manner that maintains the integrity of the monitoring well bore hole. This casing must be screened or perforated, and packed with gravel or sand where necessary, to enable sample collection at depths where appropriate aquifer flow zones exist. The annular space (i.e., the space between the bore hole and well casing) above the sampling depth must be sealed with a suitable material (e.g., cement grout or bentonite slurry) to prevent contamination of samples and the ground water.
- 265.92 (c) SAMPLING AND ANALYSIS.
- 265.92(a) (i) The owner or operator must obtain and analyze samples from the installed ground-water monitoring system. The owner or operator must develop and follow a ground-water sampling and analysis plan. He or she must keep this plan at the facility. The plan must include procedures and techniques for:
- 265.92(a)(1) (A) Sample collection;
  - 265.92(a)(2) (B) Sample preservation and shipment;
  - 265.92(a)(3) (C) Analytical procedures; and
  - 265.92(a)(4) (D) Chain of custody control.

[Comment: See "Procedures Manual For Ground-water Monitoring At Solid Waste Disposal Facilities," EPA-530/SW-611, August 1977 and "Methods for Chemical Analysis of Water and Wastes," EPA-600/4-79-020, March 1979 for discussions of sampling and analysis procedures.]

- 265.92(b) (ii) The owner or operator must determine the concentration or value of the following parameters in ground-water samples in accordance with sections 8(c)(iii) and (iv) of this Chapter:
- 265.92(b)(1) (A) Parameters characterizing the suitability of the ground water as a drinking water supply, as specified in Appendix C of this Chapter.
- 265.92(b)(2) (B) Parameters establishing ground-water quality:
- ...(i) (I) Chloride
  - ...(ii) (II) Iron
  - ...(iii) (III) Manganese
  - ...(iv) (IV) Phenols
  - ...(v) (V) Sodium
  - ...(vi) (VI) Sulfate
- [Comment: These parameters are to be used as a basis for comparison in the event a ground-water quality assessment is required under Section 8(d)(iv) of this Chapter.]
- 265.92(b)(3) (C) Parameters used as indicators of ground-water contamination:
- ...(i) (I) pH
  - ...(ii) (II) Specific Conductance
  - ...(iii) (III) Total Organic Carbon
  - ...(iv) (IV) Total Organic Halogen
- (iii) Background groundwater monitoring requirements:
- 265.92(c)(1) (A) For all monitoring wells, the owner or operator must establish initial background concentrations or values of all parameters specified in Section 8(c)(ii) of this Chapter. He or she must do this quarterly for one (1) year.
- 265.92(c)(2) (B) For each of the indicator parameters specified in Section 8(c)(ii)(C) of this Chapter, at least four (4) replicate measurements must be obtained for each sample and the initial background arithmetic mean and variance must be determined by pooling the replicate measurements for the respective parameter concentrations or values in samples obtained from upgradient wells during the first year.
- 265.92(d) (iv) After the first year, all monitoring wells must be sampled and the samples analyzed with the following frequencies:
- 265.92(d)(1) (A) Samples collected to establish ground-water quality must be obtained and analyzed for the parameters specified in Section 8(c)(ii)(B) of this Chapter at least annually.
- 265.92(d)(2) (B) Samples collected to indicate ground-water contamination must be obtained and analyzed for the parameters specified in Section 8(c)(ii)(C) of this Chapter at least semi-annually.

- 265.92(e) (v) Elevation of the ground-water surface at each monitoring well must be determined each time a sample is obtained.
- 265.93 (d) PREPARATION, EVALUATION, AND RESPONSE.
- 265.93(a) (i) Within one (1) year after the effective date of these regulations, the owner or operator must prepare an outline of a ground-water quality assessment program. The outline must describe a more comprehensive ground-water monitoring program (than that described in sections 8(b) and 8(c) of this Chapter) capable of determining:
- 265.93(a)(1) (A) Whether hazardous waste or hazardous waste constituents have entered the ground water;
- 265.93(a)(2) (B) The rate and extent of migration of hazardous waste or hazardous waste constituents in the ground water; and
- 265.93(a)(3) (C) The concentrations of hazardous waste or hazardous waste constituents in the ground water.
- 265.93(b) (ii) For each indicator parameter specified in Section 8(c)(ii)(C) of this Chapter, the owner or operator must calculate the arithmetic mean and variance, based on at least four (4) replicate measurements on each sample, for each well monitored in accordance with Section 8(c)(iv)(B) of this Chapter, and compare these results with its initial background arithmetic mean. The comparison must consider individually each of the wells in the monitoring system, and must use the Student's t-test at the 0.01 level of significance (see Appendix D of this Chapter) to determine statistically significant increases (and decreases, in the case of pH) over initial background.
- (iii) Upgradient and down gradient well comparison:
- 265.93(c)(1) (A) If the comparisons for the upgradient wells made under Section 8(d)(ii) of this Chapter show a significant increase (or pH decrease), the owner or operator must submit this information in accordance with Section 8(e)(i)(B)(II) of this Chapter.
- 265.93(c)(2) (B) If the comparisons for downgradient wells made under Section 8(d)(ii) of this Chapter show a significant increase (or pH decrease), the owner or operator must then immediately obtain additional ground-water samples from those downgradient wells where a significant difference was detected, split the samples in two, and obtain analyses of all additional samples to determine whether the significant difference was a result of laboratory error.
- (iv) Written notification to the Director.
- 265.93(d)(1) (A) If the analyses performed under Section 8(d)(iii)(B) of this Chapter confirm the significant increase (or pH decrease), the owner or operator must provide written notice to the Director - within seven (7) days of the date of such confirmation - that the facility may be affecting ground-water quality.
- 265.93(d)(2) (B) Within 15 days after the notification under Section 8(d)(iv)(A) of this Chapter, the owner or operator must develop and submit to the Director a specific plan, based on the outline required under Section 8(d)(i) of this Chapter and certified by a professional geologist or geotechnical engineer, for a ground-water quality assessment program at the facility.
- 265.93(d)(3) (C) The plan to be submitted under Section 8(a)(iv)(A) or Section 8(d)(iv)(B) of this Chapter must specify:

- ... (i) (I) The number, location, and depth of wells;
  - ... (ii) (II) Sampling and analytical methods for those hazardous wastes or hazardous waste constituents in the facility;
  - ... (iii) (III) Evaluation procedures, including any use of previously-gathered ground-water quality information; and
  - ... (iv) (IV) A schedule of implementation.
- 265.93(d)(4) (D) The owner or operator must implement the ground-water quality assessment plan which satisfies the requirements of Section 8(d)(iv)(C) of this Chapter, and, at a minimum, determine:
- ... (i) (I) The rate and extent of migration of the hazardous waste or hazardous waste constituents in the ground water; and
  - ... (ii) (II) The concentrations of the hazardous waste or hazardous waste constituents in the ground water.
- 265.93(d)(5) (E) The owner or operator must make his or her first determination under Section 8(d)(iv)(D) of this Chapter as soon as technically feasible, and, within 15 days after that determination, submit to the Director a written report containing an assessment of the ground-water quality.
- 265.93(d)(6) (F) If the owner or operator determines, based on the results of the first determination under Section 8(d)(iv)(D) of this Chapter, that no hazardous waste or hazardous waste constituents from the facility have entered the ground water, then he or she may reinstate the indicator evaluation program described in sections 8(c) and 8(d)(ii) of this Chapter. If the owner or operator reinstates the indicator evaluation program, he or she must so notify the Director in the report submitted under Section 8(d)(iv)(E) of this Chapter.
- 265.93(d)(7) (G) If the owner or operator determines, based on the first determination under Section 8(d)(iv)(D) of this Chapter, that hazardous waste or hazardous waste constituents from the facility have entered the ground water, then he or she:
- ... (i) (I) Must continue to make the determinations required under Section 8(d)(iv)(D) of this Chapter on a quarterly basis until final closure of the facility, if the ground-water quality assessment plan was implemented prior to final closure of the facility; or
  - ... (ii) (II) May cease to make the determinations required under Section 8(d)(iv)(D) of this Chapter, if the ground-water quality assessment plan was implemented during the post-closure care period.
- 265.93(e) (v) Notwithstanding any other provision of Section 8 of this Chapter, any ground-water quality assessment to satisfy the requirements of Section 8(d)(iv)(D) of this Chapter which is initiated prior to final closure of the facility must be completed and reported in accordance with Section 8(d)(iv)(E) of this Chapter .
- 265.93(f) (vi) Unless the ground water is monitored to satisfy the requirements of Section 8(d)(iv)(D) of this Chapter, at least annually the owner or operator must evaluate the data on ground-water surface elevations obtained under Section 8(c)(v) of this Chapter to determine whether the requirements under Section 8(b)(i) of this Chapter for locating the monitoring wells continues to be satisfied.



If the evaluation shows that Section 8(b)(i) of this Chapter is no longer satisfied, the owner or operator must immediately modify the number, location, or depth of the monitoring wells to bring the ground-water monitoring system into compliance with this requirement.

265.94 (e) RECORDKEEPING AND REPORTING.

265.94(a) (i) Unless the ground water is monitored to satisfy the requirements of Section 8(d)(iv)(D) of this Chapter, the owner or operator must:

265.94(a)(1) (A) Keep records of the analyses required in sections 8(c)(iii) and (iv) of this Chapter, the associated ground-water surface elevations required in Section 8(c)(v) of this Chapter, and the evaluations required in Section 8(d)(ii) of this Chapter throughout the active life of the facility, and, for disposal facilities, throughout the post-closure care period as well; and

265.94(a)(2) (B) Report the following ground-water monitoring information to the Director:

...(i) (I) During the first year when initial background concentrations are being established for the facility: concentrations or values of the parameters listed in Section 8(c)(ii)(A) of this Chapter for each ground-water monitoring well within 15 days after completing each quarterly analysis. The owner or operator must separately identify for each monitoring well any parameters whose concentration or value has been found to exceed the maximum contaminant levels listed in Appendix C of this Chapter.

...(ii) (II) Annually: Concentrations or values of the parameters listed in Section 8(c)(ii)(C) of this Chapter for each ground-water monitoring well, along with the required evaluations for these parameters under Section 8(d)(ii) of this Chapter. The owner or operator must separately identify any significant differences from initial background found in the upgradient wells, in accordance with Section 8(d)(iii)(A) of this Chapter. During the active life of the facility, this information must be submitted no later than March 1 following each calendar year.

...(iii) (III) No later than March 1 following each calendar year: Results of the evaluations of ground-water surface elevations under Section 8(d)(vi) of this Chapter, and a description of the response to that evaluation, where applicable.

265.94(b) (ii) If the ground water is monitored to satisfy the requirements of Section 8(d)(iv)(D) of this Chapter, the owner or operator must:

265.94(b)(1) (A) Keep records of the analyses and evaluations specified in the plan, which satisfies the requirements of Section 8(d)(iv)(C) of this Chapter, throughout the active life of the facility, and, for disposal facilities, throughout the post-closure care period as well; and

265.94(b)(2) (B) Annually, until final closure of the facility, submit to the Director a report containing the results of his or her ground-water quality assessment program which includes, but is not limited to, the calculated (or measured) rate of migration of hazardous waste or hazardous waste constituents in the ground water during the reporting period. This information must be submitted no later than March 1 following each calendar year.

RCRA '3008(h) (f) INTERIM STATUS CORRECTIVE ACTION ORDERS.

RCRA '3008(h)(1) (i) Whenever on the basis of any information the Director

determines that there is or has been a release of hazardous waste into the environment from a facility authorized under Chapter 11, Section 2(a), the Director may issue an order requiring corrective action or such other response measure as he or she deems necessary to protect human health or the environment or the State may commence a civil action under Article 9 of the Wyoming Environmental Quality Act ^.

RCRA '3008(h)(2) (ii) Any order issued under Section 8(f) of this Chapter may include a suspension or revocation of authorization to operate under Chapter 11, Section 2(a), shall state with reasonable specificity the nature of the required corrective action or other response measure, and shall specify a time for compliance. If any person named in an order fails to comply with the order, the State may initiate a civil action under Article 9 to recover a penalty not to exceed \$10,000 for each day of violation ^.

265/Subpart G Section 9. CLOSURE AND POST-CLOSURE

265.110 (a) APPLICABILITY. Except as Section 1(a) of this Chapter provides otherwise:

265.110(a) (i) Sections 9(b) through 9(f) of this Chapter (which concern closure) apply to the owners and operators of all hazardous waste management facilities; and

265.110(b) (ii) Sections 9(g) through 9(k) of this Chapter (which concern post-closure care) apply to the owners and operators of:

265.110(b)(1) (A) All hazardous waste disposal facilities;

265.110(b)(2) (B) Waste piles and surface impoundments for which the owner or operator intends to remove the wastes at closure to the extent that these sections are made applicable to such facilities in Section 12(j) or 13(i) of this Chapter;

265.110(b)(3) (C) Tank systems that are required under Section 11(h) of this Chapter to meet requirements for landfills; and

265.110(b)(4) (D) Containment building that are required under Section 31(c) of this Chapter to meet the requirement for landfills.

265.110(c) (iii) Section 9(l) of this Chapter applies to owners and operators of units that are subject to the requirements of Chapter 1, Section 1(h)(iii)(G) of these rules and regulations and are regulated under an enforceable document (as defined in Chapter 1, Section 1(f)(i) of these rules and regulations).

265.110(d) (iv) The Director may replace all or part of the requirements of Section 9 of this Chapter (and the unit-specific standards in Section 9(b) of this Chapter applying to a regulated unit (as defined in Chapter 10, Section 6(a) of these rules and regulations), with alternative requirements for closure set out in an approved closure or post-closure plan, or in an enforceable document (as defined in Chapter 1, Section 1(f)(i) of these rules and regulations), where the Director determines that:

265.110(d)(1) (A) A regulated unit is situated among waste material management units (or areas of concern), a release has occurred, and both the regulated unit and one or more [solid] waste material management unit(s) (or areas of concern) are likely to have contributed to the release, and

265.110(d)(2) (B) It is not necessary to apply the closure requirements of Section 9 of this Chapter (and/or those referenced herein) because the alternative requirements will protect human

health and the environment, and will satisfy the closure performance standard of Section 9(b)(i) and (ii) of this Chapter.

265.111 (b) CLOSURE PERFORMANCE STANDARD. The owner or operator must close the facility in a manner that:

265.111(a) (i) Minimizes the need for further maintenance, and

265.111(b) (ii) Controls, minimizes or eliminates, to the extent necessary to protect human health and the environment, post-closure escape of hazardous waste, hazardous constituents, leachate, contaminated run-off, or hazardous waste decomposition products to the ground or surface waters or to the atmosphere, and

265.111(c) (iii) Complies with the closure requirements of Section 9 of this Chapter, including, but not limited to, the requirements of sections 11(h), 12(j), 13(i), 14(k), 15(k), 16(l), 17(k), 18(e), and 31(c) of this Chapter.

265.112 (c) CLOSURE PLAN; AMENDMENT OF PLAN.

265.112(a) (i) Written plan. By May 19, 1981, or by six months after the effective date of the rule that first subjects a facility to provisions of Section 9(c) of this Chapter, the owner or operator of a hazardous waste management facility must have a written closure plan. Until final closure is completed and certified in accordance with Section 9(f) of this Chapter, a copy of the most current plan must be furnished to the Director upon request, including request by mail. In addition, for facilities without approved plans, it must also be provided during site inspections, on the day of inspection, to any officer, employee, or representative of the DEQ who is duly designated by the Director.

265.112(b) (ii) Content of plan. The plan must identify steps necessary to perform partial and/or final closure of the facility at any point during its active life. The closure plan must include, at least:

265.112(b)(1) (A) A description of how each hazardous waste management unit at the facility will be closed in accordance with Section 9(b) of this Chapter; and

265.112(b)(2) (B) A description of how final closure of the facility will be conducted in accordance with Section 9(b) of this Chapter. The description must identify the maximum extent of the operation which will be unclosed during the active life of the facility; and

265.112(b)(3) (C) An estimate of the maximum inventory of hazardous wastes ever on-site over the active life of the facility and a detailed description of the methods to be used during partial and final closure, including, but not limited to methods for removing, transporting, treating, storing or disposing of all hazardous waste, identification of and the type(s) of off-site hazardous waste management unit(s) to be used, if applicable; and

265.112(b)(4) (D) A detailed description of the steps needed to remove or decontaminate all hazardous waste residues and contaminated containment system components, equipment, structures, and soils during partial and final closure including, but not limited to, procedures for cleaning equipment and removing contaminated soils, methods for sampling and testing surrounding soils, and criteria for determining the extent of decontamination necessary to satisfy the closure performance standard; and

265.112(b)(5) (E) A detailed description of other activities

necessary during the partial and final closure period to ensure that all partial closures and final closure satisfy the closure performance standards, including, but not limited to, ground-water monitoring, leachate collection, and run-on and run-off control; and

265.112(b)(6) (F) A schedule for closure of each hazardous waste management unit and for final closure of the facility. The schedule must include, at a minimum, the total time required to close each hazardous waste management unit and the time required for intervening closure activities which will allow tracking of the progress of partial and final closure. (For example, in the case of a landfill unit, estimates of the time required to treat or dispose of all hazardous waste inventory and of the time required to place a final cover must be included.); and

265.112(b)(7) (G) An estimate of the expected year of final closure for facilities that use trust funds to demonstrate financial assurance under Chapter 5, Section 1(d) and whose remaining operating life is less than 20 years, and for facilities without approved closure plans.

265.112(b)(8) (H) For facilities where the Director has applied alternative requirements at a regulated unit under Sections 8(a)(vi) and/or 9(a)(iv) of this Chapter, and/or Chapter 5, Section 1(a)(v), either the alternative requirements applying to the regulated unit, or a reference to the enforceable document containing those alternative requirements.

265.112(c) (iii) Amendment of plan. The owner or operator may amend the closure plan at any time prior to the notification of partial or final closure of the facility. An owner or operator with an approved closure plan must submit a written request to the Director to authorize a change to the approved closure plan. The written request must include a copy of the amended closure plan for approval by the Director.

265.112(c)(1) (A) The owner or operator must amend the closure plan whenever:

...(i) (I) Changes in operating plans or facility design affect the closure plan, or

...(ii) (II) There is a change in the expected year of closure, if applicable, or

...(iii) (III) In conducting partial or final closure activities, unexpected events require a modification of the closure plan.

...(iv) (IV) The owner or operator requests the Director to apply alternative requirements to a regulated unit under Sections 8(a)(vi) and/or 9(a)(iv) of this Chapter, and/or Chapter 5, Section 1(a)(v) of these rules and regulations.

265.112(c)(2) (B) The owner or operator must amend the closure plan at least 60 days prior to the proposed change in facility design or operation, or no later than 60 days after an unexpected event has occurred which has affected the closure plan. If an unexpected event occurs during the partial or final closure period, the owner or operator must amend the closure plan no later than 30 days after the unexpected event. These provisions also apply to owners or operators of surface impoundments and waste piles who intended to remove all hazardous wastes at closure, but are required to close as landfills in accordance with Section 15(k) of this Chapter.

265.112(c)(3) (C) An owner or operator with an approved closure

plan must submit the modified plan to the Director at least 60 days prior to the proposed change in facility design or operation, or no more than 60 days after an unexpected event has occurred which has affected the closure plan. If an unexpected event has occurred during the partial or final closure period, the owner or operator must submit the modified plan no more than 30 days after the unexpected event. These provisions also apply to owners or operators of surface impoundments and waste piles who intended to remove all hazardous wastes at closure but are required to close as landfills in accordance with Section 15(k) of this Chapter. If the amendment to the plan is a Class 2 or 3 modification according to the criteria in Chapter 6, Section 2(c) of these rules and regulations, the modification to the plan will be approved according to the procedures in Section 9(c)(iv)(D) of this Chapter.

265.112(c)(4) (D) The Director may request modifications to the plan under the conditions described in Section 9(c)(iii)(A) of this Chapter. An owner or operator with an approved closure plan must submit the modified plan within 60 days of the request from the Director, or within 30 days if the unexpected event occurs during partial or final closure. If the amendment is considered a Class 2 or 3 modification according to the criteria in Chapter 6, Section 2(c) of these rules and regulations, the modification to the plan will be approved in accordance with the procedures in Section 9(c)(iv)(D) of this Chapter.

265.112(d) (iv) Notification of partial closure and final closure.

265.112(d)(1) (A) The owner or operator must submit the closure plan to the Director at least 180 days prior to the date on which he or she expects to begin closure of the first surface impoundment, waste pile, land treatment, or landfill unit, or final closure if it involves such a unit, whichever is earlier. The owner or operator must submit the closure plan to the Director at least 45 days prior to the date on which he or she expects to begin partial or final closure of a boiler or industrial furnace. The owner or operator must submit the closure plan to the Director at least 45 days prior to the date on which he or she expects to begin final closure of a facility with only tanks, container storage, or incinerator units. Owners or operators with approved closure plans must notify the Director in writing at least 60 days prior to the date on which he or she expects to begin closure of a surface impoundment, waste pile, landfill, or land treatment unit, or final closure of a facility involving such a unit. Owners or operators with approved closure plans must notify the Director in writing at least 45 days prior to the date on which he or she expects to begin partial or final closure of a boiler or industrial furnace. Owners or operators with approved closure plans must notify the Director in writing at least 45 days prior to the date on which he or she expects to begin final closure of a facility with only tanks, container storage, or incinerator units.

265.112(d)(2) (B) The date when he 'expects to begin closure' must be either:

...(i) (I) Within 30 days after the date on which any hazardous waste management unit receives the known final volume of hazardous wastes, or, if there is a reasonable possibility that the hazardous waste management unit will receive additional hazardous wastes, no later than one year after the date on which the unit received the most recent volume of hazardous waste. If the owner or operator of a hazardous waste management unit can demonstrate to the Director that the hazardous waste management unit or facility has the capacity to receive additional hazardous wastes and he or she has taken, and will continue to take, all steps to prevent threats to human health and the environment, including compliance with all interim status requirements, the Director may approve an extension to

this one-year limit; or

...(ii) (II) For units meeting the requirements of Section 9(d)(iv) of this Chapter, no later than 30 days after the date on which the hazardous waste management unit receives the known final volume of nonhazardous wastes, or if there is a reasonable possibility that the hazardous waste management unit will receive additional nonhazardous wastes, no later than one (1) year after the date on which the unit received the most recent volume of nonhazardous wastes. If the owner or operator can demonstrate to the Director that the hazardous waste management unit has the capacity to receive additional nonhazardous wastes and he or she has taken, and will continue to take, all steps to prevent threats to human health and the environment, including compliance with all applicable interim status requirements, the may approve an extension to this one-year limit.

265.112(d)(3) (C) The owner or operator must submit his or her closure plan to the Director no later than 15 days after:

...(i) (I) Termination of interim status except when a permit is issued simultaneously with termination of interim status; or

...(ii) (II) Issuance of a judicial decree or final order under Articles 7 and 9 of the Wyoming Environmental Quality Act; W.S. 35-11-503(d); Chapter 11, Section 8(f) of these rules and regulations; or RCRA Section 3008 to cease receiving hazardous wastes or close.

265.112(d)(4) (D) The Director will provide the owner or operator and the public, through a newspaper notice, the opportunity to submit written comments on the plan and request modifications to the plan no later than 30 days from the date of the notice. He or she will also, in response to a request or at his or her own discretion, hold a public hearing whenever such a hearing might clarify one or more issues concerning a closure plan. The Director will give public notice of the hearing at least 30 days before it occurs. (Public notice of the hearing may be given at the same time as notice of the opportunity for the public to submit written comments, and the two notices may be combined.) The Director will approve, modify, or disapprove the plan within 90 days of its receipt. If the Director does not approve the plan he or she shall provide the owner or operator with a detailed written statement of reasons for the refusal and the owner or operator must modify the plan or submit a new plan for approval within 30 days after receiving such written statement. The Director will approve or modify this plan in writing within 60 days. If the Director modifies the plan, this modified plan becomes the approved closure plan. The Director must assure that the approved plan is consistent with sections 9(b) through 9(f) of this Chapter and the applicable requirements of sections 8, 11(h), 12(j), 13(i), 14(k), 15(k), 16(l), 17(k), 18(e), and 31(c) of this Chapter. A copy of the modified plan with a detailed statement of reasons for the modifications must be mailed to the owner or operator.

265.112(e) (v) Removal of wastes and decontamination or dismantling of equipment. Nothing in Section 9(c) of this Chapter shall preclude the owner or operator from removing hazardous wastes and decontaminating or dismantling equipment in accordance with the approved partial or final closure plan at any time before or after notification of partial or final closure.

265.113 (d) CLOSURE; TIME ALLOWED FOR CLOSURE.

265.113(a) (i) Within 90 days after receiving the final volume of hazardous wastes, or the final volume of nonhazardous wastes if the

owner or operator complies with all applicable requirements in sections 9(d)(iv) and (v) of this Chapter, at a hazardous waste management unit or facility, or within 90 days after approval of the closure plan, whichever is later, the owner or operator must treat, remove from the unit or facility, or dispose of on-site, all hazardous wastes in accordance with the approved closure plan.

- 265.113(a) (A) The Director may approve a longer period if the owner or operator demonstrates that:
- 265.113(a)(1)(i) (I) The activities required to comply with this paragraph will, of necessity, take longer than ninety (90) days to complete; or
- ... (ii)(A) (II) The hazardous waste management unit or facility has:
- ... (ii)(A) (1.) The capacity to receive additional hazardous wastes, or has the capacity to receive non-hazardous wastes if the facility owner or operator complies with sections 9(d)(iv) and (v) of this Chapter; and
- ... (ii)(B) (2.) There is a reasonable likelihood that he or she or another person will recommence operation of the hazardous waste management unit or the facility within one year; and
- ... (ii)(C) (3.) Closure of the hazardous waste management unit or facility would be incompatible with continued operation of the site; and
- 265.113(a)(2) (B) The owner or operator has taken and will continue to take all steps to prevent threats to human health and the environment, including compliance with all applicable interim status requirements.
- 265.113(b) (ii) The owner or operator must complete partial and final closure activities in accordance with the approved closure plan and within 180 days after receiving the final volume of hazardous wastes, or the final volume of nonhazardous wastes if the owner or operator complies with all applicable requirements in sections 9(d)(iv) and (v) of this Chapter, at the hazardous waste management unit or facility, or 180 days after approval of the closure plan, if that is later.
- 265.113(b) (A) The Director may approve an extension to the closure period if the owner or operator demonstrates that:
- 265.113(b)(1)(i) (I) The partial or final closure activities will, of necessity, take longer than 180 days to complete; or
- ... (ii)(A) (II) The hazardous waste management unit or facility has:
- ... (ii)(A) (1.) The capacity to receive additional hazardous wastes, or has the capacity to receive non-hazardous wastes if the facility owner or operator complies with sections 9(d)(iv) and (v) of this Chapter; and
- ... (ii)(B) (2.) There is reasonable likelihood that he or another person will recommence operation of the hazardous waste management unit or the facility within one (1) year; and
- ... (ii)(C) (3.) Closure of the hazardous waste management unit or facility would be incompatible with continued operation of the site; and

- 265.113(b)(2) (B) The owner or operator has taken and will continue to take all steps to prevent threats to human health and the environment from the unclosed but not operating hazardous waste management unit or facility, including compliance with all applicable interim status requirements.
- 265.113(c) (iii) The demonstrations referred to in sections 9(d)(i)(A) and 9(d)(ii)(A) of this Chapter must be made as follows:
- 265.113(c)(1) (A) The demonstrations in Section 9(d)(i)(A) of this Chapter must be made at least 30 days prior to the expiration of the 90-day period in Section 9(d)(i) of this Chapter; and
- 265.113(c)(2) (B) The demonstration in Section 9(d)(ii)(A) of this Chapter must be made at least 30 days prior to the expiration of the 180-day period in Section 9(d)(ii) of this Chapter, unless the owner or operator is otherwise subject to the deadlines in Section 9(d)(iv) of this Chapter.
- 265.113(d) (iv) The Director may allow an owner or operator to receive non-hazardous wastes in a landfill, land treatment, or surface impoundment unit after the final receipt of hazardous wastes at that unit if:
- 265.113(d)(1) (A) The owner or operator submits an amended part B application, or a part B application, if not previously required, and demonstrates that:
- ... (i) (I) The unit has the existing design capacity as indicated on the part A application to receive non-hazardous wastes; and
- ... (ii) (II) There is a reasonable likelihood that the owner or operator or another person will receive non-hazardous wastes in the unit within one (1) year after the final receipt of hazardous wastes; and
- ... (iii) (III) The non-hazardous wastes will not be incompatible with any remaining wastes in the unit or with the facility design and operating requirements of the unit or facility under Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31; and
- ... (iv) (IV) Closure of the hazardous waste management unit would be incompatible with continued operation of the unit or facility; and
- ... (v) (V) The owner or operator is operating and will continue to operate in compliance with all applicable interim status requirements; and
- 265.113(d)(2) (B) The part B application includes an amended waste analysis plan, ground-water monitoring and response program, human exposure assessment required under Chapter 3, Section 2(a)(x) of these rules and regulations and W.S. 35-11-503(d), and closure and post-closure plans, and updated cost estimates and demonstrations of financial assurance for closure and post-closure care as necessary and appropriate to reflect any changes due to the presence of hazardous constituents in the non-hazardous wastes, and changes in closure activities, including the expected year of closure if applicable under Section 9(c)(ii)(G) of this Chapter, as a result of the receipt of non-hazardous wastes following the final receipt of hazardous wastes; and
- 265.113(d)(3) (C) The part B application is amended, as necessary and appropriate, to account for the receipt of non-



hazardous wastes following receipt of the final volume of hazardous wastes; and

265.113(d)(4) (D) The part B application and the demonstrations referred to in sections 9(d)(iv)(A) and (B) of this Chapter are submitted to the Director no later than 180 days prior to the date on which the owner or operator of the facility receives the known final volume of hazardous wastes, or no later than 90 days after the effective date of this rule in the state in which the unit is located, whichever is later.

265.113(e) (v) In addition to the requirements in Section 9(d)(iv) of this Chapter, an owner or operator of a hazardous waste surface impoundment that is not in compliance with the liner and leachate collection system requirements in W.S. 35-11-503(d); RCRA '3004(o)(1); RCRA Section 3005(j)(1); or RCRA Section 3004(o)(2) or (3) or '3005(j) (2), (3), (4) or (13) must:

265.113(e)(1) (A) Submit with the part B application:

...(i) (I) A contingent corrective measures plan;  
and

...(ii) (II) A plan for removing hazardous wastes in compliance with Section 9(d)(v)(B) of this Chapter; and

265.113(e)(2) (B) Remove all hazardous wastes from the unit by removing all hazardous liquids and removing all hazardous sludges to the extent practicable without impairing the integrity of the liner(s), if any.

265.113(e)(3) (C) Removal of hazardous wastes must be completed no later than 90 days after the final receipt of hazardous wastes. The Director may approve an extension to this deadline if the owner or operator demonstrates that the removal of hazardous wastes will, of necessity, take longer than the allotted period to complete and that an extension will not pose a threat to human health and the environment.

265.113(e)(4) (D) If a release that is a statistically significant increase (or decrease in the case of pH) in hazardous constituents over background levels is detected in accordance with the requirements in Section 8 of this Chapter, the owner or operator of the unit:

...(i) (I) Must implement corrective measures in accordance with the approved contingent corrective measures plan required by Section 9(d)(v)(A) of this Section no later than one (1) year after detection of the release, or approval of the contingent corrective measures plan, whichever is later;

...(ii) (II) May receive wastes at the unit following detection of the release only if the approved corrective measures plan includes a demonstration that continued receipt of wastes will not impede corrective action; and

...(iii) (III) May be required by the Director to implement corrective measures in less than one (1) year or to cease receipt of wastes until corrective measures have been implemented if necessary to protect human health and the environment.

265.113(e)(5) (E) During the period of corrective action, the owner or operator shall provide semi-annual reports to the Director that describe the progress of the corrective action program, compile all ground-water monitoring data, and evaluate the effect of the continued receipt of non-hazardous wastes on the effectiveness of the corrective action.

265.113(e)(6) (F) The Director may require the owner or operator to commence closure of the unit if the owner or operator fails to implement corrective action measures in accordance with the approved contingent corrective measures plan within one (1) year as required in Section 9(d)(v)(D) of this Chapter, or fails to make substantial progress in implementing corrective action and achieving the facility's background levels.

265.113(e)(7) (G) If the owner or operator fails to implement corrective measures as required in Section 9(d)(v)(D) of this Chapter, or if the Director determines that substantial progress has not been made pursuant to Section 9(d)(v)(F) of this Chapter he or she shall:

...(i) (I) Notify the owner or operator in writing that the owner or operator must begin closure in accordance with the deadline in sections 9(d)(i) and (ii) of this Chapter and provide a detailed statement of reasons for this determination, and

...(ii) (II) Provide the owner or operator and the public, through a newspaper notice, the opportunity to submit written comments on the decision no later than 20 days after the date of the notice.

...(iii) (III) If the Director receives no written comments, the decision will become final five (5) days after the close of the comment period. The Director will notify the owner or operator that the decision is final, and that a revised closure plan, if necessary, must be submitted within 15 days of the final notice and that closure must begin in accordance with the deadlines in sections 9(d)(i) and (ii) of this Chapter.

...(iv) (IV) If the Director receives written comments on the decision, he or she shall make a final decision within 30 days after the end of the comment period, and provide the owner or operator in writing and the public through a newspaper notice, a detailed statement of reasons for the final decision. If the Director determines that substantial progress has not been made, closure must be initiated in accordance with the deadlines in sections 9(d)(i) and (ii) of this Chapter.

...(v) (V) The final determinations made by the Director under sections 9(d)(v)(G)(III) and (IV) of this Chapter are not subject to **appeal to the Wyoming Environmental Quality Council**.

265.114 (e) DISPOSAL OR DECONTAMINATION OF EQUIPMENT, STRUCTURES AND SOILS.

(i) During the partial and final closure periods, all contaminated equipment, structures and soil must be properly disposed of, or decontaminated unless specified otherwise in sections 11(h), 12(j), 13(i), 14(k), or 15(k) of this Chapter. By removing all hazardous wastes or hazardous constituents during partial and final closure, the owner or operator may become a generator of hazardous waste and must handle that hazardous waste in accordance with all applicable requirements of Chapter 8 of these rules and regulations.

265.115 (f) CERTIFICATION OF CLOSURE.

(i) Within 60 days of completion of closure of each hazardous waste surface impoundment, waste pile, land treatment, and landfill unit, and within 60 days of completion of final closure, the owner or operator must submit to the Director, by registered mail, a certification that the hazardous waste management unit or facility, as applicable, has been closed in accordance with the specifications in the approved closure plan. The certification must be signed by the owner or operator and by an independent registered professional engineer. Documentation supporting the independent registered professional engineer's certification must be furnished to the Director upon request until he or she releases the owner or operator from the financial assurance requirements for closure under Chapter 5, Section 1(d)(ix) of these rules and regulations.

265.116 (g) SURVEY PLAT.

(i) No later than the submission of the certification of closure of each hazardous waste disposal unit, an owner or operator must submit to the local zoning authority, or the authority with jurisdiction over local land use, and to the Director, a survey plat indicating the location and dimensions of landfill cells or other hazardous waste disposal units with respect to permanently surveyed benchmarks. This plat must be prepared and certified by a professional land surveyor. The plat filed with the local zoning authority, or the authority with jurisdiction over local land use must contain a note, prominently displayed, which states the owner's or operator's obligation to restrict disturbance of the hazardous waste disposal unit in accordance with the applicable Section 9 regulations of this Chapter.

265.117 (h) POST-CLOSURE CARE AND USE OF PROPERTY.

(i) Commencement of post-closure care.

265.117(a)(1) (A) Post-closure care for each hazardous waste management unit subject to the requirements of sections 9(h) through 9(k) of this Chapter must begin after completion of closure of the unit and continue for 30 years after that date. It must consist of at least the following:

...(i) (I) Monitoring and reporting in accordance with the requirements of sections 8, 12, 13, 14 and 15 of this Chapter; and

...(ii) (II) Maintenance and monitoring of waste containment systems in accordance with the requirements of sections 8, 12, 13, 14 and 15 of this Chapter.

265.117(a)(2) (B) Any time preceding closure of a hazardous waste management unit subject to post-closure care requirements or final closure, or any time during the post-closure period for a particular hazardous waste disposal unit, the Director may:

...(i) (I) Shorten the post-closure care period applicable to the hazardous waste management unit, or facility, if all disposal units have been closed, if he or she finds that the reduced period is sufficient to protect human health and the environment (e.g., leachate or ground-water monitoring results, characteristics of the hazardous waste, application of advanced technology, or alternative disposal, treatment, or re-use techniques indicate that the hazardous waste management unit or facility is secure); or

...(ii) (II) Extend the post-closure care period applicable to the hazardous waste management unit or facility, if he or she finds that the extended period is necessary to protect human

- health and the environment (e.g., leachate or ground-water monitoring results indicate a potential for migration of hazardous wastes at levels which may be harmful to human health and the environment).
- 265.117(b) (ii) The Director may require, at partial and final closure, continuation of any of the security requirements of Section 4(e) of this Chapter during part or all of the post-closure period when:
- 265.117(b)(1) (A) Hazardous wastes may remain exposed after completion of partial or final closure; or
- 265.117(b)(2) (B) Access by the public or domestic livestock may pose a hazard to human health.
- 265.117(c) (iii) Post-closure use of property on or in which hazardous wastes remain after partial or final closure must never be allowed to disturb the integrity of the final cover, liner(s), or any other components of the containment system, or the function of the facility's monitoring systems, unless the Director finds that the disturbance:
- 265.117(c)(1) (A) Is necessary to the proposed use of the property, and will not increase the potential hazard to human health or the environment; or
- 265.117(c)(2) (B) Is necessary to reduce a threat to human health or the environment.
- 265.117(d) (iv) All post-closure care activities must be in accordance with the provisions of the approved post-closure plan as specified in Section 9(i) of this Chapter.
- 265.118 (i) POST-CLOSURE PLAN; AMENDMENT OF PLAN.
- 265.118(a) (i) Written plan. By May 19, 1981, the owner or operator of a hazardous waste disposal unit must have a written post-closure plan. An owner or operator of a surface impoundment or waste pile that intends to remove all hazardous wastes at closure must prepare a post-closure plan and submit it to the Director within 90 days of the date that the owner or operator or Director determines that the hazardous waste management unit or facility must be closed as a landfill, subject to the requirements of sections 9(h) through 9(k) of this Chapter.
- 265.118(b) (ii) Until final closure of the facility, a copy of the most current post-closure plan must be furnished to the Director upon request, including request by mail. In addition, for facilities without approved post-closure plans, it must also be provided during site inspections, on the day of inspection, to any officer, employee or representative of DEQ who is duly designated by the Director. After final closure has been certified, the person or office specified in Section 9(i)(iii)(C) of this Chapter must keep the approved post-closure plan during the post-closure period.
- 265.118(c) (iii) For each hazardous waste management unit subject to the requirements of Section 9(i) of this Chapter, the post-closure plan must identify the activities that will be carried on after closure of each disposal unit and the frequency of these activities, and include at least:
- 265.118(c)(1) (A) A description of the planned monitoring activities and frequencies at which they will be performed to comply with sections 8, 12, 13, 14 and 15 of this Chapter during the post-closure care period; and

- 265.118(c)(2) (B) A description of the planned maintenance activities, and frequencies at which they will be performed, to ensure:
- ...(i) (I) The integrity of the cap and final cover or other containment systems in accordance with the requirements of sections 12, 13, 14 and 15 of this Chapter; and
  - ...(ii) (II) The function of the monitoring equipment in accordance with the requirements of Sections 8, 12, 13, 14 and 15 of this Chapter; and
- 265.118(c)(3) (C) The name, address, and phone number of the person or office to contact about the hazardous waste disposal unit or facility during the post-closure care period.
- 265.118(c)(4) (D) For facilities subject to Section 9(1) of this Chapter, provisions that satisfy the requirements of Sections 9(1)(i)(A) and (B) of this Chapter.
- 265.118(c)(5) (E) For facilities where the Director has applied alternative requirements at a regulated unit under Sections 8(a)(vi) and/or 9(a)(iv) of this Chapter, and/or Chapter 5, Section 1(a)(v) of these rules and regulations, either the alternative requirements that apply to the regulated unit, or a reference to the enforceable document containing those requirements.
- 265.118(d) (iv) Amendment of plan. The owner or operator may amend the post-closure plan any time during the active life of the facility or during the post-closure care period. An owner or operator with an approved post-closure plan must submit a written request to the Director to authorize a change to the approved plan. The written request must include a copy of the amended post-closure plan for approval by the Director.
- 265.118(d)(1) (A) The owner or operator must amend the post-closure plan whenever:
- ...(i) (I) Changes in operating plans or facility design affect the post-closure plan, or
  - ...(ii) (II) Events which occur during the active life of the facility, including partial and final closures, affect the post-closure plan.
  - ...(iii) (III) The owner or operator requests the Director to apply alternative requirements to a regulated unit under Sections 8(a)(vi) and/or 9(a)(iv) of this Chapter, and/or Chapter 5, Section 1(a)(v) of these rules and regulations.
- 265.118(d)(2) (B) The owner or operator must amend the post-closure plan at least 60 days prior to the proposed change in facility design or operation, or no later than 60 days after an unexpected event has occurred which has affected the post-closure plan.
- 265.118(d)(3) (C) An owner or operator with an approved post-closure plan must submit the modified plan to the Director at least 60 days prior to the proposed change in facility design or operation, or no more than 60 days after an unexpected event has occurred which has affected the post-closure plan. If an owner or operator of a surface impoundment or a waste pile who intended to remove all hazardous wastes at closure in accordance with Section 12(j)(ii) or 13(i)(i) of this Chapter is required to close as a landfill in accordance with Section 15(k) of this Chapter, the owner or operator must submit a post-closure plan within 90 days of the determination

by the owner or operator or Director that the unit must be closed as a landfill. If the amendment to the post-closure plan is a Class 2 or 3 modification according to the criteria in Chapter 6, Section 2(c) of these rules and regulations, the modification to the plan will be approved according to the procedures in Section 9(i)(vi) of this Chapter.

265.118(d)(4) (D) The Director may request modifications to the plan under the conditions described in Section 9(i)(iv)(A) of this Chapter. An owner or operator with an approved post-closure plan must submit the modified plan no later than 60 days of the request from the Director. If the amendment to the plan is considered a Class 2 or 3 modification according to the criteria in Chapter 6, Section 2(c) of these rules and regulations, the modifications to the post-closure plan will be approved in accordance with the procedures in Section 9(i)(vi) of this Chapter. If the Director determines that an owner or operator of a surface impoundment or waste pile who intended to remove all hazardous wastes at closure must close the facility as a landfill, the owner or operator must submit a post-closure plan for approval to the Director within 90 days of the determination.

265.118(e) (v) The owner or operator of a facility with hazardous waste management units subject to these requirements must submit his or her post-closure plan to the Director at least 180 days before the date he or she expects to begin partial or final closure of the first hazardous waste disposal unit. The date he 'expects to begin closure' of the first hazardous waste disposal unit must be either within 30 days after the date on which the hazardous waste management unit receives the known final volume of hazardous waste or, if there is a reasonable possibility that the hazardous waste management unit will receive additional hazardous wastes, no later than one (1) year after the date on which the unit received the most recent volume of hazardous wastes. The owner or operator must submit the post-closure plan to the Director no later than 15 days after:

265.118(e)(1) (A) Termination of interim status (except when a permit is issued to the facility simultaneously with termination of interim status); or

265.118(e)(2) (B) Issuance of a judicial decree or final orders under Articles 7 and Article 9 of the Wyoming Environmental Quality Act; W.S. 35-11-503(d); Chapter 11, Section 8(f) of these rules and regulations; or RCRA Section 3008 to cease receiving wastes or close.

265.118(f) (vi) The Director will provide the owner or operator and the public, through a newspaper notice, the opportunity to submit written comments on the post-closure plan and request modifications to the plan no later than 30 days from the date of the notice. He or she will also, in response to a request or at his or her own discretion, hold a public hearing whenever such a hearing might clarify one or more issues concerning a post-closure plan. The Director will give public notice of the hearing at least 30 days before it occurs. (Public notice of the hearing may be given at the same time as notice of the opportunity for the public to submit written comments, and the two notices may be combined.) The Director will approve, modify, or disapprove the plan within 90 days of its receipt. If the Director does not approve the plan he or she shall provide the owner or operator with a detailed written statement of reasons for the refusal and the owner or operator must modify the plan or submit a new plan for approval within 30 days after receiving such written statement. The Director will approve or modify this plan in writing within 60 days. If the Director modifies the plan, this modified plan becomes the approved post-closure plan. The Director must ensure that the approved post-closure plan is consistent with sections 9(h) through 9(k) of this Chapter. A copy of the modified plan with a detailed statement of reasons for the modifications must

be mailed to the owner or operator.

265.118(g) (vii) The post-closure plan and length of the post-closure care period may be modified any time prior to the end of the post-closure care period in either of the following two ways:

265.118(g)(1) (A) The owner or operator or any member of the public may petition the Director to extend or reduce the post-closure care period applicable to a hazardous waste management unit or facility based on cause, or alter the requirements of the post-closure care period based on cause.

...(i) (I) The petition must include evidence demonstrating that:

...(i)(A) (1.) The secure nature of the hazardous waste management unit or facility makes the post-closure care requirement(s) unnecessary or supports reduction of the post-closure care period specified in the current post-closure plan (e.g., leachate or ground-water monitoring results, characteristics of the wastes, application of advanced technology, or alternative disposal, treatment, or re-use techniques indicate that the facility is secure), or

...(i)(B) (2.) The requested extension in the post-closure care period or alteration of post-closure care requirements is necessary to prevent threats to human health and the environment (e.g., leachate or ground-water monitoring results indicate a potential for migration of hazardous wastes at levels which may be harmful to human health and the environment).

...(ii) (II) These petitions will be considered by the Director only when they present new and relevant information not previously considered by the Director. Whenever the Director is considering a petition, he or she will provide the owner or operator and the public, through a newspaper notice, the opportunity to submit written comments within 30 days of the date of the notice. He or she will also, in response to a request or at his or her own discretion, hold a public hearing whenever a hearing might clarify one or more issues concerning the post-closure plan. The Director will give the public notice of the hearing at least 30 days before it occurs. (Public notice of the hearing may be given at the same time as notice of the opportunity for written public comments, and the two (2) notices may be combined.) After considering the comments, he or she will issue a final determination, based upon the criteria set forth in Section 9(i)(vii)(A) of this Chapter.

...(iii) (III) If the Director denies the petition, he or she will send the petitioner a brief written response giving a reason for the denial.

265.118(g)(2) (B) The Director may tentatively decide to modify the post-closure plan if he or she deems it necessary to prevent threats to human health and the environment. He or she may propose to extend or reduce the post-closure care period applicable to a hazardous waste management unit or facility based on cause or alter the requirements of the post-closure care period based on cause.

...(i) (I) The Director will provide the owner or operator and the affected public, through a newspaper notice, the opportunity to submit written comments within thirty (30) days of the date of the notice and the opportunity for a public hearing as in Section 9(i)(vii)(A)(II) of this Chapter. After considering the comments, he or she will issue a final determination.

...(ii) (II) The Director will base his or her final

determination upon the same criteria as required for petitions under Section 9(i)(vii)(A)(I) of this Chapter. A modification of the post-closure plan may include, where appropriate, the temporary suspension rather than permanent deletion of one or more post-closure care requirements. At the end of the specified period of suspension, the Director would then determine whether the requirement(s) should be permanently discontinued or reinstated to prevent threats to human health and the environment.

265.119 (j) POST-CLOSURE NOTICES.

265.119(a) (i) No later than 60 days after certification of closure of each hazardous waste disposal unit, the owner or operator must submit to the local zoning authority, or the authority with jurisdiction over local land use, and to the Director, a record of the type, location, and quantity of hazardous wastes disposed of within each cell or other disposal unit of the facility. For hazardous wastes disposed of before January 12, 1981, the owner or operator must identify the type, location and quantity of the hazardous wastes to the best of his or her knowledge and in accordance with any records he or she has kept.

265.119(b) (ii) Within 60 days of certification of closure of the first hazardous waste disposal unit and within 60 days of certification of closure of the last hazardous waste disposal unit, the owner or operator must:

265.119(b)(1) (A) Record, in accordance with State law, a notation on the deed to the facility property - or on some other instrument which is normally examined during title search - that will in perpetuity notify any potential purchaser of the property that:

...(i) (I) The land has been used to manage hazardous wastes; and

...(ii) (II) Its use is restricted under Section 9 regulations of this Chapter; and

...(iii) (III) The survey plat and record of the type, location, and quantity of hazardous wastes disposed of within each cell or other hazardous waste disposal unit of the facility required by sections 9(g) and 9(j)(i) of this Chapter have been filed with the local zoning authority or the authority with jurisdiction over local land use and with the Director; and

265.119(b)(2) (B) Submit a certification signed by the owner or operator that he or she has recorded the notation specified in Section 9(j)(ii)(A) of this Chapter and a copy of the document in which the notation has been placed, to the Director.

265.119(c) (iii) If the owner or operator or any subsequent owner of the land upon which a hazardous waste disposal unit was located wishes to remove hazardous wastes and hazardous waste residues, the liner, if any, and all contaminated structures, equipment, and soils, he or she must request a modification to the approved post-closure plan in accordance with the requirements of Section 9(i)(vii) of this Chapter. The owner or operator must demonstrate that the removal of hazardous wastes will satisfy the criteria of Section 9(h)(iii) of this Chapter. By removing hazardous waste, the owner or operator may become a generator of hazardous waste and must manage it in accordance with all applicable requirements of these rules and regulations. If the owner or operator is granted approval to conduct the removal activities, the owner or operator may request that the Director approve either:

265.119(c)(1) (A) The removal of the notation on the deed to the



facility property or other instrument normally examined during title search, or

265.119(c)(2) (B) The addition of a notation to the deed or instrument indicating the removal of the hazardous waste.

265.120 (k) CERTIFICATION OF COMPLETION OF POST-CLOSURE CARE.

(i) No later than 60 days after the completion of the established post-closure care period for each hazardous waste disposal unit, the owner or operator must submit to the Director, by registered mail, a certification that the post-closure care period for the hazardous waste disposal unit was performed in accordance with the specifications in the approved post-closure plan. The certification must be signed by the owner or operator and an independent registered professional engineer. Documentation supporting the independent registered professional engineer's certification must be furnished to the Director upon request until he or she releases the owner or operator from the financial assurance requirements for post-closure care under Chapter 5, Section 1(d)(ix) of these rules and regulations.

265.121 (l) POST-CLOSURE REQUIREMENTS FOR FACILITIES THAT OBTAIN ENFORCEABLE DOCUMENTS IN LIEU OF POST-CLOSURE PERMITS.

265.121(a) (i) Owners and operators who are subject to the requirement to obtain a post-closure permit under Chapter 1, Section 1(h)(iii) of these rules and regulations, but who obtain enforceable documents in lieu of post-closure permits, as provided under Chapter 1, Section 1(h)(iii)(G) of these rules and regulations, must comply with the following requirements:

265.121(a)(1) (A) The requirements to submit information about the facility in Chapter 3, Section 2(s) of these rules and regulations;

265.121(a)(2) (B) The requirements for facility-wide corrective action in Chapter 10, Section 6(l) of these rules and regulations;

265.121(a)(3) (C) The requirements of Chapter 10, Sections 6(b) through (k) of these rules and regulations.

265.121(b)(1) (ii) The Director, in issuing enforceable documents under Section 9(l) of this Chapter in lieu of permits, will assure a meaningful opportunity for public involvement which, at a minimum, includes public notice and opportunity for public comment:

...(i) (A) When the Department becomes involved in a remediation at the facility as a regulatory or enforcement matter;

...(ii) (B) On the proposed preferred remedy and the assumptions upon which the remedy is based, in particular those related to land use and site characterization; and

...(iii) (C) At the time of a proposed decision that remedial action is complete at the facility. These requirements must be met before the Director may consider that the facility has met the requirements of Chapter 1, Section 1(h)(iii)(G) of these rules and regulations, unless the facility qualifies for a modification to these public involvement procedures under Section 9(l)(iii) or (iv) of this Chapter.

265.121(b)(2) (iii) If the Director determines that even a short delay in the implementation of a remedy would adversely affect human health or the environment, the Director may delay compliance with the

requirements of Section 9(1)(ii) of this Chapter and implement the remedy immediately. However, the Director must assure involvement of the public at the earliest opportunity, and, in all cases, upon making the decision that additional remedial action is not needed at the facility.

265.121(b)(3) (iv) The Director may allow a remediation initiated prior to October 22, 1998 to substitute for corrective action required under a post-closure permit even if the public involvement requirements of Section 9(1)(ii) of this Chapter have not been met so long as the Director assures that notice and comment on the decision that no further remediation is necessary to protect human health and the environment takes place at the earliest reasonable opportunity after October 22, 1998.

265/Subpart I Section 10. USE AND MANAGEMENT OF CONTAINERS

265.170 (a) APPLICABILITY.

(i) The regulations in this Section apply to owners and operators of all hazardous waste facilities that store containers of hazardous waste, except as Section 1(a) of this Chapter provides otherwise.

265.171 (b) CONDITION OF CONTAINERS.

(i) If a container holding hazardous waste is not in good condition, or if it begins to leak, the owner or operator must transfer the hazardous waste from this container to a container that is in good condition, or manage the waste in some other way that complies with the requirements of Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31.

265.172 (c) COMPATIBILITY OF WASTE WITH CONTAINER.

(i) The owner or operator must use a container made of or lined with materials which will not react with, and are otherwise compatible with, the hazardous waste to be stored, so that the ability of the container to contain the waste is not impaired.

265.173 (d) MANAGEMENT OF CONTAINERS.

265.173(a) (i) A container holding hazardous waste must always be closed during storage, except when it is necessary to add or remove waste.

265.173(b) (ii) A container holding hazardous waste must not be opened, handled, or stored in a manner which may rupture the container or cause it to leak.

[Comment: Re-use of containers in transportation is governed by U.S. Department of Transportation regulations, including those set forth in 49 CFR part 173.28.]

265.174 (e) INSPECTIONS.

(i) The owner or operator must inspect areas where containers are stored, at least weekly, looking for leaks and for deterioration caused by corrosion or other factors.

[Comment: See Section 10(b) of this Chapter for remedial action required if deterioration or leaks are detected.]

265.175 (f) RESERVED.

265.176 (g) SPECIAL REQUIREMENTS FOR IGNITABLE OR REACTIVE WASTE.

(i) Containers holding ignitable or reactive waste must be located at least 15 meters (50 feet) from the facility's property line.

[Comment: See Section 4(h)(i) of this Chapter for additional requirements.]

265.177 (h) SPECIAL REQUIREMENTS FOR INCOMPATIBLE WASTES.

265.177(a) (i) Incompatible wastes, or incompatible wastes and materials, (see Appendix E of this Chapter for examples) must not be placed in the same container, unless Section 4(h)(ii) of this Chapter is complied with.

265.177(b) (ii) Hazardous waste must not be placed in an unwashed container that previously held an incompatible waste or material (see appendix V for examples), unless Section 4(h)(ii) of this Chapter is complied with.

265.177(c) (iii) A storage container holding a hazardous waste that is incompatible with any waste or other materials stored nearby in other containers, piles, open tanks, or surface impoundments must be separated from the other materials or protected from them by means of a dike, berm, wall, or other device.

[Comment: The purpose of this is to prevent fires, explosions, gaseous emissions, leaching, or other discharge of hazardous waste or hazardous waste constituents which could result from the mixing of incompatible wastes or materials if containers break or leak.]

265.178 (i) AIR EMISSION STANDARDS.

(i) The owner or operator shall manage all hazardous waste placed in a container in accordance with the applicable requirements of Section 28, 29 and 30 of this Chapter.

265/Subpart J Section 11. TANK SYSTEMS

265.190 (a) APPLICABILITY. The requirements of this Section apply to owners and operators of facilities that use tank systems for storing or treating hazardous waste except as otherwise provided in sections 11(a)(i), (ii) and (iii) or in Section 1(a) of this Chapter.

265.190(a) (i) Tank systems that are used to store or treat hazardous waste which contains no free liquids and that are situated inside a building with an impermeable floor are exempted from the requirements in Section 11(d) of this Chapter. To demonstrate the absence or presence of free liquids in the stored/treated waste, the following test must be used: Method 9095 (Paint Filter Liquids Test) as described in "Test Methods for Evaluating Solid Wastes, Physical/Chemical Methods," EPA Publication SW-846, as incorporated by reference in Chapter 1, Section 1(g) of these rules and regulations.

265.190(b) (ii) Tank systems, including sumps, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations, that serve as part of a secondary containment system to collect or contain releases of hazardous wastes are exempted from the requirements in Section 11(d)(i) of this Chapter.

265.190(c) (iii) Tanks, sumps, and other collection devices used in conjunction with drip pads, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations and regulated under Section 24 of this Chapter, must meet the requirements of Section 11 of this Chapter.

- 265.191 (b) ASSESSMENT OF EXISTING TANK SYSTEM'S INTEGRITY.
- 265.191(a) (i) For each existing tank system that does not have secondary containment meeting the requirements of Section 11(d) of this Chapter, the owner or operator must determine that the tank system is not leaking or is unfit for use. Except as provided in Section 11(b)(iii) of this Chapter, the owner or operator must obtain and keep on file at the facility a written assessment reviewed and certified by an independent, qualified, registered professional engineer in accordance with Chapter 3, Section 2(b)(iv) of these rules and regulations, that attests to the tank system's integrity by January 12, 1988.
- 265.191(b) (ii) This assessment must determine that the tank system is adequately designed and has sufficient structural strength and compatibility with the waste(s) to be stored or treated to ensure that it will not collapse, rupture, or fail. At a minimum, this assessment must consider the following:
- 265.191(b)(1) (A) Design standard(s), if available, according to which the tank and ancillary equipment were constructed;
- 265.191(b)(2) (B) Hazardous characteristics of the waste(s) that have been or will be handled;
- 265.191(b)(3) (C) Existing corrosion protection measures;
- 265.191(b)(4) (D) Documented age of the tank system, if available, (otherwise, an estimate of the age); and
- 265.191(b)(5) (E) Results of a leak test, internal inspection, or other tank integrity examination such that:
- ... (i) (I) For non-enterable underground tanks, this assessment must consist of a leak test that is capable of taking into account the effects of temperature variations, tank end deflection, vapor pockets, and high water table effects,
- ... (ii) (II) For other than non-enterable underground tanks and for ancillary equipment, this assessment must be either a leak test, as described above, or an internal inspection and/or other tank integrity examination certified by an independent, qualified, registered professional engineer in accordance with Chapter 3, Section 2(b)(iv) of these rules and regulations that addresses cracks, leaks, corrosion, and erosion.
- [Note: The practices described in the American Petroleum Institute (API) Publication, Guide for Inspection of Refinery Equipment, Chapter XIII, "Atmospheric and Low-Pressure Storage Tanks," 4th edition, 1981, may be used, where applicable, as guidelines in conducting the integrity examination of an other than non-enterable underground tank system.]
- 265.191(c) (iii) Tank systems that store or treat materials that become hazardous wastes subsequent to July 14, 1986 must conduct this assessment within 12 months after the date that the waste becomes a hazardous waste.
- 265.191(d) (iv) If, as a result of the assessment conducted in accordance with Section 11(b)(i) of this Chapter, a tank system is found to be leaking or unfit for use, the owner or operator must comply with the requirements of Section 11(g) of this Chapter.
- 265.192 (c) DESIGN AND INSTALLATION OF NEW TANK SYSTEMS OR COMPONENTS.
- 265.192(a) (i) Owners or operators of new tank systems or

components must ensure that the foundation, structural support, seams, connections, and pressure controls (if applicable) are adequately designed and that the tank system has sufficient structural strength, compatibility with the waste(s) to be stored or treated, and corrosion protection so that it will not collapse, rupture, or fail. The owner or operator must obtain a written assessment reviewed and certified by an independent, qualified, registered professional engineer in accordance with Chapter 3, Section 2(b)(iv) of these rules and regulations attesting that the system has sufficient structural integrity and is acceptable for the storing and treating of hazardous waste. This assessment must include, at a minimum, the following information:

- 265.192(a)(1) (A) Design standard(s) according to which the tank(s) and ancillary equipment is or will be constructed.
- 265.192(a)(2) (B) Hazardous characteristics of the waste(s) to be handled.
- 265.192(a)(3) (C) For new tank systems or components in which the external shell of a metal tank or any external metal component of the tank system is or will be in contact with the soil or with water, a determination by a corrosion expert of:
  - ...(i) (I) Factors affecting the potential for corrosion, including but not limited to:
    - ...(i)(A) (1.) Soil moisture content;
    - ...(i)(B) (2.) Soil pH;
    - ...(i)(C) (3.) Soil sulfides level;
    - ...(i)(D) (4.) Soil resistivity;
    - ...(i)(E) (5.) Structure to soil potential;
    - ...(i)(F) (6.) Influence of nearby underground metal structures (e.g., piping);
    - ...(i)(G) (7.) Stray electric current; and,
    - ...(i)(H) (8.) Existing corrosion-protection measures (e.g., coating, cathodic protection), and
  - ...(ii) (II) The type and degree of external corrosion protection that are needed to ensure the integrity of the tank system during the use of the tank system or component, consisting of one or more of the following:
    - ...(ii)(A) (1.) Corrosion-resistant materials of construction such as special alloys or fiberglass-reinforced plastic;
    - ...(ii)(B) (2.) Corrosion-resistant coating (such as epoxy or fiberglass) with cathodic protection (e.g., impressed current or sacrificial anodes); and
    - ...(ii)(C) (3.) Electrical isolation devices such as insulating joints and flanges.

[Note: The practices described in the National Association of Corrosion Engineers (NACE) standard, "Recommended Practice (RP-02-85) - Control of External Corrosion on Metallic Buried, Partially Buried, or Submerged Liquid Storage Systems," and the American Petroleum Institute (API) Publication 1632, "Cathodic Protection of Underground Petroleum Storage Tanks and Piping Systems," may be used, where

applicable, as guidelines in providing corrosion protection for tank systems.]

265.192(a)(4) (D) For underground tank system components that are likely to be affected by vehicular traffic, a determination of design or operational measures that will protect the tank system against potential damage; and

265.192(a)(5) (E) Design considerations to ensure that:

...(i) (I) Tank foundations will maintain the load of a full tank;

...(ii) (II) Tank systems will be anchored to prevent flotation or dislodgement where the tank system is placed in a saturated zone, or is located within a seismic fault zone; and

...(iii) (III) Tank systems will withstand the effects of frost heave.

265.192(b) (ii) The owner or operator of a new tank system must ensure that proper handling procedures are adhered to in order to prevent damage to the system during installation. Prior to covering, enclosing, or placing a new tank system or component in use, an independent, qualified installation inspector or an independent, qualified, registered professional engineer, either of whom is trained and experienced in the proper installation of tank systems, must inspect the system or component for the presence of any of the following items:

265.192(b)(1) (A) Weld breaks;

265.192(b)(2) (B) Punctures;

265.192(b)(3) (C) Scrapes of protective coatings;

265.192(b)(4) (D) Cracks;

265.192(b)(5) (E) Corrosion;

265.192(b)(6) (F) Other structural damage or inadequate construction or installation.

All discrepancies must be remedied before the tank system is covered, enclosed, or placed in use.

265.192(c) (iii) New tank systems or components and piping that are placed underground and that are backfilled must be provided with a backfill material that is a noncorrosive, porous, homogeneous substance and that is carefully installed so that the backfill is placed completely around the tank and compacted to ensure that the tank and piping are fully and uniformly supported.

265.192(d) (iv) All new tanks and ancillary equipment must be tested for tightness prior to being covered, enclosed or placed in use. If a tank system is found not to be tight, all repairs necessary to remedy the leak(s) in the system must be performed prior to the tank system being covered, enclosed, or placed in use.

265.192(e) (v) Ancillary equipment must be supported and protected against physical damage and excessive stress due to settlement, vibration, expansion or contraction.

[Note: The piping system installation procedures described in American Petroleum Institute (API) Publication 1615 (November 1979), "Installation of Underground Petroleum Storage Systems," or ANSI

Standard B31.3, "Petroleum Refinery System," may be used, where applicable, as guidelines for proper installation of piping systems.]

- 265.192(f) (vi) The owner or operator must provide the type and degree of corrosion protection necessary, based on the information provided under Section 11(c)(i)(C) of this Chapter, to ensure the integrity of the tank system during use of the tank system. The installation of a corrosion protection system that is field fabricated must be supervised by an independent corrosion expert to ensure proper installation.
- 265.192(g) (vii) The owner or operator must obtain and keep on file at the facility written statements by those persons required to certify the design of the tank system and supervise the installation of the tank system in accordance with the requirements of sections 11(c)(ii) through (vi) of this Chapter to attest that the tank system was properly designed and installed and that repairs, pursuant to sections 11(c)(ii) and (iv) of this Chapter were performed. These written statements must also include the certification statement as required in Chapter 3, Section 2(b)(iv) of these rules and regulations.
- 265.193 (d) CONTAINMENT AND DETECTION OF RELEASES.
- 265.193(a) (i) In order to prevent the release of hazardous waste or hazardous constituents to the environment, secondary containment that meets the requirements of Section 11(d) of this Chapter must be provided (except as provided in sections 11(d)(vi) and (vii) of this Chapter):
- 265.193(a)(1) (A) For all new tank systems or components, prior to their being put into service;
- 265.193(a)(2) (B) For all existing tanks used to store or treat EPA Hazardous Waste Nos. F020, F021, F022, F023, F026, and F027, within two (2) years after January 12, 1987;
- 265.193(a)(3) (C) For those existing tank systems of known and documentable age, within two (2) years after January 12, 1987, or when the tank systems have reached 15 years of age, whichever comes later;
- 265.193(a)(4) (D) For those existing tank system for which the age cannot be documented, within eight (8) years of January 12, 1987; but if the age of the facility is greater than seven (7) years, secondary containment must be provided by the time the facility reaches 15 years of age, or within two (2) years of January 12, 1987, whichever comes later; and
- 265.193(a)(5) (E) For tank systems that store or treat materials that become hazardous wastes subsequent to January 12, 1987, within the time intervals required in sections 11(d)(i)(A) through (D) of this Chapter, except that the date that a material becomes a hazardous waste must be used in place of January 12, 1987.
- 265.193(b) (ii) Secondary containment systems must be:
- 265.193(b)(1) (A) Designed, installed, and operated to prevent any migration of wastes or accumulated liquid out of the system to the soil, ground water, or surface water at any time during the use of the tank system; and
- 265.193(b)(2) (B) Capable of detecting and collecting releases and accumulated liquids until the collected material is removed.

265.193(c) (iii) To meet the requirements of Section 11(d)(ii) of this Chapter, secondary containment systems must be at a minimum:

265.193(c)(1) (A) Constructed of or lined with materials that are compatible with the waste(s) to be placed in the tank system and must have sufficient strength and thickness to prevent failure due to pressure gradients (including static head and external hydrological forces), physical contact with the waste to which they are exposed, climatic conditions, the stress of installation, and the stress of daily operation (including stresses from nearby vehicular traffic);

265.193(c)(2) (B) Placed on a foundation or base capable of providing support to the secondary containment system and resistance to pressure gradients above and below the system and capable of preventing failure due to settlement, compression, or uplift;

265.193(c)(3) (C) Provided with a leak detection system that is designed and operated so that it will detect the failure of either the primary and secondary containment structure or any release of hazardous waste or accumulated liquid in the secondary containment system within 24 hours, or at the earliest practicable time if the existing detection technology or site conditions will not allow detection of a release within 24 hours;

265.193(c)(4) (D) Sloped or otherwise designed or operated to drain and remove liquids resulting from leaks, spills, or precipitation. Spilled or leaked waste and accumulated precipitation must be removed from the secondary containment system within 24 hours, or in as timely a manner as is possible to prevent harm to human health or the environment, if removal of the released waste or accumulated precipitation cannot be accomplished within twenty-four (24) hours.

[Note: If the collected material is a hazardous waste under Chapter 2 of these rules and regulations, it is subject to management as a hazardous waste in accordance with all applicable requirements of Chapter 5; Chapters 8 through 10; and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations. If the collected material is discharged through a point source to waters of the United States, it is subject to the requirements of sections 301, 304, and 402 of the Clean Water Act, as amended. If discharged to Publicly Owned Treatment Works (POTWs), it is subject to the requirements of Section 307 of the Clear Water Act, as amended. If the collected material is released to the environment, it may be subject to the reporting requirements of 40 CFR part 302.]

265.193(d) (iv) Secondary containment for tanks must include one or more of the following devices:

265.193(d)(1) (A) A liner (external to the tank);

265.193(d)(2) (B) A vault;

265.193(d)(3) (C) A double-walled tank; or

265.193(d)(4) (D) An equivalent device as approved by the Director.

265.193(e) (v) In addition to the requirements of sections 11(d)(ii), 11(iii) and 11(iv) of this Chapter, secondary containment systems must satisfy the following requirements:

265.193(e)(1) (A) External liner systems must be:

... (i) (I) Designed or operated to contain 100 percent of the capacity of the largest tank within its boundary;



...(ii) (II) Designed or operated to prevent run-on or infiltration of precipitation into the secondary containment system unless the collection system has sufficient excess capacity to contain run-on or infiltration. Such additional capacity must be sufficient to contain precipitation from a 25-year, 24-hour rainfall event;

...(iii) (III) Free of cracks or gaps; and

...(iv) (IV) Designed and installed to completely surround the tank and to cover all surrounding earth likely to come into contact with the waste if released from the tank(s) (i.e., capable of preventing lateral as well as vertical migration of the waste).

265.193(e)(2) (B) Vault systems must be:

...(i) (I) Designed or operated to contain 100 percent of the capacity of the largest tank within its boundary;

...(ii) (II) Designed or operated to prevent run-on or infiltration of precipitation into the secondary containment system unless the collection system has sufficient excess capacity to contain run-on or infiltration. Such additional capacity must be sufficient to contain precipitation from a 25-year, 24-hour rainfall event;

...(iii) (III) Constructed with chemical-resistant water stops in place at all joints (if any);

...(iv) (IV) Provided with an impermeable interior coating or lining that is compatible with the stored waste and that will prevent migration of waste into the concrete;

...(v) (V) Provided with a means to protect against the formation of and ignition of vapors within the vault, if the waste being stored or treated:

...(v)(A) (1.) Meets the definition of ignitable waste under Chapter 2, Section 3(b) of these rules and regulations, or

...(v)(B) (2.) Meets the definition of reactive waste under Chapter 2, Section 3(d) and rules and regulations and may form an ignitable or explosive vapor; and

...(vi) (VI) Provided with an exterior moisture barrier or be otherwise designed or operated to prevent migration of moisture into the vault if the vault is subject to hydraulic pressure.

265.193(e)(3) (C) Double-walled tanks must be:

...(i) (I) Designed as an integral structure (i.e., an inner tank within an outer shell) so that any release from the inner tank is contained by the outer shell;

...(ii) (II) Protected, if constructed of metal, from both corrosion of the primary tank interior and the external surface of the outer shell; and

...(iii) (III) Provided with a built-in, continuous leak detection system capable of detecting a release within 24 hours or at the earliest practicable time, if the owner or operator can demonstrate to the Director, and the Director concurs, that the

existing leak detection technology or site conditions will not allow detection of a release within 24 hours.

[Note: The provisions outlined in the Steel Tank Institute's (STI) "Standard for Dual Wall Underground Steel Storage Tank" may be used as guidelines for aspects of the design of underground steel double-walled tanks.]

265.193(f) (vi) Ancillary equipment must be provided with full secondary containment (e.g., trench, jacketing, double-walled piping) that meets the requirements of sections 11(d)(ii) and (iii) of this Chapter except for:

265.193(f)(1) (A) Aboveground piping (exclusive of flanges, joints, valves, and connections) that are visually inspected for leaks on a daily basis;

265.193(f)(2) (B) Welded flanges, welded joints, and welded connections that are visually inspected for leaks on a daily basis;

265.193(f)(3) (C) Sealless or magnetic coupling pumps and sealless valves, that are visually inspected for leaks on a daily basis; and

265.193(f)(4) (D) Pressurized aboveground piping systems with automatic shut-off devices (e.g., excess flow check valves, flow metering shutdown devices, loss of pressure actuated shut-off devices) that are visually inspected for leaks on a daily basis.

265.193(g) (vii) The owner or operator may obtain a variance from the requirements of Section 11(d) of this Chapter if the Director finds, as a result of a demonstration by the owner or operator, either: that alternative design and operating practices, together with location characteristics, will prevent the migration of hazardous waste or hazardous constituents into the ground water or surface water at least as effectively as secondary containment during the active life of the tank system or that in the event of a release that does migrate to ground water or surface water, no substantial present or potential hazard will be posed to human health or the environment. New underground tank systems may not, per a demonstration in accordance with Section 11(d)(vii)(B) of this Chapter, be exempted from the secondary containment requirements of Section 11(d) of this Chapter. Application for a variance as allowed in Section 11(d)(vii) of this Chapter does not waive compliance with the requirements of Section 11(d) of this Chapter for new tank systems.

265.193(g)(1) (A) In deciding whether to grant a variance based on a demonstration of equivalent protection of ground water and surface water, the Director will consider:

...(i) (I) The nature and quantity of the waste;

...(ii) (II) The proposed alternate design and operation;

...(iii) (III) The hydrogeologic setting of the facility, including the thickness of soils between the tank system and ground water; and

...(iv) (IV) All other factors that would influence the quality and mobility of the hazardous constituents and the potential for them to migrate to ground water or surface water.

265.193(g)(2) (B) In deciding whether to grant a variance, based on a demonstration of no substantial present or potential hazard, the

Director will consider:

- ... (i) (I) The potential adverse effects on ground water, surface water, and land quality taking into account:
  - ... (i)(A) (1.) The physical and chemical characteristics of the waste in the tank system, including its potential for migration,
  - ... (i)(B) (2.) The hydrogeological characteristics of the facility and surrounding land,
  - ... (i)(C) (3.) The potential for health risks caused by human exposure to waste constituents,
  - ... (i)(D) (4.) The potential for damage to wildlife, crops, vegetation, and physical structures caused by exposure to waste constituents, and
  - ... (i)(E) (5.) The persistence and permanence of the potential adverse effects;
- ... (ii) (II) The potential adverse effects of a release on ground-water quality, taking into account:
  - ... (ii)(A) (1.) The quantity and quality of ground water and the direction of ground-water flow,
  - ... (ii)(B) (2.) The proximity and withdrawal rates of water in the area,
  - ... (ii)(C) (3.) The current and future uses of ground water in the area, and
  - ... (ii)(D) (4.) The existing quality of ground water, including other sources of contamination and their cumulative impact on the ground-water quality;
- ... (iii) (III) The potential adverse effects of a release on surface water quality, taking into account:
  - ... (iii)(A) (1.) The quantity and quality of ground water and the direction of ground-water flow,
  - ... (iii)(B) (2.) The patterns of rainfall in the region,
  - ... (iii)(C) (3.) The proximity of the tank system to surface waters,
  - ... (iii)(D) (4.) The current and future uses of surface waters in the area and any water quality standards established for those surface waters, and
  - ... (iii)(E) (5.) The existing quality of surface water, including other sources of contamination and the cumulative impact on surface-water quality; and
- ... (iv) (IV) The potential adverse effects of a release on the land surrounding the tank system, taking into account:
  - ... (iv)(A) (1.) The patterns of rainfall in the region, and
  - ... (iv)(B) (2.) The current and future uses of the surrounding land.

- 265.193(g)(3) (C) The owner or operator of a tank system, for which a variance from secondary containment had been granted in accordance with the requirements of Section 11(d)(vii)(A) of this Chapter, at which a release of hazardous waste has occurred from the primary tank system but has not migrated beyond the zone of engineering control (as established in the variance), must:
- ... (i) (I) Comply with the requirements of Section 11(g) of this Chapter, except Section 11(g)(iv); and
  - ... (ii) (II) Decontaminate or remove contaminated soil to the extent necessary to:
    - ... (ii)(A) (1.) Enable the tank system, for which the variance was granted, to resume operation with the capability for the detection of and response to releases at least equivalent to the capability it had prior to the release, and
    - ... (ii)(B) (2.) Prevent the migration of hazardous waste or hazardous constituents to ground water or surface water; and
  - ... (iii) (III) If contaminated soil cannot be removed or decontaminated in accordance with Section 11(d)(vii)(C)(II) of this Chapter, comply with the requirements of Section 11(h)(ii) of this Chapter;
- 265.193(g)(4) (D) The owner or operator of a tank system, for which a variance from secondary containment had been granted in accordance with the requirements of Section 11(d)(vii)(A) of this Chapter, at which a release of hazardous waste has occurred from the primary tank system and has migrated beyond the zone of engineering control (as established in the variance), must:
- ... (i) (I) Comply with the requirements of sections 11(g)(i), (ii), (iii) and (iv) of this Chapter; and
  - ... (ii) (II) Prevent the migration of hazardous waste or hazardous constituents to ground water or surface water, if possible, and decontaminate or remove contaminated soil. If contaminated soil cannot be decontaminated or removed, or if ground water has been contaminated, the owner or operator must comply with the requirements of Section 11(h)(ii) of this Chapter;
  - ... (iii) (III) If repairing, replacing, or reinstalling the tank system, provide secondary containment in accordance with the requirements of sections 11(d)(i) through (vi) of this Chapter or reapply for a variance from secondary containment and meet the requirements for new tank systems in Section 11(c) of this Chapter if the tank system is replaced. The owner or operator must comply with these requirements even if contaminated soil can be decontaminated or removed, and ground water or surface water has not been contaminated.
- 265.193(h) (viii) The following procedures must be followed in order to request a variance from secondary containment:
- 265.193(h)(1) (A) The Director must be notified in writing by the owner or operator that he or she intends to conduct and submit a demonstration for a variance from secondary containment as allowed in Section 11(d)(vii) of this Chapter according to the following schedule:
- ... (i) (I) For existing tank systems, at least twenty-four (24) months prior to the date that secondary containment

must be provided in accordance with Section 11(d)(i) of this Chapter;  
and

- ...(ii) (II) For new tank systems, at least 30 days prior to entering into a contract for installation of the tank system.
- 265.193(h)(2) (B) As part of the notification, the owner or operator must also submit to the Director a description of the steps necessary to conduct the demonstration and a timetable for completing each of the steps. The demonstration must address each of the factors listed in Section 11(d)(vii)(A) or (B) of this Chapter.
- 265.193(h)(3) (C) The demonstration for a variance must be completed and submitted to the Director within 180 days after notifying the Director of intent to conduct the demonstration.
- 265.193(h)(4) (D) The Director will inform the public, through a newspaper notice, of the availability of the demonstration for a variance. The notice shall be placed in a daily or weekly major local newspaper of general circulation and shall provide at least 30 days from the date of the notice for the public to review and comment on the demonstration for a variance. The Director also will hold a public hearing, in response to a request or at his or her own discretion, whenever such a hearing might clarify one or more issues concerning the demonstration for a variance. Public notice of the hearing will be given at least 30 days prior to the date of the hearing and may be given at the same time as notice of the opportunity for the public to review and comment on the demonstration. These two notices may be combined.
- 265.193(h)(5) (E) The Director will approve or disapprove the request for a variance within 90 days of receipt of the demonstration from the owner or operator and will notify in writing the owner or operator and each person who submitted written comments or requested notice of the variance decision. If the demonstration for a variance is incomplete or does not include sufficient information, the 90-day time period will begin when the Director receives a complete demonstration, including all information necessary to make a final determination. If the public comment period in Section 11(d)(viii)(D) of this Chapter is extended, the 90-day time period will be similarly extended.
- 265.193(i) (ix) All tank systems, until such time as secondary containment meeting the requirements of Section 11(d) of this Chapter is provided, must comply with the following:
- 265.193(i)(1) (A) For non-enterable underground tanks, a leak test that meets the requirements of Section 11(b)(ii)(E) of this Chapter must be conducted at least annually;
- 265.193(i)(2) (B) For other than non-enterable underground tanks and for all ancillary equipment, an annual leak test, as described in Section 11(d)(ix)(A) of this Chapter, or an internal inspection or other tank integrity examination by an independent, qualified, registered professional engineer that addresses cracks, leaks, corrosion, and erosion must be conducted at least annually. The owner or operator must remove the stored waste from the tank, if necessary, to allow the condition of all internal tank surfaces to be assessed.

[Note: The practices described in the American Petroleum Institute (API) Publication Guide for Inspection of Refining Equipment, Chapter XIII, "Atmospheric and Low Pressure Storage Tanks," 4th edition, 1981, may be used, when applicable, as guidelines for assessing the overall condition of the tank system.]

265.193(i)(3) (C) The owner or operator must maintain on file at the facility a record of the results of the assessments conducted in accordance with sections 11(d)(ix)(A) through (C) of this Chapter.

265.193(i)(4) (D) If a tank system or component is found to be leaking or unfit-for-use as a result of the leak test or assessment in sections 11(d)(ix)(A) through (C) of this Chapter, the owner or operator must comply with the requirements of Section 11(g) of this Chapter.

265.194 (e) GENERAL OPERATING REQUIREMENTS.

265.194(a) (i) Hazardous wastes or treatment reagents must not be placed in a tank system if they could cause the tank, its ancillary equipment, or the secondary containment system to rupture, leak, corrode, or otherwise fail.

265.194(b) (ii) The owner or operator must use appropriate controls and practices to prevent spills and overflows from tank or secondary containment systems. These include at a minimum:

265.194(b)(1) (A) Spill prevention controls (e.g., check valves, dry discount couplings);

265.194(b)(2) (B) Overfill prevention controls (e.g., level sensing devices, high level alarms, automatic feed cutoff, or bypass to a standby tank); and

265.194(b)(3) (C) Maintenance of sufficient freeboard in uncovered tanks to prevent overtopping by wave or wind action or by precipitation.

265.194(c) (iii) The owner or operator must comply with the requirements of Section 11(g) of this Chapter if a leak or spill occurs in the tank system.

265.195 (f) INSPECTIONS.

265.195(a) (i) The owner or operator must inspect, where present, at least once each operating day:

265.195(a)(1) (A) Overfill/spill control equipment (e.g., waste-feed cutoff systems, bypass systems, and drainage systems) to ensure that it is in good working order;

265.195(a)(2) (B) The aboveground portions of the tank system, if any, to detect corrosion or releases of waste;

265.195(a)(3) (C) Data gathered from monitoring equipment and leak-detection equipment, (e.g., pressure and temperature gauges, monitoring wells) to ensure that the tank system is being operated according to its design; and

265.195(a)(4) (D) The construction materials and the area immediately surrounding the externally accessible portion of the tank system including secondary containment structures (e.g., dikes) to detect erosion or signs of releases of hazardous waste (e.g., wet spots, dead vegetation);

[Note: Section 4(f)(iii) of this Chapter requires the owner or operator to remedy any deterioration or malfunction he or she finds. Section 11(g) of this Chapter requires the owner or operator to notify the Director within 24 hours of confirming a release. Also, 40 CFR part 302 may require the owner or operator to notify the National Response Center of a release.]

265.195(b) (ii) The owner or operator must inspect cathodic protection systems, if present, according to, at a minimum, the following schedule to ensure that they are functioning properly:

265.195(b)(1) (A) The proper operation of the cathodic protection system must be confirmed within six (6) months after initial installation, and annually thereafter; and

265.195(b)(2) (B) All sources of impressed current must be inspected and/or tested, as appropriate, at least bimonthly (i.e., every other month).

[Note: The practices described in the National Association of Corrosion Engineers (NACE) standard, "Recommended Practice (RP-02-85) -- Control of External Corrosion on Metallic Buried, Partially Buried, or Submerged Liquid Storage Systems," and the American Petroleum Institute (API) Publication 1632, "Cathodic Protection of Underground Petroleum Storage Tanks and Piping Systems," may be used, where applicable, as guidelines in maintaining and inspecting cathodic protection systems.]

265.195(c) (iii) The owner or operator must document in the operating record of the facility an inspection of those items in sections 11(f)(i) and (ii) of this Chapter.

265.196 (g) RESPONSE TO LEAKS OR SPILLS AND DISPOSITION OF LEAKING OR UNFIT-FOR-USE TANK SYSTEMS. A tank system or secondary containment system from which there has been a leak or spill, or which is unfit for use, must be removed from service immediately, and the owner or operator must satisfy the following requirements:

265.196(a) (i) Cessation of use; prevent flow or addition of wastes. The owner or operator must immediately stop the flow of hazardous waste into the tank system or secondary containment system and inspect the system to determine the cause of the release.

265.196(b) (ii) Removal of waste from tank system or secondary containment system.

265.196(b)(1) (A) If the release was from the tank system, the owner or operator must, within 24 hours after detection of the leak or, if the owner or operator demonstrates that is not possible, at the earliest practicable time remove as much of the waste as is necessary to prevent further release of hazardous waste to the environment and to allow inspection and repair of the tank system to be performed.

265.196(b)(2) (B) If the release was to a secondary containment system, all released materials must be removed within 24 hours or in as timely a manner as is possible to prevent harm to human health and the environment.

265.196(c) (iii) Containment of visible releases to the environment. The owner or operator must immediately conduct a visual inspection of the release and, based upon that inspection:

265.196(c)(1) (A) Prevent further migration of the leak or spill to soils or surface water; and

265.196(c)(2) (B) Remove, and properly dispose of, any visible contamination of the soil or surface water.

265.196(d) (iv) Notifications, reports.

265.196(d)(1) (A) Any release to the environment, except as

provided in Section 11(g)(iv)(B) of this Chapter, must be reported to the Director within twenty-four (24) hours of detection. If the release has been reported pursuant to 40 CFR part 302, that report will satisfy this requirement.

- 265.196(d)(2) (B) A leak or spill of hazardous waste that is:
- ... (i) (I) Less than or equal to a quantity of one (1) pound, and
  - ... (ii) (II) Immediately contained and cleaned-up is exempted from the requirements of Section 11(g)(iv) of this Chapter.
- 265.196(d)(3) (C) Within 30 days of detection of a release to the environment, a report containing the following information must be submitted to the Director:
- ... (i) (I) Likely route of migration of the release;
  - ... (ii) (II) Characteristics of the surrounding soil (soil composition, geology, hydrogeology, climate);
  - ... (iii) (III) Results of any monitoring or sampling conducted in connection with the release, (if available). If sampling or monitoring data relating to the release are not available within 30 days, these data must be submitted to the Director as soon as they become available.;
  - ... (iv) (IV) Proximity to downgradient drinking water, surface water, and population areas; and
  - ... (v) (V) Description of response actions taken or planned.
- 265.196(e) (v) Provision of secondary containment, repair, or closure.
- 265.196(e)(1) (A) Unless the owner or operator satisfies the requirements of sections 11(g)(v)(B) through (D) of this Chapter, the tank system must be closed in accordance with Section 11(h) of this Chapter.
- 265.196(e)(2) (B) If the cause of the release was a spill that has not damaged the integrity of the system, the owner/operator may return the system to service as soon as the released waste is removed and repairs, if necessary, are made.
- 265.196(e)(3) (C) If the cause of the release was a leak from the primary tank system into the secondary containment system, the system must be repaired prior to returning the tank system to service.
- 265.196(e)(4) (D) If the source of the release was a leak to the environment from a component of a tank system without secondary containment, the owner/operator must provide the component of the system from which the leak occurred with secondary containment that satisfies the requirements of Section 11(d) of this Chapter before it can be returned to service, unless the source of the leak is an aboveground portion of a tank system. If the source is an aboveground component that can be inspected visually, the component must be repaired and may be returned to service without secondary containment as long as the requirements of Section 11(g)(vi) of this Chapter are satisfied. If a component is replaced to comply with the requirements of this ~~paragraph~~ ~~(subparagraph)~~, that component must satisfy the requirements for new tank systems or components in sections 11(c) and



11(d) of this Chapter. Additionally, if a leak has occurred in any portion of a tank system component that is not readily accessible for visual inspection (e.g., the bottom of an inground or onground tank), the entire component must be provided with secondary containment in accordance with Section 11(d) of this Chapter prior to being returned to use.

265.196(f) (vi) Certification of major repairs. If the owner or operator has repaired a tank system in accordance with Section 11(g)(v) of this Chapter, and the repair has been extensive (e.g., installation of an internal liner; repair of a ruptured primary containment or secondary containment vessel), the tank system must not be returned to service unless the owner/operator has obtained a certification by an independent, qualified, registered professional engineer in accordance with Chapter 3, Section 2(b)(iv) of these rules and regulations that the repaired system is capable of handling hazardous wastes without release for the intended life of the system. This certification must be submitted to the Director within seven (7) days after returning the tank system to use. [Note: See Section 4(f)(iii) of this Chapter for the requirements necessary to remedy a failure. Also, 40 CFR part 302 requires the owner or operator to notify the National Response Center of a release of any 'reportable quantity.']

265.197 (h) CLOSURE AND POST-CLOSURE CARE.

265.197(a) (i) At closure of a tank system, the owner or operator must remove or decontaminate all waste residues, contaminated containment system components (liners, etc.), contaminated soils, and structures and equipment contaminated with waste, and manage them as hazardous waste, unless Chapter 2, Section 1(c)(iv) of these rules and regulations applies. The closure plan, closure activities, cost estimates for closure, and financial responsibility for tank systems must meet all of the requirements specified in Section 9 of this Chapter and Chapter 5 of these rules and regulations.

265.197(b) (ii) If the owner or operator demonstrates that not all contaminated soils can be practicably removed or decontaminated as required in Section 11(h)(i) of this Chapter, then the owner or operator must close the tank system and perform post-closure care in accordance with the closure and post-closure care requirements that apply to landfills (Section 15(k) of this Chapter). In addition, for the purposes of closure, post-closure, and financial responsibility, such a tank system is then considered to be a landfill, and the owner or operator must meet all of the requirements for landfills specified in Section 9 of this Chapter and Chapter 5 of these rules and regulations.

265.197(c) (iii) If an owner or operator has a tank system which does not have secondary containment that meets the requirements of sections 11(d)(ii) through (vi) of this Chapter and which is not exempt from the secondary containment requirements in accordance with Section 11(d)(vii) of this Chapter, then,

265.197(c)(1) (A) The closure plan for the tank system must include both a plan for complying with Section 11(h)(i) of this Chapter and a contingent plan for complying with Section 11(h)(ii) of this Chapter.

265.197(c)(2) (B) A contingent post-closure plan for complying with Section 11(h)(ii) of this Chapter must be prepared and submitted as part of the permit application.

265.197(c)(3) (C) The cost estimates calculated for closure and post-closure care must reflect the costs of complying with the contingent closure plan and the contingent post-closure plan, if

these costs are greater than the costs of complying with the closure plan prepared for the expected closure under Section 11(h)(i) of this Chapter.

- 265.197(c)(4) (D) Financial assurance must be based on the cost estimates in Section 11(h)(iii)(C) of this Chapter.
- 265.197(c)(5) (E) For the purposes of the contingent closure and post-closure plans, such a tank system is considered to be a landfill, and the contingent plans must meet all of the closure, post-closure, and financial responsibility requirements for landfills under Section 9 of this Chapter and Chapter 5 of these rules and regulations.
- 265.198 (i) SPECIAL REQUIREMENTS FOR IGNITABLE OR REACTIVE WASTES.
- 265.198(a) (i) Ignitable or reactive waste must not be placed in a tank system, unless:
- 265.198(a)(1) (A) The waste is treated, rendered, or mixed before or immediately after placement in the tank system so that:
- ... (i) (I) The resulting waste, mixture, or dissolved material no longer meets the definition of ignitable or reactive waste under Chapter 2, Section 3(b) or 3(d) of these rules and regulations; and
- ... (ii) (II) Section 4(h)(ii) of this Chapter is complied with; or
- 265.198(a)(2) (B) The waste is stored or treated in such a way that it is protected from any material or conditions that may cause the waste to ignite or react; or
- 265.198(a)(3) (C) The tank system is used solely for emergencies.
- 265.198(b) (ii) The owner or operator of a facility where ignitable or reactive waste is stored or treated in tanks must comply with the requirements for the maintenance of protective distances between the waste management area and any public ways, streets, alleys, or an adjoining property line that can be built upon as required in Tables 2-1 through 2-6 of the National Fire Protection Association's "Flammable and Combustible Liquids Code," (1977 or 1981), (incorporated by reference, see Chapter 1, Section 1(g) of these rules and regulations).
- 265.199 (j) SPECIAL REQUIREMENTS FOR INCOMPATIBLE WASTES.
- 265.199(a) (i) Incompatible wastes, or incompatible waste and materials, must not be placed in the same tank system, unless Section 4(h)(ii) of this Chapter is complied with.
- 265.199(b) (ii) Hazardous waste must not be placed in a tank system that has not been decontaminated and that previously held an incompatible waste or material, unless Section 4(h)(ii) of this Chapter is complied with.
- 265.200 (k) WASTE ANALYSIS AND TRIAL TESTS. In addition to performing the waste analysis required by Section 4(d) of this Chapter, the owner or operator must, whenever a tank system is to be used to treat chemically or to store a hazardous waste that is substantially different from waste previously treated or stored in that tank system; or treat chemically a hazardous waste with a substantially different process than any previously used in that tank system:

265.200(a) (i) Conduct waste analyses and trial treatment or storage tests (e.g., bench-scale or pilot-plant scale tests); or

265.200(b) (ii) Obtain written, documented information on similar waste under similar operating conditions to show that the proposed treatment or storage will meet the requirements of Section 11(e)(i) of this Chapter .

[Note: Section 4(d) of this Chapter requires the waste analysis plan to include analyses needed to comply with sections 11(i) and 11(j) of this Chapter. Section 7(d) of this Chapter requires the owner or operator to place the results from each waste analysis and trial test, or the documented information, in the operating record of the facility.]

265.201 (1) SPECIAL REQUIREMENTS FOR GENERATORS OF BETWEEN 100 AND 1,000 KG/MO THAT ACCUMULATE HAZARDOUS WASTE IN TANKS.

265.201(a) (i) The requirements of Section 11(1) of this Chapter apply to small quantity generators of more than 100 kg but less than 1,000 kg of hazardous waste in a calendar month, that accumulate hazardous waste in tanks for less than 180 days (or 270 days if the generator must ship the waste greater than 200 miles), and do not accumulate over 6,000 kg on-site at any time.

265.201(b) (ii) Generators of between 100 and 1,000 kg/mo hazardous waste must comply with the following general operating requirements:

265.201(b)(1) (A) Treatment or storage of hazardous waste in tanks must comply with Section 4(h)(ii) of this Chapter.

265.201(b)(2) (B) Hazardous wastes or treatment reagents must not be placed in a tank if they could cause the tank or its inner liner to rupture, leak, corrode, or otherwise fail before the end of its intended life.

265.201(b)(3) (C) Uncovered tanks must be operated to ensure at least 60 centimeters (two (2) feet) of freeboard, unless the tank is equipped with a containment structure (e.g., dike or trench), a drainage control system, or a diversion structure (e.g., standby tank) with a capacity that equals or exceeds the volume of the top 60 centimeters (two (2) feet) of the tank.

265.201(b)(4) (D) Where hazardous waste is continuously fed into a tank, the tank must be equipped with a means to stop this inflow (e.g., waste feed cutoff system or by-pass system to a stand-by tank).

[Note: These systems are intended to be used in the event of a leak or overflow from the tank due to a system failure (e.g., a malfunction in the treatment process, a crack in the tank, etc.)]

265.201(c) (iii) Generators of between 100 and 1,000 kg/mo accumulating hazardous waste in tanks must inspect, where present:

265.201(c)(1) (A) Discharge control equipment (e.g., waste feed cutoff systems, by-pass systems, and drainage systems) at least once each operating day, to ensure that it is in good working order;

265.201(c)(2) (B) Data gathered from monitoring equipment (e.g., pressure and temperature gauges) at least once each operating day to ensure that the tank is being operated according to its design;

265.201(c)(3) (C) The level of waste in the tank at least once each operating day to ensure compliance with Section 11(1)(ii)(C) of this Chapter;

- 265.201(c)(4) (D) The construction materials of the tank at least weekly to detect corrosion or leaking of fixtures or seams; and
- 265.201(c)(5) (E) The construction materials of, and the area immediately surrounding, discharge confinement structures (e.g., dikes) at least weekly to detect erosion or obvious signs of leakage (e.g., wet spots or dead vegetation).  
[Note: As required by Section 4(f)(iii) of this Chapter, the owner or operator must remedy any deterioration or malfunction he or she finds.]
- 265.201(d) (iv) Generators of between 100 and 1,000 kg/mo accumulating hazardous waste in tanks must, upon closure of the facility, remove all hazardous waste from tanks, discharge control equipment, and discharge confinement structures.  
  
[Note: At closure, as throughout the operating period, unless the owner or operator can demonstrate, in accordance with Chapter 2, Section 1(c)(iii) or (iv) of these rules and regulations, that any solid waste removed from his or her tank is not a hazardous waste, the owner or operator becomes a generator of hazardous waste and must manage it in accordance with all applicable requirements of Chapter 5 ; Chapter 8; Chapter 9; and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations.]
- 265.201(e) (v) Generators of between 100 and 1,000 kg/mo must comply with the following special requirements for ignitable or reactive waste:
- 265.201(e)(1) (A) Ignitable or reactive waste must not be placed in a tank, unless:
- ... (i) (I) The waste is treated, rendered, or mixed before or immediately after placement in a tank so that:
- ... (i)(A) (1.) The resulting waste, mixture, or dissolution of material no longer meets the definition of ignitable or reactive waste under Chapter 2, Sections 3(b) or 3(d) of these rules and regulations, and
- ... (i)(B) (2.) Section 4(h)(ii) of this Chapter is complied with; or
- ... (ii) (II) The waste is stored or treated in such a way that it is protected from any material or conditions that may cause the waste to ignite or react; or
- ... (iii) (III) The tank is used solely for emergencies.
- 265.201(e)(2) (B) The owner or operator of a facility which treats or stores ignitable or reactive waste in covered tanks must comply with the buffer zone requirements for tanks contained in Tables 2-1 through 2-6 of the National Fire Protection Association's "Flammable and Combustible Liquids Code," (1977 or 1981) (incorporated by reference, see Chapter 1, Section 1(g) of these rules and regulations).
- 265.201(f) (vi) Generators of between one hundred (100) and one thousand (1,000) kg/mo must comply with the following special requirements for incompatible wastes:
- 265.201(f)(1) (A) Incompatible wastes, or incompatible wastes and materials, (see Appendix E of this Chapter for examples) must not be placed in the same tank, unless Section 4(h)(ii) of this Chapter

is complied with.

265.201(f)(2) (B) Hazardous waste must not be placed in an unwashed tank which previously held an incompatible waste or material, unless Section 4(h)(ii) of this Chapter is complied with.

265.202 (m) AIR EMISSION STANDARDS.

(i) The owner or operator shall manage all hazardous waste placed in a tank in accordance with the applicable requirements of sections 28, 29 and 30 of this Chapter.

265/Subpart K Section 12. SURFACE IMPOUNDMENTS

265.220 (a) APPLICABILITY.

(i) The regulations in this Section apply to owners and operators of facilities that use surface impoundments to treat, store, or dispose of hazardous waste, except as Section 1(a) of this Chapter provides otherwise.

265.221 (b) DESIGN AND OPERATING REQUIREMENTS.

265.221(a) (i) The owner or operator of each new surface impoundment unit on which construction commences after January 29, 1992, each lateral expansion of a surface impoundment unit on which construction commences after July 29, 1992, and each replacement of an existing surface impoundment unit that is to commence reuse after July 29, 1992 must install two (2) or more liners and a leachate collection and removal system between such liners, and operate the leachate collection and removal system, in accordance with Chapter 10, Section 10(b)(iii) of these rules and regulations, unless exempted under Chapter 10, Section 10(b)(iv), (v), or (vi). "Construction commences" is as defined in Chapter 1, Section 1(f)(i) of these rules and regulations under "existing facility."

265.221(b) (ii) The owner or operator of each unit referred to in Section 12(b)(i) of this Chapter must notify the Director at least 60 days prior to receiving waste. The owner or operator of each facility submitting notice must file a Part B application within six (6) months of the receipt of such notice.

265.221(c) (iii) The owner or operator of any replacement surface impoundment unit is exempt from Section 12(b)(i) of this Chapter if:

265.221(c)(1) (A) The existing unit was constructed in compliance with the design standards of Chapter 10, Sections 10(b)(iii) and 13(b)(iii) and Chapter 11, Sections 12(b)(i) and 15(b)(i) of these rules and regulations; W.S. 35-11-503(d); and RCRA Section 3004(o)(5); and

265.221(c)(2) (B) There is no reason to believe that the liner is not functioning as designed.

265.221(d) (iv) The double liner requirement set forth in Section 12(b)(i) of this Chapter may be waived by the Director for any monofill, if:

265.221(d)(1) (A) The monofill contains only hazardous wastes from foundry furnace emission controls or metal casting molding sand, and such wastes do not contain constituents which would render the wastes hazardous for reasons other than the Toxicity Characteristic in Chapter 2, Section 3(e) of these rules and regulations, with EPA Hazardous Waste Numbers D004 through D017; and

265.221(d)(2)(i)(A) (B) The monofill has at least one (1) liner for

which there is no evidence that such liner is leaking; for the purposes of Section 12(b)(iv) of this Chapter the term "liner" means a liner designed, constructed, installed, and operated to prevent hazardous waste from passing into the liner at any time during the active life of the facility, or a liner designed, constructed, installed, and operated to prevent hazardous waste from migrating beyond the liner to adjacent subsurface soil, ground water, or surface water at any time during the active life of the facility; in the case of any surface impoundment which has been exempted from the requirements of Section 12(b)(i) of this Chapter on the basis of a liner designed, constructed, installed, and operated to prevent hazardous waste from passing beyond the liner, at the closure of such impoundment the owner or operator must remove or decontaminate all waste residues, all contaminated liner material, and contaminated soil to the extent practicable. If all contaminated soil is not removed or decontaminated, the owner or operator of such impoundment must comply with appropriate post-closure requirements, including but not limited to ground-water monitoring and corrective action;

- ... (i)(B) (C) The monofill is located more than one-quarter mile from an underground source of drinking water (as that term is defined in Chapter 1, Section 1(f)(i) of these rules and regulations); and
- ... (i)(C) (D) The monofill is in compliance with generally applicable ground-water monitoring requirements for facilities with permits under W.S. 35-11-503(d); W.S. 35-11-801, Chapter 4, Section 2(a); and RCRA Section 3005(c).; or
- ... (ii) (E) The owner or operator demonstrates that the monofill is located, designed and operated so as to assure that there will be no migration of any hazardous constituent into ground water or surface water at any future time.
- 265.221(e) (v) In the case of any unit in which the liner and leachate collection system has been installed pursuant to the requirements of Section 12(b)(i) of this Chapter and in good faith compliance with Section 12(b)(i) of this Chapter and with guidance documents governing liners and leachate collection systems under Section 12(b)(i) of this Chapter, no liner or leachate collection system which is different from that which was so installed pursuant to Section 12(b)(i) of this Chapter will be required for such unit by the Director when issuing the first permit to such facility, except that the Director will not be precluded from requiring installation of a new liner when the Director has reason to believe that any liner installed pursuant to the requirements of Section 12(b)(i) of this Chapter is leaking.
- 265.221(f) (vi) A surface impoundment must maintain enough freeboard to prevent any overtopping of the dike by overflowing, wave action, or a storm. Except as provided in Section 12(b)(ii) of this Chapter, there must be at least 60 centimeters (two (2) feet) of freeboard.
- 265.221(g) (vii) A freeboard level less than 60 centimeters (two (2) feet) may be maintained if the owner or operator obtains certification by a qualified engineer that alternate design features or operating plans will, to the best of his or her knowledge and opinion, prevent overtopping of the dike. The certification, along with a written identification of alternate design features or operating plans preventing overtopping, must be maintained at the facility.
- 265.221(h) (viii) Surface impoundments that are newly subject to W.S. 35-11-503(d) and RCRA 3005(j)(1) due to the promulgation of additional listings or characteristics for the identification of

hazardous waste must be in compliance with sections 12(b)(i), (iii) and (iv) of this Chapter not later than 48 months after the promulgation of the additional listing or characteristic. This compliance period shall not be cut short as the result of the promulgation of land disposal prohibitions under Chapter 13 of these rules and regulations or the granting of an extension to the effective date of a prohibition pursuant to Chapter 13, Section 1(e) of these rules and regulations, within this 48-month period.

3005(j)(7)(B) (ix) Surface impoundments regulated for the first time due to a listing or characteristic promulgated after November 8, 1984, where the Director determined hazardous constituents are likely to migrate into groundwater, the Director is authorized to impose such requirements as may be necessary to protect human health and the environment, including requiring compliance with new unit requirements.

265.222 (c) ACTION LEAKAGE RATE.

265.222(a) (i) The owner or operator of surface impoundment units subject to Section 12(b)(i) of this Chapter must submit a proposed action leakage rate to the Director when submitting the notice required under Section 12(b)(ii) of this Chapter. Within 60 days of receipt of the notification, the Director will: Establish an action leakage rate, either as proposed by the owner or operator or modified using the criteria in Section 12(c) of this Chapter; or extend the review period for up to 30 days. If no action is taken by the Director before the original 60 or extended 90 day review periods, the action leakage rate will be approved as proposed by the owner or operator.

265.222(b) (ii) The Director shall approve an action leakage rate for surface impoundment units subject to Section 12(b)(i) of this Chapter. The action leakage rate is the maximum design flow rate that the leak detection system (LDS) can remove without the fluid head on the bottom liner exceeding one (1) foot. The action leakage rate must include an adequate safety margin to allow for uncertainties in the design (e.g., slope, hydraulic conductivity, thickness of drainage material), construction, operation, and location of the LDS, waste and leachate characteristics, likelihood and amounts of other sources of liquids in the LDS, and proposed response actions (e.g., the action leakage rate must consider decreases in the flow capacity of the system over time resulting from siltation and clogging, rib layover and creep of synthetic components of the system, overburden pressures, etc.).

265.222(c) (iii) To determine if the action leakage rate has been exceeded, the owner or operator must convert the weekly or monthly flow rate from the monitoring data obtained under Section 12(h)(ii) of this Chapter, to an average daily flow rate (gallons per acre per day) for each sump. Unless the Director approves a different calculation, the average daily flow rate for each sump must be calculated weekly during the active life and closure period, and if the unit closes in accordance with Section 12(j)(i)(B) of this Chapter, monthly during the post-closure care period when monthly monitoring is required under Section 12(h)(ii) of this Chapter.

265.223 (d) CONTAINMENT SYSTEM. All earthen dikes must have a protective cover, such as grass, shale, or rock, to minimize wind and water erosion and to preserve their structural integrity.

265.223 (e) RESPONSE ACTIONS.

265.223(a) (i) The owner or operator of surface impoundment units subject to Section 12(b)(i) of this Chapter must submit a response action plan to the Director when submitting the proposed action

leakage rate under Section 12(c)) of this Chapter. The response action plan must set forth the actions to be taken if the action leakage rate has been exceeded. At a minimum, the response action plan must describe the actions specified in Section 12(e)(ii) of this Chapter.

- 265.223(b) (ii) If the flow rate into the leak detection system exceeds the action leakage rate for any sump, the owner or operator must:
- 265.223(b)(1) (A) Notify the Director in writing of the exceedence within seven (7) days of the determination;
- 265.223(b)(2) (B) Submit a preliminary written assessment to the Director within 14 days of the determination, as to the amount of liquids, likely sources of liquids, possible location, size, and cause of any leaks, and short-term actions taken and planned;
- 265.223(b)(3) (C) Determine to the extent practicable the location, size, and cause of any leak;
- 265.223(b)(4) (D) Determine whether waste receipt should cease or be curtailed, whether any waste should be removed from the unit for inspection, repairs, or controls, and whether or not the unit should be closed;
- 265.223(b)(5) (E) Determine any other short-term and longer-term actions to be taken to mitigate or stop any leaks; and
- 265.223(b)(6) (F) Within 30 days after the notification that the action leakage rate has been exceeded, submit to the Director the results of the analyses specified in sections 12(e)(ii)(C), (D) and (E) of this Chapter, the results of actions taken, and actions planned. Monthly thereafter, as long as the flow rate in the leak detection system exceeds the action leakage rate, the owner or operator must submit to the Director a report summarizing the results of any remedial actions taken and actions planned.
- 265.223(c) (iii) To make the leak and/or remediation determinations in sections 12(e)((ii)(C), (D) and (E) of this Chapter, the owner or operator must:
- (A) Conduct the following activities:
- 265.223(c)(1)(i) (I) Assess the source of liquids and amounts of liquids by source,
- ... (ii) (II) Conduct a fingerprint, hazardous constituent, or other analyses of the liquids in the leak detection system to identify the source of liquids and possible location of any leaks, and the hazard and mobility of the liquid; and
- ... (iii) (III) Assess the seriousness of any leaks in terms of potential for escaping into the environment; or
- 265.223(c)(2) (B) Document why such assessments are not needed.
- 265.224 (f) RESERVED.
- 265.225 (g) WASTE ANALYSIS AND TRIAL TESTS.
- 265.223(a) (i) In addition to the waste analyses required by Section 4(d) of this Chapter, whenever a surface impoundment is to be used to:
- 265.223(a)(1) (A) Chemically treat a hazardous waste which is



substantially different from waste previously treated in that impoundment; or

265.223(a)(2) (B) Chemically treat hazardous waste with a substantially different process than any previously used in that impoundment; the owner or operator must, before treating the different waste or using the different process:

...(i) (I) Conduct waste analyses and trial treatment tests (e.g., bench scale or pilot plant scale tests); or

...(ii) (II) Obtain written, documented information on similar treatment of similar waste under similar operating conditions; to show that this treatment will comply with Section 12(h)(ii) of this Chapter.

[Comment: As required by Section 4(d) of this Chapter, the waste analysis plan must include analyses needed to comply with sections 12(k) and 12(l) of this Chapter. As required by Section 7(d) of this Chapter, the owner or operator must place the results from each waste analysis and trial test, or the documented information, in the operating record of the facility.]

265.226 (h) MONITORING AND INSPECTION.

265.226(a) (i) The owner or operator must inspect:

265.226(a)(1) (A) The freeboard level at least once each operating day to ensure compliance with Section 12(c) of this Chapter, and

265.226(a)(2) (B) The surface impoundment, including dikes and vegetation surrounding the dike, at least once a week to detect any leaks, deterioration, or failures in the impoundment.

265.226(b)(1) (ii) An owner or operator required to have a leak detection system under Section 12(b)(i) of this Chapter must:

265.226(b)(1) (A) Record the amount of liquids removed from each leak detection system sump at least once each week during the active life and closure period.

265.226(b)(2) (B) After the final cover is installed, the amount of liquids removed from each leak detection system sump must be recorded at least monthly. If the liquid level in the sump stays below the pump operating level for two (2) consecutive months, the amount of liquids in the sumps must be recorded at least quarterly. If the liquid level in the sump stays below the pump operating level for two (2) consecutive quarters, the amount of liquids in the sumps must be recorded at least semi-annually. If at any time during the post-closure care period the pump operating level is exceeded at units on quarterly or semi-annual recording schedules, the owner or operator must return to monthly recording of amounts of liquids removed from each sump until the liquid level again stays below the pump operating level for two (2) consecutive months.

265.226(b)(3) (C) "Pump operating level" is a liquid level proposed by the owner or operator and approved by the Director based on pump activation level, sump dimensions, and level that avoids backup into the drainage layer and minimizes head in the sump. The timing for submission and approval of the proposed "pump operating level" will be in accordance with Section 12(c)(i) of this Chapter.

[Comment: As required by Section 4(f)(iii) of this Chapter, the owner or operator must remedy any deterioration or malfunction he or she finds.]

- 265.227 (i) RESERVED.
- 265.228 (j) CLOSURE AND POST-CLOSURE CARE.
- 265.228(a) (i) At closure, the owner or operator must:
- 265.228(a)(1) (A) Remove or decontaminate all waste residues, contaminated containment system components (liners, etc.), contaminated subsoils, and structures and equipment contaminated with waste and leachate, and manage them as hazardous waste unless Chapter 2, Section 1(c)(iv) of these rules and regulations applies; or
- 265.228(a)(2) (B) Close the impoundment and provide post-closure care for a landfill under sections 9 and 15(k) of this Chapter, including the following:
- ... (i) (I) Eliminate free liquids by removing liquid wastes or solidifying the remaining wastes and waste residues;
- ... (ii) (II) Stabilize remaining wastes to a bearing capacity sufficient to support the final cover; and
- ... (iii) (III) Cover the surface impoundment with a final cover designed and constructed to:
- ... (iii)(A) (1.) Provide long-term minimization of the migration of liquids through the closed impoundment;
- ... (iii)(B) (2.) Function with minimum maintenance;
- ... (iii)(C) (3.) Promote drainage and minimize erosion or abrasion of the cover;
- ... (iii)(D) (4.) Accommodate settling and subsidence so that the cover's integrity is maintained; and
- ... (iii)(E) (5.) Have a permeability less than or equal to the permeability of any bottom liner system or natural subsoils present.
- 265.228(b) (ii) In addition to the requirements of sections 9 and 15(k) of this Chapter, during the post-closure care period, the owner or operator of a surface impoundment in which wastes, waste residues, or contaminated materials remain after closure in accordance with the provisions of Section 12(j)(i)(B) of this Chapter must:
- 265.228(b)(1) (A) Maintain the integrity and effectiveness of the final cover, including making repairs to the cover as necessary to correct the effects of settling, subsidence, erosion, or other events;
- 265.228(b)(2) (B) Maintain and monitor the leak detection system in accordance with Chapter 10, Sections 10(b)(iii)(B)(IV) and 10(b)(iii)(C) of these rules and regulations and Section 12(h)(ii) of this Chapter and comply with all other applicable leak detection system requirements of this Chapter;
- 265.228(b)(3) (C) Maintain and monitor the ground-water monitoring system and comply with all other applicable requirements of Section 8 of this Chapter; and
- 265.228(b)(4) (D) Prevent run-on and run-off from eroding or otherwise damaging the final cover.

- 265.229 (k) SPECIAL REQUIREMENTS FOR IGNITABLE OR REACTIVE WASTE.  
Ignitable or reactive waste must not be placed in a surface impoundment, unless the waste and impoundment satisfy all applicable requirements of Chapter 13 of these rules and regulations, and:
- 265.229(a) (i) The waste is treated, rendered, or mixed before or immediately after placement in the impoundment so that:
- 265.229(a)(1) (A) The resulting waste, mixture, or dissolution of material no longer meets the definition of ignitable or reactive waste under Chapter 2, Sections 3(b) or 3(d) of these rules and regulations; and
- 265.229(a)(2) (B) Section 4(h)(ii) of this Chapter is complied with; or
- (ii) The following standards are met:
- 265.229(b)(1) (A) The waste is managed in such a way that it is protected from any material or conditions which may cause it to ignite or react; and
- 265.229(b)(2) (B) The owner or operator obtains a certification from a qualified chemist or engineer that, to the best of his or her knowledge and opinion, the design features or operating plans of the facility will prevent ignition or reaction; and
- 265.229(b)(3) (C) The certification and the basis for it are maintained at the facility; or
- 265.229(c) (iii) The surface impoundment is used solely for emergencies.
- 265.230 (l) SPECIAL REQUIREMENTS FOR INCOMPATIBLE WASTES.  
(i) Incompatible wastes, or incompatible wastes and materials, (see Appendix E of this Chapter for examples) must not be placed in the same surface impoundment, unless Section 4(h)(ii) of this Chapter is complied with.
- 265.231 (m) AIR EMISSION STANDARDS.  
(i) The owner or operator shall manage all hazardous waste placed in a surface impoundment in accordance with the applicable requirements of Section 28, 29 and 30 of this Chapter.
- 265/Subpart L Section 13. WASTE PILES
- 265.250 (a) APPLICABILITY.  
(i) The regulations in this Section apply to owners and operators of facilities that treat or store hazardous waste in piles, except as Section 1(a) of this Chapter provides otherwise. Alternatively, a pile of hazardous waste may be managed as a landfill under Section 15 of this Chapter.
- 265.251 (b) PROTECTION FROM WIND.  
(i) The owner or operator of a pile containing hazardous waste which could be subject to dispersal by wind must cover or otherwise manage the pile so that wind dispersal is controlled.
- 265.252 (c) WASTE ANALYSIS.  
(i) In addition to the waste analyses required by Section 4(d) of this Chapter, the owner or operator must analyze a

representative sample of waste from each incoming movement before adding the waste to any existing pile, unless:

265.252(1) (A) The only wastes the facility receives which are amenable to piling are compatible with each other, or

265.252(2) (B) The waste received is compatible with the waste in the pile to which it is to be added. The analysis conducted must be capable of differentiating between the types of hazardous waste the owner or operator places in piles, so that mixing of incompatible waste does not inadvertently occur. The analysis must include a visual comparison of color and texture.

[Comment: As required by Section 4(d) of this Chapter, the waste analysis plan must include analyses needed to comply with sections 13(g) and 13(h) of this Chapter. As required by Section 7(d) of this Chapter, the owner or operator must place the results of this analysis in the operating record of the facility.]

265.253 (d) CONTAINMENT. If leachate or run-off from a pile is a hazardous waste, then either:

(i) The following standards must be met:

265.253(a)(1) (A) The pile must be placed on an impermeable base that is compatible with the waste under the conditions of treatment or storage;

265.253(a)(2) (B) The owner or operator must design, construct, operate, and maintain a run-on control system capable of preventing flow onto the active portion of the pile during peak discharge from at least a 25-year storm;

265.253(a)(3) (C) The owner or operator must design, construct, operate, and maintain a run-off management system to collect and control at least the water volume resulting from a 24-hour, 25-year storm; and

265.253(a)(4) (D) Collection and holding facilities (e.g., tanks or basins) associated with run-on and run-off control systems must be emptied or otherwise managed expeditiously to maintain design capacity of the system; or

(ii) The following standards must be met:

265.253(b)(1) (A) The pile must be protected from precipitation and run-on by some other means; and

265.253(b)(2) (B) No liquids or wastes containing free liquids may be placed in the pile.

[Comment: If collected leachate or run-off is discharged through a point source to waters of the United States, it is subject to the requirements of Section 402 of the Clean Water Act, as amended.]

265.254 (e) DESIGN AND OPERATING REQUIREMENTS.

(i) The owner or operator of each new waste pile on which construction commences after January 29, 1992, each lateral expansion of a waste pile unit on which construction commences after July 29, 1992, and each such replacement of an existing waste pile unit that is to commence reuse after July 29, 1992 must install two or more liners and a leachate collection and removal system above and between such liners, and operate the leachate collection and removal systems, in accordance with Chapter 10, Section 11(b)(iii) of these rules and regulations, unless exempted under Chapter 10, Section

11(b)(iv), (v), or (vi) of these rules and regulations; and must comply with the procedures of Section 12(b)(ii) of this Chapter . "Construction commences" is as defined in Chapter 1, Section 1(f)(i) of these rules and regulations under "existing hazardous waste facility " or "existing facility".

265.255 (f) ACTION LEAKAGE RATES.

265.255(a) (i) The owner or operator of waste pile units subject to Section 13(e) of this Chapter must submit a proposed action leakage rate to the Director when submitting the notice required under Section 13(e) of this Chapter. Within 60 days of receipt of the notification, the Director will: Establish an action leakage rate, either as proposed by the owner or operator or modified using the criteria in Section 12(f) of this Chapter; or extend the review period for up to 30 days. If no action is taken by the Director before the original 60 or extended 90 day review periods, the action leakage rate will be approved as proposed by the owner or operator.

265.255(b) (ii) The Director shall approve an action leakage rate for surface impoundment units subject to Section 13(e) of this Chapter. The action leakage rate is the maximum design flow rate that the leak detection system (LDS) can remove without the fluid head on the bottom liner exceeding one (1) foot. The action leakage rate must include an adequate safety margin to allow for uncertainties in the design (e.g., slope, hydraulic conductivity, thickness of drainage material), construction, operation, and location of the LDS, waste and leachate characteristics, likelihood and amounts of other sources of liquids in the LDS, and proposed response actions (e.g., the action leakage rate must consider decreases in the flow capacity of the system over time resulting from siltation and clogging, rib layover and creep of synthetic components of the system, overburden pressures, etc.).

265.255(c) (iii) To determine if the action leakage rate has been exceeded, the owner or operator must convert the weekly flow rate from the monitoring data obtained under Section 13(k) of this Chapter, to an average daily flow rate (gallons per acre per day) for each sump. Unless the Director approves a different calculation, the average daily flow rate for each sump must be calculated weekly during the active life and closure period.

265.256 (g) SPECIAL REQUIREMENTS FOR IGNITABLE OR REACTIVE WASTE.

265.256(a) (i) Ignitable or reactive waste must not be placed in a pile unless the waste and pile satisfy all applicable requirements of Chapter 13 of these rules and regulations, and:

265.256(a)(1) (A) Addition of the waste to an existing pile:

...(i) (I) Results in the waste or mixture no longer meeting the definition of ignitable or reactive waste under Chapter 2, Section 3(b) or 3(d) of these rules and regulations, and

...(ii) (II) Complies with Section 4(h)(ii) of this Chapter; or

265.256(a)(2) (B) The waste is managed in such a way that it is protected from any material or conditions which may cause it to ignite or react.

265.257 (h) SPECIAL REQUIREMENTS FOR INCOMPATIBLE WASTES.

265.257(a) (i) Incompatible wastes, or incompatible wastes and materials, (see Appendix E of this Chapter for examples) must not be placed in the same pile, unless Section 4(h)(ii) of this Chapter is

complied with.

265.257(b) (ii) A pile of hazardous waste that is incompatible with any waste or other material stored nearby in other containers, piles, open tanks, or surface impoundments must be separated from the other materials, or protected from them by means of a dike, berm, wall, or other device.

[Comment: The purpose of this is to prevent fires, explosions, gaseous emissions, leaching, or other discharge of hazardous waste or hazardous waste constituents which could result from the contact or mixing of incompatible wastes or materials.]

265.257(c) (iii) Hazardous waste must not be piled on the same area where incompatible wastes or materials were previously piled, unless that area has been decontaminated sufficiently to ensure compliance with Section 4(h)(ii) of this Chapter.

265.258 (i) CLOSURE AND POST-CLOSURE CARE.

265.258(a) (i) At closure, the owner or operator must remove or decontaminate all waste residues, contaminated containment system components (liners, etc.), contaminated subsoils, and structures and equipment contaminated with waste and leachate, and manage them as hazardous waste unless Chapter 2, Section 1(c)(iv) of these rules and regulations applies; or

265.258(b) (ii) If, after removing or decontaminating all residues and making all reasonable efforts to effect removal or decontamination of contaminated components, subsoils, structures, and equipment as required in Section 13(i)(i) of this Chapter, the owner or operator finds that not all contaminated subsoils can be practicably removed or decontaminated, he or she must close the facility and perform post-closure care in accordance with the closure and post-closure requirements that apply to landfills (Section 15(k) of this Chapter).

265.259 (j) RESPONSE ACTIONS.

265.259(a) (i) The owner or operator of waste pile units subject to Section 13(e) of this Chapter must submit a response action plan to the Director when submitting the proposed action leakage rate under Section 13(f) of this Chapter. The response action plan must set forth the actions to be taken if the action leakage rate has been exceeded. At a minimum, the response action plan must describe the actions specified in Section 13(j)(ii) of this Chapter.

265.259(b) (ii) If the flow rate into the leak determination system exceeds the action leakage rate for any sump, the owner or operator must:

265.259(b)(1) (A) Notify the Director in writing of the exceedence within seven (7) days of the determination;

265.259(b)(2) (B) Submit a preliminary written assessment to the Director within 14 days of the determination, as to the amount of liquids, likely sources of liquids, possible location, size, and cause of any leaks, and short-term actions taken and planned;

265.259(b)(3) (C) Determine to the extent practicable the location, size, and cause of any leak;

265.259(b)(4) (D) Determine whether waste receipts should cease or be curtailed, whether any waste should be removed from the unit for inspection, repairs, or controls, and whether or not the unit should be closed;

265.259(b)(5) (E) Determine any other short-term and longer-term actions to be taken to mitigate or stop any leaks; and

265.259(b)(6) (F) Within 30 days after the notification that the action leakage rate has been exceeded, submit to the Director the results of the analyses specified in sections 13(j)(ii)(C), (D) and (E) of this Chapter, the results of actions taken, and actions planned. Monthly thereafter, as long as the flow rate in the leak detection system exceeds the action leakage rate, the owner or operator must submit to the Director a report summarizing the results of any remedial actions taken and actions planned.

265.259(c) (iii) To make the leak and/or remediation determinations in sections 13(j)(ii)(C), (D) and (E) of this Chapter, the owner or operator must:

265.259(c)(1)(i) (A) Conduct the following activities:

...(i) (I) Assess the source of liquids and amounts of liquids by source,

...(ii) (II) Conduct a fingerprint, hazardous constituent, or other analyses of the liquids in the leak detection system to identify the source of liquids and possible location of any leaks, and the hazard and mobility of the liquid; and

...(iii) (III) Assess the seriousness of any leaks in terms of potential for escaping into the environment; or

265.259(c)(2) (B) Document why such assessments are not needed.

265.260 (k) MONITORING AND INSPECTION.

(i) An owner or operator required to have a leak detection system under Section 13(e) of this Chapter must record the amount of liquids removed from each leak detection system sump at least once each week during the active life and closure period.

265/Subpart M Section 14. LAND TREATMENT

265.270 (a) APPLICABILITY.

(i) The regulations in Section 14 of this Chapter apply to owners and operators of hazardous waste land treatment facilities, except as Section 1(a) of this Chapter provides otherwise.

265.271 (b) RESERVED.

265.272 (c) GENERAL OPERATING REQUIREMENTS.

265.272(a) (i) Hazardous waste must not be placed in or on a land treatment facility unless the waste can be made less hazardous or nonhazardous by degradation, transformation, or immobilization processes occurring in or on the soil.

265.272(b) (ii) The owner or operator must design, construct, operate, and maintain a run-on control system capable of preventing flow onto the active portions of the facility during peak discharge from at least a 25-year storm.

265.272(c) (iii) The owner or operator must design, construct, operate, and maintain a run-off management system capable of collecting and controlling a water volume at least equivalent to a 24-hour, 25-year storm.

- 265.272(d) (iv) Collection and holding facilities (e.g., tanks or basins) associated with run-on and run-off control systems must be emptied or otherwise managed expeditiously after storms to maintain design capacity of the system.
- 265.272(e) (v) If the treatment zone contains particulate matter which may be subject to wind dispersal, the owner or operator must manage the unit to control wind dispersal.
- 265.273 (d) WASTE ANALYSIS. In addition to the waste analyses required by Section 4(d) of this Chapter, before placing a hazardous waste in or on a land treatment facility, the owner or operator must:
- 265.273(a) (i) Determine the concentrations in the waste of any substances which equal or exceed the maximum concentrations contained in Table 1 of Chapter 2, Section 3(e) of these rules and regulations that cause a waste to exhibit the Toxicity Characteristic;
- 265.273(b) (ii) For any waste listed in Chapter 2, Section 4 of these rules and regulations, determine the concentrations of any substances which caused the waste to be listed as a hazardous waste; and
- 265.273(c) (iii) If food chain crops are grown, determine the concentrations in the waste of each of the following constituents: arsenic, cadmium, lead, and mercury, unless the owner or operator has written, documented data that show that the constituent is not present.
- [Comment: Chapter 2 of these rules and regulations specifies the substances for which a waste is listed as a hazardous waste. As required by Section 4(d) of this Chapter, the waste analysis plan must include analyses needed to comply with sections 14(l) and 14(m) of this Chapter. As required by Section 7(d) of this Chapter, the owner or operator must place the results from each waste analysis, or the documented information, in the operating record of the facility.]
- 265.274-265.275 (e)-(f) RESERVED.
- 265.276 (g) FOOD CHAIN CROPS.
- 265.276(a) (i) An owner or operator of a hazardous waste land treatment facility on which food chain crops are being grown, or have been grown and will be grown in the future, must notify the Director within 60 days after the effective date of this part.
- 265.276(b)(1) (ii)(A) Food chain crops must not be grown on the treated area of a hazardous waste land treatment facility unless the owner or operator can demonstrate, based on field testing, that any arsenic, lead, mercury, or other constituents identified under Section 14(d)(ii) of this Chapter:
- ... (i) (I) Will not be transferred to the food portion of the crop by plant uptake or direct contact, and will not otherwise be ingested by food chain animals (e.g., by grazing); or
- ... (ii) (II) Will not occur in greater concentrations in the crops grown on the land treatment facility than in the same crops grown on untreated soils under similar conditions in the same region.
- 265.276(b)(2) (B) The information necessary to make the demonstration required by Section 14(g)(ii)(A) of this Chapter must be kept at the facility and must, at a minimum:
- ... (i) (I) Be based on tests for the specific waste and application rates being used at the facility; and



...(ii) (II) Include descriptions of crop and soil characteristics, sample selection criteria, sample size determination, analytical methods, and statistical procedures.

265.276(c) (iii) Food chain crops must not be grown on a land treatment facility receiving waste that contains cadmium unless all requirements in (A)(I) through (A)(III) below are met, or all requirements in (B)(I) through (IV) below are met.

...(i) (A)(I) The pH of the waste and soil mixture is 6.5 or greater at the time of each waste application, except for waste containing cadmium at concentrations of two (2) mg/kg (dry weight) or less;

...(ii) (II) The annual application of cadmium from waste does not exceed 0.5 kilograms per hectare (kg/ha) on land used for production of tobacco, leafy vegetables, or root crops grown for human consumption. For other food chain crops, the annual cadmium application rate does not exceed:

Time period	Annual Cd application rate (kg/ha)
Present to June 30, 1984	2.0
July 1, 1984 to December 31, 1986	1.25
Beginning January 1, 1987	0.5

265.276(c)(1)(iii) (III) The cumulative application of cadmium from waste does not exceed the levels in paragraphs (1.) or (2.) below.

...(iii)(A) (1.)

Soil cation exchange capacity (meq/100g)	Maximum cumulative application (kg/ha)	
	Background soil pH less than 6.5	Background soil pH greater than 6.5
Less than 5	5	5
5 to 15	5	10
Greater than 15	5	20

...(iii)(B) (2.) For soils with a background pH of less than 6.5, the cumulative cadmium application rate does not exceed the levels below, provided that the pH of the waste and soil mixture is adjusted to and maintained at 6.5 or greater whenever food chain crops are grown.

Soil cation exchange capacity (meq/100g)	Maximum cumulative application (kg/ha)
Less than 5	5
5 to 15	10
Greater than 15	20

- 265.276(c)(2)(i) (B) (I) The only food chain crop produced is animal feed.
- ...(ii) (II) The pH of the waste and soil mixture is 6.5 or greater at the time of waste application or at the time the crop is planted, whichever occurs later, and this pH level is maintained whenever food chain crops are grown.
- ...(iii) (III) There is a facility operating plan which demonstrates how the animal feed will be distributed to preclude ingestion by humans. The facility operating plan describes the measures to be taken to safeguard against possible health hazards from cadmium entering the food chain, which may result from alternative land uses.
- ...(iv) (IV) Future property owners are notified by a stipulation in the land record or property deed which states that the property has received waste at high cadmium application rates and that food chain crops must not be grown except in compliance with Section 14(g)(iii)(B) of this Chapter.
- [Comment: As required by Section 7(d) of this Chapter, if an owner or operator grows food chain crops on his or her land treatment facility, he or she must place the information developed in Section 14(g) of this Chapter in the operating record of the facility.]
- 265.277 (h) RESERVED.
- 265.278 (i) UNSATURATED ZONE (ZONE OF AERATION) MONITORING.
- 265.278(a) (i) The owner or operator must have in writing, and must implement, an unsaturated zone monitoring plan which is designed to:
- 265.278(a)(1) (A) Detect the vertical migration of hazardous waste and hazardous waste constituents under the active portion of the land treatment facility, and
- 265.278(a)(2) (B) Provide information on the background concentrations of the hazardous waste and hazardous waste constituents in similar but untreated soils nearby; this background monitoring must be conducted before or in conjunction with the monitoring required under Section 14(i)(i)(A) of this Chapter.
- 265.278(b) (ii) The unsaturated zone monitoring plan must include, at a minimum:
- 265.278(b)(1) (A) Soil monitoring using soil cores, and
- 265.278(b)(2) (B) Soil-pore water monitoring using devices such as lysimeters.
- 265.278(c) (iii) To comply with Section 14(i)(i)(A) of this Chapter, the owner or operator must demonstrate in his or her unsaturated zone monitoring plan that:
- 265.278(c)(1) (A) The depth at which soil and soil-pore water samples are to be taken is below the depth to which the waste is incorporated into the soil;
- 265.278(c)(2) (B) The number of soil and soil-pore water samples to be taken is based on the variability of:
- ...(i) (I) The hazardous waste constituents (as identified in Section 14(d)(i) and (ii) of this Chapter) in the waste and in the soil; and

- ...(ii) (II) The soil type(s); and
- 265.278(c)(3) (C) The frequency and timing of soil and soil-pore water sampling is based on the frequency, time, and rate of waste application, proximity to ground water, and soil permeability.
- 265.278(d) (iv) The owner or operator must keep at the facility his or her unsaturated zone monitoring plan, and the rationale used in developing this plan.
- 265.278(e) (v) The owner or operator must analyze the soil and soil-pore water samples for the hazardous waste constituents that were found in the waste during the waste analysis under Section 14(d)(i) and (ii) of this Chapter.
- [Comment: As required by Section 7(d) of this Chapter, all data and information developed by the owner or operator under Section 14(i) of this Chapter must be placed in the operating record of the facility.]
- 265.279 (j) RECORDKEEPING.
- (i) The owner or operator must include hazardous waste application dates and rates in the operating record required under Section 7(d) of this Chapter.
- 265.280 (k) CLOSURE AND POST-CLOSURE.
- 265.280(a) (i) In the closure plan under Section 9(c) of this Chapter and the post-closure plan under Section 9(i) of this Chapter, the owner or operator must address the following objectives and indicate how they will be achieved:
- 265.280(a)(1) (A) Control of the migration of hazardous waste and hazardous waste constituents from the treated area into the ground water;
- 265.280(a)(2) (B) Control of the release of contaminated run-off from the facility into surface water;
- 265.280(a)(3) (C) Control of the release of airborne particulate contaminants caused by wind erosion; and
- 265.280(a)(4) (D) Compliance with Section 14(g) of this Chapter concerning the growth of food-chain crops.
- 265.280(b) (ii) The owner or operator must consider at least the following factors in addressing the closure and post-closure care objectives of Section 14(k)(i) of this Chapter:
- 265.280(b)(1) (A) Type and amount of hazardous waste and hazardous waste constituents applied to the land treatment facility;
- 265.280(b)(2) (B) The mobility and the expected rate of migration of the hazardous waste and hazardous waste constituents;
- 265.280(b)(3) (C) Site location, topography, and surrounding land use, with respect to the potential effects of pollutant migration (e.g., proximity to ground water, surface water and drinking water sources);
- 265.280(b)(4) (D) Climate, including amount, frequency, and pH of precipitation;
- 265.280(b)(5) (E) Geological and soil profiles and surface and subsurface hydrology of the site, and soil characteristics, including

- cation exchange capacity, total organic carbon, and pH;
- 265.280(b)(6) (F) Unsaturated zone monitoring information obtained under Section 14(i) of this Chapter; and
- 265.280(b)(7) (G) Type, concentration, and depth of migration of hazardous waste constituents in the soil as compared to their background concentrations.
- 265.280(c) (iii) The owner or operator must consider at least the following methods in addressing the closure and post-closure care objectives of Section 14(k)(i) of this Chapter:
- 265.280(c)(1) (A) Removal of contaminated soils;
- 265.280(c)(2) (B) Placement of a final cover, considering:
- ... (i) (I) Functions of the cover (e.g., infiltration control, erosion and run-off control, and wind erosion control); and
- ... (ii) (II) Characteristics of the cover, including material, final surface contours, thickness, porosity and permeability, slope, length of run of slope, and type of vegetation on the cover; and
- 265.280(c)(3) (C) Monitoring of ground water.
- 265.280(d) (iv) In addition to the requirements of Section 9 of this Chapter, during the closure period the owner or operator of a land treatment facility must:
- 265.280(d)(1) (A) Continue unsaturated zone monitoring in a manner and frequency specified in the closure plan, except that soil pore liquid monitoring may be terminated 90 days after the last application of waste to the treatment zone;
- 265.280(d)(2) (B) Maintain the run-on control system required under Section 14(c)(ii) of this Chapter;
- 265.280(d)(3) (C) Maintain the run-off management system required under Section 14(c)(iii) of this Chapter; and
- 265.280(d)(4) (D) Control wind dispersal of particulate matter which may be subject to wind dispersal.
- 265.280(e) (v) For the purpose of complying with Section 9(f) of this Chapter, when closure is completed the owner or operator may submit to the Director certification both by the owner or operator and by an independent qualified soil scientist, in lieu of an independent registered professional engineer, that the facility has been closed in accordance with the specifications in the approved closure plan.
- 265.280(f) (vi) In addition to the requirements of Section 9(h) of this Chapter, during the post-closure care period the owner or operator of a land treatment unit must:
- 265.280(f)(1) (A) Continue soil-core monitoring by collecting and analyzing samples in a manner and frequency specified in the post-closure plan;
- 265.280(f)(2) (B) Restrict access to the unit as appropriate for its post-closure use;
- 265.280(f)(3) (C) Assure that growth of food chain crops

complies with Section 14(g) of this Chapter; and

- 265.280(f)(4) (D) Control wind dispersal of hazardous waste.
- 265.281 (1) SPECIAL REQUIREMENTS FOR IGNITABLE OR REACTIVE WASTE. The owner or operator must not apply ignitable or reactive waste to the treatment zone unless the waste and treatment zone meet all applicable requirements of Chapter 13 of these rules and regulations, and:
- 265.281(a) (i) The waste is immediately incorporated into the soil so that:
- 265.281(a)(1) (A) The resulting waste, mixture, or dissolution of material no longer meets the definition of ignitable or reactive waste under Chapter 2, Section 3(b) or 3(d) of these rules and regulations; and
- 265.281(a)(2) (B) Chapter 10, Section 2(h)(ii) of these rules and regulations is complied with; or
- 265.281(b) (ii) The waste is managed in such a way that it is protected from any material or conditions which may cause it to ignite or react.
- 265.282 (m) SPECIAL REQUIREMENTS FOR INCOMPATIBLE WASTES.
- (i) Incompatible wastes, or incompatible wastes and materials (see Appendix E of this Chapter for examples), must not be placed in the same land treatment area, unless Section 4(h)(ii) of this Chapter is complied with.

265/Subpart N Section 15. LANDFILLS

- 265.300 (a) APPLICABILITY.
- (i) The regulations in this Section apply to owners and operators of facilities that dispose of hazardous waste in landfills, except as Section 1(a) of this Chapter provides otherwise. A waste pile used as a disposal facility is a landfill and is governed by Section 15 of this Chapter.
- 265.301 (b) DESIGN AND OPERATING REQUIREMENTS.
- 265.301(a) (i) The owner or operator of each new landfill unit on which construction commences after January 29, 1992, each lateral expansion of a landfill unit on which construction commences after July 29, 1992, and each replacement of an existing landfill unit that is to commence reuse after July 29, 1992 must install two (2) or more liners and a leachate collection and removal system above and between such liners, and operate the leachate collection and removal systems, in accordance with Chapter 10, Section 13(b)(iv), (v), or (vi) of these rules and regulations. "Construction commences" is as defined in Chapter 1, Section 1(f)(i) of these rules and regulations under "existing hazardous waste management facility" or "existing facility".
- 265.301(b) (ii) The owner or operator of each unit referred to in Section 15(b)(i) of this Chapter must notify the Director at least 60 days prior to receiving waste. The owner or operator of each facility submitting notice must file a Part B application within six (6) months of the receipt of such notice.
- 265.301(c) (iii) The owner or operator of any replacement landfill unit is exempt from Section 15(b)(i) of this Chapter if:

- 265.301(c)(1) (A) The existing unit was constructed in compliance with the design standards of Chapter 10, Sections 10(b)(iii) and 13(b)(iii) and Chapter 11, Sections 12(b)(i) and 15(b)(i) of these rules and regulations ~~{Section 3004(o)(1)(A)(i)}~~ and 3005(o)(5); and
- 265.301(c)(2) (B) There is no reason to believe that the liner is not functioning as designed.
- 265.301(d) (iv) The double liner requirement set forth in Section 15(b)(i) of this Chapter may be waived by the Director for any monofill, if:
- 265.301(d)(1) (A) The monofill contains only hazardous wastes from foundry furnace emission controls or metal casting molding sand, and such waste does not contain constituents which would render the wastes hazardous for reasons other than the Toxicity Characteristic in Chapter 2, Section 1(d) of these rules and regulations, with EPA Hazardous Waste Number D004 through D017; and
- (B) The following standards are met:
- 265.301(d)(2)(i)(A) (I) The monofill:
- (1.) Has at least one (1) liner for which there is no evidence that such liner is leaking;
- 265.301(d)(2)(i)(B) (2.) Is located more than one-quarter mile from an underground source of drinking water (as that term is defined in Chapter 1, Section 1(f)(i) of these rules and regulations); and
- 265.301(d)(2)(i)(C) (3.) Is in compliance with generally applicable ground-water monitoring requirements for facilities with permits under W.S. 35-11-503(d); W.S. 35-11-801; Chapter 4, Section 2(a); and RCRA Section 3005(c); or
- 265.301(d)(2)(ii) (II) The owner or operator demonstrates that the monofill is located, designed and operated so as to assure that there will be no migration of any hazardous constituent into ground water or surface water at any future time.
- 265.301(e) (v) In the case of any unit in which the liner and leachate collection system has been installed pursuant to the requirements of Section 15(b)(i) of this Chapter and in good faith compliance with Section 15(b)(i) of this Chapter and with guidance documents governing liners and leachate collection systems under Section 15(b)(i) of this Chapter, no liner or leachate collection system which is different from that which was so installed pursuant to Section 15(b)(i) of this Chapter will be required for such unit by the Director when issuing the first permit to such facility, except that the Director will not be precluded from requiring installation of a new liner when the Director has reason to believe that any liner installed pursuant to the requirements of Section 15(b)(i) of this Chapter is leaking.
- 265.301(f) (vi) The owner or operator must design, construct, operate, and maintain a run-on control system capable of preventing flow onto the active portion of the landfill during peak discharge from at least a 25-year storm.
- 265.301(g) (vii) The owner or operator must design, construct, operate and maintain a run-off management system to collect and control at least the water volume resulting from a 24-hour, 25-year storm.

265.301(h) (viii) Collection and holding facilities (e.g., tanks or basins) associated with run-on and run-off control systems must be emptied or otherwise managed expeditiously after storms to maintain design capacity of the system.

265.301(i) (ix) The owner or operator of a landfill containing hazardous waste which is subject to dispersal by wind must cover or otherwise manage the landfill so that wind dispersal of the hazardous waste is controlled.

[Comment: As required by Section 4(d) of this Chapter, the waste analysis plan must include analyses needed to comply with sections 15(m), 15(n), and 15(o) of this Chapter. As required by Section 7(d) of this Chapter, the owner or operator must place the results of these analyses in the operating record of the facility.]

265.302 (c) ACTION LEAKAGE RATE.

265.302(a) (i) The owner or operator of landfill units subject to Section 15(b)(i) of this Chapter must submit a proposed action leakage rate to the Director when submitting the notice required under Section 15(b)(ii) of this Chapter. Within 60 days of receipt of the notification, the Director will: Establish an action leakage rate, either as proposed by the owner or operator or modified using the criteria in Section 15(c) of this Chapter; or extend the review period for up to 30 days. If no action is taken by the Director before the original 60 or extended 90 day review periods, the action leakage rate will be approved as proposed by the owner or operator.

265.302(b) (ii) The Director shall approve an action leakage rate for surface impoundment units subject to Section 15(b)(i) of this Chapter. The action leakage rate is the maximum design flow rate that the leak detection system (LDS) can remove without the fluid head on the bottom liner exceeding one (1) foot. The action leakage rate must include an adequate safety margin to allow for uncertainties in the design (e.g., slope, hydraulic conductivity, thickness of drainage material), construction, operation, and location of the LDS, waste and leachate characteristics, likelihood and amounts of other sources of liquids in the LDS, and proposed response actions (e.g., the action leakage rate must consider decreases in the flow capacity of the system over time resulting from siltation and clogging, rib layover and creep of synthetic components of the system, overburden pressures, etc.).

265.302(c) (iii) To determine if the action leakage rate has been exceeded, the owner or operator must convert the weekly or monthly flow rate from the monitoring data obtained under Section 15(e) of this Chapter to an average daily flow rate (gallons per acre per day) for each sump. Unless the Director approves a different calculation, the average daily flow rate for each sump must be calculated weekly during the active life and closure period, and monthly during the post-closure care period when monthly monitoring is required under Section 15(e)(ii) of this Chapter.

265.303 (d) RESPONSE ACTIONS.

265.303(a) (i) The owner or operator of landfill units subject to Section 15(b)(i) of this Chapter must submit a response action plan to the Director when submitting the proposed action leakage rate under Section 15(c) of this Chapter. The response action plan must set forth the actions to be taken if the action leakage rate has been exceeded. At a minimum, the response action plan must describe the actions specified in Section 15(d)(ii) of this Chapter.

265.303(b) (ii) If the flow rate into the leak detection system exceeds the action leakage rate for any sump, the owner or operator

must:

- 265.303(b)(1) (A) Notify the Director in writing of the exceedence within seven (7) days of the determination;
- 265.303(b)(2) (B) Submit a preliminary written assessment to the Director within 14 days of the determination, as to the amount of liquids, likely sources of liquids, possible location, size, and cause of any leaks, and short-term actions taken and planned;
- 265.303(b)(3) (C) Determine to the extent practicable the location, size, and cause of any leak;
- 265.303(b)(4) (D) Determine whether waste receipt should cease or be curtailed, whether any waste should be removed from the unit for inspection, repairs, or controls, and whether or not the unit should be closed;
- 265.303(b)(5) (E) Determine any other short-term and longer-term actions to be taken to mitigate or stop any leaks; and
- 265.303(b)(6) (F) Within 30 days after the notification that the action leakage rate has been exceeded, submit to the Director the results of the analyses specified in sections 15(d)(ii)(C), (D) and (E) of this Chapter, the results of actions taken, and actions planned. Monthly thereafter, as long as the flow rate in the leak detection system exceeds the action leakage rate, the owner or operator must submit to the Director a report summarizing the results of any remedial actions taken and actions planned.
- 265.303(c) (iii) To make the leak and/or remediation determinations in sections 15(d)(ii)(C), (D) and (E) of this Chapter, the owner or operator must:
- (A) Conduct the following activities:
- 265.303(c)(1)(i) (I) Assess the source of liquids and amounts of liquids by source,
- ... (ii) (II) Conduct a fingerprint, hazardous constituent, or other analyses of the liquids in the leak detection system to identify the source of liquids and possible location of any leaks, and the hazard and mobility of the liquid; and
- ... (iii) (III) Assess the seriousness of any leaks in terms of potential for escaping into the environment; or
- 265.303(c)(2) (B) Document why such assessments are not needed.
- 265.304 (e) MONITORING AND INSPECTION.
- 265.304(a) (i) An owner or operator required to have a leak detection system under Section 15(b)(i) of this Chapter must record the amount of liquids removed from each leak detection system sump at least once each week during the active life and closure period.
- 265.304(b) (ii) After the final cover is installed, the amount of liquids removed from each leak detection system sump must be recorded at least monthly. If the liquid level in the sump stays below the pump operating level for two (2) consecutive months, the amount of liquids in the sumps must be recorded at least quarterly. If the liquid level in the sump stays below the pump operating level for two (2) consecutive quarters, the amount of liquids in the sumps must be recorded at least semi-annually. If at any time during the post-closure care period the pump operating level is exceeded at units on quarterly or semi-annual recording schedules, the owner or operator



must return to monthly recording of amounts of liquids removed from each sump until the liquid level again stays below the pump operating level for two (2) consecutive months.

265.304(c) (iii) "Pump operating level" is a liquid level proposed by the owner or operator and approved by the Director of this Chapter based on pump activation level, sump dimensions, and level that avoids backup into the drainage layer and minimizes head in the sump. The timing for submission and approval of the proposed "pump operating level" will be in accordance with Section 15(c)(i) of this Chapter.

265.305-265.308 (f)-(i) RESERVED.

265.309 (j) SURVEYING AND RECORDKEEPING. The owner or operator of a landfill must maintain the following items in the operating record required in Section 7(d) of this Chapter:

265.309(a) (i) On a map, the exact location and dimensions, including depth, of each cell with respect to permanently surveyed benchmarks; and

265.309(b) (ii) The contents of each cell and the approximate location of each hazardous waste type within each cell.

265.310 (k) CLOSURE AND POST-CLOSURE CARE.

265.310(a) (i) At final closure of the landfill or upon closure of any cell, the owner or operator must cover the landfill or cell with a final cover designed and constructed to:

265.310(a)(1) (A) Provide long-term minimization of migration of liquids through the closed landfill;

265.310(a)(2) (B) Function with minimum maintenance;

265.310(a)(3) (C) Promote drainage and minimize erosion or abrasion of the cover;

265.310(a)(4) (D) Accommodate settling and subsidence so that the cover's integrity is maintained; and

265.310(a)(5) (E) Have a permeability less than or equal to the permeability of any bottom liner system or natural subsoils present.

265.310(b) (ii) After final closure, the owner or operator must comply with all post-closure requirements contained in sections 9(h) through 9(k) of this Chapter including maintenance and monitoring throughout the post-closure care period. The owner or operator must:

265.310(b)(1) (A) Maintain the integrity and effectiveness of the final cover, including making repairs to the cover as necessary to correct the effects of settling, subsidence, erosion, or other events;

265.310(b)(2) (B) Maintain and monitor the leak detection system in accordance with Chapter 10, Sections 13(b)(iii)(C)(IV) and 13(b)(iii)(D) of these rules and regulations and Section 15(e)(ii) of this Chapter, and comply with all other applicable leak detection system requirements of this Chapter ~~{part 265}~~;

265.310(b)(3) (C) Maintain and monitor the ground-water monitoring system and comply with all other applicable requirements of Section 8 of this Chapter ~~{subpart F of part 265}~~;

265.310(b)(4) (D) Prevent run-on and run-off from eroding or

otherwise damaging the final cover; and

- 265.310(b)(5) (E) Protect and maintain surveyed benchmarks used in complying with Section 15(j) of this Chapter ~~[265.309]~~.
- 265.311 (l) RESERVED.
- 265.312 (m) SPECIAL REQUIREMENTS FOR IGNITABLE OR REACTIVE WASTE.
- 265.312(a) (i) Except as provided in sections 15(m)(ii) and 15(q) of this Chapter, ignitable or reactive waste must not be placed in a landfill, unless the waste and landfill meets all applicable requirements of Chapter 13 of these rules and regulations, and:
- 265.312(a)(1) (A) The resulting waste, mixture, or dissolution or material no longer meets the definition of ignitable or reactive waste under Chapter 2, Section 3(b) or 3(d) of these rules and regulations; and
- 265.312(a)(2) (B) Section 4(h)(ii) of this Chapter is complied with.
- 265.312(b) (ii) Except for prohibited wastes which remain subject to treatment standards in Chapter 13, Section 4 of these rules and regulations, ignitable wastes in containers may be landfilled without meeting the requirements of Section 15(m)(i) of this Chapter, provided that the wastes are disposed of in such a way that they are protected from any material or conditions which may cause them to ignite. At a minimum, ignitable wastes must be disposed of in non-leaking containers which are carefully handled and placed so as to avoid heat, sparks, rupture, or any other condition that might cause ignition of the wastes; must be covered daily with soil or other non-combustible material to minimize the potential for ignition of the wastes; and must not be disposed of in cells that contain or will contain other wastes which may generate heat sufficient to cause ignition of the waste.
- 265.313 (n) SPECIAL REQUIREMENTS FOR INCOMPATIBLE WASTES.
- (i) Incompatible wastes, or incompatible wastes and materials, (see Appendix E of this Chapter for examples) must not be placed in the same landfill cell, unless Section 4(h)(ii) of this Chapter is complied with.
- 265.314 (o) SPECIAL REQUIREMENTS FOR BULK AND CONTAINERIZED LIQUIDS.
- 265.314(a) (i) Bulk or non-containerized liquid waste or waste containing free liquids may be placed in a landfill prior to May 8, 1985 only if:
- 265.314(a)(1) (A) The landfill has a liner and leachate collection and removal system that meets the requirements of Chapter 10, Section 13(b)(i) of these rules and regulations; or
- 265.314(a)(2) (B) Before disposal, the liquid waste or waste containing free liquids is treated or stabilized, chemically or physically (e.g., by mixing with a sorbent solid), so that free liquids are no longer present.
- 265.314(b) (ii) Effective May 8, 1985, the placement of bulk or non-containerized liquid hazardous waste or hazardous waste containing free liquids (whether or not sorbents have been added) in any landfill is prohibited.
- 265.314(c) (iii) Containers holding free liquids must not be placed in a landfill unless:

- 265.314(c)(1) (A) All free-standing liquid:
- (I) Has been removed by decanting, or other methods,
- (II) Has been mixed with sorbent or solidified so that free-standing liquid is no longer observed; or
- (III) Has been otherwise eliminated; or
- 265.314(c)(2) (B) The container is very small, such as an ampule; or
- 265.314(c)(3) (C) The container is designed to hold free liquids for use other than storage, such as a battery or capacitor; or
- 265.314(c)(4) (D) The container is a lab pack as defined in Section 15(q) of this Chapter and is disposed of in accordance with Section 15(q).
- 265.314(d) (iv) To demonstrate the absence or presence of free liquids in either a containerized or a bulk waste, the following test must be used: Method 9095 (Paint Filter Liquids Test) as described in "Test Methods for Evaluating Solid Wastes, Physical/Chemical Methods," EPA Publication SW-846 as incorporated by reference in Chapter 1, Section 1(g) of these rules and regulations.
- 265.314(e) (v) The date for compliance with Section 15(o)(i) of this Chapter is November 19, 1981. The date for compliance with Section 15(o)(iii) of this Chapter is March 22, 1982.
- 265.314(f) (vi) Sorbents used to treat free liquids to be disposed of in landfills must be nonbiodegradable. Nonbiodegradable sorbents are: materials listed or described in Section 15(o)(vi)(A) of this Chapter; materials that pass one of the tests in Section 15(o)(vi)(B) of this Chapter; or materials that are determined by EPA to be nonbiodegradable through the Chapter 1, Section 3 petition process in these rules and regulations.
- 265.314(f)(1) (A) Nonbiodegradable sorbents.
- ... (i) (I) Inorganic minerals, other inorganic materials, and elemental carbon (e.g., aluminosilicates, clays, smectites, Fuller's earth, bentonite, calcium bentonite, montmorillonite, calcined montmorillonite, kaolinite, micas (illite), vermiculites, zeolites; calcium carbonate (organic free limestone); oxides/hydroxides, alumina, lime, silica (sand), diatomaceous earth; perlite (volcanic glass); expanded volcanic rock; volcanic ash; cement kiln dust; fly ash; rice hull ash; activated charcoal/activated carbon); or
- ... (ii) (II) High molecular weight synthetic polymers (e.g., polyethylene, high density polyethylene (HDPE), polypropylene, polystyrene, polyurethane, polyacrylate, polynorborene, polysobutylene, ground synthetic rubber, cross-linked allylstyrene and tertiary butyl copolymers). This does not include polymers derived from biological material or polymers specifically designed to be degradable; or
- ... (iii) (III) Mixtures of these nonbiodegradable materials.
- 265.314(f)(2) (B) Tests for nonbiodegradable sorbents.
- ... (i) (I) The sorbent material is determined to be

- nonbiodegradable under ASTM Method G21-70 (1984a)-Standard Practice for Determining Resistance of Synthetic Polymer Materials to Fungi; or
- ...(ii) (II) The sorbent material is determined to be nonbiodegradable under ASTM Method G22-76 (1984b)-Standard Practice for Determining Resistance of Plastics to Bacteria; or
- ...(iii) (III) The sorbent material is determined to be non-biodegradable under OECD test 301B: [CO<sub>2</sub> Evolution (Modified Sturm Test)].
- 265.314(g) (vii) The placement of any liquid which is not a hazardous waste in a landfill is prohibited ^ .
- 265.315 (p) SPECIAL REQUIREMENTS FOR CONTAINERS. Unless they are very small, such as an ampule, containers must be either:
- 265.315(a) (i) At least 90 percent full when placed in the landfill; or
- 265.315(b) (ii) Crushed, shredded, or similarly reduced in volume to the maximum practical extent before burial in the landfill.
- 265.316 (q) DISPOSAL OF SMALL CONTAINERS OF HAZARDOUS WASTE IN OVERPACKED DRUMS (LAB PACKS). Small containers of hazardous waste in overpacked drums (lab packs) may be placed in a landfill if the following requirements are met:
- 265.316(a) (i) Hazardous waste must be packaged in non-leaking inside containers. The inside containers must be of a design and constructed of a material that will not react dangerously with, be decomposed by, or be ignited by the waste held therein. Inside containers must be tightly and securely sealed. The inside containers must be of the size and type specified in the Department of Transportation (DOT) hazardous materials regulations (49 CFR parts 173, 178 and 179), if those regulations specify a particular inside container for the waste.
- 265.316(b) (ii) The inside containers must be overpacked in an open head DOT-specification metal shipping container (49 CFR parts 178 and 179) of no more than 416-liter (110 gallon) capacity and surrounded by, at a minimum, a sufficient quantity of sorbent material, determined to be nonbiodegradable in accordance with Section 15(o)(vi) of this Chapter, to completely sorb all of the liquid contents of the inside containers. The metal outer container must be full after it has been packed with inside containers and sorbent material.
- 265.316(c) (iii) The sorbent material used must not be capable of reacting dangerously with, being decomposed by, or being ignited by the contents of the inside container's in accordance with Section 4(h)(ii) of this Chapter.
- 265.316(d) (iv) Incompatible wastes, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations, must not be placed in the same outside container.
- 265.316(e) (v) Reactive waste, other than cyanide- or sulfide-bearing waste as defined in Chapter 2, Section 3(d)(i)(E) of these rules and regulations, must be treated or rendered non-reactive prior to packaging in accordance with sections 15(q)(i) through (iv) of this Chapter. Cyanide- and sulfide-bearing reactive waste may be packaged in accordance with sections 15(q)(i) through (iv) of this Chapter without first being treated or rendered non-reactive.

265.316(f) (vi) Such disposal is in compliance with the requirements of Chapter 13 of these rules and regulations. Persons who incinerate lab packs according to the requirements in Chapter 13, Section 4(c)(iii)(C) and (D) of these rules and regulations may use fiber drums in place of metal outer containers. Such fiber drums must meet the DOT specifications in 49 CFR part 173.12 and be overpacked according to the requirements in Section 15(q)(ii) of this Chapter.

265/Subpart 0 Section 16. INCINERATORS

265.340 (a) APPLICABILITY.

265.340(a) (i) The regulations of this Section apply to owners and operators of hazardous waste incinerators (as defined in Chapter 1, Section 1(f)(i)) of these rules and regulations, except as Section 1(a) of this Chapter provides otherwise.

265.340(b) (ii) Owners and operators of incinerators burning hazardous waste are exempt from all of the requirements of this Section, except Section 16(l) of this Chapter (Closure), provided that the owner or operator has documented, in writing, that the waste would not reasonably be expected to contain any of the hazardous constituents listed in Chapter 2, Appendix H of these rules and regulations, and such documentation is retained at the facility, if the waste to be burned is:

265.340(b)(1) (A) Listed as a hazardous waste in Chapter 2, Section 4 of these rules and regulations solely because it is ignitable (Hazard Code I), corrosive (Hazard Code C), or both; or

265.340(b)(2) (B) Listed as a hazardous waste in Chapter 2, Section 4 of these rules and regulations solely because it is reactive (Hazard Code R) for characteristics other than those listed in Chapter 2, Section 3(d)(i)(D) and (E) of these rules and regulations, and will not be burned when other hazardous wastes are present in the combustion zone; or

265.340(b)(3) (C) A hazardous waste solely because it possesses the characteristic of ignitability, corrosivity, or both, as determined by the tests for characteristics of hazardous wastes under Chapter 2, Section 3 of these rules and regulations; or

265.340(b)(4) (D) A hazardous waste solely because it possesses the reactivity characteristics described by Chapter 2, Section 3(d)(i)(A), (B), (C), (F), (G), or (H) of these rules and regulations, and will not be burned when other hazardous wastes are present in the combustion zone.

265.341 (b) WASTE ANALYSIS. In addition to the waste analyses required by Section 4(d) of this Chapter, the owner or operator must sufficiently analyze any waste which he or she has not previously burned in his incinerator to enable him or her to establish steady state (normal) operating conditions (including waste and auxiliary fuel feed and air flow) and to determine the type of pollutants which might be emitted. At a minimum, the analysis must determine:

265.341(a) (i) Heating value of the waste;

265.341(b) (ii) Halogen content and sulfur content in the waste; and

265.341(c) (iii) Concentrations in the waste of lead and mercury, unless the owner or operator has written, documented data that show that the element is not present.

[Comment: As required by Section 7(d) of this Chapter, the owner or operator must place the results from each waste analysis, or the

documented information, in the operating record of the facility.]

265.342-265.344 (c)-(e) RESERVED.

265.345 (f) GENERAL OPERATING REQUIREMENTS.

(i) During start-up and shut-down of an incinerator, the owner or operator must not feed hazardous waste unless the incinerator is at steady state (normal) conditions of operation, including steady state operating temperature and air flow.

265.346 (g) RESERVED.

265.347 (h) MONITORING AND INSPECTIONS. The owner or operator must conduct, as a minimum, the following monitoring and inspections when incinerating hazardous waste:

265.347(a) (i) Existing instruments which relate to combustion and emission control must be monitored at least every 15 minutes. Appropriate corrections to maintain steady state combustion conditions must be made immediately either automatically or by the operator. Instruments which relate to combustion and emission control would normally include those measuring waste feed, auxiliary fuel feed, air flow, incinerator temperature, scrubber flow, scrubber pH, and relevant level controls.

265.347(b) (ii) The complete incinerator and associated equipment (pumps, valves, conveyors, pipes, etc.) must be inspected at least daily for leaks, spills, and fugitive emissions, and all emergency shutdown controls and system alarms must be checked to assure proper operation.

265.348-265.350 (i)-(k)RESERVED.

265.351 (l) CLOSURE.

(i) At closure, the owner or operator must remove all hazardous waste and hazardous waste residues (including but not limited to ash, scrubber waters, and scrubber sludges) from the incinerator.

[Comment: At closure, as throughout the operating period, unless the owner or operator can demonstrate, in accordance with Chapter 2, Section 1(c)(iv) of these rules and regulations, that the residue removed from his or her incinerator is not a hazardous waste, the owner or operator becomes a generator of hazardous waste and must manage it in accordance with all applicable requirements of Chapter 5; Chapters 8 through 10; Chapter 11, Section 1 and Sections 4 through 31; and Chapter 12, Sections 1 through 8, 19 and 20 of these rules and regulations.]

265.352 (m) INTERIM STATUS INCINERATORS BURNING PARTICULAR HAZARDOUS WASTES.

265.352(a) (i) Owners or operators of incinerators subject to Section 16 of this Chapter may burn EPA Hazardous Wastes F020, F021, F022, F023, F026, or F027 if they receive a certification from the Director that they can meet the performance standards of Chapter 10, Section 14 of these rules and regulations when they burn these wastes.

265.352(b) (ii) The following standards and procedures will be used in determining whether to certify an incinerator:

265.352(b)(1) (A) The owner or operator will submit an application to the Director containing applicable information in

Chapter 3, Section 2(j) and Chapter 7, Section 1(c) of these rules and regulations demonstrating that the incinerator can meet the performance standards in Chapter 10, Section 14 when they burn these wastes.

265.352(b)(2) (B) The Director will issue a tentative decision as to whether the incinerator can meet the performance standards in Chapter 10, Section 14 of these rules and regulations. Notification of this tentative decision will be provided by newspaper advertisement and radio broadcast in the jurisdiction where the incinerator is located. The Director will accept comment on the tentative decision for 60 days. The Director also may hold a public hearing upon request or at his or her discretion.

265.352(b)(3) (C) After the close of the public comment period, the Director will issue a decision whether or not to certify the incinerator.

265.353-265.369 (n)-(dd) RESERVED.

265/Subpart P Section 17. THERMAL TREATMENT

265.370 (a) OTHER THERMAL TREATMENT.

(i) The regulations in this Section apply to owners or operators of facilities that thermally treat hazardous waste in devices other than enclosed devices using controlled flame combustion, except as Section 1(a) of this Chapter provides otherwise. Thermal treatment in enclosed devices using controlled flame combustion is subject to the requirements of Section 16 of this Chapter if the unit is an incinerator, and Chapter 12, Section 8, if the unit is a boiler or an industrial furnace as defined in Chapter 1, Section 1(f)(i) of these rules and regulations .

265.371-265.372 (b)-(c) RESERVED.

265.373 (d) GENERAL OPERATING REQUIREMENTS.

(i) Before adding hazardous waste, the owner or operator must bring his or her thermal treatment process to steady state (normal) conditions of operation - including steady state operating temperature - using auxiliary fuel or other means, unless the process is a non-continuous (batch) thermal treatment process which requires a complete thermal cycle to treat a discrete quantity of hazardous waste.

265.374 (e) RESERVED.

265.375 (f) WASTE ANALYSIS. In addition to the waste analyses required by Section 4(d) of this Chapter, the owner or operator must sufficiently analyze any waste which he or she has not previously treated in his or her thermal process to enable him to establish steady state (normal) or other appropriate (for a non-continuous process) operating conditions (including waste and auxiliary fuel feed) and to determine the type of pollutants which might be emitted. At a minimum, the analysis must determine:

265.375(a) (i) Heating value of the waste;

265.375(b) (ii) Halogen content and sulfur content in the waste; and

265.375(c) (iii) Concentrations in the waste of lead and mercury, unless the owner or operator has written, documented data that show that the element is not present.

[Comment: As required by Section 7(d) of this Chapter, the owner or

operator must place the results from each waste analysis, or the documented information, in the operating record of the facility.]

265.376 (g) RESERVED.

265.377 (h) MONITORING AND INSPECTIONS.

265.377(a) (i) The owner or operator must conduct, as a minimum, the following monitoring and inspections when thermally treating hazardous waste:

265.377(a)(1) (A) Existing instruments which relate to temperature and emission control (if an emission control device is present) must be monitored at least every 15 minutes. Appropriate corrections to maintain steady state or other appropriate thermal treatment conditions must be made immediately either automatically or by the operator. Instruments which relate to temperature and emission control would normally include those measuring waste feed, auxiliary fuel feed, treatment process temperature, and relevant process flow and level controls.

265.377(a)(2) (B) The stack plume (emissions), where present, must be observed visually at least hourly for normal appearance (color and opacity). The operator must immediately make any indicated operating corrections necessary to return any visible emissions to their normal appearance.

265.377(a)(3) (C) The complete thermal treatment process and associated equipment (pumps, valves, conveyors, pipes, etc.) must be inspected at least daily for leaks, spills, and fugitive emissions, and all emergency shutdown controls and system alarms must be checked to assure proper operation.

265.378-265.380 (i)-(j) RESERVED.

265.381 (k) CLOSURE.

(i) At closure, the owner or operator must remove all hazardous waste and hazardous waste residues (including, but not limited to, ash) from the thermal treatment process or equipment.

[Comment: At closure, as throughout the operating period, unless the owner or operator can demonstrate, in accordance with Chapter 2, Section 1(c)(iii) or (iv) of these rules and regulations, that any solid waste removed from his or her thermal treatment process or equipment is not a hazardous waste, the owner or operator becomes a generator of hazardous waste and must manage it in accordance with all applicable requirements of Chapter 5; Chapter 8; Chapter 9; and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations.]

265.382 (l) OPEN BURNING; WASTE EXPLOSIVES.

(i) Open burning of hazardous waste is prohibited except for the open burning and detonation of waste explosives. Waste explosives include waste which has the potential to detonate and bulk military propellants which cannot safely be disposed of through other modes of treatment. Detonation is an explosion in which chemical transformation passes through the material faster than the speed of sound (0.33 kilometers/second at sea level). Owners or operators choosing to open burn or detonate waste explosives must do so in accordance with the following table and in a manner that does not threaten human health or the environment.

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Pounds of waste explosives or propellants	Minimum distance from open burning or detonation to the property of others
0 to 100	204 meters (670 feet).
101 to 1,000	380 meters (1,250 feet).
1,001 to 10,000	530 meters (1,730 feet).
10,001 to 30,000	690 meters (2,260 feet).

265.383 (m) INTERIM STATUS THERMAL TREATMENT DEVICES BURNING PARTICULAR HAZARDOUS WASTE.

265.383(a) (i) Owners or operators of thermal treatment devices subject to Section 17 of this Chapter may burn EPA Hazardous Wastes F020, F021, F022, F023, F026, or F027 if they receive a certification from the Director that they can meet the performance standards of Chapter 10, Section 14 of these rules and regulations when they burn these wastes.

265.383(b) (ii) The following standards and procedures will be used in determining whether to certify a thermal treatment unit:

265.383(b)(1) (A) The owner or operator will submit an application to the Director for containing the applicable information in Chapter 3, Section 2(j) and Chapter 7, Section 1(c) of these rules and regulations demonstrating that the thermal treatment unit can meet the performance standard in Chapter 10, Section 14 of these rules and regulations when they burn these wastes.

265.383(b)(2) (B) The Director will issue a tentative decision as to whether the thermal treatment unit can meet the performance standards in Chapter 10, Section 14 of these rules and regulations. Notification of this tentative decision will be provided by newspaper advertisement and radio broadcast in the jurisdiction where the thermal treatment device is located. The Director will accept comment on the tentative decision for 60 days. The Director also may hold a public hearing upon request or at his or her discretion.

265.383(b)(3) (C) After the close of the public comment period, the Director will issue a decision whether or not to certify the thermal treatment unit.

265/Subpart Q Section 18. CHEMICAL, PHYSICAL, AND BIOLOGICAL TREATMENT

265.400 (a) APPLICABILITY.

(i) The regulations in this Section apply to owners and operators of facilities which treat hazardous wastes by chemical, physical, or biological methods in other than tanks, surface impoundments, and land treatment facilities, except as Section 1(a) of this Chapter provides otherwise. Chemical, physical, and biological treatment of hazardous waste in tanks, surface impoundments, and land treatment facilities must be conducted in accordance with sections 11, 12, and 14 of this Chapter, respectively.

265.401 (b) GENERAL OPERATING REQUIREMENTS.

265.401(a) (i) Chemical, physical, or biological treatment of hazardous waste must comply with Section 4(h)(ii) of this Chapter.

265.401(b) (ii) Hazardous wastes or treatment reagents must not be placed in the treatment process or equipment if they could cause the

treatment process or equipment to rupture, leak, corrode, or otherwise fail before the end of its intended life.

265.401(c) (iii) Where hazardous waste is continuously fed into a treatment process or equipment, the process or equipment must be equipped with a means to stop this inflow (e.g., a waste feed cut-off system or by-pass system to a standby containment device).

[Comment: These systems are intended to be used in the event of a malfunction in the treatment process or equipment.]

265.402 (c) WASTE ANALYSIS AND TRIAL TESTS.

265.402(a) (i) In addition to the waste analysis required by Section 4(d) of this Chapter, whenever:

265.402(a)(1) (A) A hazardous waste which is substantially different from waste previously treated in a treatment process or equipment at the facility is to be treated in that process or equipment, or

265.402(a)(2) (B) A substantially different process than any previously used at the facility is to be used to chemically treat hazardous waste; the owner or operator must, before treating the different waste or using the different process or equipment:

...(i) (I) Conduct waste analyses and trial treatment tests (e.g., bench scale or pilot plant scale tests); or

...(ii) (II) Obtain written, documented information on similar treatment of similar waste under similar operating conditions; to show that this proposed treatment will meet all applicable requirements of sections 18(b)(i) and (ii) of this Chapter.

[Comment: As required by Section 4(d) of this Chapter, the waste analysis plan must include analyses needed to comply with sections 18(f) and 18(g) of this Chapter. As required by Section 7(d) of this Chapter, the owner or operator must place the results from each waste analysis and trial test, or the documented information, in the operating record of the facility.]

265.403 (d) INSPECTIONS.

265.403(a) (i) The owner or operator of a treatment facility must inspect, where present:

265.403(a)(1) (A) Discharge control and safety equipment (e.g., waste feed cut-off systems, by-pass systems, drainage systems, and pressure relief systems) at least once each operating day, to ensure that it is in good working order;

265.403(a)(2) (B) Data gathered from monitoring equipment (e.g., pressure and temperature gauges), at least once each operating day, to ensure that the treatment process or equipment is being operated according to its design;

265.403(a)(3) (C) The construction materials of the treatment process or equipment, at least weekly, to detect corrosion or leaking of fixtures or seams; and

265.403(a)(4) (D) The construction materials of, and the area immediately surrounding, discharge confinement structures (e.g., dikes), at least weekly, to detect erosion or obvious signs of leakage (e.g., wet spots or dead vegetation).

[Comment: As required by Section 4(f)(iii) of this Chapter, the owner or operator must remedy any deterioration or malfunction he or she finds.]

265.404 (e) CLOSURE.

(i) At closure, all hazardous waste and hazardous waste residues must be removed from treatment processes or equipment, discharge control equipment, and discharge confinement structures.

[Comment: At closure, as throughout the operating period, unless the owner or operator can demonstrate, in accordance with Chapter 2, Section 1(c)(iii) or (iv) of these rules and regulations, that any waste material removed from his or her treatment process or equipment is not a hazardous waste, the owner or operator becomes a generator of hazardous waste and must manage it in accordance with all applicable requirements of Chapter 5; Chapter 8; Chapter 9; and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations.]

265.405 (f) SPECIAL REQUIREMENTS FOR IGNITABLE OR REACTIVE WASTE.

265.405(a) (i) Ignitable or reactive waste must not be placed in a treatment process or equipment unless:

265.405(a)(1) (A) The waste is treated, rendered, or mixed before or immediately after placement in the treatment process or equipment so that:

... (i) (I) The resulting waste, mixture, or dissolution of material no longer meets the definition of ignitable or reactive waste under Chapter 2, Section 3(b) or 3(d) or these rules and regulations, and

... (ii) (II) Section 4(h)(ii) of this Chapter is complied with; or

265.405(a)(2) (B) The waste is treated in such a way that it is protected from any material or conditions which may cause the waste to ignite or react.

265.406 (g) SPECIAL REQUIREMENTS FOR INCOMPATIBLE WASTES.

265.406(a) (i) Incompatible wastes, or incompatible wastes and materials, (see Appendix E of this Chapter for examples) must not be placed in the same treatment process or equipment, unless Section 4(h)(ii) of this Chapter is complied with.

265.406(b) (ii) Hazardous waste must not be placed in unwashed treatment equipment which previously held an incompatible waste or material, unless Section 4(h)(ii) of this Chapter is complied with.

265/Subpart R Section 19. UNDERGROUND INJECTION

265.430 (a) APPLICABILITY. Except as Section 1(a) of this Chapter ~~[265.1]~~ provides otherwise:

265.430(a) (i) The owner or operator of a facility which disposes of hazardous waste by underground injection is excluded from the requirements of Section 9 of this Chapter and Chapter 5 of these rules and regulations.

265.430(b) (ii) The requirements of Section 19 of this Chapter apply to owners and operators of wells used to dispose of hazardous waste which are classified as Class I under 40 CFR '144.6(a) and which are classified as Class IV under 40 CFR '144.6(d).

[Comment: In addition to the requirements of Section 1, and sections 4 through 7 of this Chapter, the owner or operator of a facility which disposes of hazardous waste by underground injection ultimately must comply with the requirements of sections 20 through 23 of this Chapter. These sections are reserved at this time. The EPA will propose regulations that would establish those requirements.]

Subparts S-V Sections 20-23. RESERVED.

265/Subpart W Section 24. DRIP PADS

265.440 (a) APPLICABILITY.

265.440(a) (i) The requirements of this Section apply to owners and operators of facilities that use new or existing drip pads to convey treated wood drippage, precipitation, and/or surface water run-off to an associated collection system. Existing drip pads are those constructed before December 6, 1990 and those for which the owner or operator has a design and has entered into binding financial or other agreements for construction prior to December 6, 1990. All other drip pads are new drip pads. The requirement at Section 24(d)(ii)(C) of this Chapter to install a leak collection system applies only to those drip pads that are constructed after December 24, 1992 except for those constructed after December 24, 1992 for which the owner or operator has a design and has entered into binding financial or other agreements for construction prior to December 24, 1992.

265.440(b) (ii) The owner or operator of any drip pad that is inside or under a structure that provides protection from precipitation so that neither run-off nor run-on is generated is not subject to regulation under sections 24(d)(v) or 24(d)(vi) of this Chapter, as appropriate.

265.440(c) (iii) The requirements of this Section are not applicable to the management of infrequent and incidental drippage in storage yards provided that:

265.440(c)(1) (A) The owner or operator maintains and complies with a written contingency plan that describes how the owner or operator will respond immediately to the discharge of such infrequent and incidental drippage. At a minimum, the contingency plan must describe how the facility will do the following:

... (i) (I) Clean up the drippage;

... (ii) (II) Document the cleanup of the drippage;

... (iii) (III) Retain documents regarding cleanup for three (3) years; and

... (iv) (IV) Manage the contaminated media in a manner consistent with State regulations.

265.441 (b) ASSESSMENT OF EXISTING DRIP PAD INTEGRITY.

265.441(a) (i) For each existing drip pad as defined in Section 24(a) of this Chapter, the owner or operator must evaluate the drip pad and determine that it meets all of the requirements of Section 24 of this Chapter, except the requirements for liners and leak detection systems of Section 24(d)(ii) of this Chapter. No later than the effective date of this rule, the owner or operator must obtain and keep on file at the facility a written assessment of the drip pad, reviewed and certified by an independent, qualified registered professional engineer that attests to the results of the evaluation. The assessment must be reviewed, updated and re-certified annually

until all upgrades, repairs, or modifications necessary to achieve compliance with all of the standards of Section 24(d) of this Chapter are complete. The evaluation must document the extent to which the drip pad meets each of the design and operating standards of Section 24(d) of this Chapter, except the standards for liners and leak detection systems, specified in Section 24(d)(ii) of this Chapter.

265.441(b) (ii) The owner or operator must develop a written plan for upgrading, repairing, and modifying the drip pad to meet the requirements of Section 24(d)(ii) of this Chapter, and submit the plan to the Director no later than two (2) years before the date that all repairs, upgrades, and modifications are complete. This written plan must describe all changes to be made to the drip pad in sufficient detail to document compliance with all the requirements of Section 24(d)(ii) of this Chapter. The plan must be reviewed and certified by an independent qualified registered professional engineer.

265.441(c) (iii) Upon completion of all, repairs, and modifications, the owner or operator must submit to the Director, the as-built drawings for the drip pad together with a certification by an independent, qualified registered professional engineer attesting that the drip pad conforms to the drawings.

265.441(d) (iv) If the drip pad is found to be leaking or unfit for use, the owner or operator must comply with the provisions of Section 24(d)(xiii) of this Chapter or close the drip pad in accordance with Section 24(f) of this Chapter.

265.442 (c) DESIGN AND INSTALLATION OF NEW DRIP PADS. Owners and operators of new drip pads must ensure that the pads are designed, installed, and operated in accordance with one of the following:

265.442(a) (i) All of the applicable requirements of sections 24(d) (except Section 24(d)(i)(D)), 24(e), and 24(f) of this Chapter, or

265.442(b) (ii) All of the applicable requirements of Section 24(d) of this Chapter (except sections 24(d)(ii)), 24(e) and 24(f)).

265.443 (d) DESIGN AND OPERATING REQUIREMENTS.

265.443(a) (i) Drip pads must:

265.443(a)(1) (A) Be constructed of non-earthen materials, excluding wood and non-structurally supported asphalt;

265.443(a)(2) (B) Be sloped to free-drain treated wood drippage, rain and other waters, or solutions of drippage and water or other wastes to the associated collection system;

265.443(a)(3) (C) Have a curb or berm around the perimeter;

(D) Exhibit the following hydraulic conductivity:

265.443(a)(4)(i) (I) Have a hydraulic conductivity of less than or equal to  $1 \times 10^{-7}$  centimeters per second, e.g., existing concrete drip pads must be sealed, coated, or covered with a surface material with a hydraulic conductivity of less than or equal to  $1 \times 10^{-7}$  centimeters per second such that the entire surface where drippage occurs or may run across is capable of containing such drippage and mixtures of drippage and precipitation, materials, or other wastes while being routed to an associated collection system. This surface material must be maintained free of cracks and gaps that could adversely affect its hydraulic conductivity, and the material must be chemically compatible with the preservatives that contact the drip pad. The requirements of this provision apply only to existing

drip pads and those drip pads for which the owner or operator elects to comply with Section 24(c)(i) instead of Section 24(c)(ii) of this Chapter.

...(ii) (II) The owner or operator must obtain and keep on file at the facility a written assessment of the drip pad, reviewed and certified by an independent, qualified registered professional engineer that attests to the results of the evaluation. The assessment must be reviewed, updated and recertified annually. The evaluation must document the extent to which the drip pad meets the design and operating standards of Section 24(d) of this Chapter, except for Section 24(d)(ii) of this Chapter.

265.443(a)(5) (E) Be of sufficient structural strength and thickness to prevent failure due to physical contact, climatic conditions, the stress of installation, and the stress of daily operations, e.g., variable and moving loads such as vehicle traffic, movement of wood, etc.

[Note: DEQ will generally consider applicable standards established by professional organizations generally recognized by industry such as the American Concrete Institute (ACI) and the American Society of Testing Materials (ASTM) in judging the structural integrity requirement of Section 24(d)(i) of this Chapter.]

265.443(b) (ii) If an owner/operator elects to comply with Section 24(c)(ii) instead of Section 24(c)(i) of this Chapter, the drip pad must have:

265.443(b)(1) (A) A synthetic liner installed below the drip pad that is designed, constructed, and installed to prevent leakage from the drip pad into the adjacent subsurface soil or groundwater or surface water at any time during the active life (including the closure period) of the drip pad. The liner must be constructed of materials that will prevent waste from being absorbed into the liner and prevent releases into the adjacent subsurface soil or ground water or surface water during the active life of the facility. The liner must be:

...(i) (I) Constructed of materials that have appropriate chemical properties and sufficient strength and thickness to prevent failure due to pressure gradients (including static head and external hydrogeologic forces), physical contact with the waste or drip pad leakage to which they are exposed, climatic conditions, the stress of installation, and the stress of daily operation (including stresses from vehicular traffic on the drip pad);

...(ii) (II) Placed upon a foundation or base capable of providing support to the liner and resistance to pressure gradients above and below the liner to prevent failure of the liner due to settlement, compression or uplift; and

...(iii) (III) Installed to cover all surrounding earth that could come in contact with the waste or leakage; and

265.443(b)(2) (B) A leakage detection system immediately above the liner that is designed, constructed, maintained and operated to detect leakage from the drip pad. The leakage detection system must be:

...(i) (I) Constructed of materials that are:

...(i)(A) (1.) Chemically resistant to the waste managed in the drip pad and the leakage that might be generated; and

...(i)(B) (2.) Of sufficient strength and thickness to prevent collapse under the pressures exerted by

- overlaying materials and by any equipment used at the drip pad; and
- ... (ii) (II) Designed and operated to function without clogging through the scheduled closure of the drip pad.
  - ... (iii) (III) Designed so that it will detect the failure of the drip pad or the presence of a release of hazardous waste or accumulated liquid at the earliest practicable time.
- 265.443(b)(3) (C) A leakage collection system immediately above the liner that is designed, constructed, maintained and operated to collect leakage from the drip pad such that it can be removed from below the drip pad. The date, time, and quantity of any leakage collected in this system and removed must be documented in the operating log.
- 265.443(c) (iii) Drip pads must be maintained such that they remain free of cracks, gaps, corrosion, or other deterioration that could cause hazardous waste to be released from the drip pad.
- [Note: See Section 24(d)(xiii) of this Chapter for remedial action required if deterioration or leakage is detected.]
- 265.443(d) (iv) The drip pad and associated collection system must be designed and operated to convey, drain, and collect liquid resulting from drippage or precipitation in order to prevent run-off.
- 265.443(e) (v) Unless protected by a structure, as described in Section 24(a)(ii) of this Chapter, the owner or operator must design, construct, operate and maintain a run-on control system capable of preventing flow onto the drip pad during peak discharge from at least a 24-hour, 25-year storm unless the system has sufficient excess capacity to contain any run-on that might enter the system, or the drip pad is protected by a structure or cover, as described in Section 24(a)(ii) of this Chapter.
- 265.443(f) (vi) Unless protected by a structure or cover, as described in Section 24(a)(ii) of this Chapter, the owner or operator must design, construct, operate and maintain a run-off management system to collect and control at least the water volume resulting from a 24-hour, 25-year storm.
- 265.443(g) (vii) The drip pad must be evaluated to determine that it meets the requirements of sections 24(d)(i) through (vi) of this Chapter and the owner or operator must obtain a statement from an independent, qualified registered professional engineer certifying that the drip pad design meets the requirements of Section 24(d) of this Chapter.
- 265.443(h) (viii) Drippage and accumulated precipitation must be removed from the associated collection system as necessary to prevent overflow onto the drip pad.
- 265.443(i) (ix) The drip pad surface must be cleaned thoroughly in a manner and frequency such that accumulated residues of hazardous waste or other materials are removed, with residues being properly managed as hazardous waste, so as to allow weekly inspections of the entire drip pad surface without interference or hindrance from accumulated residues of hazardous waste or other materials on the drip pad. The owner or operator must document the date and time of each cleaning and the cleaning procedure used in the facility's operating log.
- 265.443(j) (x) Drip pads must be operated and maintained in a manner to minimize tracking of hazardous waste or hazardous waste constituents off the drip pad as a result of activities by personnel

or equipment.

265.443(k) (xi) After being removed from the treatment vessel, treated wood from pressure and non-pressure processes must be held on the drip pad until drippage has ceased. The owner or operator must maintain records sufficient to document that all treated wood is held on the pad following treatment in accordance with this requirement.

265.443(l) (xii) Collection and holding units associated with run-on and run-off control systems must be emptied or otherwise managed as soon as possible after storms to maintain design capacity of the system.

265.443(m) (xiii) Throughout the active life of the drip pad, if the owner or operator detects a condition that may have caused or has caused a release of hazardous waste, the condition must be repaired within a reasonably prompt period of time following discovery, in accordance with the following procedures:

265.443(m)(1) (A) Upon detection of a condition that may have caused or has caused a release of hazardous waste (e.g., upon detection of leakage by the leak detection system), the owner or operator must:

...(i) (I) Enter a record of the discovery in the facility operating log;

...(ii) (II) Immediately remove the portion of the drip pad affected by the condition from service;

...(iii) (III) Determine what steps must be taken to repair the drip pad, remove any leakage from below the drip pad, and establish a schedule for accomplishing the clean up and repairs;

...(iv) (IV) Within 24 hours after discovery of the condition, notify the Director of the condition and, within ten (10) working days, provide a written notice to the Director with a description of the steps that will be taken to repair the drip pad, and clean up any leakage, and the schedule for accomplishing this work.

265.443(m)(2) (B) The Director will review the information submitted, make a determination regarding whether the pad must be removed from service completely or partially until repairs and clean up are complete, and notify the owner or operator of the determination and the underlying rationale in writing.

265.443(m)(3) (C) Upon completing all repairs and clean up, the owner or operator must notify the Director in writing and provide a certification, signed by an independent qualified, registered professional engineer, that the repairs and clean up have been completed according to the written plan submitted in accordance with Section 24(d)(xiii)(A)(IV) of this Chapter.

265.443(n) (xiv) The owner or operator must maintain, as part of the facility operating log, documentation of past operating and waste handling practices. This must include identification of preservative formulations used in the past, a description of drippage management practices, and a description of treated wood storage and handling practices.

265.444 (e) INSPECTIONS.

265.444(a) (i) During construction or installation, liners and cover systems (e.g., membranes, sheets, or coatings) must be inspected for uniformity, damage, and imperfections (e.g., holes,



cracks, thin spots, or foreign materials). Immediately after construction or installation, liners must be inspected and certified as meeting the requirements of Section 24(d) of this Chapter by an independent qualified, registered professional engineer. The certification must be maintained at the facility as part of the facility operating record. After installation liners and covers must be inspected to ensure tight seams and joints and the absence of tears, punctures, or blisters.

265.444(b) (ii) While a drip pad is in operation, it must be inspected weekly and after storms to detect evidence of any of the following:

265.444(b)(1) (A) Deterioration, malfunctions or improper operation of run-on and run-off control systems;

265.444(b)(2) (B) The presence of leakage in and proper functioning of leakage detection system.

265.444(b)(3) (C) Deterioration or cracking of the drip pad surface.

[Note: See Section 24(d)(xiii) of this Chapter for remedial action required if deterioration or leakage is detected.]

265.445 (f) CLOSURE.

265.445(a) (i) At closure, the owner or operator must remove or decontaminate all waste residues, contaminated containment system components (pad, liners, etc.), contaminated subsoils, and structures and equipment contaminated with waste and leakage, and manage them as hazardous waste.

265.445(b) (ii) If, after removing or decontaminating all residues and making all reasonable efforts to effect removal or decontamination of contaminated components, subsoils, structures, and equipment as required in Section 24(f)(i) of this Chapter, the owner or operator finds that not all contaminated subsoils can be practically removed or decontaminated, he or she must close the facility and perform post/closure care in accordance with closure and post-closure care requirements that apply to landfills (Section 15(k) of this Chapter). For permitted units, the requirement to have a permit continues throughout the post-closure period.

(iii) Closure of an existing drip pad:

265.445(c)(1) (A) The owner or operator of an existing drip pad, as defined in Section 24(a) of this Chapter, that does not comply with the liner requirements of Section 24(d)(ii)(A) of this Chapter must:

...(i) (I) Include in the closure plan for the drip pad under Section 9(c) of this Chapter both a plan for complying with Section 24(f)(i) of this Chapter and a contingent plan for complying with Section 24(f)(ii) of this Chapter in case not all contaminated subsoils can be practicably removed at closure; and

...(ii) (II) Prepare a contingent post-closure plan under Section 9(i) of this Chapter for complying with Section 24(f)(ii) of this Chapter in case not all contaminated subsoils can be practicably removed at closure.

265.445(c)(2) (B) The cost estimates calculated under Chapter 5, Section 1(c) of these rules and regulations for closure and post-closure care of a drip pad subject to Section 24(f)(iii) of this Chapter must include the cost of complying with the contingent

closure plan and the contingent post-closure plan, but are not required to include the cost of expected closure under Section 24(f)(i) of this Chapter.

265/Subparts X-Z Sections 25 - 27. RESERVED.

265/Subpart AA Section 28. AIR EMISSION STANDARDS FOR PROCESS VENTS

265.1030 (a) APPLICABILITY.

265.1030(a) (i) The regulations in this Section apply to owners and operators of facilities that treat, store, or dispose of hazardous wastes (except as provided in Section 1(a) of this Chapter).

265.1030(b) (ii) Except for Section 28(e)(iv) and (v) of this Chapter, this Section applies to process vents associated with distillation, fractionation, thin-film evaporation, solvent extraction, or air or steam stripping operations that manage hazardous wastes with organic concentrations of at least ten (10) ppmw, if these operations are conducted in one of the following:

265.1030(b)(1) (A) A unit that is subject to the permitting requirements of Chapter 1, Sections 1(h)-1(j); Chapter 3, Section 2; Chapter 4; Chapter 6, Section 2, Chapter 7; and Chapter 11, Section 2 of these rules and regulations, or

265.1030(b)(2) (B) A unit (including a hazardous waste recycling unit) that is not exempt from permitting under the provisions of ~~40 CFR 262.34(a)~~ Chapter 8, Section 3(e)(i) (i.e., a hazardous waste recycling unit that is not a 90-day tank or container) and that is located at a hazardous waste management facility otherwise subject to the permitting requirements of Chapter 1, Sections 1(h)-1(j); Chapter 3, Section 2; Chapter 4; Chapter 6, Section 2; Chapter 7; and Chapter 11, Section 2 of these rules and regulations or

265.1030(b)(3) (C) A unit that is exempt from permitting under the provisions of Chapter 8, Section 3(e)(i) of these rules and regulations (i.e., a '90-day' tank or container) and is not a recycling unit under the requirements of Chapter 2, Section 1(f) of these rules and regulations.

[Note: The requirements of sections 28(c) through 28(g) of this Chapter apply to process vents on hazardous waste recycling units previously exempt under Chapter 2, Section 1(f)(iii)(A). Other exemptions under Chapter 2, Section 1(d) ~~and Chapter 8, Section 3(e)~~ of these rules and regulations and Section 1(a)(iii) of this Chapter are not affected by these requirements.]

(iii) Reserved.

265.1030(d) (iv) The requirements of this Section do not apply to the process vents at a facility where the facility owner or operator certifies that all of the process vents that would otherwise be subject to this Section are equipped with and operating air emission controls in accordance with the process vent requirements of an applicable Clean Air Act regulation codified under 40 CFR part 60, part 61, or part 63. The documentation of compliance under regulations at 40 CFR part 60, part 61 or part 63 shall be kept with, or made readily available with the facility operating record.

265.1031 (b) DEFINITIONS.

(i) As used in Section 28 of this Chapter, all terms shall have the meaning given them in Chapter 1, Section 1(f)(i) of these rules and regulations.

- 265.1032 (c) STANDARDS: PROCESS VENTS.
- 265.1032(a) (i) The owner or operator of a facility with process vents associated with distillation, fractionation, thin-film evaporation, solvent extraction or air or steam stripping operations managing hazardous wastes with organic concentrations at least ten (10) ppmw shall either:
- 265.1032(a)(1) (A) Reduce total organic emissions from all affected process vents at the facility below 1.4 kg/h (3 lb/h) and 2.8 Mg/yr (3.1 tons/yr), or
- 265.1032(a)(2) (B) Reduce, by use of a control device, total organic emissions from all affected process vents at the facility by 95 weight percent.
- 265.1032(b) (ii) If the owner or operator installs a closed-vent system and control device to comply with the provisions of Section 28(c)(i) of this Chapter, the closed-vent system and control device must meet the requirements of Section 28(d) of this Chapter.
- 265.1032(c) (iii) Determinations of vent emissions and emission reductions or total organic compound concentrations achieved by add-on control devices may be based on engineering calculations or performance tests. If performance tests are used to determine vent emissions, emission reductions, or total organic compound concentrations achieved by add-on control devices, the performance tests must conform with the requirements of Section 28(e)(iii) of this Chapter.
- 265.1032(d) (iv) When an owner or operator and the Director do not agree on determinations of vent emissions and/or emission reductions or total organic compound concentrations achieved by add-on control devices based on engineering calculations, the test methods in Section 28(e)(iii) of this Chapter shall be used to resolve the disagreement.
- 265.1033 (d) STANDARDS: CLOSED-VENT SYSTEMS AND CONTROL DEVICES.
- 265.1033(a)(1) (i) Owners or operators of closed-vent systems and control devices used to comply with provisions of Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations shall comply with the provisions of Section 28(d) of this Chapter.
- 265.1033(a)(2)(i) (A) The owner or operator of an existing facility who cannot install a closed-vent system and control device to comply with the provisions of Section 28 of this Chapter on the effective date that the facility becomes subject to the requirements of Section 28 of this Chapter must prepare an implementation schedule that includes dates by which the closed-vent system and control device will be installed and in operation. The controls must be installed as soon as possible, but the implementation schedule may allow up to 30 months after the effective date that the facility becomes subject to Section 28 of this Chapter for installation and startup.
- ..(ii) (I) Any unit that begins operation after December 21, 1990, and is subject to the requirements of this Section when operation begins, must comply with the rules immediately (i.e., must have control devices installed and operating on startup of the affected unit); the 30-month implementation schedule does not apply.
- ..(iii) (II) The owner or operator of any facility in existence on the effective date of a statutory or EPA regulatory amendment that renders the facility subject to this Section shall comply with all requirements of this Section as soon as practicable

but no later than 30 months after the amendment's effective date. When control equipment required by this Section can not be installed and begin operation by the effective date of the amendment, the facility owner or operator shall prepare an implementation schedule that includes the following information: Specific calendar dates for award of contracts or issuance of purchase orders for the control equipment, initiation of on-site installation of the control equipment, completion of the control equipment installation, and performance of any testing to demonstrate that the installed equipment meets the applicable standards of this Section. The owner or operator shall enter the implementation schedule in the operating record or in a permanent, readily available file located at the facility.

..(iv) (III) Owners and operators of facilities and units that become newly subject to the requirements of this Section after December 8, 1997, due to an action other than those described in Section 28(d)(i)(A)(II) of this Chapter must comply with all applicable requirements immediately (i.e., must have control devices installed and operating on the date the facility or unit becomes subject to this Section; the 30-month implementation schedule does not apply).

265.1033(b) (ii) A control device involving vapor recovery (e.g., a condenser or adsorber) shall be designed and operated to recover the organic vapors vented to it with an efficiency of 95 weight percent or greater unless the total organic emission limits of Section 28(c)(i)(A) of this Chapter for all affected process vents can be attained at an efficiency less than 95 weight percent.

265.1033(c) (iii) An enclosed combustion device (e.g., a vapor incinerator, boiler, or process heater) shall be designed and operated to reduce the organic emissions vented to it by 95 weight percent or greater; to achieve a total organic compound concentration of 20 ppmv, expressed as the sum of the actual compounds, not carbon equivalents, on a dry basis corrected to three (3) percent oxygen; or to provide a minimum residence time of 0.50 seconds at a minimum temperature of 760 °C. If a boiler or process heater is used as the control device, then the vent stream shall be introduced into the flame combustion zone of the boiler or process heater.

265.1033(d) (iv) Flare design and operations:

265.1033(d)(1) (A) A flare shall be designed for and operated with no visible emissions as determined by the methods specified in Section 28(d)(v) and Section 28(d)(v)(A) of this Chapter, except for periods not to exceed a total of five (5) minutes during any two (2) consecutive hours.

265.1033(d)(2) (B) A flare shall be operated with a flame present at all times, as determined by the methods specified in Section 28(d)(vi)(B)(III) of this Chapter.

265.1033(d)(3) (C) A flare shall be used only if the net heating value of the gas being combusted is 11.2 MJ/scm (300 Btu/scf) or greater, if the flare is steam-assisted or air-assisted; or if the net heating value of the gas being combusted is 7.45 MJ/scm (200 Btu/scf) or greater if the flare is nonassisted. The net heating value of the gas being combusted shall be determined by the methods specified in Section 28(d)(v)(B) of this Chapter.

(D) Steam-assisted or nonassisted flare exit velocity:

265.1033(d)(4)(i) (I) A steam-assisted or nonassisted flare exit velocity shall be designed for and operated with an exit

velocity, as determined by the methods specified in Section 28(d)(v)(C) of this Chapter, of less than 18.3 m/s (60 ft/s), except as provided in sections 28(d)(iv)(D)(II) and (III) of this Chapter.

...(ii) (II) A steam-assisted or nonassisted flare designed for and operated with an exit velocity, as determined by the methods specified in Section 28(d)(v)(C) of this Chapter, equal to or greater than 18.3 m/s (60 ft/s) but less than 122 m/s (400 ft/s) is allowed if the net heating value of the gas being combusted is greater than 37.3 MJ/scm (1,000 Btu/scf).

...(iii) (III) A steam-assisted or nonassisted flare designed for and operated with an exit velocity, as determined by the methods specified in Section 28(d)(v)(C) of this Chapter, less than the velocity,  $V_{max}$ , as determined by the method specified in Section 28(d)(v)(D) of this Chapter, and less than 122 m/s (400 ft/s) is allowed.

265.1033(d)(5) (E) An air-assisted flare shall be designed and operated with an exit velocity less than the velocity,  $V_{max}$  as determined by the method specified in Section 28(d)(v)(E) of this Chapter.

265.1033(d)(6) (F) A flare used to comply with Section 28(d) of this Chapter shall be steam-assisted, air-assisted, or nonassisted.

265.1033(e)(1) (v) Reference Method 22 in 40 CFR part 60 shall be used to determine the compliance of a flare with the visible emission provisions of Section 28 of this Chapter.

265.1033(e)(1) (A) The observation period is two (2) hours and shall be used according to Method 22.

265.1033(e)(2) (B) The net heating value of the gas being combusted in a flare shall be calculated using the following equation:

where:

- $H_T$  = Net heating value of the sample, MJ/scm; where the net enthalpy per mole of offgas is based on combustion at 25 °C and 760 mm Hg,  $H_T = K \left[ \sum_{i=1}^n C_i H_i \right]$  but the standard temperature for determining the volume corresponding to 1 mol is 20 °C;
- K = Constant,  $1.74 \times 10^{-7}$  (1/ppm) (g mol/scm) (MJ/kcal) where standard temperature for (g mol/scm) is 20 °C;
- $C_i$  = Concentration of sample component i in ppm on a wet basis, as measured for organics by Reference Method 18 in 40 CFR part 60 and measured for hydrogen and carbon monoxide by ASTM D 1946-82 (incorporated by reference as specified in Chapter 1, Section 1(g) of these rules and regulations); and
- $H_i$  = Net heat of combustion of sample component i, kcal/g mol

at 25 °C and 760 mm Hg. The heats of combustion may be determined using ASTM D 2382-83 (incorporated by reference as specified in Chapter 1, Section 1(g) of these rules and regulations) if published values are not available or cannot be calculated.

265.1033(e)(3) (C) The actual exit velocity of a flare shall be determined by dividing the volumetric flow rate (in units of standard temperature and pressure), as determined by Reference Methods 2, 2A, 2C, or 2D in 40 CFR part 60 as appropriate, by the unobstructed (free) cross-sectional area of the flare tip.

265.1033(e)(4) (D) The maximum allowed velocity in m/s,  $V_{max}$ , for a flare complying with Section 28(d)(iv)(D)(III) of this Chapter shall be determined by the following equation:

where:

$H_T$  = The net heating value as determined in Section 28(d)(v)(B) of this Chapter.

28.8 = Constant,

31.7 = Constant.

265.1033(e)(5) (E)  $Log_{10}(V_{max}) = \frac{(H_T + 28.8)}{31.7}$  The maximum allowed velocity in m/s,  $V_{max}$ , for an air-assisted flare shall be determined by the following equation:

$V_{max}$  =

where:

8.706 = Constant.

0.7084 = Constant.

$H_T$  = The net heating value as determined in Section 28(d)(v)(B) of this Chapter.

265.1033(f) (vi) The owner or operator shall monitor and inspect each control device required to comply with Section 28(d)  $8.706 + 0.7084 (H_T)$  of this Chapter to ensure proper operation and maintenance of the control device by implementing the following requirements:

265.1033(f)(1) (A) Install, calibrate, maintain, and operate according to the manufacturer's specifications a flow indicator that provides a record of vent stream flow from each affected process vent to the control device at least once every hour. The flow indicator sensor shall be installed in the vent stream at the nearest feasible point to the control device inlet, but before being combined with other vent streams.

265.1033(f)(2) (B) Install, calibrate, maintain, and operate according to the manufacturer's specifications a device to continuously monitor control device operation as specified below:

... (i) (I) For a thermal vapor incinerator, a temperature monitoring device equipped with a continuous recorder.

The device shall have an accuracy of  $\pm 1$  percent of the temperature being monitored in  $^{\circ}\text{C}$  or  $\pm 0.5$   $^{\circ}\text{C}$ , whichever is greater. The temperature sensor shall be installed at a location in the combustion chamber downstream of the combustion zone.

- ... (ii) (II) For a catalytic vapor incinerator, a temperature monitoring device equipped with a continuous recorder. The device shall be capable of monitoring temperature at two locations and have an accuracy of  $\pm 1$  percent of the temperature being monitored in  $^{\circ}\text{C}$  or  $\pm 0.5$   $^{\circ}\text{C}$ , whichever is greater. One temperature sensor shall be installed in the vent stream at the nearest feasible point to the catalyst bed inlet and a second temperature sensor shall be installed in the vent stream at the nearest feasible point to the catalyst bed outlet.
- ... (iii) (III) For a flare, a heat sensing monitoring device equipped with a continuous recorder that indicates the continuous ignition of the pilot flame.
- ... (iv) (IV) For a boiler or process heater having a design heat input capacity less than 44 MW, a temperature monitoring device equipped with a continuous recorder. The device shall have an accuracy of  $\pm 1$  percent of the temperature being monitored in  $^{\circ}\text{C}$  or  $\pm 0.5$   $^{\circ}\text{C}$ , whichever is greater. The temperature sensor shall be installed at a location in the furnace downstream of the combustion zone.
- ... (v) (V) For a boiler or process heater having a design heat input capacity greater than or equal to 44 MW, a monitoring device equipped with a continuous recorder to measure a parameter(s) that indicates good combustion operating practices are being used.
- ... (vi) (VI) For a condenser, either:
  - ... (vi)(A) (1.) A monitoring device equipped with a continuous recorder to measure the concentration level of the organic compounds in the exhaust vent stream from the condenser; or
  - ... (vi)(B) (2.) A temperature monitoring device equipped with a continuous recorder. The device shall be capable of monitoring temperature with an accuracy of  $\pm 1$  percent of the temperature being monitored in degrees Celsius ( $^{\circ}\text{C}$ ) or  $\pm 0.5$   $^{\circ}\text{C}$ , whichever is greater. The temperature sensor shall be installed at a location in the exhaust vent stream from the condenser exit (i.e., product side).
- ... (vii) (VII) For a carbon adsorption system such as a fixed-bed carbon adsorber that regenerates the carbon bed directly in the control device, either:
  - ... (vii)(A) (1.) A monitoring device equipped with a continuous recorder to measure the concentration level of the organic compounds in the exhaust vent stream from the carbon bed, or
  - ... (vii)(B) (2.) A monitoring device equipped with a continuous recorder to measure a parameter that indicates the carbon bed is regenerated on a regular, predetermined time cycle.
- 265.1033(f)(3) (C) Inspect the readings from each monitoring device required by sections 28(d)(vi)(A) and (B) of this Chapter at least once each operating day to check control device operation and, if necessary, immediately implement the corrective measures necessary to ensure the control device operates in compliance with the requirements of this Chapter.

265.1033(g) (vii) An owner or operator using a carbon adsorption system such as a fixed-bed carbon adsorber that regenerates the carbon bed directly onsite in the control device, shall replace the existing carbon in the control device with fresh carbon at a regular, predetermined time interval that is no longer than the carbon service life established as a requirement of Section 28(f)(ii)(D)(III)(6.) of this Chapter.

265.1033(h) (viii) An owner or operator using a carbon adsorption system such as a carbon canister that does not regenerate the carbon bed directly onsite in the control device shall replace the existing carbon in the control device with fresh carbon on a regular basis by using one of the following procedures:

265.1033(h)(1) (A) Monitor the concentration level of the organic compounds in the exhaust vent stream from the carbon adsorption system on a regular schedule and replace the existing carbon with fresh carbon immediately when carbon breakthrough is indicated. The monitoring frequency shall be daily or at an interval no greater than twenty (20) percent of the time required to consume the total carbon working capacity established as a requirement of Section 28(f)(ii)(D)(III)(7.) of this Chapter, whichever is longer.

265.1033(h)(2) (B) Replace the existing carbon with fresh carbon at a regular, predetermined time interval that is less than the design carbon replacement interval established as a requirement of Section 28(f)(ii)(D)(III)(7.) of this Chapter.

265.1033(i) (ix) An owner or operator of an affected facility seeking to comply with the provisions of Chapter 5 and Chapter 11, Section 1 and Sections 4 through 31 of these rules and regulations by using a control device other than a thermal vapor incinerator, catalytic vapor incinerator, flare, boiler, process heater, condenser, or carbon adsorption system is required to develop documentation including sufficient information to describe the control device operation and identify the process parameter or parameters that indicate proper operation and maintenance of the control device.

(x) A closed-vent system shall meet either of the following design requirements:

265.1033(j)(1) (A) A closed-vent system shall be designed to operate with no detectable emissions, as indicated by an instrument reading of less than 500 ppmv above background as determined by the procedure in Section 28(e)(ii) of this Chapter, and by visual inspections, or.

265.1033(j)(2) (B) A closed-vent system shall be designed to operate at a pressure below atmospheric pressure. The system shall be equipped with at least one pressure gauge or other pressure measurement device that can be read from a readily accessible location to verify that negative pressure is being maintained in the closed-vent system when the control device is operating.

265.1033(k) (xi) The owner or operator shall monitor and inspect each closed-vent system required to comply with this subsection to ensure proper operation and maintenance of the closed-vent system by implementing the following requirements:

265.1033(k)(1) (A) Each closed-vent system that is used to comply with Section 28(d)(x)(A) of this Chapter shall be inspected and monitored in accordance with the following requirements:

..(i) (I) An initial leak detection monitoring of the closed-vent system shall be conducted by the owner or operator on



or before the date that the system becomes subject to this subsection. The owner or operator shall monitor the closed-vent system components and connections using the procedures specified in Section 28(e)(ii) of this Chapter to demonstrate that the closed-vent system operates with no detectable emissions, as indicated by an instrument reading of less than 500 ppmv above background.

..(ii) (II) After initial leak detection monitoring required in Section 28(d)(xi)(A)(I) of this Chapter, the owner or operator shall inspect and monitor the closed-vent system as follows:

(1.) Closed-vent system joints, seams, or other connections that are permanently or semi-permanently sealed (e.g., a welded joint between two sections of hard piping or a bolted and gasketed ducting flange) shall be visually inspected at least once per year to check for defects that could result in air pollutant emissions. The owner or operator shall monitor a component or connection using the procedures specified in Section 28(e)(ii) of this Chapter to demonstrate that it operates with no detectable emissions following any time the component is repaired or replaced (e.g., a Section of damaged hard piping is replaced with new hard piping) or the connection is unsealed (e.g., a flange is unbolted).

(2.) Closed-vent system components or connections other than those specified in Section 28(d)(xi)(A)(II)(1.) of this Chapter shall be monitored annually and at other times as requested by the ~~Director Administrator~~, except as provided for in Section 28(d)(xiv) of this Chapter, using the procedures specified in Section 28(e)(ii) of this Chapter to demonstrate that the components or connections operate with no detectable emissions.

..(iii) (III) In the event that a defect or leak is detected, the owner or operator shall repair the defect or leak in accordance with the requirements of Section 28(d)(xi)(C) of this Chapter.

..(iv) (IV) The owner or operator shall maintain a record of the inspection and monitoring in accordance with the requirements specified in Section 28(f) of this Chapter.

265.1033(k)(2) (B) Each closed-vent system that is used to comply with Section 28(d)(x)(B) of this Chapter shall be inspected and monitored in accordance with the following requirements:

..(i) (I) The closed-vent system shall be visually inspected by the owner or operator to check for defects that could result in air pollutant emissions. Defects include, but are not limited to, visible cracks, holes, or gaps in ductwork or piping or loose connections.

..(ii) (II) The owner or operator shall perform an initial inspection of the closed-vent system on or before the date that the system becomes subject to this subsection. Thereafter, the owner or operator shall perform the inspections at least once every year.

..(iii) (III) In the event that a defect or leak is detected, the owner or operator shall repair the defect in accordance with the requirements of Section 28(d)(xi)(C) of this Chapter.

..(iv) (IV) The owner or operator shall maintain a record of the inspection and monitoring in accordance with the requirements specified in Section 28(f) of this Chapter.

265.1033(k)(3) (C) The owner or operator shall repair all detected

defects as follows:

- ..(i) (I) Detectable emissions, as indicated by visual inspection, or by an instrument reading greater than 500 ppmv above background, shall be controlled as soon as practicable, but not later than 15 calendar days after the emission is detected, except as provided for in Section 28(d)(xi)(C)(III) of this Chapter.
  - ..(ii) (II) A first attempt at repair shall be made no later than 5 calendar days after the emission is detected.
  - ..(iii) (III) Delay of repair of a closed-vent system for which leaks have been detected is allowed if the repair is technically infeasible without a process unit shutdown, or if the owner or operator determines that emissions resulting from immediate repair would be greater than the fugitive emissions likely to result from delay of repair. Repair of such equipment shall be completed by the end of the next process unit shutdown.
  - ..(iv) (IV) The owner or operator shall maintain a record of the defect repair in accordance with the requirements specified in Section 28(f) of this Chapter.
- 265.1033(1) (xii) Closed-vent systems and control devices used to comply with provisions of Section 28 of this Chapter shall be operated at all times when emissions may be vented to them.
- 265.1033(m) (xiii) The owner or operator using a carbon adsorption system to control air pollutant emissions shall document that all carbon that is a hazardous waste and that is removed from the control device is managed in one of the following manners, regardless of the average volatile organic concentration of the carbon:
- 265.1033(m)(1) (A) Regenerated or reactivated in a thermal treatment unit that meets one of the following:
- ..(i) (I) The owner or operator of the unit has been issued a final permit under Chapter 1, Section 1(h) through (j); Chapter 3, Section 2; Chapter 4, Chapter 6, Section 2; Chapter 7, and Chapter 11, Section 2 of these rules and regulation which implements the requirements of Chapter 10, Section 23 of these rules and regulations; or
  - ..(ii) (II) The unit is equipped with and operating air emission controls in accordance with the applicable requirements of Chapter 10, Sections 26 and 28, or Chapter 11, Section 28 and 30 of these rules and regulations; or
  - ..(iii) (III) The unit is equipped with and operating air emission controls in accordance with a national emission standard for hazardous air pollutants under 40 CFR part 61 or 40 CFR part 63.
- 265.1033(m)(2) (B) Incinerated in a hazardous waste incinerator for which the owner or operator either:
- ..(i) (I) Has been issued a final permit under Chapter 1, Section 1(h) through (j); Chapter 3, Section 2; Chapter 4; Chapter 6, Section 2; Chapter 7; and Chapter 11, Section 2 of these rules and regulation which implements the requirements of Chapter 10, Section 14 of these rules and regulations; or
  - ..(ii) (II) Has designed and operates the incinerator in accordance with the interim status requirements of Section 16 of this Chapter.
- 265.1033(m)(3) (C) Burned in a boiler or industrial furnace for

which the owner or operator either:

..(i) (I) Has been issued a final permit under Chapter 1, Section 1(h) through (j); Chapter 3, Section 2; Chapter 4; Chapter 6, Section 2; Chapter 7 and Chapter 11, Section 2 of these rules and regulations which implements the requirements of Chapter 12, Section 8 of these rules and regulations; or

..(ii) (II) Has designed and operates the boiler or industrial furnace in accordance with the interim status requirements of 40 CFR part 266, subpart H. **See Chapter 12, Section 8(d) and Chapter 7, Section 1(g)(vii).**

265.1033(n) (xiv) Any components of a closed-vent system that are designated, as described in Section 28(f)(iii)(I) of this Chapter, as unsafe to monitor are exempt from the requirements of Section 28(d)(xi)(A)(II)(2.) of this Chapter if:

265.1033(n)(1) (A) The owner or operator of the closed-vent system determines that the components of the closed-vent system are unsafe to monitor because monitoring personnel would be exposed to an immediate danger as a consequence of complying with Section 28(d)(~~xi~~)(~~ix~~)(A)(II)(2.) of this Chapter; and

265.1033(n)(2) (B) The owner or operator of the closed-vent system adheres to a written plan that requires monitoring the closed-vent system components using the procedure specified in Section 28(d)(~~xi~~)(~~ix~~)(A)(II)(2.) of this Chapter as frequently as practicable during safe-to-monitor times.

265.1034 (e) TEST METHODS AND PROCEDURES.

265.1034(a) (i) Each owner or operator subject to the provisions of Section 28 of this Chapter shall comply with the test methods and procedures requirements provided in Section 28(e) of this Chapter.

265.1034(b) (ii) When a closed-vent system is tested for compliance with no detectable emissions, as required in Section 28(d)(xi) of this Chapter, the test shall comply with the following requirements:

265.1034(b)(1) (A) Monitoring shall comply with Reference Method 21 in 40 CFR part 60.

265.1034(b)(2) (B) The detection instrument shall meet the performance criteria of Reference Method 21.

265.1034(b)(3) (C) The instrument shall be calibrated before use on each day of its use by the procedures specified in Reference Method 21.

265.1034(b)(4) (D) Calibration gases shall be:

...(i) (I) Zero air (less than 10 ppm of hydrocarbon in air).

...(ii) (II) A mixture of methane or n-hexane and air at a concentration of approximately, but less than, 10,000 ppm methane or n-hexane.

265.1034(b)(5) (E) The background level shall be determined as set forth in Reference Method 21.

265.1034(b)(6) (F) The instrument probe shall be traversed around all potential leak interfaces as close to the interface as possible as described in Reference Method 21.

265.1034(b)(7)

(G) The arithmetic difference between the maximum concentration indicated by the instrument and the background level is compared with 500 ppm for determining compliance.

$$E_h = Q_{sd} \left\{ \sum_{i=1}^n C_i MW_i \right\} [0.0416] [10^{-6}]$$

265.1034(c) (iii) Performance tests to determine compliance with Section 28(c)(i) of this Chapter and with the total organic compound concentration limit of Section

28(d)(iii) of this Chapter shall comply with the following:

265.1034(c)(1)

(A) Performance tests to determine total organic compound concentrations and mass flow rates entering and exiting control devices shall be conducted and data reduced in accordance with the following reference methods and calculation procedures:

- ...(i) (I) Method 2 in 40 CFR part 60 for velocity and volumetric flow rate.
- ...(ii) (II) Method 18 in 40 CFR part 60 for organic content.
- ...(iii) (III) Each performance test shall consist of three separate runs; each run conducted for at least one (1) hour under the conditions that exist when the hazardous waste management unit is operating at the highest load or capacity level reasonably expected to occur. For the purpose of determining total organic compound concentrations and mass flow rates, the average of results of all runs shall apply. The average shall be computed on a time-weighted basis.
- ...(iv) (IV) Total organic mass flow rates shall be determined by the following equation:

where:

- $E_h$  = Total organic mass flow rate, kg/h;
- $Q_{sd}$  = Volumetric flow rate of gases entering or exiting control device, as determined by Method 2, dscm/h;
- $n$  = Number of organic compounds in the vent gas;
- $C_i$  = Organic concentration in ppm, dry basis, of compound  $i$  in the vent gas, as determined by Method 18;
- $MW_i$  = Molecular weight of organic compound  $i$  in the vent gas, kg/kg-mol;
- 0.0416 = Conversion factor for molar volume, kg-mol/m<sup>3</sup> (@ 293 K and 760 mm Hg);
- 106 = Conversion from ppm, ppm<sup>-1</sup>.

- ...(v) (V) The annual total organic emission rate shall be determined by the following equation:

where:

- $E_A$  = Total organic mass emission rate, kg/y;  
 $E_h$  = Total organic mass flow rate for the process vent, kg/h;  
H = Total annual hours of operations for the affected unit, h.

...(vi) (VI) Total organic emissions from all affected process vents at the facility shall be determined by summing the hourly total organic mass emission rates ( $E_h$ , as determined in Section 28(e)(iii)(A)(IV) of this Chapter) and by summing the annual total organic mass emission rates ( $E_A$ , as determined in Section 28(e)(iii)(A)(V) of this Chapter) for all affected process vents at the facility.

265.1034(c)(2) (B) The owner or operator shall record such process information as may be necessary to determine the conditions of the performance tests. Operations during periods of startup, shutdown, and malfunction shall not constitute representative conditions for the purpose of a performance test.

265.1034(c)(3) (C) The owner or operator of an affected facility shall provide, or cause to be provided, performance testing facilities as follows:

...(i) (I) Sampling ports adequate for the test methods specified in Section 28(e)(iii)(A) of this Chapter.

...(ii) (II) Safe sampling platform(s).

$$E_A = \left( E_h \right) \left( H \right) \dots(iii) \quad (III) \quad \text{Safe access to sampling platform(s).}$$

...(iv) (IV) Utilities for sampling and testing equipment.

265.1034(c)(4) (D) For the purpose of making compliance determinations, the time-weighted average of the results of the three runs shall apply. In the event that a sample is accidentally lost or conditions occur in which one of the three runs must be discontinued because of forced shutdown, failure of an irreplaceable portion of the sample train, extreme meteorological conditions, or other circumstances beyond the owner or operator's control, compliance may, upon the Director's approval, be determined using the average of the results of the two other runs.

265.1034(d) (iv) To show that a process vent associated with a hazardous waste distillation, fractionation, thin-film evaporation, solvent extraction, or air or steam stripping operation is not subject to the requirements of Section 28 of this Chapter, the owner or operator must make an initial determination that the time-weighted, annual average total organic concentration of the waste managed by the waste management unit is less than ten (10) ppmw using one of the following two methods:

265.1034(d)(1) (A) Direct measurement of the organic concentration of the waste using the following procedures:

- ...(i) (I) The owner or operator must take a minimum of four grab samples of waste for each waste stream managed in the affected unit under process conditions expected to cause the maximum waste organic concentration.
- ...(ii) (II) For waste generated onsite, the grab samples must be collected at a point before the waste is exposed to the atmosphere such as in an enclosed pipe or other closed system that is used to transfer the waste after generation to the first affected distillation fractionation, thin-film evaporation, solvent extraction, or air or steam stripping operation. For waste generated offsite, the grab samples must be collected at the inlet to the first waste management unit that receives the waste provided the waste has been transferred to the facility in a closed system such as a tank truck and the waste is not diluted or mixed with other waste.
- ...(iii) (III) Each sample shall be analyzed and the total organic concentration of the sample shall be computed using Method 9060 or 8260 of SW-846 (incorporated by reference under Chapter 1, Section 1(g) of these rules and regulations).
- ...(iv) (IV) The arithmetic mean of the results of the analyses of the four samples shall apply for each waste stream managed in the unit in determining the time-weighted, annual average total organic concentration of the waste. The time-weighted average is to be calculated using the annual quantity of each waste stream processed and the mean organic concentration of each waste stream managed in the unit.
- 265.1034(d)(2) (B) Using knowledge of the waste to determine that its total organic concentration is less than ten (10) ppmw. Documentation of the waste determination is required. Examples of documentation that shall be used to support a determination under this provision include production process information documenting that no organic compounds are used, information that the waste is generated by a process that is identical to a process at the same or another facility that has previously been demonstrated by direct measurement to generate a waste stream having a total organic content less than ten (10) ppmw, or prior speciation analysis results on the same waste stream where it can also be documented that no process changes have occurred since that analysis that could affect the waste total organic concentration.
- 265.1034(e) (v) The determination that distillation fractionation, thin-film evaporation, solvent extraction, or air or steam stripping operations manage hazardous wastes with time-weighted annual average total organic concentrations less than ten (10) ppmw shall be made as follows:
- 265.1034(e)(1) (A) By the effective date that the facility becomes subject to the provisions of Section 28 of this Chapter or by the date when the waste is first managed in a waste management unit, whichever is later; and
- 265.1034(e)(2) (B) For continuously generated waste, annually; or
- 265.1034(e)(3) (C) Whenever there is a change in the waste being managed or a change in the process that generates or treats the waste.
- 265.1034(f) (vi) When an owner or operator and the Director ~~Administrator~~ do not agree on whether a distillation, fractionation, thin-film evaporation, solvent extraction, or air or steam stripping operation manages a hazardous waste with organic concentrations of at least ten (10) ppmw based on knowledge of the waste, the procedures

in Method 8260 of SW-846 (incorporated by reference under Chapter 1, Section 1(q)) may ~~ean~~ be used to resolve the dispute.

265.1035 (f) RECORDKEEPING REQUIREMENTS.

265.1035(a)(1) (i) Recordkeeping requirements for air emissions from process vents:

265.1035(a)(1) (A) Each owner or operator subject to the provisions of Section 28 of this Chapter shall comply with the recordkeeping requirements of Section 28(f) of this Chapter.

265.1035(a)(2) (B) An owner or operator of more than one hazardous waste management unit subject to the provisions of Section 28 of this Chapter may comply with the recordkeeping requirements for these hazardous waste management units in one recordkeeping system if the system identifies each record by each hazardous waste management unit.

265.1035(b) (ii) Owners and operators must record the following information in the facility operating record:

265.1035(b)(1) (A) For facilities that comply with the provisions of Section 28(d)(i)(A) of this Chapter, an implementation schedule that includes dates by which the closed-vent system and control device will be installed and in operation. The schedule must also include a rationale of why the installation cannot be completed at an earlier date. The implementation schedule must be in the facility operating record by the effective date that the facility becomes subject to the provisions of Section 28 of this Chapter.

265.1035(b)(2) (B) Up-to-date documentation of compliance with the process vent standards in Section 28(c) of this Chapter including:

...(i) (I) Information and data identifying all affected process vents, annual throughput and operating hours of each affected unit, estimated emission rates for each affected vent and for the overall facility (i.e., the total emissions for all affected vents at the facility), and the approximate location within the facility of each affected unit (e.g., identify the hazardous waste management units on a facility plot plan); and

...(ii) (II) Information and data supporting determinations of vent emissions and emission reductions achieved by add-on control devices based on engineering calculations or source tests. For the purpose of determining compliance, determinations of vent emissions and emission reductions must be made using operating parameter values (e.g., temperatures, flow rates or vent stream organic compounds and concentrations) that represent the conditions that result in maximum organic emissions, such as when the waste management unit is operating at the highest load or capacity level reasonably expected to occur. If the owner or operator takes any action (e.g., managing a waste of different composition or increasing operating hours of affected waste management units) that would result in an increase in total organic emissions from affected process vents at the facility, then a new determination is required.

265.1035(b)(3) (C) Where an owner or operator chooses to use test data to determine the organic removal efficiency or total organic compound concentration achieved by the control device, a performance test plan. The test plan must include:

...(i) (I) A description of how it is determined that the planned test is going to be conducted when the hazardous waste management unit is operating at the highest load or capacity

level reasonably expected to occur. This shall include the estimated or design flow rate and organic content of each vent stream and define the acceptable operating ranges of key process and control device parameters during the test program.

- ...(ii) (II) A detailed engineering description of the closed-vent system and control device including:
    - ...(ii)(A) (1.) Manufacturer's name and model number of control device.
    - ...(ii)(B) (2.) Type of control device.
    - ...(ii)(C) (3.) Dimensions of the control device.
    - ...(ii)(D) (4.) Capacity.
    - ...(ii)(E) (5.) Construction materials.
  - ...(iii) (III) A detailed description of sampling and monitoring procedures, including sampling and monitoring locations in the system, the equipment to be used, sampling and monitoring frequency, and planned analytical procedures for sample analysis.
- 265.1035(b)(4) (D) Documentation of compliance with Section 28(d) of this Chapter shall include the following information:
- ...(i) (I) A list of all information references and sources used in preparing the documentation.
  - ...(ii) (II) Records, including the dates, of each compliance test required by Section 28(d)(x) of this Chapter.
  - ...(iii) (III) If engineering calculations are used, a design analysis, specifications, drawings, schematics, and piping and instrumentation diagrams based on the appropriate sections of "APTI Course 415: Control of Gaseous Emissions" (incorporated by reference as specified in Chapter 1, Section 1(g) of these rules and regulations) or other engineering texts acceptable to the Director that present basic control device design information. Documentation provided by the control device manufacturer or vendor that describes the control device design in accordance with sections 28(f)(ii)(D)(III)(1.) through (7.) of this Chapter may be used to comply with this requirement. The design analysis shall address the vent stream characteristics and control device operation parameters as specified below.
    - ...(iii)(A) (1.) For a thermal vapor incinerator, the design analysis shall consider the vent stream composition, constituent concentrations, and flow rate. The design analysis shall also establish the design minimum and average temperature in the combustion zone and the combustion zone residence time.
    - ...(iii)(B) (2.) For a catalytic vapor incinerator, the design analysis shall consider the vent stream composition, constituent concentrations, and flow rate. The design analysis shall also establish the design minimum and average temperatures across the catalyst bed inlet and outlet.
    - ...(iii)(C) (3.) For a boiler or process heater, the design analysis shall consider the vent stream composition, constituent concentrations, and flow rate. The design analysis shall also establish the design minimum and average flame zone temperatures, combustion zone residence time, and description of method and location where the vent stream is introduced into the combustion zone.



- ...(iii)(D) (4.) For a flare, the design analysis shall consider the vent stream composition, constituent concentrations, and flow rate. The design analysis shall also consider the requirements specified in Section 28(d)(iv) of this Chapter.
- ...(iii)(E) (5.) For a condenser, the design analysis shall consider the vent stream composition, constituent concentrations, flow rate, relative humidity, and temperature. The design analysis shall also establish the design outlet organic compound concentration level, design average temperature of the condenser exhaust vent stream, and design average temperatures of the coolant fluid at the condenser inlet and outlet.
- ...(iii)(F) (6.) For a carbon adsorption system such as a fixed-bed adsorber that regenerates the carbon bed directly onsite in the control device, the design analysis shall consider the vent stream composition, constituent concentrations, flow rate, relative humidity, and temperature. The design analysis shall also establish the design exhaust vent stream organic compound concentration level, number and capacity of carbon beds, type and working capacity of activated carbon used for carbon beds, design total steam flow over the period of each complete carbon bed regeneration cycle, duration of the carbon bed steaming and cooling/drying cycles, design carbon bed temperature after regeneration, design carbon bed regeneration time, and design service life of carbon.
- ...(iii)(G) (7.) For a carbon adsorption system such as a carbon canister that does not regenerate the carbon bed directly onsite in the control device, the design analysis shall consider the vent stream composition, constituent concentrations, flow rate, relative humidity, and temperature. The design analysis shall also establish the design outlet organic concentration level, capacity of carbon bed, type and working capacity of activated carbon used for carbon bed, and design carbon replacement interval based on the total carbon working capacity of the control device and source operating schedule.
- ...(iv) (IV) A statement signed and dated by the owner or operator certifying that the operating parameters used in the design analysis reasonably represent the conditions that exist when the hazardous waste management unit is or would be operating at the highest load or capacity level reasonably expected to occur.
- ...(v) (V) A statement signed and dated by the owner or operator certifying that the control device is designed to operate at an efficiency of 95 percent or greater unless the total organic concentration limit of Section 28(c)(i) of this Chapter is achieved at an efficiency less than 95 weight percent or the total organic emission limits of Section 28(c)(i) of this Chapter for affected process vents at the facility can be attained by a control device involving vapor recovery at an efficiency less than 95 weight percent. A statement provided by the control device manufacturer or vendor certifying that the control equipment meets the design specifications may be used to comply with this requirement.
- ...(vi) (VI) If performance tests are used to demonstrate compliance, all test results.
- 265.1035(c) (iii) Design documentation and monitoring, operating, and inspection information for each closed-vent system and control device required to comply with the provisions of Chapter, Section 1 and Sections 4 through 31 shall be recorded and kept up-to-date in the facility operating record. The information shall include:

- 265.1035(c)(1) (A) Description and date of each modification that is made to the closed-vent system or control device design.
- 265.1035(c)(2) (B) Identification of operating parameter, description of monitoring device, and diagram of monitoring sensor location or locations used to comply with sections 28(d)(vi)(A) and (B) of this Chapter.
- 265.1035(c)(3) (C) Monitoring, operating and inspection information required by sections 28(d)(vi) through ~~(\*)~~ (xi) of this Chapter.
- 265.1035(c)(4) (D) Date, time, and duration of each period that occurs while the control device is operating when any monitored parameter exceeds the value established in the control device design analysis as specified below:
- ... (i) (I) For a thermal vapor incinerator designed to operate with a minimum residence time of 0.50 seconds at a minimum temperature of 760 °C. period when the combustion temperature is below 760 °C.
- ... (ii) (II) For a thermal vapor incinerator designed to operate with an organic emission reduction efficiency of 95 percent or greater, period when the combustion zone temperature is more than 28 °C below the design average combustion zone temperature established as a requirement of Section 28(f)(ii)(D)(III)(1.) of this Chapter.
- ... (iii) (III) For a catalytic vapor incinerator, period when:
- ... (iii)(A) (1.) Temperature of the vent stream at the catalyst bed inlet is more than 28 °C below the average temperature of the inlet vent stream established as a requirement of Section 28(f)(ii)(D)(III)(2.) of this Chapter; or
- ... (iii)(B) (2.) Temperature difference across the catalyst bed is less than 80 percent of the design average temperature difference established as a requirement of Section 28(f)(ii)(D)(III)(2.) of this Chapter.
- ... (iv) (IV) For a boiler or process heater, period when:
- ... (iv)(A) (1.) Flame zone temperature is more than 28 °C below the design average flame zone temperature established as a requirement of Section 28(f)(ii)(D)(III)(3.) of this Chapter; or
- ... (iv)(B) (2.) Position changes where the vent stream is introduced to the combustion zone from the location established as a requirement of Section 28(f)(ii)(D)(III)(3.) of this Chapter.
- ... (v) (V) For a flare, period when the pilot flame is not ignited.
- ... (vi) (VI) For a condenser that complies with Section 28(d)(vi)(B)(VI)(1.) of this Chapter, period when the organic compound concentration level or readings of organic compounds in the exhaust vent stream from the condenser are more than 20 percent greater than the design outlet organic compound concentration level established as a requirement of Section 28(f)(ii)(D)(III)(5.) of this Chapter.

- ...(vii) (VII) For a condenser that complies with Section 28(d)(vi)(B)(VI)(2.) of this Chapter, period when:
- ...(vii)(A) (1.) Temperature of the exhaust vent stream from the condenser is more than 6 °C above the design average exhaust vent stream temperature established as a requirement of Section 28(f)(ii)(D)(III)(5.) of this Chapter; or
- ...(vii)(B) (2.) Temperature of the coolant fluid exiting the condenser is more than 6 °C above the design average coolant fluid temperature at the condenser outlet established as a requirement of Section 28(f)(ii)(D)(III)(5.) of this Chapter.
- ...(viii) (VIII) For a carbon adsorption system such as a fixed-bed carbon adsorber that regenerates the carbon bed directly onsite in the control device and complies with Section 28(d)(vi)(B)(VII)(1.) of this Chapter, period when the organic compound concentration level or readings of organic compounds in the exhaust vent stream from the carbon bed are more than 20 percent greater than the design exhaust vent stream organic compound concentration level established as a requirement of Section 28(f)(ii)(D)(III)(6.) of this Chapter.
- ...(ix) (IX) For a carbon adsorption system such as a fixed-bed carbon adsorber that regenerates the carbon bed directly onsite in the control device and complies with Section 28(d)(vi)(B)(VII)(2.) of this Chapter, period when the vent stream continues to flow through the control device beyond the predetermined carbon bed regeneration time established as a requirement of Section 28(f)(ii)(D)(III)(6.) of this Chapter.
- 265.1035(c)(5) (E) Explanation for each period recorded under Section 28(f)(iii)(D) of this Chapter of the cause for control device operating parameter exceeding the design value and the measures implemented to correct the control device operation.
- 265.1035(c)(6) (F) For carbon adsorption systems operated subject to requirements specified in Section 28(d)(vii) or Section 28(d)(viii)(B) of this Chapter, date when existing carbon in the control device is replaced with fresh carbon.
- 265.1035(c)(7) (G) For carbon adsorption systems operated subject to requirements specified in Section 28(d)(viii)(A) of this Chapter, a log that records:
- ...(i) (I) Date and time when control device is monitored for carbon breakthrough and the monitoring device reading.
- ...(ii) (II) Date when existing carbon in the control device is replaced with fresh carbon.
- 265.1035(c)(8) (H) Date of each control device startup and shutdown.
- 265.1035(c)(9) (I) An owner or operator designating any components of a closed-vent system as unsafe to monitor pursuant to Section 28(d)(xiv) of this Chapter shall record in a log that is kept in the facility operating record the identification of closed-vent system components that are designated as unsafe to monitor in accordance with the requirements of Section 28(d)(xiv) of this Chapter, an explanation for each closed-vent system component stating why the closed-vent system component is unsafe to monitor, and the plan for monitoring each closed-vent system component.
- 265.1035(c)(10) (J) When each leak is detected as specified in

Section 28(d)(xi) of this Chapter, the following information shall be recorded:

- ..(i) (I) The instrument identification number, the closed-vent system component identification number, and the operator name, initials, or identification number.
- ..(ii) (II) The date the leak was detected and the date of first attempt to repair the leak.
- ..(iii) (III) The date of successful repair of the leak.
- ..(iv) (IV) Maximum instrument reading measured by Method 21 of 40 CFR part 60, appendix A after it is successfully repaired or determined to be nonrepairable.
- ..(v) (V) "Repair delayed" and the reason for the delay if a leak is not repaired within 15 calendar days after discovery of the leak.

(1.) The owner or operator may develop a written procedure that identifies the conditions that justify a delay of repair. In such cases, reasons for delay of repair may be documented by citing the relevant sections of the written procedure.

(2.) If delay of repair was caused by depletion of stocked parts, there must be documentation that the spare parts were sufficiently stocked on-site before depletion and the reason for depletion.

265.1035(d) (iv) Records of the monitoring, operating, and inspection information required by sections 28(f)(iii)(C) through (J) of this Chapter shall be maintained by the owner or operator for at least 3 years following the date of each occurrence, measurement, maintenance, corrective action, or record.

265.1035(e) (v) For a control device other than a thermal vapor incinerator, catalytic vapor incinerator, flare, boiler, process heater, condenser, or carbon adsorption system, monitoring and inspection information indicating proper operation and maintenance of the control device must be recorded in the facility operating record.

265.1035(f) (vi) Up-to-date information and data used to determine whether or not a process vent is subject to the requirements in Section 28(c) of this Chapter including supporting documentation as required by Section 28(e)(iv)(B) of this Chapter when application of the knowledge of the nature of the hazardous waste stream or the process by which it was produced is used, shall be recorded in a log that is kept in the facility operating record.

265.1036-265.1049(g) - (t) RESERVED.

265/Subpart BB Section 29. AIR EMISSION STANDARDS FOR EQUIPMENT LEAKS

265.1050 (a) APPLICABILITY.

265.1050(a) (i) The regulations in this Section apply to owners and operators of facilities that treat, store, or dispose of hazardous wastes (except as provided in Section 1(a) of this Chapter).

265.1050(b) (ii) Except as provided in Section 29(o)(xi) of this Chapter, this Section applies to equipment that contains or contacts hazardous wastes with organic concentrations of at least ten (10) percent by weight that are managed in one of the following:

265.1050(b)(1) (A) A unit that is subject to the permitting

requirements of Chapter 1, Sections 1(h)-1(j); Chapter 3, Section 2; Chapter 4; Chapter 6, Section 2; Chapter 7; and Chapter 11, Section 2 of these rules and regulations, or

265.1050(b)(2) (B) A unit (including a hazardous waste recycling unit) that is not exempt from permitting under the provisions of Chapter 8, Section 3(e)(i) of these rules and regulations (i.e., a hazardous waste recycling unit that is not a 90-day tank or container) that is located at a hazardous waste management facility otherwise subject to the permitting requirements of Chapter 1, Sections 1(h)-1(j); Chapter 3, Section 2; Chapter 4; Chapter 6, Section 2; Chapter 7; and Chapter 11, Section 2 of these rules and regulations, or

265.1050(b)(3) (C) A unit that is exempt from permitting under the provisions of Chapter 8, Section 3(e)(i) of these rules and regulations (i.e., a '90-day' tank or container) and is not a recycling unit under the provisions of Chapter 2, Section 1(f).

265.1050(c) (iii) Each piece of equipment to which Section 29 of this Chapter applies shall be marked in such a manner that it can be distinguished readily from other pieces of equipment.

265.1050(d) (iv) Equipment that is in vacuum service is excluded from the requirements of sections 29(c) to 29(k) of this Chapter if it is identified as required in Section 29(o)(vii)(E) of this Chapter.

265.1050(e) (v) Equipment that contains or contacts hazardous waste with an organic concentration of at least 10 percent by weight for less than 300 hours per calendar year is excluded from the requirements of Section 29(c) through ~~(e)~~ (k) of this Chapter if it is identified as required in Section 29(o)(vi)(G) of this chapter.

265.1051 (b) DEFINITIONS.

(i) As used in Section 29 of this Chapter, all terms shall have the meaning given them in Chapter 1, Section 1(f)(i) of these rules and regulations.

265.1052 (c) STANDARDS: PUMPS IN LIGHT LIQUID SERVICE.

265.1052(a)(1) (i) Monitoring requirements:

265.1052(a)(1) (A) Each pump in light liquid service shall be monitored monthly to detect leaks by the methods specified in Section 29(n)(ii) of this Chapter, except as provided in sections 29(c)(iv), (v) and (vi) of this Chapter.

265.1052(a)(2) (B) Each pump in light liquid service shall be checked by visual inspection each calendar week for indications of liquids dripping from the pump seal.

265.1052(b)(1) (ii) Leak detection:

265.1052(b)(1) (A) If an instrument reading of 10,000 ppm or greater is measured, a leak is detected.

265.1052(b)(2) (B) If there are indications of liquids dripping from the pump seal, a leak is detected.

(iii) Response to detected leaks:

265.1052(c)(1) (A) When a leak is detected, it shall be repaired as soon as practicable, but not later than 15 calendar days after it is detected, except as provided in Section 29(j) of this Chapter.

- 265.1052(c)(2) (B) A first attempt at repair (e.g., tightening the packing gland) shall be made no later than five (5) calendar days after each leak is detected.
- 265.1052(d) (iv) Each pump equipped with a dual mechanical seal system that includes a barrier fluid system is exempt from the requirements of Section 29(c)(i) of this Chapter, provided the following requirements are met:
- 265.1052(d)(1) (A) Each dual mechanical seal system must be:
- ... (i) (I) Operated with the barrier fluid at a pressure that is at all times greater than the pump stuffing box pressure, or
- ... (ii) (II) Equipped with a barrier fluid degassing reservoir that is connected by a closed-vent system to a control device that complies with the requirements of Section 29(k) of this Chapter, or
- ... (iii) (III) Equipped with a system that purges the barrier fluid into a hazardous waste stream with no detectable emissions to the atmosphere.
- 265.1052(d)(2) (B) The barrier fluid system must not be a hazardous waste with organic concentrations ten (10) percent or greater by weight.
- 265.1052(d)(3) (C) Each barrier fluid system must be equipped with a sensor that will detect failure of the seal system, the barrier fluid system or both.
- 265.1052(d)(4) (D) Each pump must be checked by visual inspection, each calendar week, for indications of liquids dripping from the pump seals.
- (E) Barrier fluid system sensor operation and monitoring:
- 265.1052(d)(5)(i) (I) Each sensor as described in Section 29(c)(iv)(C) of this Chapter must be checked daily or be equipped with an audible alarm that must be checked monthly to ensure that it is functioning properly.
- ... (ii) (II) The owner or operator must determine, based on design considerations and operating experience, a criterion that indicates failure of the seal system, the barrier fluid system, or both.
- (F) Leak detection:
- 265.1052(d)(6)(i) (I) If there are indications of liquids dripping from the pump seal or the sensor indicates failure of the seal system, the barrier fluid system, or both based on the criterion determined in Section 29(c)(iv)(E)(II) of this Chapter, a leak is detected.
- ... (ii) (II) When a leak is detected, it shall be repaired as soon as practicable, but not later than 15 calendar days after it is detected, except as provided in Section 29(j) of this Chapter.
- ... (iii) (III) A first attempt at repair (e.g., relapping the seal) shall be made no later than five (5) calendar days after each leak is detected.

- 265.1052(e) (v) Any pump that is designated, as described in Section 29(o)(vii)(B) of this Chapter, for no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, is exempt from the requirements of sections 29(c)(i), (iii), and (iv) of this Chapter if the pump meets the following requirements:
- 265.1052(e)(1) (A) Must have no externally actuated shaft penetrating the pump housing.
- 265.1052(e)(2) (B) Must operate with no detectable emissions as indicated by an instrument reading of less than 500 ppm above background as measured by the methods specified in Section 29(n)(iii) of this Chapter.
- 265.1052(e)(3) (C) Must be tested for compliance with Section 29(c)(v)(B) of this Chapter initially upon designation, annually, and at other times as requested by the Director.
- 265.1052(f) (vi) If any pump is equipped with a closed-vent system capable of capturing and transporting any leakage from the seal or seals to a control device that complies with the requirements of Section 29(k) of this Chapter, it is exempt from the requirements of sections 29(c)(i) through (v) of this Chapter.
- 265.1053 (d) STANDARDS: COMPRESSORS.
- 265.1053(a) (i) Each compressor shall be equipped with a seal system that includes a barrier fluid system and that prevents leakage of total organic emissions to the atmosphere, except as provided in sections 29(d)(viii) and (ix) of this Chapter.
- 265.1053(b) (ii) Each compressor seal system as required in Section 29(d)(i) of this Chapter shall be:
- 265.1053(b)(1) (A) Operated with the barrier fluid at a pressure that is at all times greater than the compressor stuffing box pressure, or
- 265.1053(b)(2) (B) Equipped with a barrier fluid system that is connected by a closed-vent system to a control device that complies with the requirements of Section 29(k) of this Chapter, or
- 265.1053(b)(3) (C) Equipped with a system that purges the barrier fluid into a hazardous waste stream with no detectable emissions to atmosphere.
- 265.1053(c) (iii) The barrier fluid must not be a hazardous waste with organic concentrations ten (10) percent or greater by weight.
- 265.1053(d) (iv) Each barrier fluid system as described in sections 29(d)(i) through (iii) of this Chapter shall be equipped with a sensor that will detect failure of the seal system, barrier fluid system, or both.
- (v) Barrier fluid system operation and monitoring:
- 265.1053(e)(1) (A) Each sensor as required in Section 29(d)(iv) of this Chapter shall be checked daily or shall be equipped with an audible alarm that must be checked monthly to ensure that it is functioning properly unless the compressor is located within the boundary of an unmanned plant site, in which case the sensor must be checked daily.
- 265.1053(e)(2) (B) The owner or operator shall determine, based

on design considerations and operating experience, a criterion that indicates failure of the seal system, the barrier fluid system or both.

265.1053(f) (vi) If the sensor indicates failure of the seal system, the barrier fluid system, or both based on the criterion determined under Section 29(d)(v)(B) of this Chapter, a leak is detected.

(vii) Response to detected leaks:

265.1053(g)(1) (A) When a leak is detected, it shall be repaired as soon as practicable, but not later than 15 calendar days after it is detected, except as provided in Section 29(j) of this Chapter.

265.1053(g)(2) (B) A first attempt at repair (e.g., tightening the packing gland) shall be made no later than five (5) calendar days after each leak is detected.

265.1053(h) (viii) A compressor is exempt from the requirements of sections 29(d)(i) and (ii) of this Chapter if it is equipped with a closed-vent system capable of capturing and transporting any leakage from the seal to a control device that complies with the requirements of Section 29(k) of this Chapter, except as provided in Section 29(d)(ix) of this Chapter.

265.1053(i) (ix) Any compressor that is designated, as described in Section 29(o)(vii)(B) of this Chapter, for no detectable emission as indicated by an instrument reading of less than 500 ppm above background is exempt from the requirements of sections 29(d)(i) through (viii) of this Chapter if the compressor:

265.1053(i)(1) (A) Is determined to be operating with no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, as measured by the method specified in Section 29(n)(iii) of this Section.

265.1053(i)(2) (B) Is tested for compliance with Section 29(d)(ix)(A) of this Chapter initially upon designation, annually, and at other times as requested by the Director.

265.1054 (e) STANDARDS: PRESSURE RELIEF DEVICES IN GAS/VAPOR SERVICE.

265.1054(a) (i) Except during pressure releases, each pressure relief device in gas/vapor service shall be operated with no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, as measured by the method specified in Section 29(n)(iii) of this Chapter.

(ii) Monitoring:

265.1054(b)(1) (A) After each pressure release, the pressure relief device shall be returned to a condition of no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, as soon as practicable, but no later than five (5) calendar days after each pressure release, except as provided in Section 29(j) of this Chapter.

265.1054(b)(2) (B) No later than five (5) calendar days after the pressure release, the pressure relief device shall be monitored to confirm the condition of no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, as measured by the method specified in Section 29(n)(iii) of this Chapter.

265.1054(c) (iii) Any pressure relief device that is equipped with a closed-vent system capable of capturing and transporting leakage from the pressure relief device to a control device as described in



Section 29(k) of this Chapter is exempt from the requirements of sections 29(e)(i) and (ii) of this Chapter.

265.1055 (f) STANDARDS: SAMPLING CONNECTING SYSTEMS.

265.1055(a) (i) Each sampling connection system shall be equipped with a closed-purge, closed-loop, or closed-vent system. This system shall collect the sample purge for return to the process or for routing to the appropriate treatment system. Gases displaced during filling of the sample container are not required to be collected or captured.

265.1055(b) (ii) Each closed-purge, closed-loop, or closed-vent system as required in Section 29(f)(i) of this Chapter shall:

265.1055(b)(1) (A) Return the purged process fluid directly to the process line; or

265.1055(b)(2) (B) Collect and recycle the purged process fluid; or

265.1055(b)(3) (C) Be designed and operated to capture and transport all the purged process fluid to a waste management unit that complies with the applicable requirements of Section 30(f) through (h) of this Chapter or a control device that complies with the requirements of Section 29(k) of this Chapter.

265.1055(c) (iii) In-situ sampling systems and sampling systems without purges are exempt from the requirements of Section 29(f)(i) and (ii) of this Chapter.

265.1056 (g) STANDARDS: OPEN-ENDED VALVES OR LINES.

265.1056(a)(1) (i) Each open-ended valve or line shall be equipped with a cap, blind flange, plug, or a second valve.

265.1056(a)(2) (A) The cap, blind flange, plug, or second valve shall seal the open end at all times except during operations requiring hazardous waste stream flow through the open-ended valve or line.

265.1056(b) (ii) Each open-ended valve or line equipped with a second valve shall be operated in a manner such that the valve on the hazardous waste stream end is closed before the second valve is closed.

265.1056(c) (iii) When a double block and bleed system is being used, the bleed valve or line may remain open during operations that require venting the line between the block valves but shall comply with Section 29(g)(i) of this Chapter at all other times.

265.1057 (h) STANDARDS: VALVES IN GAS/VAPOR SERVICE OR IN LIGHT LIQUID SERVICE.

265.1057(a) (i) Each valve in gas/vapor or light liquid service shall be monitored monthly to detect leaks by the methods specified in Section 29(n)(ii) of this Chapter and shall comply with sections 29(h)(ii) through (v) of this Chapter, except as provided in sections 29(h)(vi), (vii), and (viii) of this Chapter and sections 29(l) and 29(m) of this Chapter.

265.1057(b) (ii) If an instrument reading of 10,000 ppm or greater is measured, a leak is detected.

(iii) Monitoring:

- 265.1057(c)(1) (A) Any valve for which a leak is not detected for two (2) successive months may be monitored the first month of every succeeding quarter, beginning with the next quarter, until a leak is detected.
- 265.1057(c)(2) (B) If a leak is detected, the valve shall be monitored monthly until a leak is not detected for two (2) successive months.
- (iv) Response to detected leaks:
- 265.1057(d)(1) (A) When a leak is detected, it shall be repaired as soon as practicable, but no later than 15 calendar days after the leak is detected, except as provided in Section 29(j) of this Chapter.
- 265.1057(d)(2) (B) A first attempt at repair shall be made no later than five (5) calendar days after each leak is detected.
- 265.1057(e) (v) First attempts at repair include, but are not limited to, the following best practices where practicable:
- 265.1057(e)(1) (A) Tightening of bonnet bolts.
- 265.1057(e)(2) (B) Replacement of bonnet bolts.
- 265.1057(e)(3) (C) Tightening of packing gland nuts.
- 265.1057(e)(4) (D) Injection of lubricant into lubricated packing.
- 265.1057(f) (vi) Any valve that is designated, as described in Section 29(o)(vii)(B) of this Chapter, for no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, is exempt from the requirements of Section 29(o)(i) of this Chapter if the valve:
- 265.1057(f)(1) (A) Has no external actuating mechanism in contact with the hazardous waste stream.
- 265.1057(f)(2) (B) Is operated with emissions less than 500 ppm above background as determined by the method specified in Section 29(n)(iii) of this Chapter.
- 265.1057(f)(3) (C) Is tested for compliance with Section 29(h)(vi)(B) of this Chapter initially upon designation, annually, and at other times as requested by the Director.
- 265.1057(g) (vii) Any valve that is designated, as described in Section 29(o)(viii)(A) of this Chapter, as an unsafe-to-monitor valve is exempt from the requirements of Section 29(h)(i) of this Chapter if:
- 265.1057(g)(1) (A) The owner or operator of the valve determines that the valve is unsafe to monitor because monitoring personnel would be exposed to an immediate danger as a consequence of complying with Section 29(h)(i) of this Chapter.
- 265.1057(g)(2) (B) The owner or operator of the valve adheres to a written plan that requires monitoring of the valve as frequently as practicable during safe-to-monitor times.
- 265.1057(h) (viii) Any valve that is designated, as described in Section 29(o)(viii)(B) of this Chapter, as a difficult-to-monitor valve is exempt from the requirements of Section 29(h)(i) of this Chapter if:

- 265.1057(h)(1) (A) The owner or operator of the valve determines that the valve cannot be monitored without elevating the monitoring personnel more than 2 meters above a support surface.
- 265.1057(h)(2) (B) The hazardous waste management unit within which the valve is located was in operation before June 21, 1990.
- 265.1057(h)(3) (C) The owner or operator of the valve follows a written plan that requires monitoring of the valve at least once per calendar year.
- 265.1058 (i) STANDARDS: PUMPS AND VALVES IN HEAVY LIQUID SERVICE, PRESSURE RELIEF DEVICES IN LIGHT LIQUID OR HEAVY LIQUID SERVICE, AND FLANGES AND OTHER CONNECTORS.
- 265.1058(a) (i) Pumps and valves in heavy liquid service, pressure relief devices in light liquid or heavy liquid service, and flanges and other connectors shall be monitored within five (5) days by the method specified in Section 29(n)(ii) of this Chapter if evidence of a potential leak is found by visual, audible, olfactory, or any other detection method.
- 265.1058(b) (ii) If an instrument reading of 10,000 ppm or greater is measured, a leak is detected.
- (iii) Response to detected leaks:
- 265.1058(c)(1) (A) When a leak is detected, it shall be repaired as soon as practicable, but not later than 15 calendar days after it is detected, except as provided in Section 29(j) of this Chapter.
- 265.1058(c)(2) (B) The first attempt at repair shall be made no later than five (5) calendar days after each leak is detected.
- 265.1058(d) (iv) First attempts at repair include, but are not limited to, the best practices described under Section 29(h)(v) of this Chapter.
- 265.1058(e) (v) Any connector that is inaccessible or is ceramic or ceramic-lined (e.g., porcelain, glass, or glass-lined) is exempt from the monitoring requirements of Section 29(i)(i) of this Chapter and from the recordkeeping requirements of Section 29(o) of this Chapter.
- 265.1059 (j) STANDARDS: DELAY OF REPAIR.
- 265.1059(a) (i) Delay of repair of equipment for which leaks have been detected will be allowed if the repair is technically infeasible without a hazardous waste management unit shutdown. In such a case, repair of this equipment shall occur before the end of the next hazardous waste management unit shutdown.
- 265.1059(b) (ii) Delay of repair of equipment for which leaks have been detected will be allowed for equipment that is isolated from the hazardous waste management unit and that does not continue to contain or contact hazardous waste with organic concentrations at least ten (10) percent by weight.
- 265.1059(c) (iii) Delay of repair for valves will be allowed if:
- 265.1059(c)(1) (A) The owner or operator determines that emissions of purged material resulting from immediate repair are greater than the emissions likely to result from delay of repair.
- 265.1059(c)(2) (B) When repair procedures are effected, the purged material is collected and destroyed or recovered in a control device complying with Section 29(k) of this Chapter.

- 265.1059(d) (iv) Delay of repair for pumps will be allowed if:
- 265.1059(d)(1) (A) Repair requires the use of a dual mechanical seal system that includes a barrier fluid system.
- 265.1059(d)(2) (B) Repair is completed as soon as practicable, but not later than six (6) months after the leak was detected.
- 265.1059(e) (v) Delay of repair beyond a hazardous waste management unit shutdown will be allowed for a valve if valve assembly replacement is necessary during the hazardous waste management unit shutdown, valve assembly supplies have been depleted, and valve assembly supplies had been sufficiently stocked before the supplies were depleted. Delay of repair beyond the next hazardous waste management unit shutdown will not be allowed unless the next hazardous waste management unit shutdown occurs sooner than six (6) months after the first hazardous waste management unit shutdown.
- 265.1060 (k) STANDARDS: CLOSED-VENT SYSTEMS AND CONTROL DEVICES.
- (i) Owners and operators of closed-vent systems and control devices subject to this Section shall comply with the provisions of Section 28(d) of this Chapter.
- 265.1060(b)(1) (ii) (A) The owner or operator of an existing facility who can not install a closed-vent system and control device to comply with the provisions of this Section on the effective date that the facility becomes subject to the provisions of this Section must prepare an implementation schedule that includes dates by which the closed-vent system and control device will be installed and in operation. The controls must be installed as soon as possible, but the implementation schedule may allow up to 30 months after the effective date that the facility becomes subject to this Section for installation and startup.
- 265.1060(b)(2) (B) Any units that begin operation after December 21, 1990, and are subject to the provisions of this Section when operation begins, must comply with the rules immediately (i.e., must have control devices installed and operating on startup of the affected unit); the 30-month implementation schedule does not apply.
- 265.1060(b)(3) (C) The owner or operator of any facility in existence on the effective date of a statutory or EPA regulatory amendment that renders the facility subject to this Section shall comply with all requirements of this Section as soon as practicable but no later than 30 months after the amendment's effective date. When control equipment required by this Section can not be installed and begin operation by the effective date of the amendment, the facility owner or operator shall prepare an implementation schedule that includes the following information: Specific calendar dates for award of contracts or issuance of purchase orders for the control equipment, initiation of on-site installation of the control equipment, completion of the control equipment installation, and performance of any testing to demonstrate that the installed equipment meets the applicable standards of this Section. The owner or operator shall enter the implementation schedule in the operating record or in a permanent, readily available file located at the facility.
- 265.1060(b)(4) (D) Owners and operator of facilities and units that become newly subject to the requirements of this Section after December 8, 1997 due to an action other than those described in Section k(ii)(C) of this Chapter must comply with all applicable requirements immediately (i.e., must have control devices installed and operating on the date the facility or unit becomes subject to

this Section; the 30-month implementation schedule does not apply).

- 265.1061 (l) ALTERNATIVE STANDARDS FOR VALVES IN GAS/VAPOR SERVICE OR IN LIGHT LIQUID SERVICE: PERCENTAGE OF VALVES ALLOWED TO LEAK.
- 265.1061(a) (i) An owner or operator subject to the requirements of Section 29(h) of this Chapter may elect to have all valves within a hazardous waste management unit comply with an alternative standard which allows no greater than two (2) percent of the valves to leak.
- 265.1061(b) (ii) The following requirements shall be met if an owner or operator decides to comply with the alternative standard of allowing two (2) percent of valves to leak:
- 265.1061(b)(1) (A) An owner or operator must notify the Director that the owner or operator has elected to comply with the requirements of Section 29(l) of this Chapter.
- 265.1061(b)(2) (B) A performance test as specified in Section 29(l)(iii) of this Chapter shall be conducted initially upon designation, annually, and at other times requested by the Director.
- 265.1061(b)(3) (C) If a valve leak is detected, it shall be repaired in accordance with sections 29(h)(iv) and (v) of this Chapter.
- 265.1061(c) (iii) Performance tests shall be conducted in the following manner:
- 265.1061(c)(1) (A) All valves subject to the requirements in Section 29(h) of this Chapter within the hazardous waste management unit shall be monitored within one (1) week by the methods specified in Section 29(n)(ii) of this Chapter.
- 265.1061(c)(2) (B) If an instrument reading of 10,000 ppm or greater is measured, a leak is detected.
- 265.1061(c)(3) (C) The leak percentage shall be determined by dividing the number of valves subject to the requirements in Section 29(h) of this Chapter for which leaks are detected by the total number of valves subject to the requirements in Section 29(h) of this Chapter within the hazardous waste management unit.
- 265.1061(d) (iv) If an owner or operator decides no longer to comply with Section 29(l) of this Chapter, the owner or operator must notify the Director in writing that the work practice standard described in sections 29(h)(i) through (v) of this Chapter will be followed.
- 265.1062 (m) ALTERNATIVE STANDARDS FOR VALVES IN GAS/VAPOR SERVICE OR IN LIGHT LIQUID SERVICE: SKIP PERIOD LEAK DETECTION AND REPAIR.
- (i) Required alternative work practices:
- 265.1062(a)(1) (A) An owner or operator subject to the requirements of Section 29(h) of this Chapter may elect for all valves within a hazardous waste management unit to comply with one (1) of the alternative work practices specified in sections 29(m)(ii)(B) and (C) of this Chapter.
- 265.1062(a)(2) (B) An owner or operator must notify the Director before implementing one of the alternative work practices.
- (ii) Valve requirements:
- 265.1062(b)(1) (A) An owner or operator shall comply with the requirements for valves, as described in Section 29(h) of this

Chapter, except as described in sections 29(m)(ii)(B) and (C) of this Chapter.

265.1062(b)(2) (B) After two (2) consecutive quarterly leak detection periods with the percentage of valves leaking equal to or less than two (2) percent, an owner or operator may begin to skip one (1) of the quarterly leak detection periods (i.e., monitor for leaks once every six months) for the valves subject to the requirements in Section 29(h) of this Chapter.

265.1062(b)(3) (C) After five (5) consecutive quarterly leak detection periods with the percentage of valves leaking equal to or less than two (2) percent, an owner or operator may begin to skip three (3) of the quarterly leak detection periods (i.e., monitor for leaks once every year) for the valves subject to the requirements in Section 29(h) of this Chapter.

265.1062(b)(4) (D) If the percentage of valves leaking is greater than two (2) percent, the owner or operators shall monitor monthly in compliance with the requirements in sections 29(h) of this Chapter, but may again elect to use Section 29(m) of this Chapter after meeting the requirements of Section 29(h)(iii)(A) of this Chapter.

265.1063 (n) TEST METHODS AND PROCEDURES.

265.1063(a) (i) Each owner or operator subject to the provisions of Section 29 of this Chapter shall comply with the test methods and procedures requirements provided in Section 29(n) of this Chapter.

265.1063(b) (ii) Leak detection monitoring, as required in sections 29(c) through 29(m) of this Chapter, shall comply with the following requirements:

265.1063(b)(1) (A) Monitoring shall comply with Reference Method 21 in 40 CFR part 60.

265.1063(b)(2) (B) The detection instrument shall meet the performance criteria of Reference Method 21.

265.1063(b)(3) (C) The instrument shall be calibrated before use on each day of its use by the procedures specified in Reference Method 21.

265.1063(b)(4) (D) Calibration gases shall be:

... (i) (I) Zero air (less than ten (10) ppm of hydrocarbon in air).

... (ii) (II) A mixture of methane or n-hexane and air at a concentration of approximately, but less than, 10.000 ppm methane or n-hexane.

265.1063(b)(5) (E) The instrument probe shall be traversed around all potential leak interfaces as close to the interface as possible as described in Reference Method 21.

265.1063(c) (iii) When equipment is tested for compliance with no detectable emissions, as required in sections 29(c)(v), 29(d)(ix), 29(e) and 29(h)(vi) of this Chapter, the test shall comply with the following requirements:

265.1063(c)(1) (A) The requirements of sections 29(n)(ii)(A) through D) of this Chapter shall apply.

265.1063(c)(2) (B) The background level shall be determined, as

set forth in Reference Method 21.

- 265.1063(c)(3) (C) The instrument probe shall be traversed around all potential leak interfaces as close to the interface as possible as described in Reference Method 21.
- 265.1063(c)(4) (D) The arithmetic difference between the maximum concentration indicated by the instrument and the background level is compared with 500 ppm for determining compliance.
- 265.1063(d) (iv) In accordance with the waste analysis plan required by Section 4(d)(ii) of this Chapter, an owner or operator of a facility must determine, for each piece of equipment, whether the equipment contains or contacts a hazardous waste with organic concentration that equals or exceeds ten (10) percent by weight using the following:
- 265.1063(d)(1) (A) Methods described in ASTM Methods D 2267-88, E 169-87, E 168-88, E 260-85 (incorporated by reference under Chapter 1, Section 1(g) of these rules and regulations);
- 265.1063(d)(2) (B) Method 9060 or 8260 of SW-846 (incorporated by reference under Chapter 1, Section 1(g) of these rules and regulations); or
- 265.1063(d)(3) (C) Application of the knowledge of the nature of the hazardous waste stream or the process by which it was produced. Documentation of a waste determination by knowledge is required. Examples of documentation that shall be used to support a determination under this provision include production process information documenting that no organic compounds are used, information that the waste is generated by a process that is identical to a process at the same or another facility that has previously been demonstrated by direct measurement to have a total organic content less than ten (10) percent, or prior speciation analysis results on the same waste stream where it can also be documented that no process changes have occurred since that analysis that could affect the waste total organic concentration.
- 265.1063(e) (v) If an owner or operator determines that a piece of equipment contains or contacts a hazardous waste with organic concentrations at least ten (10) percent by weight, the determination can be revised only after following the procedures in Section 29(n)(iv)(A) or (B) of this Chapter.
- 265.1063(f) (vi) When an owner or operator and the Director do not agree on whether a piece of equipment contains or contacts a hazardous waste with organic concentrations at least ten (10) percent by weight, the procedures in Section 29(n)(iv)(A) or (B) of this Chapter can be used to resolve the dispute.
- 265.1063(g) (vii) Samples used in determining the percent organic content shall be representative of the highest total organic content hazardous waste that is expected to be contained in or contact the equipment.
- 265.1063(h) (viii) To determine if pumps or valves are in light liquid service, the vapor pressures of constituents may be obtained from standard reference texts or may be determined by ASTM D-2879-86 (incorporated by reference under Chapter 1, Section 1(g) of these rules and regulations).
- 265.1063(i) (ix) Performance tests to determine if a control device achieves 95 weight percent organic emission reduction shall comply with the procedures of Section 28(e)(iii)(A) through (D) of this Chapter.

- 265.1064 (o) RECORDKEEPING REQUIREMENTS.
- 265.1064(a)(1) (i) Each owner or operator subject to the provisions of Section 29 of this Chapter shall comply with the recordkeeping requirements of Section 29(o) of this Chapter.
- 265.1064(a)(2) (A) An owner or operator of more than one (1) hazardous waste management unit subject to the provisions of Section 29 of this Chapter may comply with the recordkeeping requirements for these hazardous waste management units in one recordkeeping system if the system identifies each record by each hazardous waste management unit.
- 265.1064(b) (ii) Owners and operators must record the following information in the facility operating record:
- 265.1064(b)(1) (A) For each piece of equipment to which Section 29 of this Chapter applies:
- ... (i) (I) Equipment identification number and hazardous waste management unit identification.
- ... (ii) (II) Approximate locations within the facility (e.g., identify the hazardous waste management unit on a facility plot plan).
- ... (iii) (III) Type of equipment (e.g., a pump or pipeline valve).
- ... (iv) (IV) Percent-by-weight total organics in the hazardous waste stream at the equipment.
- ... (v) (V) Hazardous waste state at the equipment (e.g., gas/vapor or liquid).
- ... (vi) (VI) Method of compliance with the standard (e.g., "monthly leak detection and repair" or "equipped with dual mechanical seals").
- 265.1064(b)(2) (B) For facilities that comply with the provisions of Section 28(d)(i)(A) of this Chapter, an implementation schedule as specified in Section 28(d)(i)(A) of this Chapter.
- 265.1064(b)(3) (C) Where an owner or operator chooses to use test data to demonstrate the organic removal efficiency or total organic compound concentration achieved by the control device, a performance test plan as specified in Section 28(f)(ii)(C) of this Chapter.
- 265.1064(b)(4) (D) Documentation of compliance with Section 29(k) of this Chapter, including the detailed design documentation or performance test results specified in Section 28(f)(ii)(D) of this Chapter.
- 265.1064(c) (iii) When each leak is detected as specified in sections 29(c), 29(d), 29(h), and 29(i) of this Chapter, the following requirements apply:
- 265.1064(c)(1) (A) A weatherproof and readily visible identification, marked with the equipment identification number, the date evidence of a potential leak was found in accordance with Section 29(i)(i) of this Chapter, and the date the leak was detected, shall be attached to the leaking equipment.
- 265.1064(c)(2) (B) The identification on equipment, except on a valve, may be removed after it has been repaired.



- 265.1064(c)(3) (C) The identification on a valve may be removed after it has been monitored for two (2) successive months as specified in Section 29(h)(iii) of this Chapter and no leak has been detected during those two (2) months.
- 265.1064(d) (iv) When each leak is detected as specified in sections 29(c), 29(d), 29(h), and 29(i) of this Chapter, the following information shall be recorded in an inspection log and shall be kept in the facility operating record:
- 265.1064(d)(1) (A) The instrument and operator identification numbers and the equipment identification number.
- 265.1064(d)(2) (B) The date evidence of a potential leak was found in accordance with Section 29(i)(i) of this Chapter.
- 265.1064(d)(3) (C) The date the leak was detected and the dates of each attempt to repair the leak.
- 265.1064(d)(4) (D) Repair methods applied in each attempt to repair the leak.
- 265.1064(d)(5) (E) "Above 10,000" if the maximum instrument reading measured by the methods specified in Section 29(n)(ii) of this Chapter after each repair attempt is equal to or greater than 10,000 ppm.
- 265.1064(d)(6) (F) "Repair delayed" and the reason for the delay if a leak is not repaired within 15 calendar days after discovery of the leak.
- 265.1064(d)(7) (G) Documentation supporting the delay of repair of a valve in compliance with Section 29(j)(iii) of this Chapter.
- 265.1064(d)(8) (H) The signature of the owner or operator (or designate) whose decision it was that repair could not be effected without a hazardous waste management unit shutdown.
- 265.1064(d)(9) (I) The expected date of successful repair of the leak if a leak is not repaired within 15 calendar days.
- 265.1064(d)(10) (J) The date of successful repair of the leak.
- 265.1064(e) (v) Design documentation and monitoring, operating, and inspection information for each closed-vent system and control device required to comply with the provisions of Section 29(k) of this Chapter shall be recorded and kept up-to-date in the facility operating record as specified in Section 28(f)(iii) of this Chapter. Design documentation is specified in sections 28(f)(iii)(A) and (B) of this Chapter and monitoring, operating, and inspection information in sections 28(f)(iii)(C) through Section 28(f)(iii)(H) of this Chapter.
- 265.1064(f) (vi) For a control device other than a thermal vapor incinerator, catalytic vapor incinerator, flare, boiler, process heater, condenser, or carbon adsorption system, monitoring and inspection information indicating proper operation and maintenance of the control device must be recorded in the facility operating record.
- 265.1064(g) (vii) The following information pertaining to all equipment subject to the requirements in sections 29(c) through 29(k) of this Chapter shall be recorded in a log that is kept in the facility operating record:
- 265.1064(g)(1) (A) A list of identification numbers for equipment

(except welded fittings) subject to the requirements of Section 29 of this Chapter.

(B) Equipment designated for no detectable emissions:

265.1064(g)(2)(i) (I) A list of identification numbers for equipment that the owner or operator elects to designate for no detectable emissions, as indicated by an instrument reading of less than 500 ppm above background, under the provisions of sections 29(c)(v), 29(d)(ix), and 29(h)(vi) of this Chapter.

...(ii) (II) The designation of this equipment as subject to the requirements of sections 29(c)(v), 29(d)(ix), or 29(h)(vi) of this Chapter shall be signed by the owner or operator.

265.1064(g)(3) (C) A list of equipment identification numbers for pressure relief devices required to comply with Section 29(e)(i) of this Chapter.

(D) Compliance test dates:

265.1064(g)(4)(i) (I) The dates of each compliance test required in sections 29(c)(v), 29(d)(ix), 29(e), and 29(h)(vi) of this Chapter.

...(ii) (II) The background level measured during each compliance test.

...(iii) (III) The maximum instrument reading measured at the equipment during each compliance test.

265.1064(g)(5) (E) A list of identification numbers for equipment in vacuum service.

265.1064(g)(6) (F) Identification, either by list or location (area or group) of equipment that contains or contacts hazardous waste with an organic concentration of at least 10 percent by weight for less than 300 hours per calendar year.

265.1064(h) (viii) The following information pertaining to all valves subject to the requirements of sections 29(h)(vii) and (viii) of this Chapter shall be recorded in a log that is kept in the facility operating record:

265.1064(h)(1) (A) A list of identification numbers for valves that are designated as unsafe to monitor, an explanation for each valve stating why the valve is unsafe to monitor, and the plan for monitoring each valve.

265.1064(h)(2) (B) A list of identification numbers for valves that are designated as difficult to monitor, an explanation for each valve stating why the valve is difficult to monitor, and the planned schedule for monitoring each valve.

265.1064(i) (ix) The following information shall be recorded in the facility operating record for valves complying with Section 29(m) of this Chapter:

265.1064(i)(1) (A) A schedule of monitoring.

265.1064(i)(2) (B) The percent of valves found leaking during each monitoring period.

265.1064(j) (x) The following information shall be recorded in a log that is kept in the facility operating record:

- 265.1064(j)(1) (A) Criteria required in sections 29(c)(iv)(E)(II) and 29(d)(v)(B) of this Chapter and an explanation of the criteria.
- 265.1064(j)(2) (B) Any changes to these criteria and the reasons for the changes.
- 265.1064(k) (xi) The following information shall be recorded in a log that is kept in the facility operating record for use in determining exemptions as provided in the applicability Section 29 of this Chapter and other specific sections:
- 265.1064(k)(1) (A) An analysis determining the design capacity of the hazardous waste management unit.
- 265.1064(k)(2) (B) A statement listing the hazardous waste influent to and effluent from each hazardous waste management unit subject to the requirements in sections 29(c) through 29(k) of this Chapter and an analysis determining whether these hazardous wastes are heavy liquids.
- 265.1064(k)(3) (C) An up-to-date analysis and the supporting information and data used to determine whether or not equipment is subject to the requirements in sections 29(c) through 29(k) of this Chapter. The record shall include supporting documentation as required by Section 29(n)(iv)(C) of this Chapter when application of the knowledge of the nature of the hazardous waste stream or the process by which it was produced is used. If the owner or operator takes any action (e.g., changing the process that produced the waste) that could result in an increase in the total organic content of the waste contained in or contacted by equipment determined not to be subject to the requirements in sections 29(c) through 29(k) of this Chapter, then a new determination is required.
- 265.1064(l) (xii) Records of the equipment leak information required by Section 29(o)(iv) of this Chapter and the operating information required by Section 29(o)(v) of this Chapter need be kept only three (3) years.
- 265.1064(m) (xiii) The owner or operator of any facility with equipment that is subject to Section 29 of this Chapter and to leak detection, monitoring, and repair requirements under regulations at 40 CFR part 60, part 61, or part 63 may elect to determine compliance with Section 29 of this Chapter either by documentation pursuant to Section 29(o) of this Chapter, or by documentation of compliance with the regulations at 40 CFR part 60, part 61 or part 63, pursuant to relevant provisions of the regulations at 40 CFR part 60, part 61, or part 63. The documentation of compliance under the regulations at 40 CFR part 60, part 61, or part 63 shall be kept with or made readily available with the facility operating record.
- 265.1065-265.1079(p) - (dd) Reserved.

265/Subpart CC

Section 30. AIR EMISSION STANDARDS FOR TANKS, SURFACE  
IMPOUNDMENTS, AND CONTAINERS

265.1080 (a) APPLICABILITY.

- 265.1080(a) (i) The requirements of Section 30 of this Chapter apply to owners and operators of all facilities that treat, store, or dispose of hazardous waste in tanks, surface impoundments, or containers subject to either sections 10, 11, or 12 of this Chapter except as Section 1(a) of this Chapter and Section 30(a)(ii) of this Chapter provide otherwise.

- 265.1080(b) (ii) The requirements of this Section do not apply to the following waste management units at the facility:
- 265.1080(b)(1) (A) A waste management unit that holds hazardous waste placed in the unit before December 6, 1996, and in which no hazardous waste is added to the unit on or after December 6, 1996.
- 265.1080(b)(2) (B) A container that has a design capacity less than or equal to 0.1 m<sup>3</sup>.
- 265.1080(b)(3) (C) A tank in which an owner or operator has stopped adding hazardous waste and the owner or operator has begun implementing or completed closure pursuant to an approved closure plan.
- 265.1080(b)(4) (D) A surface impoundment in which an owner or operator has stopped adding hazardous waste (except to implement an approved closure plan) and the owner or operator has begun implementing or completed closure pursuant to an approved closure plan.
- 265.1080(b)(5) (E) A waste management unit that is used solely for on-site treatment or storage of hazardous waste that is ~~generated~~ placed in a unit as the a result of implementing remedial activities required under the ~~RCRA~~ corrective action authorities of ~~RCRA~~ sections 3004(u), 3004(v) or 3008(h) ~~;~~  CERCLA authorities, or W.S. 35-11-503(d), Chapter 10, Section 6(1)(iii), Chapter 11, Section 8(f) of these rules and regulations.
- 265.1080(b)(6) (F) A waste management unit that is used solely for the management of radioactive mixed waste in accordance with all applicable regulations under the authority of the Atomic Energy Act and the Nuclear Waste Policy Act.
- 265.1080(b)(7) (G) A hazardous waste management unit that the owner or operator certifies is equipped with and operating air emission controls in accordance with the requirements of an applicable Clean Air Act regulation codified under 40 CFR part 60, part 61, or part 63. For the purpose of complying with this paragraph, a tank for which the air emission control includes an enclosure, as opposed to a cover, must be in compliance with the enclosure and control device requirements of Section 30(f)(ix) of this Chapter, except as provided in Section 30(d)(iii)(E) of this Chapter.
- 265.1080(b)(8) (H) A tank that has a process vent as defined in Chapter 1, Section 1(f)(i) of these rules and regulations.
- 265.1080(c) (iii) For the owner and operator of a facility subject to this Section who has received a final permit under RCRA Section 3005 **or W.S. 35-11-503(d)** prior to December 6, 1996, the following requirements apply:
- 265.1080(c)(1) (A) The requirements of Chapter 10, Section 28 of these rules and regulations shall be incorporated into the permit when the permit is reissued in accordance with the requirements of Chapter 3, Section 1(1) of these rules and regulations or reviewed in accordance with the requirements of Chapter 4, Section 2(a)(iv) of these rules and regulations.
- 265.1080(c)(2) (B) Until the date when the permit is reissued in accordance with the requirements of Chapter 3, Section 1(1) of these rules and regulations or reviewed in accordance with the requirements of Chapter 4, Section 2(a)(iv) of these rules and regulations, the owner and operator is subject to the requirements of Section 30 of this Chapter.

265.1080(d) (iv) The requirements of this Section, except for the recordkeeping requirements specified in Section 30(k)(ix) of this Chapter, are administratively stayed for a tank or a container used for the management of hazardous waste generated by organic peroxide manufacturing and its associated laboratory operations when the owner or operator of the unit meets all of the following conditions:

265.1080(d)(1) (A) The owner or operator identifies that the tank or container receives hazardous waste generated by an organic peroxide manufacturing process producing more than one functional family of organic peroxides or multiple organic peroxides within one functional family, that one or more of these organic peroxides could potentially undergo self-accelerating thermal decomposition at or below ambient temperatures, and that organic peroxides are the predominant products manufactured by the process. For the purpose of meeting the conditions of this paragraph, "organic peroxide" means an organic compound that contains the bivalent -O-O- structure and which may be considered to be a structural derivative of hydrogen peroxide where one or both of the hydrogen atoms has been replaced by an organic radical.

265.1080(d)(2) (B) The owner or operator prepares documentation, in accordance with the requirements of Section 30(k)(ix) of this Chapter, explaining why an undue safety hazard would be created if air emission controls specified in Section 30(f) through (i) of this Chapter are installed and operated on the tanks and containers used at the facility to manage the hazardous waste generated by the organic peroxide manufacturing process or processes meeting the conditions of Section 30(a)(iv)(A) of this Chapter.

265.1080(d)(3) (C) The owner or operator notifies the Director ~~Administrator~~ in writing that hazardous waste generated by an organic peroxide manufacturing process or processes meeting the conditions of Section 30(a)(iv)(A) of this Chapter are managed at the facility in tanks or containers meeting the conditions of Section 30 (a)(iv)(B) of this Chapter. The notification shall state the name and address of the facility, and be signed and dated by an authorized representative of the facility owner or operator.

265.1081 (b) DEFINITIONS.

(i) As used in Section 30, all terms ^ shall have the meaning given to them in Chapter 1, Section 1(f)(i) of these rules and regulations.

265.1082 (c) SCHEDULE FOR IMPLEMENTATION OF AIR EMISSION STANDARDS.

265.1082(a) (i) Owners or operators of facilities existing on December 6, 1996, and subject to sections 10, 11, and 12 of this Chapter shall meet the following requirements:

265.1082(a)(1) (A) Install and begin operation of all control equipment or waste management units required to comply with this Section and complete modifications of production or treatment processes to satisfy exemption criteria in accordance with Section 30(d)(iii) of this Chapter by December 6, 1996, except as provided for in Section 30(c)(i)(B) of this Chapter.

265.1082(a)(2) (B) When control equipment or waste management units required to comply with Section 30 of this Chapter cannot be installed and in operation or modifications of production or treatment processes to satisfy exemption criteria in accordance with Section 30(d)(iii) of this Chapter cannot be completed by December 6, 1996, the owner or operator shall:

- ..(i) (I) Install and begin operation of the control equipment and waste management units, and complete modifications of production or treatment processes as soon as possible but no later than December 8, 1997.
  - ..(ii) (II) Prepare an implementation schedule that includes the following information: specific calendar dates for award of contracts or issuance of purchase orders for the control equipment, waste management units, and production or treatment process modifications; initiation of on-site installation of the control equipment or waste management units, and modifications of production or treatment processes; completion of the control equipment or waste management unit installation, and production or treatment process modifications; and performance of any testing to demonstrate that the installed equipment or waste management units and modified production or treatment processes meet the applicable standards of this Section.
  - ..(iii) (III) For facilities subject to the recordkeeping requirements of Section 7(d) of this Chapter, the owner or operator shall enter the implementation schedule specified in Section 30(c)(i)(B)(II) of this Chapter in the operating record no later than December 6, 1996.
  - ..(iv) (IV) For facilities not subject to Section 7(d) of this Chapter, the owner or operator shall enter the implementation schedule specified in Section 30(c)(i)(B)(II) of this Chapter in a permanent, readily available file located at the facility no later than December 6, 1996.
- 265.1082(b) (ii) Owners or operators of facilities and units in existence on the effective date of statutory or EPA regulatory amendments that renders the facility subject to sections 10, 11, or 12 of this Chapter shall meet the following requirements:
- 265.1082(b)(1) (A) Install and begin operation of all control equipment or waste management units required to comply with this Section, and complete modifications of production or treatment processes to satisfy exemption criteria of Section 30(d)(iii) of this Chapter by the effective date of the amendment except as provided for in Section 30(c)(ii)(B) of this Chapter.
  - 265.1082(b)(2) (B) When control equipment or waste management units required to comply with this Section cannot be installed and begin operation, or when modifications of production or treatment processes to satisfy exemption criteria of Section 30(d)(iii) of this Chapter cannot be completed by the effective date of the amendment, the owner or operator shall:
    - ..(i) (I) Install and begin operation of the control equipment or waste management units, and complete modifications of production or treatment processes as soon as possible but no later than 30 months after the effective date of the amendment.
    - ..(ii) (II) For facilities subject to the recordkeeping requirements of Section 7(d) of this Chapter, enter and maintain the implementation schedule specified in Section 30(c)(i)(B)(II) of this Chapter in the operating record no later than the effective date of the amendment, or
    - ..(iii) (III) For facilities not subject to Section 7(d) of this Chapter, the owner or operator shall enter and maintain the implementation schedule specified in Section 30(c)(i)(B)(II) of this Chapter in a permanent, readily available file located at the facility site no later than the effective date of the amendment.

- 265.1082(c) (iii) Owners and operators of facilities and units that become newly subject to the requirements of this Section after December 8, 1997 due to an action other than those described in Section 30(c)(ii) of this Chapter must comply with all applicable requirements immediately (i.e., must have control devices installed and operating on the date the facility or unit becomes subject to this Section; the 30-month implementation schedule does not apply).
- 265.1082(d) (iv) The ~~Director Administrator~~ may elect to extend the implementation date for control equipment at a facility, on a case by case basis, to a date later than December 8, 1997, when special circumstances that are beyond the facility owner's or operator's control delay installation or operation of control equipment and the owner or operator has made all reasonable and prudent attempts to comply with the requirements of this Section.
- 265.1083 (d) STANDARDS: GENERAL.
- 265.1083(a) (i) Section 30(d) of this Chapter applies to the management of hazardous waste in tanks, surface impoundments, and containers subject to this Section.
- 265.1083(b) (ii) The owner or operator shall control air pollutant emissions from each hazardous waste management unit in accordance with standards specified in Section 30(f) through (i) of this Chapter, as applicable to the hazardous waste management unit, except as provided for in Section 30(d)(iii) of this Chapter.
- 265.1083(c) (iii) A tank, surface impoundment, or container is exempt from standards specified in Section 30(f) through (i) of this Chapter, as applicable, provided that the waste management unit is one of the following:
- 265.1083(c)(1) (A) A tank, surface impoundment, or container for which all hazardous waste entering the unit has an average VO concentration at the point of waste origination of less than 500 parts per million by weight (ppmw). The average VO concentration shall be determined using the procedures specified in Section 30(e)(i) of this Chapter. The owner or operator shall review and update, as necessary, this determination at least once every 12 months following the date of the initial determination for the hazardous waste streams entering the unit.
- 265.1083(c)(2) (B) A tank, surface impoundment, or container for which the organic content of all the hazardous waste entering the waste management unit has been reduced by an organic destruction or removal process that achieves any one of the following conditions:
- ..(i) (I) A process that removes or destroys the organics contained in the hazardous waste to a level such that the average VO concentration of the hazardous waste at the point of waste treatment is less than the exit concentration limit ( $C_t$ ) established for the process. The average VO concentration of the hazardous waste at the point of waste treatment and the exit concentration limit for the process shall be determined using the procedures specified in Section 30(e)(ii) of this Chapter.
- ..(ii) (II) A process that removes or destroys the organics contained in the hazardous waste to a level such that the organic reduction efficiency (R) for the process is equal to or greater than 95 percent, and the average VO concentration of the hazardous waste at the point of waste treatment is less than 100 ppmw. The organic reduction efficiency for the process and the average VO concentration of the hazardous waste at the point of waste treatment shall be determined using the procedures specified in Section 30(e)(ii) of this Chapter.

- ..(iii) (III) A process that removes or destroys the organics contained in the hazardous waste to a level such that the actual organic mass removal rate (MR) for the process is equal to or greater than the required organic mass removal rate (RMR) established for the process. The required organic mass removal rate and the actual organic mass removal rate for the process shall be determined using the procedures specified in Section 30(e)(ii) of this Chapter.
- ..(iv) (IV) A biological process that destroys or degrades the organics contained in the hazardous waste, such that either of the following conditions is met:
- (1.) The organic reduction efficiency (R) for the process is equal to or greater than 95 percent, and the organic biodegradation efficiency ( $R_{bio}$ ) for the process is equal to or greater than 95 percent. The organic reduction efficiency and the organic biodegradation efficiency for the process shall be determined using the procedures specified in Section 30(e)(ii) of ~~this~~the Chapter.
- (2.) The total actual organic mass biodegradation rate ( $MR_{bio}$ ) for all hazardous waste treated by the process is equal to or greater than the required organic mass removal rate (RMR). The required organic mass removal rate and the actual organic mass biodegradation rate for the process shall be determined using the procedures specified in Section 30(e)(ii) of this Chapter.
- ..(v) (V) A process that removes or destroys the organics contained in the hazardous waste and meets all of the following conditions:
- (1.) From the point of waste origination through the point where the hazardous waste enters the treatment process, the hazardous waste is managed continuously in waste management units which use air emission controls in accordance with the standards specified in Section 30(f) through (i) of this Chapter, as applicable to the waste management unit.
- (2.) From the point of waste origination through the point where the hazardous waste enters the treatment process, any transfer of the hazardous waste is accomplished through continuous hard-piping or other closed system transfer that does not allow exposure of the waste to the atmosphere. The EPA considers a drain system that meets the requirements of 40 CFR part 63, subpart RR - National Emission Standards for Individual Drain Systems to be a closed system.
- (3.) The average VO concentration of the hazardous waste at the point of waste treatment is less than the lowest average VO concentration at the point of waste origination determined for each of the individual waste streams entering the process or 500 ppmw, whichever value is lower. The average VO concentration of each individual waste stream at the point of waste origination shall be determined using the procedures specified in Section 30(e)(i) of this Chapter. The average VO concentration of the hazardous waste at the point of waste treatment shall be determined using the procedures specified in Section 30(e)(ii) of this Chapter .
- ..(vi) (VI) A process that removes or destroys the organics contained in the hazardous waste to a level such that the organic reduction efficiency (R) for the process is equal to or greater than 95 percent and the owner or operator certifies that the average VO concentration at the point of waste origination for each of the individual waste streams entering the process is less than 10,000 ppmw. The organic reduction efficiency for the process and the



average VO concentration of the hazardous waste at the point of waste origination shall be determined using the procedures specified in Section 30(e)(ii) and Section 30(e)(i) of this Chapter, respectively.

..(vii) (VII) A hazardous waste incinerator for which the owner or operator has either:

(1.) Been issued a final permit under Chapter 1, Section 1(h) through (j); Chapter 3, Section 2, Chapter 4; Chapter 6, Section 2; Chapter 7 and Chapter 11, Section 2 of these rules and regulations which implements the requirements of Chapter 10, Section 14 of these rules and regulations; or

(2.) Has designed and operates the incinerator in accordance with the interim status requirements of Section 16 of this Chapter.

..(viii) (VIII) A boiler or industrial furnace for which the owner or operator has either:

(1.) Been issued a final permit under Chapter 1, Section 1(h) through (j); Chapter 3, Section 2; Chapter 4, Chapter 6, Section 2; Chapter 7, and Chapter 11, Section 2 of these rules and regulations which implements the requirements of Chapter 12, Section 8 of these rules and regulation, or

(2.) Has designed and operates the boiler or industrial furnace in accordance with the interim status requirements of 40 CFR part 266, subpart H. **See Chapter 12, Section 8(d) and Chapter 7, Section 1(g)(vii).**

..(ix) (IX) For the purpose of determining the performance of an organic destruction or removal process in accordance with the conditions in each of Section 30(d)(iii)(B)(I) through (VI) of this Chapter, the owner or operator shall account for VO concentrations determined to be below the limit of detection of the analytical method by using the following VO concentration:

(1.) If Method 25D in 40 CFR part 60, appendix A is used for the analysis, one-half the blank value determined in the method at Section 4.4 of Method 25D in 40 CFR part 60, appendix A, or a value of 25 ppmw, whichever is less.

(2.) If any other analytical method is used, one-half the sum of the limits of detection established for each organic constituent in the waste that has a Henry's law constant value at least 0.1 mole-fraction-in-the-gas-phase/mole-fraction-in-the-liquid-phase (0.1 Y/X) [which can also be expressed as  $1.8 \times 10^{-6}$  atmospheres/gram-mole/m<sup>3</sup>] at 25 degrees Celsius.

265.1083(c)(3) (C) A tank or surface impoundment used for biological treatment of hazardous waste in accordance with the requirements of Section 30(d)(iii)(B)(IV) of this Chapter.

265.1083(c)(4) (D) A tank, surface impoundment, or container for which all hazardous waste placed in the unit either:

..(i) (I) Meets the numerical concentration limits for organic hazardous constituents, applicable to the hazardous waste, as specified in Chapter 13 of - Land Disposal Restrictions under Table "Treatment Standards for Hazardous Waste" in Chapter 13, Section 4(a) of these rules and regulations; or

..(ii) (II) The organic hazardous constituents in the waste have been treated by the treatment technology established by EPA for the waste in Chapter 13, Section 4(c)(i) of these rules

and regulations, or have been removed or destroyed by an equivalent method of treatment approved by EPA pursuant to Chapter 13, Section 4(c)(ii) of these rules and regulations.

265.1083(c)(5) (E) A tank used for bulk feed of hazardous waste to a waste incinerator and all of the following conditions are met:

..(i) (I) The tank is located inside an enclosure vented to a control device that is designed and operated in accordance with all applicable requirements specified under 40 CFR part 61, subpart FF - National Emission Standards for Benzene Waste Operations for a facility at which the total annual benzene quantity from the facility waste is equal to or greater than 10 megagrams per year;

..(ii) (II) The enclosure and control device serving the tank were installed and began operation prior to November 25, 1996; and

..(iii) (III) The enclosure is designed and operated in accordance with the criteria for a permanent total enclosure as specified in "Procedure T - Criteria for and Verification of a Permanent or Temporary Total Enclosure" under 40 CFR 52.741, Appendix B. The enclosure may have permanent or temporary openings to allow worker access; passage of material into or out of the enclosure by conveyor, vehicles, or other mechanical or electrical equipment; or to direct air flow into the enclosure. The owner or operator shall perform the verification procedure for the enclosure as specified in Section 5.0 to "Procedure T - Criteria for and Verification of a Permanent or Temporary Total Enclosure" annually.

265.1083(d) (iv) The ~~Director Administrator~~ may at any time perform or request that the owner or operator perform a waste determination for a hazardous waste managed in a tank, surface impoundment, or container exempted from using air emission controls under the provisions of this Section as follows:

265.1083(d)(1) (A) The waste determination for average VO concentration of a hazardous waste at the point of waste origination shall be performed using direct measurement in accordance with the applicable requirements of Section 30(e)(i) of this Chapter. The waste determination for a hazardous waste at the point of waste treatment shall be performed in accordance with the applicable requirements of Section 30(e)(ii) of this Chapter.

265.1083(d)(2) (B) In performing a waste determination pursuant to Section 30(d)(iv)(A) of this Chapter, the sample preparation and analysis shall be conducted as follows:

..(i) (I) In accordance with the method used by the owner or operator to perform the waste analysis, except in the case specified in Section 30(d)(iv)(B)(II) of this Chapter.

(II) If the ~~Director Administrator~~ determines that the method used by the owner or operator was not appropriate for the hazardous waste managed in the tank, surface impoundment, or container, then the ~~Director Administrator~~ may choose an appropriate method.

265.1083(d)(3) (C) In a case when the owner or operator is requested to perform the waste determination, the ~~Director Administrator~~ may elect to have an authorized representative observe the collection of the hazardous waste samples used for the analysis.

265.1083(d)(4) (D) In a case when the results of the waste determination performed or requested by the ~~Director Administrator~~ do

not agree with the results of a waste determination performed by the owner or operator using knowledge of the waste, then the results of the waste determination performed in accordance with the requirements of Section 30(d)(iv)(A) of this Chapter shall be used to establish compliance with the requirements of this Section.

265.1083(d)(5) (E) In a case when the owner or operator has used an averaging period greater than 1 hour for determining the average VO concentration of a hazardous waste at the point of waste origination, the Director Administrator may elect to establish compliance with this Section by performing or requesting that the owner or operator perform a waste determination using direct measurement based on waste samples collected within a 1-hour period as follows:

..(i) (I) The average VO concentration of the hazardous waste at the point of waste origination shall be determined by direct measurement in accordance with the requirements of Section 30(e)(i) of this Chapter.

..(ii) (II) Results of the waste determination performed or requested by the Director Administrator showing that the average VO concentration of the hazardous waste at the point of waste origination is equal to or greater than 500 ppmw shall constitute noncompliance with this Section except in a case as provided for in Section 30(d)(iv)(E)(III) of this Chapter.

..(iii) (III) For the case when the average VO concentration of the hazardous waste at the point of waste origination previously has been determined by the owner or operator using an averaging period greater than 1 hour to be less than 500 ppmw but because of normal operating process variations the VO concentration of the hazardous waste determined by direct measurement for any given 1-hour period may be equal to or greater than 500 ppmw, information that was used by the owner or operator to determine the average VO concentration of the hazardous waste (e.g., test results, measurements, calculations, and other documentation) and recorded in the facility records in accordance with the requirements of Section 30(e)(i) and Section 30(k) of this Chapter shall be considered by the Director Administrator together with the results of the waste determination performed or requested by the Director Administrator in establishing compliance with Section 30 of this Chapter.

265.1084 (e) WASTE DETERMINATION PROCEDURES.

265.1084(a) (i) Waste determination procedure to determine average volatile organic (VO) concentration of a hazardous waste at the point of waste origination.

265.1084(a)(1) (A) An owner or operator shall determine the average VO concentration at the point of waste origination for each hazardous waste placed in a waste management unit exempted under the provisions of Section 30(d)(iii)(A) of this Chapter from using air emission controls in accordance with standards specified in Section 30(f) through (i) of this Chapter, as applicable to the waste management unit.

..(i) (I) An initial determination of the average VO concentration of the waste stream shall be made before the first time any portion of the material in the hazardous waste stream is placed in a waste management unit exempted under the provisions of Section 30(d)(iii)(A) of this Chapter from using air emission controls, and thereafter an initial determination of the average VO concentration of the waste stream shall be made for each averaging period that a hazardous waste is managed in the unit; and

..(ii) (II) Perform a new waste determination whenever changes to the source generating the waste stream are reasonably likely to cause the average VO concentration of the hazardous waste to increase to a level that is equal to or greater than the VO concentration limit specified in Section 30(d)(iii)(A) of this Chapter.

265.1084(a)(2) (B) For a waste determination that is required by Section 30(e)(i)(A) of this Chapter, the average VO concentration of a hazardous waste at the point of waste origination shall be determined using either direct measurement as specified in Section 30(e)(i)(C) of this Chapter or by knowledge as specified in Section 30(e)(i)(D) of this Chapter.

265.1084(a)(3) (C) Direct measurement to determine average VO concentration of a hazardous waste at the point of waste origination.

..(i) (I) Identification. The owner or operator shall identify and record the point of waste origination for the hazardous waste.

..(ii) (II) Sampling. Samples of the hazardous waste stream shall be collected at the point of waste origination in a manner such that volatilization of organics contained in the waste and in the subsequent sample is minimized and an adequately representative sample is collected and maintained for analysis by the selected method.

..(ii)(A) (1.) The averaging period to be used for determining the average VO concentration for the hazardous waste stream on a mass-weighted average basis shall be designated and recorded. The averaging period can represent any time interval that the owner or operator determines is appropriate for the hazardous waste stream but shall not exceed 1 year.

..(ii)(B) (2.) A sufficient number of samples, but no less than four samples, shall be collected and analyzed for the a hazardous waste determination. All of the samples for a given waste determination shall be collected within a one-hour period. The average of the four or more sample results constitutes a waste determination for the waste stream. The average of the four or more samples results constitutes a waste determination for the waste stream. One or more waste determinations may be required to represent the complete range of waste compositions and quantities that occur during the entire averaging period due to normal variations in the operating conditions for the source or process generating the hazardous waste stream. Examples of such normal variations are seasonal variations in waste quantity or fluctuations in ambient temperature.

..(ii)(C) (3.) All samples shall be collected and handled in accordance with written procedures prepared by the owner or operator and documented in a site sampling plan. This plan shall describe the procedure by which representative samples of the hazardous waste stream are collected such that a minimum loss of organics occurs throughout the sample collection and handling process, and by which sample integrity is maintained. A copy of the written sampling plan shall be maintained on-site in the facility operating records. An example of an acceptable sampling plan includes a plan incorporating sample collection and handling procedures in accordance with the requirements specified in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication SW-846, (incorporated by reference - refer to Chapter 1, Section 1(g)(i) of these rules and regulations), or in Method 25D in 40 CFR part 60, appendix A.

- ..ii(D) (4.) Sufficient information, as specified in the "site sampling plan" required under Section 30(e)(i)(C)(II)(3.) of this Chapter, shall be prepared and recorded to document the waste quantity represented by the samples and, as applicable, the operating conditions for the source or process generating the hazardous waste represented by the samples.
- ..(iii) (III) Analysis. Each collected sample shall be prepared and analyzed in accordance with one or more of the methods listed in Section 30(e)(i)(C)(III)(1.) through (9.) of this Chapter, including appropriate quality assurance and quality control (QA/QC) checks and use of target compounds for calibration. If Method 25D in 40 CFR part 60, appendix A is not used, then one or more methods should be chosen that are appropriate to ensure that the waste determination accounts for and reflects all organic compounds in the waste with Henry's law constant values at least 0.1 mole-fraction-in-the-gas-phase/mole-fraction-in-the-liquid-phase (0.1 Y/X) [which can also be expressed as  $1.8 \times 10^{-6}$  atmospheres/gram-mole/m<sup>3</sup>] at 25 degrees Celsius. Each of the analytical methods listed in Section 30(e)(i)(C)(III)(2.) through (7.) of this Chapter has an associated list of approved chemical compounds, ~~for~~ which the DEQ department and EPA considers the method appropriate for measurement. If an owner or operator uses Method 624, 625, 1624, or 1625 in 40 CFR part 136, appendix A to analyze one or more compounds that are not on that method's published list, the Alternative Test Procedure contained in 40 CFR 136.4 and 136.5 must be followed. If an owner or operator uses EPA Method 8260 or 8270 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication SW-846, (incorporated by reference--refer to Chapter 1, Section 1(g)(i) of these rules and regulations) to analyze one or more compounds that are not on that method's published list, the procedures in Section 30(e)(i)(C)(III)(8.) of this Chapter must be followed. At the owner's or operator's discretion, ~~the concentration of each individual chemical constituent~~ owner or operator may adjust test data measured in the waste by a method other than Method 25D may be corrected to the concentration had it been measured using Method 25D by multiplying the measured concentration by the constituent specific adjustment factor ( $f_{m25D}$ ) as specified in Section 30(e)(i)(D)(III) of this Chapter to the corresponding average VO concentration value which would have been obtained had the waste samples been analyzed using Method 25D in 40 CFR part 60, appendix A. To adjust these data, the measured concentration of each individual chemical constituent contained in the waste is multiplied by the appropriate constituent-specific adjustment factor ( $f_{m25D}$ ). If the owner or operator elects to adjust test data, the adjustment must be made to all individual chemical constituents with a Henry's law constant value greater than or equal to 0.1 Y/X at 25 degrees Celsius contained in the waste. Constituent-specific adjustment factors ( $f_{m25D}$ ) can be obtained by contacting the Waste and Chemical Processes Group, Office of Air Quality Planning and Standards, Research Triangle Park, NC 27711.
- ..iii(A) (1.) Method 25D in 40 CFR part 60, appendix A.
- ..iii(B) (2.) Method 624 in 40 CFR part 136, appendix A.
- ..iii(C) (3.) Method 625 in 40 CFR part 136, appendix A. Perform corrections to the compounds for which the analysis is being conducted based on the "accuracy as recovery" using the factors in Table 7 of the method.
- ..iii(D) (4.) Method 1624 in 40 CFR part 136, appendix A.

- ..iii(E) (5.) Method 1625 in 40 CFR part 136, appendix A.
- ..iii(F) (6.) Method 8260 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication SW-846, (incorporated by reference - refer to Chapter 1, Section 1(g)(i) of these rules and regulations). Maintain a formal quality assurance program consistent with the requirements of Method 8260. The quality assurance program shall include the following elements:
- a. Documentation of site-specific procedures to minimize the loss of compounds due to volatilization, biodegradation, reaction, or sorption during the sample collection, storage, preparation, introduction, and analysis steps.
  - b. Measurement of the overall accuracy and precision of the specific procedures.
- ..iii(G) (7.) Method 8270 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication SW-846, (incorporated by reference - refer to Chapter 1, Section 1(g)(i) of these rules and regulations). Maintain a formal quality assurance program consistent with the requirements of Method 8270. The quality assurance program shall include the following elements:
- a. Documentation of site-specific procedures to minimize the loss of compounds due to volatilization, biodegradation, reaction, or sorption during the sample collection, storage, ~~and~~ preparation, introduction, and analysis steps.
  - b. Measurement of the overall accuracy and precision of the specific procedures.
- ..iii(H) (8.) Any other EPA standard method that has been validated in accordance with "Alternative Validation Procedure for EPA Waste and Wastewater Methods", 40 CFR part 63, appendix D. As an alternative, other EPA standard methods may be validated by the procedure specified in Section 30(e)(i)(C)(III)(9.) of this Chapter.
- ..iii(I) (9.) Any other analysis method that has been validated in accordance with the procedures specified in Section 5.1 or Section 5.3, and the corresponding calculations in Section 6.1 or Section 6.3, of Method 301 in 40 CFR part 63, appendix A. The data are acceptable if they meet the criteria specified in Section 6.1.5 or Section 6.3.3 of Method 301. If correction is required under Section 6.3.3 of Method 301, the data are acceptable if the correction factor is within the range 0.7 to 1.30. Other sections of Method 301 are not required.
- ..(iv) (IV) Calculations.
- (1.) The average VO concentration (C) on a mass-weighted basis shall be calculated by using the results for all waste determinations conducted in accordance with Section 30(e)(i)(C)(II) and (III) of this Chapter and the following equation:

Where:

$\bar{C}$  = Average VO concentration of the hazardous waste at the point of waste ~~treatment~~ origination on a mass-weighted basis, ppmw.  
i = Individual ~~sample~~ waste determination "i" of the hazardous waste.  
n = Total number of waste determinations ~~samples~~ of the hazardous waste conducted ~~collected~~ (at least 4) for the averaging period (not to exceed 1 year).  
 $Q_i$  = Mass quantity of hazardous waste stream represented by  $C_i$ , kg/hr.  
 $Q_T$  = Total mass quantity of hazardous waste during the averaging period, kg/hr.  
 $C_i$  = Measured VO concentration of waste determination sample "i" as determined in accordance with the requirements of Section 30(e)(i)(C)(III) of this Chapter (i.e. the average of the four or more samples specified in Section 30(e)(i)(C)(II)(2.) of this Chapter), ppmw.

(2.) For the purpose of determining  $C_i$  for individual waste samples analyzed in accordance with Section 30(e)(i)(C)(III) of this Chapter, the owner or operator shall account for VO concentrations determined to be below the limit of detection of the analytical method by using the following VO concentration:

a. If Method 25D in 40 CFR part 60, appendix A is used for the analysis, one-half the blank value determined in the method at Section 4.4 of Method 25D in 40 CFR part 60, appendix A.

b. If any other analytical method is used, one-half the sum of the limits of detection established for each organic constituent in the waste that has a Henry's law constant values at least 0.1 mole-fraction-in-the-gas-phase/mole-fraction-in-the-liquid-phase (0.1 Y/X) [which can be expressed as  $1.8 \times 10^{-6}$  atmospheres/gram-mole/m<sup>3</sup>] at 25 degrees Celsius.

(V) Provided that the test method is appropriate for the waste as required under Section 30(e)(i)(C)(III) of this Chapter, the department will determine compliance based on the test method used by the owner or operator as recorded pursuant to Section 30(k)(vi)(A) of this Chapter.

265.1084(a)(4) (D) Procedure to determine the exit concentration limit ( $C_e$ ) for a treated hazardous waste.

..(i) (I) Documentation shall be prepared that presents the information used as the basis for the owner's or operator's knowledge of the hazardous waste stream's average VO concentration. Examples of information that may be used as the basis for knowledge include: Material balances for the source or process generating the hazardous waste stream; constituent-specific chemical test data for the hazardous waste stream from previous testing that are still applicable to the current waste stream; previous test data for other locations managing the same type of waste stream; or other knowledge based on information included in manifests, shipping papers, or waste certification notices.

..(ii) (II) If test data are used as the basis for knowledge, then the owner or operator shall document the test method, sampling protocol, and the means by which sampling variability and analytical variability are accounted for in the determination of the average VO concentration. For example, an owner or operator may use organic concentration test data for the hazardous waste stream that are validated in accordance with Method 301 in 40 CFR part 63, appendix A as the basis for knowledge of the waste.

- ..(iii) (III) An owner or operator using chemical constituent-specific concentration test data as the basis for knowledge of the hazardous waste may adjust the test data to the corresponding average VO concentration value which would have been obtained had the waste samples been analyzed using Method 25D in 40 CFR part 60, appendix A. To adjust these data, the measured concentration for each individual chemical constituent contained in the waste is multiplied by the appropriate constituent-specific adjustment factor ( $f_{m25D}$ ).
- ..(iv) (IV) In the event that the Director Administrator and the owner or operator disagree on a determination of the average VO concentration for a hazardous waste stream using knowledge, then the results from a determination of average VO concentration using direct measurement as specified in Section 30(e)(i)(C) of this Chapter shall be used to establish compliance with the applicable requirements of this Section. The Director Administrator may perform or request that the owner or operator perform this determination using direct measurement. The owner or operator may choose one or more appropriate methods to analyze each collected sample in accordance with the requirements of Section 30(e)(i)(C)(III) of this Chapter.
- 265.1084(b) (ii) Waste determination procedures for treated hazardous waste.
- 265.1084(b)(1) (A) An owner or operator shall perform the applicable waste determination for each treated hazardous waste placed in a waste management unit exempted under the provisions of Section 30(d)(iii)(B)(I) through (VI) of this Chapter from using air emission controls in accordance with standards specified in Section 30(f) through (i) of this Chapter, as applicable to the waste management unit.
- ..(i) (I) An initial determination of the average VO concentration of the waste stream shall be made before the first time any portion of the material in the treated waste stream is placed in a waste management unit exempted under the provisions of [Sec. 265.1083(c)(2), Sec. 265.1083(c)(3), or Sec. 265.1083(c)(4) of this subpart] sections 30(d)(iii)(B), (C) or (D) of this Chapter from using air emission controls, and thereafter update the information used for the waste determination at least once every 12 months following the date of the initial waste determination; and
- ..(ii) (II) Perform a new waste determination whenever changes to the process generating or treating the waste stream are reasonably likely to cause the average VO concentration of the hazardous waste to increase to a level such that the applicable treatment conditions specified in [Sec. 265.1083(c)(2), Sec. 265.1083(c)(3), or Sec. 265.1083(c)(4) of this subpart] sections 30(d)(iii)(B), (C) or (D) of this Chapter are not achieved.
- 265.1084(b)(2) (B) The owner or operator shall designate and record the specific provision in Section 30(d)(iii)(B) of this Chapter under which the waste determination is being performed. The waste determination for the treated hazardous waste shall be performed using the applicable procedures specified in Section 30(e)(ii)(C) through (I) of this Chapter.
- 265.1084(b)(3) (C) Procedure to determine the average VO concentration of a hazardous waste at the point of waste treatment.
- ..(i) (I) Identification. The owner or operator shall identify and record the point of waste treatment for the hazardous waste.



..(ii) (II) Sampling. Samples of the hazardous waste stream shall be collected at the point of waste treatment in a manner such that volatilization of organics contained in the waste and in the subsequent sample is minimized and an adequately representative sample is collected and maintained for analysis by the selected method.

..(ii)(A) (1.) The averaging period to be used for determining the average VO concentration for the hazardous waste stream on a mass-weighted average basis shall be designated and recorded. The averaging period can represent any time interval that the owner or operator determines is appropriate for the hazardous waste stream but shall not exceed 1 year.

..(ii)(B) (2.) A sufficient number of samples, but no less than four samples, shall be collected and analyzed for the hazardous waste determination. All of the samples for a given waste determination shall be collected within a one-hour period. The average of the four or more sample results constitutes a waste determination for the waste stream. One or more waste determinations may be required to represent the complete range of waste compositions and quantities that occur during the entire averaging period due to normal variations in the operating conditions for the ~~source or~~ process generating or treating the hazardous waste stream. Examples of such normal variations are seasonal variations in waste quantity or fluctuations in ambient temperature.

..(ii)(C) (3.) All samples shall be collected and handled in accordance with written procedures prepared by the owner or operator and documented in a site sampling plan. This plan shall describe the procedure by which representative samples of the hazardous waste stream are collected such that a minimum loss of organics occurs throughout the sample collection and handling process, and by which sample integrity is maintained. A copy of the written sampling plan shall be maintained on-site in the facility operating records. An example of an acceptable sampling plan includes a plan incorporating sample collection and handling procedures in accordance with the requirements specified in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication No. SW-846 (incorporated by reference - refer to Chapter 1, Section 1(g)(i) of these rules and regulations), or in Method 25D in 40 CFR part 60, appendix A.

..(ii)(D) (4.) Sufficient information, as specified in the "site sampling plan" required under Section 30(e)(ii)(C)(II)(3) of this Chapter, shall be prepared and recorded to document the waste quantity represented by the samples and, as applicable, the operating conditions for the process treating the hazardous waste represented by the samples.

..(iii) (III) Analysis. Each collected sample shall be prepared and analyzed in accordance with one or more of the methods listed in Section 30(e)(ii)(C)(III)(1.) through (9.) of this Chapter, including appropriate quality assurance and quality control (QA/QC) checks and use of target compounds for calibration. When the owner or operator is making a waste determination for a treated hazardous waste that is to be compared to an average VO concentration at the point of waste origination or the point of waste entry to the treatment system, to determine if the conditions of Chapter 10, Section 28(c)(iii)(B)(I) through (VI) of these rules and regulations, or Section 30(d)(iii)(B)(I) through (VI) of this Chapter are met, then the waste samples shall be prepared and analyzed using the same method or methods as were used in making the initial waste determinations at the point of waste origination or at the point of entry to the treatment system. If Method 25D in 40 CFR part 60,

appendix A is not used, then one or more methods should be chosen that are appropriate to ensure that the waste determination accounts for and reflects all organic compounds in the waste with Henry's law constant values at least 0.1 mole-fraction-in-the-gas-phase/mole-fraction-in-the-liquid-phase (0.1 Y/X) [which can also be expressed as  $1.8 \times 10^{-6}$  atmospheres/gram-mole/m<sup>3</sup>] at 25 degrees Celsius. Each of the analytical methods listed in Section 30(e)(ii)(C)(III)(2.) through (7.) of this Chapter has an associated list of approved chemical compounds, for which EPA considers the method appropriate for measurement. If an owner or operator uses Method 624, 625, 1624, or 1625 in 40 CFR part 136, appendix A to analyze one or more compounds that are not on that method's published list, the Alternative Test Procedure contained in 40 CFR 136.4 and 136.5 must be followed. If an owner or operator uses EPA Method 8260 or 8270 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication SW-846 (incorporated by reference--refer to Chapter 1, Section 1(g)(i) of these rules and regulations) to analyze one or more compounds that are not on that method's published list, the procedures in Section 30(e)(ii)(C)(III)(8.) of this Chapter must be followed. At the owner's or operator's discretion, the ~~concentration of each individual chemical constituent~~ owner or operator may adjust test data measured in the waste by a method other than Method 25D may be corrected to the concentration had it been measured using Method 25D by multiplying the measured concentration by the constituent-specific adjustment factor ( $f_{m25D}$ ) as specified in Section 30(e)(i)(D)(III) of this Chapter to the corresponding average VO concentration value which would have been obtained had the waste samples been analyzed using Method 25D in 40 CFR part 60, appendix A. To adjust these data, the measured concentration of each individual chemical constituent contained in the waste is multiplied by the appropriate constituent-specific adjustment factor ( $f_{m25D}$ ). If the owner or operator elects to adjust test data, the adjustment must be made to all individual chemical constituents with a Henry's law constant value greater than or equal to 0.1 Y/X at 25 degrees Celsius contained in the waste. Constituent-specific adjustment factors ( $f_{m25D}$ ) can be obtained by contacting the Waste and Chemical Processes Group, Office of Air Quality Planning and Standards, Research Triangle Park, NC 27711.

- ..(A) (1.) Method 25D in 40 CFR part 60, appendix A.
- ..(B) (2.) Method 624 in 40 CFR part 136, appendix A.
- ..(C) (3.) Method 625 in 40 CFR part 136, appendix A. Perform corrections to the compounds for which the analysis is being conducted based on the "accuracy as recovery" using the factors in Table 7 of the method.
- ..(D) (4.) Method 1624 in 40 CFR part 136, appendix A.
- ..(E) (5.) Method 1625 in 40 CFR part 136, appendix A.
- ..(F) (6.) Method 8260 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication SW-846, (incorporated by reference - refer to Chapter 1, Section 1(g)(i) of these rules and regulations). Maintain a formal quality assurance program consistent with the requirements of Method 8270. The quality assurance program shall include the following elements:
  - a. Documentation of site-specific procedures to minimize the loss of compounds due to volatilization, biodegradation, reaction, or sorption during the

sample collection, storage, preparation, introduction, and analysis steps.

b. Measurement of the overall accuracy and precision of the specific procedures.

..(G) (7.) Method 8270 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication SW-846, (incorporated by reference - refer to Chapter 1, Section 1(g)(i) of these rules and regulations). Maintain a formal quality assurance program consistent with the requirements of Method 8270. The quality assurance program shall include the following elements:

a. Documentation of site-specific procedures to minimize the loss of compounds due to volatilization, biodegradation, reaction, or sorption during the sample collection, storage, preparation, introduction, and analysis steps.

b. Measurement of the overall accuracy and precision of the specific procedures.

..(H) (8.) Any other EPA standard method that has been validated in accordance with "Alternative Validation Procedure for EPA Waste and Wastewater Methods", 40 CFR part 63, appendix D. As an alternative, other EPA standard methods may be validated by the procedure specified in Section 30(e)(ii)(C)(III)(9.) of this Chapter.

..(I) (9.) Any other analysis method that has been validated in accordance with the procedures specified in Section 5.1 or Section 5.3, and the corresponding calculations in Section 6.1 or Section 6.3, of Method 301 in 40 CFR part 63, appendix A. The data are acceptable if they meet the criteria specified in Section 6.1.5 or Section 6.3.3 of Method 301. If correction is required under Section 6.3.3 of Method 301, the data are acceptable if the correction factor is within the range 0.7 to 1.30. Other sections of Method 301 are not required.

..(iv) (IV) Calculations. The average VO concentration (C) on a mass-weighted basis shall be calculated by using the results for all waste determinations conducted in accordance with Section 30(e)(ii)(C)(II) and (III) of this Chapter and the following equation:

Where:

$\bar{C}$  = Average VO concentration of the hazardous waste at the point of waste treatment on a mass-weighted basis, ppmw.  
 $\bar{C} = \frac{1}{Q_T} \times \sum_{i=1}^n (Q_i \times C_i)$  concentration of the hazardous waste at the point of waste treatment on a mass-weighted basis, ppmw.  
i = Individual waste determination sample "i" of the hazardous waste.  
n = Total number of waste determination samples of the hazardous waste conducted ~~collected~~ (at least 4) for the averaging period (not to exceed 1 year).  
 $Q_i$  = Mass quantity of hazardous waste stream represented by  $C_i$ , kg/hr.  
 $Q_T$  = Total mass quantity of hazardous waste during the averaging period, kg/hr.  
 $C_i$  = Measured VO concentration of waste determination sample "i" as determined in accordance with the requirements of Section 30(e)(ii)(C)(III) of this Chapter (i.e. the average of the four or more samples specified in Section 30(e)(ii)(C)(II)(2.) of this Chapter), ppmw.

..(v) (V) Provided that the test method is appropriate for the waste as required under Section 30(e)(ii)(C)(III) of this Chapter, compliance shall be determined based on the test method used by the owner or operator as recorded pursuant to Chapter 11, Section 30(k)(vi)(A) of these rules and regulations.

265.1084(b)(4) (D) Procedure to determine the exit concentration limit ( $C_t$ ) for a treated hazardous waste.

..(i) (I) The point of waste origination for each hazardous waste treated by the process at the same time shall be identified.

..(ii) (II) If a single hazardous waste stream is identified in Section 30(e)(ii)(D)(I) of this Chapter, then the exit concentration limit ( $C_t$ ) shall be 500 ppmw.

..(iii) (III) If more than one hazardous waste stream is identified in Section 30(e)(ii)(D)(I) of this Chapter, then the average VO concentration of each hazardous waste stream at the point of waste origination shall be determined in accordance with the requirements of Section 30(e)(i) of this Chapter. The exit concentration limit ( $C_t$ ) shall be calculated by using the results determined for each individual hazardous waste stream and the following equation:

Where:

$C_t$  = Exit treated hazardous concentration limit for waste, ppmw.  
 $x$  = Individual "x" that has an average VO concentration less than 500 ppmw at the point of waste origination as determined in accordance with the requirements of Section 30(e)(i) of this Chapter.  
 $y$  = Individual hazardous waste stream "y" that has an average VO concentration equal to or greater than 500 ppmw at the point of waste origination as determined in accordance with the requirements of Section 30(e)(i) of this Chapter.  
 $m$  = Total number of "x" hazardous waste streams treated by process.  
 $n$  = Total number of "y" hazardous waste streams treated by process.  
 $Q_x$  = Annual mass quantity of hazardous waste stream "x," kg/yr.  
 $Q_y$  = Annual mass quantity of hazardous waste stream "y," kg/yr.  
 $x$  = Average VO concentration of hazardous waste stream "x" at the point of waste origination as determined in accordance with the requirements of Section 30(e)(i) of this Chapter, ppmw.

$$C_t = \frac{\sum_{x=1}^m (Q_x \times C_x) + \sum_{y=1}^n (Q_y \times 500 \text{ ppmw})}{\sum_{x=1}^m Q_x + \sum_{y=1}^n Q_y}$$

265.1084(b)(5) (E) Procedure to determine the organic reduction efficiency (R) for a treated hazardous waste.

..(i) (I) The organic reduction efficiency (R) for a treatment process shall be determined based on results for a minimum of three consecutive runs.

..(ii) (II) All hazardous waste streams entering the treatment process and all hazardous waste streams exiting the treatment process shall be identified. The owner or operator shall prepare a sampling plan for measuring these streams that accurately reflects the retention time of the hazardous waste in the process.

..(iii)

(III) For each run, information shall be determined for each hazardous waste stream identified in Section 30(e)(ii)(E)(II) of this Chapter using the following procedures:

quantity of each hazardous waste stream entering the process ( $E_b$ ) and the mass quantity of each hazardous waste stream exiting the process ( $E_a$ ) shall be

(1.) The mass quantity of each hazardous waste stream entering the process ( $E_b$ ) and the mass quantity of each hazardous waste stream exiting the process ( $E_a$ ) shall be determined.

$$R = \frac{E_b - E_a}{E_b} \times 100 \%$$

(2.) The average VO concentration at the point of waste origination of each hazardous waste stream entering the process ( $C_b$ ) during the run shall be determined in accordance with the requirements of Section 30(e)(i)(C) of this Chapter. The average VO concentration at the point of waste treatment of each waste stream exiting the process ( $C_a$ ) during the run shall be determined in accordance with the requirements of Section 30(e)(ii)(C) of this Chapter.

..(iv)

(IV) The waste volatile organic mass flow entering the process ( $E_b$ ) and the waste volatile organic mass flow exiting the process ( $E_a$ ) shall be calculated by using the results determined in accordance with Section 30(e)(ii)(E)(III) of this Chapter and the following equations:

Where:

$$E_b = \frac{1}{10^6} \sum_{j=1}^m (Q_{bj} \times C_{bj})$$

$E_a$  = Waste volatile organic mass flow exiting process, kg/hr.  
 $E_b$  = Waste volatile organic mass flow entering process, kg/hr.  
 $m$  = Total number of runs (at least 3)  
 $j$  = Individual run "j"  
 $Q_{bj}$  = Mass quantity of hazardous waste entering process during run "j," kg/hr.  
 $Q_{aj}$  = Average mass quantity of hazardous waste exiting process during run "j," kg/hr.  
 $C_{aj}$  = Average VO concentration of hazardous waste exiting process during run "j" as determined in accordance with the requirements of Section 30(e)(ii)(C) of this Chapter, ppmw.  
 $C_{bj}$  = Average VO concentration of hazardous waste entering process during run "j" as determined in accordance with the requirements of Section 30(e)(i)(C) of this Chapter, ppmw.

..(v)

(V) The organic reduction efficiency of the process shall be calculated by using the results determined in accordance with Section 30(e)(ii)(E)(IV) of this Chapter and the following equation:

Where:

R = Organic reduction efficiency, percent.

E<sub>b</sub> = Waste volatile organic mass flow entering process as determined in accordance with the requirements of Section 30(e)(ii)(E)(IV) of this Chapter,

E<sub>a</sub> = Waste flow exiting in accordance with the requirements of Section 30(e)(ii)(E)(IV) of this Chapter, kg/hr.

$$RMR = \sum_{y=1}^n \left[ V_y \times k_y \times \frac{(C_y - 500 \text{ ppmw})}{10^6} \right]$$

265.1084(b)(6) (F) Procedure to determine the organic biodegradation efficiency (R<sub>bio</sub>) for a treated hazardous waste.

..(i) (I) The fraction of organics biodegraded (F<sub>bio</sub>) shall be determined using the procedure specified in 40 CFR part 63, appendix C ^.

..(ii) (II) The R<sub>bio</sub> shall be calculated by using the following equation:

Where:

R<sub>bio</sub> = Organic biodegradation efficiency, percent.

F<sub>bio</sub> = Fraction of organic biodegraded as determined in accordance with the requirements of

$$R_{bio} = F_{bio} \times 100 \% \text{ Section 30(e)(ii)(F)(I) of this Chapter.}$$

265.1084(b)(7) (G) Procedure to determine the required organic mass removal rate (RMR) for a treated hazardous waste.

..(i) (I) All of the hazardous waste streams entering the treatment process shall be identified.

..(ii) (II) The average VO concentration of each hazardous waste stream at the point of waste origination shall be determined in accordance with the requirements of Section 30(e)(i) of this Chapter.

..(iii) (III) For each individual hazardous waste stream that has an average VO concentration equal to or greater than 500 ppmw at the point of waste origination, the average volumetric flow rate and the density of the hazardous waste stream at the point of waste origination shall be determined.

..(iv) (IV) The RMR shall be calculated by using the average VO concentration, average volumetric flow rate, and density determined for each individual hazardous waste stream, and the following equation:

Where:

RMR = Required organic mass removal rate, kg/hr.  
 y = Individual hazardous waste stream "y" that has an average VO concentration equal to or greater than 500 ppmw at the point of waste origination as determined in accordance with the requirements of Section 30(e)(i) of this Chapter.  
 n = Total number of "y" hazardous waste streams treated by process.  
 $V_y$  = Average volumetric flow rate of hazardous waste stream "y" at the point of waste origination, m<sup>3</sup>/hr.  
 $k_y$  = Density of hazardous waste stream "y," kg/m<sup>3</sup>  
 $C_y$  = Average VO concentration of hazardous waste stream "y" at the point of waste origination as determined in accordance with the requirements of Section 30(e)(i) of this Chapter, ppmw.

- 265.1084(b)(8) (H) Procedure to determine the actual organic mass removal rate (MR) for a treated hazardous waste.
- ..(i) (I) The MR shall be determined based on results for a minimum of three consecutive runs. The sampling time for each run shall be 1 hour.
  - ..(ii) (II) The waste volatile organic mass flow entering the process ( $E_b$ ) and the waste volatile organic mass flow exiting the process ( $E_a$ ) shall be determined in accordance with the requirements of Section 30(e)(ii)(E)(IV) of this Chapter.
  - ..(iii) (III) The MR shall be calculated by using the mass flow rate determined in accordance with the requirements of Section 30(e)(ii)(H)(II) of this Chapter and the following equation:

$$MR = E_b - E_a$$

Where:

MR = Actual organic mass removal rate, kg/hr.  
 $E_b$  = Waste volatile organic mass flow entering process as determined in accordance with the requirements of Section 30(e)(ii)(E)(IV) of this Chapter, kg/hr.  
 $E_a$  = Waste volatile organic mass flow exiting process as determined in accordance with the requirements of Section 30(e)(ii)(E)(IV) of this Chapter, kg/hr.

- 265.1084(b)(9) (I) Procedure to determine the actual organic mass biodegradation rate ( $MR_{bio}$ ) for a treated hazardous waste.
- ..(i) (I) The  $MR_{bio}$  shall be determined based on results for a minimum of three consecutive runs. The sampling time for each run shall be 1 hour.
  - ..(ii) (II) The waste organic mass flow entering the process ( $E_b$ ) shall be determined in accordance with the requirements of Section 30(e)(ii)(E)(IV) of this Chapter.
  - ..(iii) (III) The fraction of organic biodegraded ( $F_{bio}$ ) shall be determined using the procedure specified in 40 CFR part 63, appendix C ^.
  - ..(iv) (IV) The  $MR_{bio}$  shall be calculated by using the mass flow rates and fraction of organic biodegraded determined in accordance with the requirements of Section 30(e)(ii)(I)(II) and (III) of this Chapter, respectively, and the following equation:

$$MR_{\text{bio}} = E_b \times F_{\text{bio}}$$

Where:

$MR_{\text{bio}}$  = Actual organic mass biodegradation rate, kg/hr.

$E_b$  = Waste organic mass flow entering process as determined in accordance with the requirements of Section 30(e)(ii)(E)(IV) of this Chapter, kg/hr.

$F_{\text{bio}}$  = Fraction of organic biodegraded as determined in accordance with the requirements of Section 30(e)(ii)(I)(III) of this Chapter.

- 265.1084(c) (iii) Procedure to determine the maximum organic vapor pressure of a hazardous waste in a tank.
- 265.1084(c)(1) (A) An owner or operator shall determine the maximum organic vapor pressure for each hazardous waste placed in a tank using Tank Level 1 controls in accordance with the standards specified in Section 30(f)(iii) of this Chapter.
- 265.1084(c)(2) (B) An owner or operator shall use either direct measurement as specified in Section 30(e)(iii)(C) of this Chapter or knowledge of the waste as specified by Section 30(e)(iii)(D) of this Chapter to determine the maximum organic vapor pressure which is representative of the hazardous waste composition stored or treated in the tank.
- 265.1084(c)(3) (C) Direct measurement to determine the maximum organic vapor pressure of a hazardous waste.
- ..(i) (I) Sampling. A sufficient number of samples shall be collected to be representative of the waste contained in the tank. All samples shall be collected and handled in accordance with written procedures prepared by the owner or operator and documented in a site sampling plan. This plan shall describe the procedure by which representative samples of the hazardous waste are collected such that a minimum loss of organics occurs throughout the sample collection and handling process and by which sample integrity is maintained. A copy of the written sampling plan shall be maintained on-site in the facility operating records. An example of an acceptable sampling plan includes a plan incorporating sample collection and handling procedures in accordance with the requirements specified in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," EPA Publication No. SW-846, (incorporated by reference - refer to Chapter 1, Section (g)(i) of these rules and regulations), or in Method 25D in 40 CFR part 60, appendix A.
- ..(ii) (II) Analysis. Any appropriate one of the following methods may be used to analyze the samples and compute the maximum organic vapor pressure of the hazardous waste:
- (1.) Method 25E in 40 CFR part 60 appendix A;
  - (2.) Methods described in American Petroleum Institute Publication 2517, Third Edition, February 1989, "Evaporative Loss from External Floating-Roof Tanks," (incorporated by reference - refer to Chapter 1, Section 1(g)(i) of these rules and regulations);
  - (3.) Methods obtained from standard reference texts;
  - (4.) ASTM Method 2879-92 (incorporated by reference - refer to Chapter 1, Section 1(g)(i) of these rules and regulations); and



(5.) Any other method approved by the Director Administrator.

265.1084(c)(4) (D) Use of knowledge to determine the maximum organic vapor pressure of the hazardous waste. Documentation shall be prepared and recorded that presents the information used as the basis for the owner's or operator's knowledge that the maximum organic vapor pressure of the hazardous waste is less than the maximum vapor pressure limit listed in Section 30(f)(ii)(A)(I) of this Chapter for the applicable tank design capacity category. An example of information that may be used is documentation that the hazardous waste is generated by a process for which at other locations it previously has been determined by direct measurement that the waste maximum organic vapor pressure is less than the maximum vapor pressure limit for the appropriate tank design capacity category.

265.1084(d) (iv) Procedure for determining no detectable organic emissions for the purpose of complying with Section 30 of this Chapter ~~subpart~~:

265.1084(d)(1) (A) The test shall be conducted in accordance with the procedures specified in Method 21 of 40 CFR part 60, appendix A. Each potential leak interface (i.e., a location where organic vapor leakage could occur) on the cover and associated closure devices shall be checked. Potential leak interfaces that are associated with covers and closure devices include, but are not limited to: The interface of the cover and its foundation mounting; the periphery of any opening on the cover and its associated closure device; and the sealing seat interface on a spring-loaded pressure relief valve.

265.1084(d)(2) (B) The test shall be performed when the unit contains a hazardous waste having an organic concentration representative of the range of concentrations for the hazardous waste expected to be managed in the unit. During the test, the cover and closure devices shall be secured in the closed position.

265.1084(d)(3) (C) The detection instrument shall meet the performance criteria of Method 21 of 40 CFR part 60, appendix A, except the instrument response factor criteria in Section 3.1.2(a) of Method 21 shall be for the average composition of the organic constituents in the hazardous waste placed in the waste management unit, not for each individual organic constituent.

265.1084(d)(4) (D) The detection instrument shall be calibrated before use on each day of its use by the procedures specified in Method 21 of 40 CFR part 60, appendix A.

265.1084(d)(5) (E) Calibration gases shall be as follows:

..(i) (I) Zero air (less than 10 ppmv hydrocarbon in air), and

..(ii) (II) A mixture of methane or n-hexane and air at a concentration of approximately, but less than 10,000 ppmv methane or n-hexane.

265.1084(d)(6) (F) The background level shall be determined according to the procedures in Method 21 of 40 CFR part 60, appendix A.

265.1084(d)(7) (G) Each potential leak interface shall be checked by traversing the instrument probe around the potential leak interface as close to the interface as possible, as described in Method 21 of 40 CFR part 60, appendix A. In the case when the

configuration of the cover or closure device prevents a complete traverse of the interface, all accessible portions of the interface shall be sampled. In the case when the configuration of the closure device prevents any sampling at the interface and the device is equipped with an enclosed extension or horn (e.g., some pressure relief devices), the instrument probe inlet shall be placed at approximately the center of the exhaust area to the atmosphere.

265.1084(d)(8) (H) The arithmetic difference between the maximum organic concentration indicated by the instrument and the background level shall be compared with the value of 500 ppmv except when monitoring a seal around a rotating shaft that passes through a cover opening, in which case the comparison shall be as specified in Section 30(e)(iv)(I) of this Chapter. If the difference is less than 500 ppmv, then the potential leak interface is determined to operate with no detectable organic emissions.

265.1084(d)(9) (I) For the seals around a rotating shaft that passes through a cover opening, the arithmetic difference between the maximum organic concentration indicated by the instrument and the background level shall be compared with the value of 10,000 ppmw. If the difference is less than 10,000 ppmw, then the potential leak interface is determined to operate with no detectable organic emissions.

265.1085 (f) STANDARDS: TANKS.

265.1085(a) (i) The provisions of this Section apply to the control of air pollutant emissions from tanks for which Section 30(d)(ii) of this Chapter references the use of this Section for such air emission control.

265.1085(b) (ii) The owner or operator shall control air pollutant emissions from each tank subject to this Section in accordance with the following requirements, as applicable:

265.1085(b)(1) (A) For a tank that manages hazardous waste that meets all of the conditions specified in Section 30(f)(ii)(A)(I) through (III) of this Chapter, the owner or operator shall control air pollutant emissions from the tank in accordance with the Tank Level 1 controls specified in Section 30(f)(iii) of this Chapter or the Tank Level 2 controls specified in Section 30(f)(iv) of this Chapter.

..(i) (I) The hazardous waste in the tank has a maximum organic vapor pressure which is less than the maximum organic vapor pressure limit for the tank's design capacity category as follows:

(1.) For a tank design capacity equal to or greater than 151 m<sup>3</sup>, the maximum organic vapor pressure limit for the tank is 5.2 kPa.

(2.) For a tank design capacity equal to or greater than 75 m<sup>3</sup> less than 151 m<sup>3</sup>, the maximum organic vapor pressure limit for the tank is 27.6 kPa.

(3.) For a tank design capacity less than 75 m<sup>3</sup>, the maximum organic vapor pressure limit for the tank is 76.6 kPa.

..(ii) (II) The hazardous waste in the tank is not heated by the owner or operator to a temperature that is greater than the temperature at which the maximum organic vapor pressure of the hazardous waste is determined for the purpose of complying with Section 30(f)(ii)(A)(I) of this Chapter.

- ..(iii) (III) The hazardous waste in the tank is not treated by the owner or operator using a waste stabilization process, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations Section 30(b) of this Chapter.
- 265.1085(b)(2) (B) For a tank that manages hazardous waste that does not meet all of the conditions specified in Section 30(f)(ii)(A)(I) through (III) of this Chapter, the owner or operator shall control air pollutant emissions from the tank by using Tank Level 2 controls in accordance with the requirements of Section 30(f)(iv) of this Chapter. Examples of tanks required to use Tank Level 2 controls include: A tank used for a waste stabilization process; and a tank for which the hazardous waste in the tank has a maximum organic vapor pressure that is equal to or greater than the maximum organic vapor pressure limit for the tank's design capacity category as specified in Section 30(f)(ii)(A)(I) of this Chapter.
- 265.1085(c) (iii) Owners and operators controlling air pollutant emissions from a tank using Tank Level 1 controls shall meet the requirements specified in Section 30(f)(iii)(A) through (D) of this Chapter:
- 265.1085(c)(1) (A) The owner or operator shall determine the maximum organic vapor pressure for a hazardous waste to be managed in the tank using Tank Level 1 controls before the first time the hazardous waste is placed in the tank. The maximum organic vapor pressure shall be determined using the procedures specified in Section 30(e)(iii) of this Chapter. Thereafter, the owner or operator shall perform a new determination whenever changes to the hazardous waste managed in the tank could potentially cause the maximum organic vapor pressure to increase to a level that is equal to or greater than the maximum organic vapor pressure limit for the tank design capacity category specified in Section 30(f)(ii)(A)(I) of this Chapter, as applicable to the tank.
- 265.1085(c)(2) (B) The tank shall be equipped with a fixed roof designed to meet the following specifications:
- ..(i) (I) The fixed roof and its closure devices shall be designed to form a continuous barrier over the entire surface area of the hazardous waste in the tank. The fixed roof may be a separate cover installed on the tank (e.g., a removable cover mounted on an open-top tank) or may be an integral part of the tank structural design (e.g., a horizontal cylindrical tank equipped with a hatch).
- ..(ii) (II) The fixed roof shall be installed in a manner such that there are no visible cracks, holes, gaps, or other open spaces between roof Section joints or between the interface of the roof edge and the tank wall.
- ..(iii) (III) Each opening in the fixed roof, and any manifold system associated with the fixed roof, shall be either:
- (1.) Equipped with a closure device designed to operate such that when the closure device is secured in the closed position there are no visible cracks, holes, gaps, or other open spaces in the closure device or between the perimeter of the opening and the closure device; or
- (2.) Connected by a closed-vent system that is vented to a control device. The control device shall remove or destroy organics in the vent stream, and shall be operating whenever hazardous waste is managed in the tank, except as provided for in Section 30(f)(iii)(B)(III)(2.)a. and b. of this Chapter.

a. During periods it is necessary to provide access to the tank for performing the activities of Section 30(f)(iii)(B)(III)(2.)b. of this Chapter, venting of the vapor headspace underneath the fixed roof to the control device is not required, opening of closure devices is allowed, and removal of the fixed roof is allowed. Following completion of the activity, the owner or operator shall promptly secure the closure device in the closed position or reinstall the cover, as applicable, and resume operation of the control device.

b. During periods of routine inspection, maintenance, or other activities needed for normal operations, and for the removal of accumulated sludge or other residues from the bottom of the tank.

..(iv) (IV) The fixed roof and its closure devices shall be made of suitable materials that will minimize exposure of the hazardous waste to the atmosphere, to the extent practical, and will maintain the integrity of the fixed roof and closure devices throughout their intended service life. Factors to be considered when selecting the materials for and designing the fixed roof and closure devices shall include: Organic vapor permeability, the effects of any contact with the hazardous waste or its vapors managed in the tank; the effects of outdoor exposure to wind, moisture, and sunlight; and the operating practices used for the tank on which the fixed roof is installed.

265.1085(c)(3) (C) Whenever a hazardous waste is in the tank, the fixed roof shall be installed with each closure device secured in the closed position except as follows:

..(i) (I) Opening of closure devices or removal of the fixed roof is allowed at the following times:

(1.) To provide access to the tank for performing routine inspection, maintenance, or other activities needed for normal operations. Examples of such activities include those times when a worker needs to open a port to sample the liquid in the tank, or when a worker needs to open a hatch to maintain or repair equipment. Following completion of the activity, the owner or operator shall promptly secure the closure device in the closed position or reinstall the cover, as applicable, to the tank.

(2.) To remove accumulated sludge or other residues from the bottom of tank.

..(ii) (II) Opening of a spring-loaded pressure-vacuum relief valve, conservation vent, or similar type of pressure relief device which vents to the atmosphere is allowed during normal operations for the purpose of maintaining the tank internal pressure in accordance with the tank design specifications. The device shall be designed to operate with no detectable organic emissions when the device is secured in the closed position. The settings at which the device opens shall be established such that the device remains in the closed position whenever the tank internal pressure is within the internal pressure operating range determined by the owner or operator based on the tank manufacturer recommendations, applicable regulations, fire protection and prevention codes, standard engineering codes and practices, or other requirements for the safe handling of flammable, ignitable, explosive, reactive, or hazardous materials. Examples of normal operating conditions that may require these devices to open are during those times when the tank internal pressure exceeds the internal pressure operating range for the tank as a result of loading operations or diurnal ambient temperature fluctuations.

- ..(iii) (III) Opening of a safety device, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations, is allowed at any time conditions require doing so to avoid an unsafe condition.
- 265.1085(c)(4) (D) The owner or operator shall inspect the air emission control equipment in accordance with the following requirements.
  - ..(i) (I) The fixed roof and its closure devices shall be visually inspected by the owner or operator to check for defects that could result in air pollutant emissions. Defects include, but are not limited to, visible cracks, holes, or gaps in the roof sections or between the roof and the tank wall; broken, cracked, or otherwise damaged seals or gaskets on closure devices; and broken or missing hatches, access covers, caps, or other closure devices.
  - ..(ii) (II) The owner or operator shall perform an initial inspection of the fixed roof and its closure devices on or before the date that the tank becomes subject to Section 30(f) of this Chapter. Thereafter, the owner or operator shall perform the inspections at least once every year except under the special conditions provided for in Section 30(f)(xii) of this Chapter.
  - ..(iii) (III) In the event that a defect is detected, the owner or operator shall repair the defect in accordance with the requirements of Section 30(f)(xi) of this Chapter.
  - ..(iv) (IV) The owner or operator shall maintain a record of the inspection in accordance with the requirements specified in Section 30(k)(ii) of this Chapter.
- 265.1085(d) (iv) Owners and operators controlling air pollutant emissions from a tank using Tank Level 2 controls shall use one of the following tanks:
  - 265.1085(d)(1) (A) A fixed-roof tank equipped with an internal floating roof in accordance with the requirements specified in Section 30(f)(v) of this Chapter;
  - 265.1085(d)(2) (B) A tank equipped with an external floating roof in accordance with the requirements specified in Section 30(f)(vi) of this Chapter;
  - 265.1085(d)(3) (C) A tank vented through a closed-vent system to a control device in accordance with the requirements specified in Section 30(f)(vii) of this Chapter;
  - 265.1085(d)(4) (D) A pressure tank designed and operated in accordance with the requirements specified in Section 30(f)(viii) of this Chapter; or
  - 265.1085(d)(5) (E) A tank located inside an enclosure that is vented through a closed-vent system to an enclosed combustion control device in accordance with the requirements specified in Section 30(f)(ix) of this Chapter.
- 265.1085(e) (v) The owner or operator who controls air pollutant emissions from a tank using a fixed-roof with an internal floating roof shall meet the requirements specified in Section 30(f)(v)(A) through (C) of this Chapter.
  - 265.1085(e)(1) (A) The tank shall be equipped with a fixed roof and an internal floating roof in accordance with the following

requirements:

..(i) (I) The internal floating roof shall be designed to float on the liquid surface except when the floating roof must be supported by the leg supports.

..(ii) (II) The internal floating roof shall be equipped with a continuous seal between the wall of the tank and the floating roof edge that meets either of the following requirements:

(1.) A single continuous seal that is either a liquid-mounted seal or a metallic shoe seal, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations; or

(2.) Two continuous seals mounted one above the other. The lower seal may be a vapor-mounted seal.

..(iii) (III) The internal floating roof shall meet the following specifications:

(1.) Each opening in a noncontact internal floating roof except for automatic bleeder vents (vacuum breaker vents) and the rim space vents is to provide a projection below the liquid surface.

(2.) Each opening in the internal floating roof shall be equipped with a gasketed cover or a gasketed lid except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains.

(3.) Each penetration of the internal floating roof for the purpose of sampling shall have a slit fabric cover that covers at least 90 percent of the opening.

(4.) Each automatic bleeder vent and rim space vent shall be gasketed.

(5.) Each penetration of the internal floating roof that allows for passage of a ladder shall have a gasketed sliding cover.

(6.) Each penetration of the internal floating roof that allows for passage of a column supporting the fixed roof shall have a flexible fabric sleeve seal or a gasketed sliding cover.

265.1085(e)(2) (B) The owner or operator shall operate the tank in accordance with the following requirements:

..(i) (I) When the floating roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be completed as soon as practical.

..(ii) (II) Automatic bleeder vents are to be set closed at all times when the roof is floating, except when the roof is being floated off or is being landed on the leg supports.

..(iii) (III) Prior to filling the tank, each cover, access hatch, gauge float well or lid on any opening in the internal floating roof shall be bolted or fastened closed (i.e., no visible gaps). Rim space vents are to be set to open only when the internal floating roof is not floating or when the pressure beneath the rim exceeds the manufacturer's recommended setting.

265.1085(e)(3) (C) The owner or operator shall inspect the internal floating roof in accordance with the procedures specified as follows:

- ..(i) (I) The floating roof and its closure devices shall be visually inspected by the owner or operator to check for defects that could result in air pollutant emissions. Defects include, but are not limited to: The internal floating roof is not floating on the surface of the liquid inside the tank; liquid has accumulated on top of the internal floating roof; any portion of the roof seals have detached from the roof rim; holes, tears, or other openings are visible in the seal fabric; the gaskets no longer close off the hazardous waste surface from the atmosphere; or the slotted membrane has more than 10 percent open area.
- ..(ii) (II) The owner or operator shall inspect the internal floating roof components as follows except as provided in Section 30(f)(v)(C)(III) of this Chapter:
- (1.) Visually inspect the internal floating roof components through openings on the fixed-roof (e.g., manholes and roof hatches) at least once every 12 months after initial fill, and
- (2.) Visually inspect the internal floating roof, primary seal, secondary seal (if one is in service), gaskets, slotted membranes, and sleeve seals (if any) each time the tank is emptied and degassed and at least every 10 years.
- ..(iii) (III) As an alternative to performing the inspections specified in Section 30(f)(v)(C)(II) of this Chapter for an internal floating roof equipped with two continuous seals mounted one above the other, the owner or operator may visually inspect the internal floating roof, primary and secondary seals, gaskets, slotted membranes, and sleeve seals (if any) each time the tank is emptied and degassed and at least every 5 years.
- ..(iv) (IV) Prior to each inspection required by Section 30(f)(v)(C)(II) or (III) of this Chapter, the owner or operator shall notify the ~~Director Administrator~~ ~~{Regional Administrator}~~ in advance of each inspection to provide the ~~Director Administrator~~ with the opportunity to have an observer present during the inspection. The owner or operator shall notify the ~~Director Administrator~~ of the date and location of the inspection as follows:
- (1.) Prior to each visual inspection of an internal floating roof in a tank that has been emptied and degassed, written notification shall be prepared and sent by the owner or operator so that it is received by the ~~Director Administrator~~ at least 30 calendar days before refilling the tank except when an inspection is not planned as provided for in Section 30(f)(v)(C)(IV)(2.) of this Chapter.
- (2.) When a visual inspection is not planned and the owner or operator could not have known about the inspection 30 calendar days before refilling the tank, the owner or operator shall notify the ~~Director Administrator~~ as soon as possible, but no later than 7 calendar days before refilling of the tank. This notification may be made by telephone and immediately followed by a written explanation for why the inspection is unplanned. Alternatively, written notification, including the explanation for the unplanned inspection, may be sent so that it is received by the ~~Director Administrator~~ at least 7 calendar days before refilling the tank.
- ..(v) (V) In the event that a defect is detected, the owner or operator shall repair the defect in accordance with the requirements of Section 30(f)(xi) of this Chapter.
- ..(vi) (VI) The owner or operator shall maintain a

record of the inspection in accordance with the requirements specified in Section 30(k)(ii) of this Chapter.

- 265.1085(e)(4) (D) Safety devices, as defined in Chapter 1, Section 1(f)(i), may be installed and operated as necessary on any tank complying with the requirements of Section 30(f)(v) of this Chapter.
- 265.1085(f) (vi) The owner or operator who controls air pollutant emissions from a tank using an external floating roof shall meet the requirements specified in Section 30(f)(vi)(A) through (C) of this Chapter.
- 265.1085(f)(1) (A) The owner or operator shall design the external floating roof in accordance with the following requirements:
- ..(i) (I) The external floating roof shall be designed to float on the liquid surface except when the floating roof must be supported by the leg supports.
- ..(ii) (II) The floating roof shall be equipped with two continuous seals, one above the other, between the wall of the tank and the roof edge. The lower seal is referred to as the primary seal, and the upper seal is referred to as the secondary seal.
- (1.) The primary seal shall be a liquid-mounted seal or a metallic shoe seal, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations. The total area of the gaps between the tank wall and the primary seal shall not exceed 212 square centimeters (cm<sup>2</sup>) per meter of tank diameter, and the width of any portion of these gaps shall not exceed 3.8 centimeters (cm). If a metallic shoe seal is used for the primary seal, the metallic shoe seal shall be designed so that one end extends into the liquid in the tank and the other end extends a vertical distance of at least 61 centimeters above the liquid surface.
- (2.) The secondary seal shall be mounted above the primary seal and cover the annular space between the floating roof and the wall of the tank. The total area of the gaps between the tank wall and the secondary seal shall not exceed 21.2 square centimeters (cm<sup>2</sup>) per meter of tank diameter, and the width of any portion of these gaps shall not exceed 1.3 centimeters (cm).
- ..(iii) (III) The external floating roof shall meet the following specifications:
- (1.) Except for automatic bleeder vents (vacuum breaker vents) and rim space vents, each opening in a noncontact external floating roof shall provide a projection below the liquid surface.
- (2.) Except for automatic bleeder vents, rim space vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid.
- (3.) Each access hatch and each gauge float well shall be equipped with a cover designed to be bolted or fastened when the cover is secured in the closed position.
- (4.) Each automatic bleeder vent and each rim space vent shall be equipped with a gasket.
- (5.) Each roof drain that empties into the liquid managed in the tank shall be equipped with a slotted membrane fabric cover that covers at least 90 percent of the area of



the opening.

(6.) Each unslotted and slotted guide pole well shall be equipped with a gasketed sliding cover or a flexible fabric sleeve seal.

(7.) Each unslotted guide pole shall be equipped with a gasketed cap on the end of the pole.

(8.) Each slotted guide pole shall be equipped with a gasketed float or other device which closes off the liquid surface from the atmosphere.

(9.) Each gauge hatch and each sample well shall be equipped with a gasketed cover.

265.1085(f)(2) (B) The owner or operator shall operate the tank in accordance with the following requirements:

..(i) (I) When the floating roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be completed as soon as practical.

..(ii) (II) Except for automatic bleeder vents, rim space vents, roof drains, and leg sleeves, each opening in the roof shall be secured and maintained in a closed position at all times except when the closure device must be open for access.

..(iii) (III) Covers on each access hatch and each gauge float well shall be bolted or fastened when secured in the closed position.

..(iv) (IV) Automatic bleeder vents shall be set closed at all times when the roof is floating, except when the roof is being floated off or is being landed on the leg supports.

..(v) (V) Rim space vents shall be set to open only at those times that the roof is being floated off the roof leg supports or when the pressure beneath the rim seal exceeds the manufacturer's recommended setting.

..(iv) (VI) The cap on the end of each unslotted guide pole shall be secured in the closed position at all times except when measuring the level or collecting samples of the liquid in the tank.

..(vii) (VII) The cover on each gauge hatch or sample well shall be secured in the closed position at all times except when the hatch or well must be opened for access.

..(viii) (VIII) Both the primary seal and the secondary seal shall completely cover the annular space between the external floating roof and the wall of the tank in a continuous fashion except during inspections.

265.1085(f)(3) (C) The owner or operator shall inspect the external floating roof in accordance with the procedures specified as follows:

..(i) (I) The owner or operator shall measure the external floating roof seal gaps in accordance with the following requirements:

(1.) The owner or operator shall perform measurements of gaps between the tank wall and the primary seal within 60 calendar days after initial operation of the tank

following installation of the floating roof and, thereafter, at least once every 5 years.

(2.) The owner or operator shall perform measurements of gaps between the tank wall and the secondary seal within 60 calendar days after initial operation of the tank following installation of the floating roof and, thereafter, at least once every year.

(3.) If a tank ceases to hold hazardous waste for a period of 1 year or more, subsequent introduction of hazardous waste into the tank shall be considered an initial operation for the purposes of Section 30(f)(vi)(C)(I)(1.) and (2.) of this Chapter.

(4.) The owner or operator shall determine the total surface area of gaps in the primary seal and in the secondary seal individually using the following procedure:

a. The seal gap measurements shall be performed at one or more floating roof levels when the roof is floating off the roof supports.

b. Seal gaps, if any, shall be measured around the entire perimeter of the floating roof in each place where a 0.32-centimeter (cm) diameter uniform probe passes freely (without forcing or binding against the seal) between the seal and the wall of the tank and measure the circumferential distance of each such location.

c. For a seal gap measured under Section 30(f)(vi)(C) of this Chapter, the gap surface area shall be determined by using probes of various widths to measure accurately the actual distance from the tank wall to the seal and multiplying each such width by its respective circumferential distance.

d. The total gap area shall be calculated by adding the gap surface areas determined for each identified gap location for the primary seal and the secondary seal individually, and then dividing the sum for each seal type by the nominal diameter of the tank. These total gap areas for the primary seal and secondary seal are then compared to the respective standards for the seal type as specified in Section 30(f)(vi)(A)(II) of this Chapter.

(5.) In the event that the seal gap measurements do not conform to the specifications in Section 30(f)(vi)(A)(II) of this Chapter, the owner or operator shall repair the defect in accordance with the requirements of Section 30(f)(xi) of this Chapter.

(6.) The owner or operator shall maintain a record of the inspection in accordance with the requirements specified in Section 30(k)(ii) of this Chapter.

..(ii) (II) The owner or operator shall visually inspect the external floating roof in accordance with the following requirements:

(1.) The floating roof and its closure devices shall be visually inspected by the owner or operator to check for defects that could result in air pollutant emissions. Defects include, but are not limited to: Holes, tears, or other openings in the rim seal or seal fabric of the floating roof; a rim seal detached from the floating roof; all or a portion of the floating roof deck

being submerged below the surface of the liquid in the tank; broken, cracked, or otherwise damaged seals or gaskets on closure devices; and broken or missing hatches, access covers, caps, or other closure devices.

(2.) The owner or operator shall perform an initial inspection of the external floating roof and its closure devices on or before the date that the tank becomes subject to this Section. Thereafter, the owner or operator shall perform the inspections at least once every year except for the special conditions provided for in Section 30(f)(xii) of this Chapter.

(3.) In the event that a defect is detected, the owner or operator shall repair the defect in accordance with the requirements of Section 30(f)(xi) of this Chapter.

(4.) The owner or operator shall maintain a record of the inspection in accordance with the requirements specified in Section 30(k)(ii) of this Chapter.

..(iii) (III) Prior to each inspection required by Section 30(f)(vi)(C)(I) or (II) of this Chapter, the owner or operator shall notify the ~~Director Administrator~~ in advance of each inspection to provide the ~~Director Administrator~~ with the opportunity to have an observer present during the inspection. The owner or operator shall notify the ~~Director Administrator~~ of the date and location of the inspection as follows:

(1.) Prior to each inspection to measure external floating roof seal gaps as required under Section 30(f)(vi)(C)(I) of this Chapter, written notification shall be prepared and sent by the owner or operator so that it is received by the ~~Director Administrator~~ at least 30 calendar days before the date the measurements are scheduled to be performed.

(2.) Prior to each visual inspection of an external floating roof in a tank that has been emptied and degassed, written notification shall be prepared and sent by the owner or operator so that it is received by the ~~Director Administrator~~ at least 30 calendar days before refilling the tank except when an inspection is not planned as provided for in Section 30(f)(vi)(C)(III)(3.) of this Chapter.

(3.) When a visual inspection is not planned and the owner or operator could not have known about the inspection 30 calendar days before refilling the tank, the owner or operator shall notify the ~~Director Administrator~~ as soon as possible, but no later than 7 calendar days before refilling of the tank. This notification may be made by telephone and immediately followed by a written explanation for why the inspection is unplanned. Alternatively, written notification, including the explanation for the unplanned inspection, may be sent so that it is received by the ~~Director Administrator~~ at least 7 calendar days before refilling the tank.

265.1085(f)(4) (D) Safety devices, as defined in Chapter 1, Section 1(f)(i) of these rules and regulation, may be installed and operated as necessary on any tank complying with the requirements of Section 30(f)(vi) of this Chapter.

265.1085(g) (vii) The owner or operator who controls air pollutant emissions from a tank by venting the tank to a control device shall meet the requirements specified in Section 30(f)(vii)(A) through (C) of this Chapter.

265.1085(g)(1) (A) The tank shall be covered by a fixed roof and

vented directly through a closed-vent system to a control device in accordance with the following requirements:

- ..(i) (I) The fixed roof and its closure devices shall be designed to form a continuous barrier over the entire surface area of the liquid in the tank.
  - ..(ii) (II) Each opening in the fixed roof not vented to the control device shall be equipped with a closure device. If the pressure in the vapor headspace underneath the fixed roof is less than atmospheric pressure when the control device is operating, the closure devices shall be designed to operate such that when the closure device is secured in the closed position there are no visible cracks, holes, gaps, or other open spaces in the closure device or between the perimeter of the cover opening and the closure device. If the pressure in the vapor headspace underneath the fixed roof is equal to or greater than atmospheric pressure when the control device is operating, the closure device shall be designed to operate with no detectable organic emissions.
  - ..(iii) (III) The fixed roof and its closure devices shall be made of suitable materials that will minimize exposure of the hazardous waste to the atmosphere, to the extent practical, and will maintain the integrity of the fixed roof and closure devices throughout their intended service life. Factors to be considered when selecting the materials for and designing the fixed roof and closure devices shall include: Organic vapor permeability, the effects of any contact with the liquid and its vapor managed in the tank; the effects of outdoor exposure to wind, moisture, and sunlight; and the operating practices used for the tank on which the fixed roof is installed.
  - ..(iv) (IV) The closed-vent system and control device shall be designed and operated in accordance with the requirements of Section 30(i) of this Chapter.
- 265.1085(g)(2) (B) Whenever a hazardous waste is in the tank, the fixed roof shall be installed with each closure device secured in the closed position and the vapor headspace underneath the fixed roof vented to the control device except as follows:
- ..(i) (I) Venting to the control device is not required, and opening of closure devices or removal of the fixed roof is allowed at the following times:
    - (1.) To provide access to the tank for performing routine inspection, maintenance, or other activities needed for normal operations. Examples of such activities include those times when a worker needs to open a port to sample liquid in the tank, or when a worker needs to open a hatch to maintain or repair equipment. Following completion of the activity, the owner or operator shall promptly secure the closure device in the closed position or reinstall the cover, as applicable, to the tank.
    - (2.) To remove accumulated sludge or other residues from the bottom of a tank.
  - ..(ii) (II) Opening of a safety device, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations, is allowed at any time conditions require doing so to avoid an unsafe condition.
- 265.1085(g)(3) (C) The owner or operator shall inspect and monitor the air emission control equipment in accordance with the following procedures:

- ..(i) (I) The fixed roof and its closure devices shall be visually inspected by the owner or operator to check for defects that could result in air pollutant emissions. Defects include, but are not limited to, visible cracks, holes, or gaps in the roof sections or between the roof and the tank wall; broken, cracked, or otherwise damaged seals or gaskets on closure devices; and broken or missing hatches, access covers, caps, or other closure devices.
- ..(ii) (II) The closed-vent system and control device shall be inspected and monitored by the owner or operator in accordance with the procedures specified in Section 30(i) of this Chapter.
- ..(iii) (III) The owner or operator shall perform an initial inspection of the air emission control equipment on or before the date that the tank becomes subject to this Section. Thereafter, the owner or operator shall perform the inspections at least once every year except for the special conditions provided for in Section 30(f)(xii) of this Chapter.
- ..(iv) (IV) In the event that a defect is detected, the owner or operator shall repair the defect in accordance with the requirements of Section 30(f)(xi) of this Chapter.
- ..(v) (V) The owner or operator shall maintain a record of the inspection in accordance with the requirements specified in Section 30(k)(ii) of this Chapter.
- 265.1085(h) (viii) The owner or operator who controls air pollutant emissions by using a pressure tank shall meet the following requirements.
- 265.1085(h)(1) (A) The tank shall be designed not to vent to the atmosphere as a result of compression of the vapor headspace in the tank during filling of the tank to its design capacity.
- 265.1085(h)(2) (B) All tank openings shall be equipped with closure devices designed to operate with no detectable organic emissions as determined using the procedure specified in Section 30(e)(iv) of this Chapter.
- 265.1085(h)(3) (C) Whenever a hazardous waste is in the tank, the tank shall be operated as a closed system that does not vent to the atmosphere except under either or the following conditions as specified in Section 30(f)(viii)(C)(I) or (II) of this Chapter. in the event that a safety device, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations, is required to open to avoid an unsafe condition.
- ..(i) (I) At those times when opening of a safety device, as defined in Section 30(b) of this Chapter, is required to avoid an unsafe condition.
- ..(ii) (II) At those times when purging of inerts from the tank is required and the purge stream is routed to a closed-vent system and control device designed and operated in accordance with the requirements of Section 30(i) of this Chapter.
- 265.1085(i) (ix) The owner or operator who controls air pollutant emissions by using an enclosure vented through a closed-vent system to an enclosed combustion control device shall meet the requirements specified in Section 30(f)(ix)(A) through (D) of this Chapter.
- 265.1085(i)(1) (A) The tank shall be located inside an enclosure. The enclosure shall be designed and operated in accordance

with the criteria for a permanent total enclosure as specified in "Procedure T - Criteria for and Verification of a Permanent or Temporary Total Enclosure" under 40 CFR 52.741, Appendix B. The enclosure may have permanent or temporary openings to allow worker access; passage of material into or out of the enclosure by conveyor, vehicles, or other mechanical means; entry of permanent mechanical or electrical equipment; or direct airflow into the enclosure. The owner or operator shall perform the verification procedure for the enclosure as specified in Section 5.0 to "Procedure T - Criteria for and Verification of a Permanent or Temporary Total Enclosure" initially when the enclosure is first installed and, thereafter, annually.

- 265.1085(i)(2) (B) The enclosure shall be vented through a closed-vent system to an enclosed combustion control device that is designed and operated in accordance with the standards for either a vapor incinerator, boiler, or process heater specified in Section 30(i) of this Chapter.
- 265.1085(i)(3) (C) Safety devices, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations [~~265.1081 of this subpart~~], may be installed and operated as necessary on any enclosure, closed-vent system, or control device used to comply with the requirements of Section 30(f)(ix)(A) and (B) of this Chapter.
- 265.1085(i)(4) (D) The owner or operator shall inspect and monitor the closed-vent system and control device as specified in Section 30(i) of this Chapter.
- 265.1085(j) (x) The owner or operator shall transfer hazardous waste to a tank subject to this Section in accordance with the following requirements:
- 265.1085(j)(1) (A) Transfer of hazardous waste, except as provided in Section 30(f)(x)(B) of this Chapter, to the tank from another tank subject to this Section or from a surface impoundment subject to Section 30(g) of this Chapter shall be conducted using continuous hard-piping or another closed system that does not allow exposure of the hazardous waste to the atmosphere. For the purpose of complying with this provision, an individual drain system is considered to be a closed system when it meets the requirements of 40 CFR part 63, subpart RR - National Emission Standards for Individual Drain Systems.
- 265.1085(j)(2) (B) The requirements of Section 30(f)(x)(A) of this Chapter do not apply when transferring a hazardous waste to the tank under any of the following conditions:
- ..(i) (I) The hazardous waste meets the average VO concentration conditions specified in Section 30(d)(iii)(A) of this Chapter at the point of waste origination.
- ..(ii) (II) The hazardous waste has been treated by an organic destruction or removal process to meet the requirements in Section 30(d)(iii)(B) of this Chapter.
- ..(iii) (III) The hazardous waste meets the requirements of Section 30(d)(iii)(D) of this Chapter.
- 265.1085(k) (xi) The owner or operator shall repair each defect detected during an inspection performed in accordance with the requirements of Section 30(f)(iii)(D), Section 30(f)(v)(C), Section 30(f)(vi)(C), or Section 30(f)(vii)(C) of this Chapter as follows:
- 265.1085(k)(1) (A) The owner or operator shall make first efforts at repair of the defect no later than 5 calendar days after

detection, and repair shall be completed as soon as possible but no later than 45 calendar days after detection except as provided in Section 30(f)(xi)(B) of this Chapter.

265.1085(k)(2) (B) Repair of a defect may be delayed beyond 45 calendar days if the owner or operator determines that repair of the defect requires emptying or temporary removal from service of the tank and no alternative tank capacity is available at the site to accept the hazardous waste normally managed in the tank. In this case, the owner or operator shall repair the defect the next time the process or unit that is generating the hazardous waste managed in the tank stops operation. Repair of the defect shall be completed before the process or unit resumes operation.

265.1085(l) (xii) Following the initial inspection and monitoring of the cover as required by the applicable provisions of this subpart, subsequent inspection and monitoring may be performed at intervals longer than 1 year under the following special conditions:

265.1085(l)(1) (A) In the case when inspecting or monitoring the cover would expose a worker to dangerous, hazardous, or other unsafe conditions, then the owner or operator may designate a cover as an "unsafe to inspect and monitor cover" and comply with all of the following requirements:

..(i) (I) Prepare a written explanation for the cover stating the reasons why the cover is unsafe to visually inspect or to monitor, if required.

..(ii) (II) Develop and implement a written plan and schedule to inspect and monitor the cover, using the procedures specified in the applicable Section of this subpart, as frequently as practicable during those times when a worker can safely access the cover.

265.1085(l)(2) (B) In the case when a tank is buried partially or entirely underground, an owner or operator is required to inspect and monitor, as required by the applicable provisions of Section 30(f) of this Chapter, only those portions of the tank cover and those connections to the tank (e.g., fill ports, access hatches, gauge wells, etc.) that are located on or above the ground surface.

265.1086 (g) STANDARDS: SURFACE IMPOUNDMENTS.

265.1086(a) (i) The provisions of Section 30(g) of this Chapter apply to the control of air pollutant emissions from surface impoundments for which Section 30(d)(ii) of this Chapter references the use of this Section for such air emission control.

265.1086(b) (ii) The owner or operator shall control air pollutant emissions from the surface impoundment by installing and operating either of the following:

265.1086(b)(1) (A) A floating membrane cover in accordance with the provisions specified in Section 30(g)(iii) of this Chapter; or

265.1086(b)(2) (B) A cover that is vented through a closed-vent system to a control device in accordance with the requirements specified in Section 30(g)(iv) of this Chapter.

265.1086(c) (iii) The owner or operator who controls air pollutant emissions from a surface impoundment using a floating membrane cover shall meet the requirements specified in Section 30(g)(iii)(A) through (C) of this Chapter.

- 265.1086(c)(1) (A) The surface impoundment shall be equipped with a floating membrane cover designed to meet the following specifications:
- ..(i) (I) The floating membrane cover shall be designed to float on the liquid surface during normal operations and form a continuous barrier over the entire surface area of the liquid.
  - ..(ii) (II) The cover shall be fabricated from a synthetic membrane material that is either:
    - (1.) High density polyethylene (HDPE) with a thickness no less than 2.5 millimeters (mm); or
    - (2.) A material or a composite of different materials determined to have both organic permeability properties that are equivalent to those of the material listed in Section 30(g)(iii)(A)(II)(1.) of this Chapter and chemical and physical properties that maintain the material integrity for the intended service life of the material.
  - ..(iii) (III) The cover shall be installed in a manner such that there are no visible cracks, holes, gaps, or other open spaces between cover Section seams or between the interface of the cover edge and its foundation mountings.
  - ..(iv) (IV) Except as provided for in Section 30(g)(iii)(A)(V) of this Chapter, each opening in the floating membrane cover shall be equipped with a closure device designed to operate such that when the closure device is secured in the closed position there are no visible cracks, holes, gaps, or other open spaces in the closure device or between the perimeter of the cover opening and the closure device.
  - ..(v) (V) The floating membrane cover may be equipped with one or more emergency cover drains for removal of stormwater. Each emergency cover drain shall be equipped with a slotted membrane fabric cover that covers at least 90 percent of the area of the opening or a flexible fabric sleeve seal.
  - ..(vi) (VI) The closure devices shall be made of suitable materials that will minimize exposure of the hazardous waste to the atmosphere, to the extent practical, and will maintain the integrity of the closure devices throughout their intended service life. Factors to be considered when selecting the materials of construction and designing the cover and closure devices shall include: Organic vapor permeability; the effects of any contact with the liquid and its vapor managed in the surface impoundment; the effects of outdoor exposure to wind, moisture, and sunlight; and the operating practices used for the surface impoundment on which the floating membrane cover is installed.

265.1086(c)(2) (B) Whenever a hazardous waste is in the surface impoundment, the floating membrane cover shall float on the liquid and each closure device shall be secured in the closed position except as follows:

- ..(i) (I) Opening of closure devices or removal of the cover is allowed at the following times:
  - (1.) To provide access to the surface impoundment for performing routine inspection, maintenance, or other activities needed for normal operations. Examples of such activities include those times when a worker needs to open a port to sample the liquid in the surface impoundment, or when a worker needs to open a hatch to maintain or repair equipment. Following completion of the



activity, the owner or operator shall promptly replace the cover and secure the closure device in the closed position, as applicable.

(2.) To remove accumulated sludge or other residues from the bottom of surface impoundment.

..(ii) (II) Opening of a safety device, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations, is allowed at any time conditions require doing so to avoid an unsafe condition.

265.1086(c)(3) (C) The owner or operator shall inspect the floating membrane cover in accordance with the following procedures:

..(i) (I) The floating membrane cover and its closure devices shall be visually inspected by the owner or operator to check for defects that could result in air pollutant emissions. Defects include, but are not limited to, visible cracks, holes, or gaps in the cover Section seams or between the interface of the cover edge and its foundation mountings; broken, cracked, or otherwise damaged seals or gaskets on closure devices; and broken or missing hatches, access covers, caps, or other closure devices.

..(ii) (II) The owner or operator shall perform an initial inspection of the floating membrane cover and its closure devices on or before the date that the surface impoundment becomes subject to this Section. Thereafter, the owner or operator shall perform the inspections at least once every year except for the special conditions provided for in Section 30(g)(vii) of this Chapter.

..(iii) (III) In the event that a defect is detected, the owner or operator shall repair the defect in accordance with the requirements of Section 30(g)(vi) of this Chapter.

..(iv) (IV) The owner or operator shall maintain a record of the inspection in accordance with the requirements specified in Section 30(k)(iii) of this Chapter.

265.1086(d) (iv) The owner or operator who controls air pollutant emissions from a surface impoundment using a cover vented to a control device shall meet the requirements specified in Section 30(g)(iv)(A) through (C) of this Chapter.

265.1086(d)(1) (A) The surface impoundment shall be covered by a cover and vented directly through a closed-vent system to a control device in accordance with the following requirements:

..(i) (I) The cover and its closure devices shall be designed to form a continuous barrier over the entire surface area of the liquid in the surface impoundment.

..(ii) (II) Each opening in the cover not vented to the control device shall be equipped with a closure device. If the pressure in the vapor headspace underneath the cover is less than atmospheric pressure when the control device is operating, the closure devices shall be designed to operate such that when the closure device is secured in the closed position there are no visible cracks, holes, gaps, or other open spaces in the closure device or between the perimeter of the cover opening and the closure device. If the pressure in the vapor headspace underneath the cover is equal to or greater than atmospheric pressure when the control device is operating, the closure device shall be designed to operate with no detectable organic emissions using the procedure specified in Section 30(e)(iv) of this Chapter.

- ..(iii) (III) The cover and its closure devices shall be made of suitable materials that will minimize exposure of the hazardous waste to the atmosphere, to the extent practical, and will maintain the integrity of the cover and closure devices throughout their intended service life. Factors to be considered when selecting the materials of construction and designing the cover and closure devices shall include: Organic vapor permeability; the effects of any contact with the liquid or its vapors managed in the surface impoundment; the effects of outdoor exposure to wind, moisture, and sunlight; and the operating practices used for the surface impoundment on which the cover is installed.
- ..(iv) (IV) The closed-vent system and control device shall be designed and operated in accordance with the requirements of Section 30(i) of this Chapter.
- 265.1086(d)(2) (B) Whenever a hazardous waste is in the surface impoundment, the cover shall be installed with each closure device secured in the closed position and the vapor headspace underneath the cover vented to the control device except as follows:
- ..(i) (I) Venting to the control device is not required, and opening of closure devices or removal of the cover is allowed at the following times:
- (1.) To provide access to the surface impoundment for performing routine inspection, maintenance, or other activities needed for normal operations. Examples of such activities include those times when a worker needs to open a port to sample liquid in the surface impoundment, or when a worker needs to open a hatch to maintain or repair equipment. Following completion of the activity, the owner or operator shall promptly secure the closure device in the closed position or reinstall the cover, as applicable, to the surface impoundment.
- (2.) To remove accumulated sludge or other residues from the bottom of the surface impoundment.
- ..(ii) (II) Opening of a safety device, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations, is allowed at any time conditions require doing so to avoid an unsafe condition.
- 265.1086(d)(3) (C) The owner or operator shall inspect and monitor the air emission control equipment in accordance with the following procedures:
- ..(i) (I) The surface impoundment cover and its closure devices shall be visually inspected by the owner or operator to check for defects that could result in air pollutant emissions. Defects include, but are not limited to, visible cracks, holes, or gaps in the cover Section seams or between the interface of the cover edge and its foundation mountings; broken, cracked, or otherwise damaged seals or gaskets on closure devices; and broken or missing hatches, access covers, caps, or other closure devices.
- ..(ii) (II) The closed-vent system and control device shall be inspected and monitored by the owner or operator in accordance with the procedures specified in Section 30(i) of this Chapter.
- ..(iii) (III) The owner or operator shall perform an initial inspection of the air emission control equipment on or before the date that the surface impoundment becomes subject to this Section. Thereafter, the owner or operator shall perform the inspections at least once every year except for the special

conditions provided for in Section 30(g)(vii) of this Chapter.

..(iv) (IV) In the event that a defect is detected, the owner or operator shall repair the defect in accordance with the requirements of Section 30(g)(vi) of this Chapter.

..(v) (V) The owner or operator shall maintain a record of the inspection in accordance with the requirements specified in Section 30(k)(iii) of this Chapter.

265.1086(e) (v) The owner or operator shall transfer hazardous waste to a surface impoundment subject to this Section in accordance with the following requirements:

265.1086(e)(1) (A) Transfer of hazardous waste, except as provided in Section 30(g)(v)(B) of this Chapter, to the surface impoundment from another surface impoundment subject to this Section or from a tank subject to Section 30(f) of this Chapter shall be conducted using continuous hard-piping or another closed system that does not allow exposure of the waste to the atmosphere. For the purpose of complying with this provision, an individual drain system is considered to be a closed system when it meets the requirements of 40 CFR part 63, subpart RR - National Emission Standards for Individual Drain Systems.

265.1086(e)(2) (B) The requirements of Section 30(g)(v)(A) of this Chapter do not apply when transferring a hazardous waste to the surface impoundment under either of the following conditions:

..(i) (I) The hazardous waste meets the average VO concentration conditions specified in Section 30(d)(iii)(A) of this Chapter at the point of waste origination.

..(ii) (II) The hazardous waste has been treated by an organic destruction or removal process to meet the requirements in Section 30(d)(iii)(B) of this Chapter.

(III) The hazardous waste meets the requirements of Section 30(d)(iii)(D) of this Chapter.

265.1086(f) (vi) The owner or operator shall repair each defect detected during an inspection performed in accordance with the requirements of Section 30(g)(iii)(C) or Section 30(g)(iv)(C) of this Chapter as follows:

265.1086(f)(1) (A) The owner or operator shall make first efforts at repair of the defect no later than 5 calendar days after detection, and repair shall be completed as soon as possible but no later than 45 calendar days after detection except as provided in Section 30(g)(vi)(B) of this Chapter.

265.1086(f)(2) (B) Repair of a defect may be delayed beyond 45 calendar days if the owner or operator determines that repair of the defect requires emptying or temporary removal from service of the surface impoundment and no alternative capacity is available at the site to accept the hazardous waste normally managed in the surface impoundment. In this case, the owner or operator shall repair the defect the next time the process or unit that is generating the hazardous waste managed in the tank stops operation. Repair of the defect shall be completed before the process or unit resumes operation.

265.1086(g) (vii) Following the initial inspection and monitoring of the cover as required by the applicable provisions of this subpart, subsequent inspection and monitoring may be performed at intervals longer than 1 year in the case when inspecting or monitoring the

cover would expose a worker to dangerous, hazardous, or other unsafe conditions. In this case, the owner or operator may designate the cover as an "unsafe to inspect and monitor cover" and comply with all of the following requirements:

265.1086(g)(1) (A) Prepare a written explanation for the cover stating the reasons why the cover is unsafe to visually inspect or to monitor, if required.

265.1086(g)(2) (B) Develop and implement a written plan and schedule to inspect and monitor the cover using the procedures specified in the applicable Section of this subpart as frequently as practicable during those times when a worker can safely access the cover.

265.1087 (h) STANDARDS: CONTAINERS.

265.1087(a) (i) The provisions of Section 30(h) of this Chapter ~~[this Section]~~ apply to the control of air pollutant emissions from containers for which Section 30(d)(ii) of this Chapter references the use of Section 30(h) of this Chapter for such air emission control.

265.1087(b) (ii) General requirements.

265.1087(b)(1) (A) The owner or operator shall control air pollutant emissions from each container subject to this Section in accordance with the following requirements, as applicable to the container, except when the special provisions for waste stabilization processes specified in Section 30(h)(ii)(B) of this Chapter apply to the container.

..(i) (I) For a container having a design capacity greater than 0.1 m<sup>3</sup> and less than or equal to 0.46 m<sup>3</sup>, the owner or operator shall control air pollutant emissions from the container in accordance with the Container Level 1 standards specified in Section 30(h)(iii) of this Chapter.

..(ii) (II) For a container having a design capacity greater than 0.46 m<sup>3</sup> that is not in light material service, the owner or operator shall control air pollutant emissions from the container in accordance with the Container Level 1 standards specified in Section 30(h)(iii) of this Chapter.

..(iii) (III) For a container having a design capacity greater than 0.46 m<sup>3</sup> that is in light material service, the owner or operator shall control air pollutant emissions from the container in accordance with the Container Level 2 standards specified in Section 30(h)(iv) of this Chapter.

265.1087(b)(2) (B) When a container having a design capacity greater than 0.1 m<sup>3</sup> is used for treatment of a hazardous waste by a waste stabilization process, the owner or operator shall control air pollutant emissions from the container in accordance with the Container Level 3 standards specified in Section 30(h)(v) of this Chapter at those times during the waste stabilization process when the hazardous waste in the container is exposed to the atmosphere.

265.1087(c) (iii) Container Level 1 standards.

265.1087(c)(1) (A) A container using Container Level 1 controls is one of the following:

..(i) (I) A container that meets the applicable U.S. Department of Transportation (DOT) regulations on packaging hazardous materials for transportation as specified in Section 30(h)(vi) of this Chapter.

..(ii) (II) A container equipped with a cover and closure devices that form a continuous barrier over the container openings such that when the cover and closure devices are secured in the closed position there are no visible holes, gaps, or other open spaces into the interior of the container. The cover may be a separate cover installed on the container (e.g., a lid on a drum or a suitably secured tarp on a roll-off box) or may be an integral part of the container structural design (e.g., a "portable tank" or bulk cargo container equipped with a screw-type cap).

..(iii) (III) An open-top container in which an organic-vapor suppressing barrier is placed on or over the hazardous waste in the container such that no hazardous waste is exposed to the atmosphere. One example of such a barrier is application of a suitable organic-vapor suppressing foam.

265.1087(c)(2) (B) A container used to meet the requirements of Section 30(h)(iii)(A)(II) or (III) of this Chapter shall be equipped with covers and closure devices, as applicable to the container, that are composed of suitable materials to minimize exposure of the hazardous waste to the atmosphere and to maintain the equipment integrity for as long as it is in service. Factors to be considered in selecting the materials of construction and designing the cover and closure devices shall include: Organic vapor permeability, the effects of contact with the hazardous waste or its vapor managed in the container; the effects of outdoor exposure of the closure device or cover material to wind, moisture, and sunlight; and the operating practices for which the container is intended to be used.

265.1087(c)(3) (C) Whenever a hazardous waste is in a container using Container Level 1 controls, the owner or operator shall install all covers and closure devices for the container, as applicable to the container, and secure and maintain each closure device in the closed position except as follows:

..(i) (I) Opening of a closure device or cover is allowed for the purpose of adding hazardous waste or other material to the container as follows:

(1.) In the case when the container is filled to the intended final level in one continuous operation, the owner or operator shall promptly secure the closure devices in the closed position and install the covers, as applicable to the container, upon conclusion of the filling operation.

(2.) In the case when discrete quantities or batches of material intermittently are added to the container over a period of time, the owner or operator shall promptly secure the closure devices in the closed position and install covers, as applicable to the container, upon either the container being filled to the intended final level; the completion of a batch loading after which no additional material will be added to the container within 15 minutes; the person performing the loading operation leaving the immediate vicinity of the container; or the shutdown of the process generating the material being added to the container, whichever condition occurs first.

..(ii) (II) Opening of a closure device or cover is allowed for the purpose of removing hazardous waste from the container as follows:

(1.) For the purpose of meeting the requirements of Section 30(h) of this Chapter, an empty container as defined in Chapter 2, Section 1(g)(ii) of these rules and regulations may be open to the atmosphere at any time (i.e., covers and closure

devices are not required to be secured in the closed position on an empty container).

(2.) In the case when discrete quantities or batches of material are removed from the container but the container does not meet the conditions to be an empty container as defined in Chapter 2, Section 1(g)(ii) of these rules and regulations, the owner or operator shall promptly secure the closure devices in the closed position and install covers, as applicable to the container, upon the completion of a batch removal after which no additional material will be removed from the container within 15 minutes or the person performing the unloading operation leaves the immediate vicinity of the container, whichever condition occurs first.

..(iii) (III) Opening of a closure device or cover is allowed when access inside the container is needed to perform routine activities other than transfer of hazardous waste. Examples of such activities include those times when a worker needs to open a port to measure the depth of or sample the material in the container, or when a worker needs to open a manhole hatch to access equipment inside the container. Following completion of the activity, the owner or operator shall promptly secure the closure device in the closed position or reinstall the cover, as applicable to the container.

..(iv) (IV) Opening of a spring-loaded, pressure-vacuum relief valve, conservation vent, or similar type of pressure relief device which vents to the atmosphere is allowed during normal operations for the purpose of maintaining the container internal pressure in accordance with the design specifications of the container. The device shall be designed to operate with no detectable organic emissions when the device is secured in the closed position. The settings at which the device opens shall be established such that the device remains in the closed position whenever the internal pressure of the container is within the internal pressure operating range determined by the owner or operator based on container manufacturer recommendations, applicable regulations, fire protection and prevention codes, standard engineering codes and practices, or other requirements for the safe handling of flammable, ignitable, explosive, reactive, or hazardous materials. Examples of normal operating conditions that may require these devices to open are during those times when the internal pressure of the container exceeds the internal pressure operating range for the container as a result of loading operations or diurnal ambient temperature fluctuations.

..(v) (V) Opening of a safety device, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations, is allowed at any time conditions require doing so to avoid an unsafe condition.

265.1087(c)(4) (D) The owner or operator of containers using Container Level 1 controls shall inspect the containers and their covers and closure devices as follows:

..(i) (I) In the case when a hazardous waste already is in the container at the time the owner or operator first accepts possession of the container at the facility and the container is not emptied within 24 hours after the container is accepted at the facility (i.e., does not meet the conditions for an empty container as specified in Chapter 2, Section 1(g)(ii) of these rules and regulations), the owner or operator shall visually inspect the container and its cover and closure devices to check for visible cracks, holes, gaps, or other open spaces into the interior of the container when the cover and closure devices are secured in the closed position. The container visual inspection shall be conducted on or before the date that the container is accepted at the facility

(i.e., the date the container becomes subject to Section 30 of this Chapter). For purposes of this requirement, the date of acceptance is the date of signature that the facility owner or operator enters on Item 20 of this Uniform Hazardous Waste Manifest in Chapter 8, Appendix A of these rules and regulations (EPA Forms 8700-22 and 8700-22A), as required under Section 7(b) of this Chapter. If a defect is detected, the owner or operator shall repair the defect in accordance with the requirements of Section 30(h)(iii)(D)(III) of this Chapter.

- ..(ii) (II) In the case when a container used for managing hazardous waste remains at the facility for a period of 1 year or more, the owner or operator shall visually inspect the container and its cover and closure devices initially and thereafter, at least once every 12 months, to check for visible cracks, holes, gaps, or other open spaces into the interior of the container when the cover and closure devices are secured in the closed position. If a defect is detected, the owner or operator shall repair the defect in accordance with the requirements of Section 30(h)(iii)(D)(III) of this Chapter.
- ..(iii) (III) When a defect is detected for the container, cover, or closure devices, the owner or operator shall make first efforts at repair of the defect no later than 24 hours after detection, and repair shall be completed as soon as possible but no later than 5 calendar days after detection. If repair of a defect cannot be completed within 5 calendar days, then the hazardous waste shall be removed from the container and the container shall not be used to manage hazardous waste until the defect is repaired.
- 265.1087(c)(5) (E) The owner or operator shall maintain at the facility a copy of the procedure used to determine that containers with capacity of 0.46 m<sup>3</sup> or greater, which do not meet applicable DOT regulations as specified in Section 30(h)(vi) of this Chapter, are not managing hazardous waste in light material service.
- 265.1087(d) (iv) Container Level 2 standards.
- 265.1087(d)(1) (A) A container using Container Level 2 controls is one of the following:
  - ..(i) (I) A container that meets the applicable U.S. Department of Transportation (DOT) regulations on packaging hazardous materials for transportation as specified in Section 30(h)(vi) of this Chapter.
  - ..(ii) (II) A container that operates with no detectable organic emissions as defined in Chapter 1, Section 1(f)(i) of these rules and regulations and determined in accordance with the procedure specified in Section 30(h)(vii) of this Chapter.
  - ..(iii) (III) A container that has been demonstrated within the preceding 12 months to be vapor-tight by using 40 CFR part 60, appendix A, Method 27 in accordance with the procedure specified in Section 30(h)(viii) of this Chapter.
- 265.1087(d)(2) (B) Transfer of hazardous waste in or out of a container using Container Level 2 controls shall be conducted in such a manner as to minimize exposure of the hazardous waste to the atmosphere, to the extent practical, considering the physical properties of the hazardous waste and good engineering and safety practices for handling flammable, ignitable, explosive, reactive or other hazardous materials. Examples of container loading procedures that the EPA considers to meet the requirements of this paragraph include using any one of the following: A submerged-fill pipe or other submerged-fill method to load liquids into the container; a

vapor-balancing system or a vapor-recovery system to collect and control the vapors displaced from the container during filling operations; or a fitted opening in the top of a container through which the hazardous waste is filled and subsequently purging the transfer line before removing it from the container opening.

265.1087(d)(3) (C) Whenever a hazardous waste is in a container using Container Level 2 controls, the owner or operator shall install all covers and closure devices for the container, and secure and maintain each closure device in the closed position except as follows:

..(i) (I) Opening of a closure device or cover is allowed for the purpose of adding hazardous waste or other material to the container as follows:

(1.) In the case when the container is filled to the intended final level in one continuous operation, the owner or operator shall promptly secure the closure devices in the closed position and install the covers, as applicable to the container, upon conclusion of the filling operation.

(2.) In the case when discrete quantities or batches of material intermittently are added to the container over a period of time, the owner or operator shall promptly secure the closure devices in the closed position and install covers, as applicable to the container, upon either the container being filled to the intended final level; the completion of a batch loading after which no additional material will be added to the container within 15 minutes; the person performing the loading operation leaving the immediate vicinity of the container; or the shutdown of the process generating the material being added to the container, whichever condition occurs first.

..(ii) (II) Opening of a closure device or cover is allowed for the purpose of removing hazardous waste from the container as follows:

(1.) For the purpose of meeting the requirements of this Section, an empty container as defined in Chapter 2, Section 1(g)(ii) of these rules and regulations may be open to the atmosphere at any time (i.e., covers and closure devices are not required to be secured in the closed position on an empty container).

(2.) In the case when discrete quantities or batches of material are removed from the container but the container does not meet the conditions to be an empty container as defined in Chapter 2, Section 1(g)(ii) of these rules and regulations, the owner or operator shall promptly secure the closure devices in the closed position and install covers, as applicable to the container, upon the completion of a batch removal after which no additional material will be removed from the container within 15 minutes or the person performing the unloading operation leaves the immediate vicinity of the container, whichever condition occurs first.

..(iii) (III) Opening of a closure device or cover is allowed when access inside the container is needed to perform routine activities other than transfer of hazardous waste. Examples of such activities include those times when a worker needs to open a port to measure the depth of or sample the material in the container, or when a worker needs to open a manhole hatch to access equipment inside the container. Following completion of the activity, the owner or operator shall promptly secure the closure device in the closed position or reinstall the cover, as applicable to the container.



- ..(iv) (IV) Opening of a spring-loaded, pressure-vacuum relief valve, conservation vent, or similar type of pressure relief device which vents to the atmosphere is allowed during normal operations for the purpose of maintaining the internal pressure of the container in accordance with the container design specifications. The device shall be designed to operate with no detectable organic emission when the device is secured in the closed position. The settings at which the device opens shall be established such that the device remains in the closed position whenever the internal pressure of the container is within the internal pressure operating range determined by the owner or operator based on container manufacturer recommendations, applicable regulations, fire protection and prevention codes, standard engineering codes and practices, or other requirements for the safe handling of flammable, ignitable, explosive, reactive, or hazardous materials. Examples of normal operating conditions that may require these devices to open are during those times when the internal pressure of the container exceeds the internal pressure operating range for the container as a result of loading operations or diurnal ambient temperature fluctuations.
- ..(v) (V) Opening of a safety device, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations, is allowed at any time conditions require doing so to avoid an unsafe condition.
- 265.1087(d)(4) (D) The owner or operator of containers using Container Level 2 controls shall inspect the containers and their covers and closure devices as follows:
- ..(i) (I) In the case when a hazardous waste already is in the container at the time the owner or operator first accepts possession of the container at the facility and the container is not emptied within 24 hours after the container is accepted ~~arrives~~ at the facility (i.e., does not meet the conditions for an empty container as specified in Chapter 2, Section 1(g)(ii) of these rules and regulations), the owner or operator shall visually inspect the container and its cover and closure devices to check for visible cracks, holes, gaps, or other open spaces into the interior of the container when the cover and closure devices are secured in the closed position. The container visual inspection shall be conducted on or before the date that the container is accepted at the facility (i.e., the date the container becomes subject to Section 30 of this Chapter). For purposes of this requirement, the date of acceptance is the date of signature that the facility owner or operator enters on Item 20 of this Uniform Hazardous Waste Manifest in Chapter 8, Appendix A of these rules and regulations (EPA Forms 8700-22 and 8700-22A), as required under Section 7(b) of this Chapter. If a defect is detected, the owner or operator shall repair the defect in accordance with the requirements of Section 30(h)(iv)(D)(III) of this Chapter.
- ..(ii) (II) In the case when a container used for managing hazardous waste remains at the facility for a period of 1 year or more, the owner or operator shall visually inspect the container and its cover and closure devices initially and thereafter, at least once every 12 months, to check for visible cracks, holes, gaps, or other open spaces into the interior of the container when the cover and closure devices are secured in the closed position. If a defect is detected, the owner or operator shall repair the defect in accordance with the requirements of Section 30(h)(iv)(D)(III) of this Chapter.
- ..(iii) (III) When a defect is detected for the container, cover, or closure devices, the owner or operator shall make first efforts at repair of the defect no later than 24 hours

after detection, and repair shall be completed as soon as possible but no later than 5 calendar days after detection. If repair of a defect cannot be completed within 5 calendar days, then the hazardous waste shall be removed from the container and the container shall not be used to manage hazardous waste until the defect is repaired.

265.1087(e) (v) Container Level 3 standards.

265.1087(e)(1) (A) A container using Container Level 3 controls is one of the following:

..(i) (I) A container that is vented directly through a closed-vent system to a control device in accordance with the requirements of Section 30(h)(v)(B)(II) of this Chapter.

..(ii) (II) A container that is vented inside an enclosure which is exhausted through a closed-vent system to a control device in accordance with the requirements of Section 30(h)(v)(B)(I) and (II) of this Chapter.

265.1087(e)(2) (B) The owner or operator shall meet the following requirements, as applicable to the type of air emission control equipment selected by the owner or operator:

..(i) (I) The container enclosure shall be designed and operated in accordance with the criteria for a permanent total enclosure as specified in "Procedure T - Criteria for and Verification of a Permanent or Temporary Total Enclosure" under 40 CFR 52.741, appendix B. The enclosure may have permanent or temporary openings to allow worker access; passage of containers through the enclosure by conveyor or other mechanical means; entry of permanent mechanical or electrical equipment; or direct airflow into the enclosure. The owner or operator shall perform the verification procedure for the enclosure as specified in Section 5.0 to "Procedure T - Criteria for and Verification of a Permanent or Temporary Total Enclosure" initially when the enclosure is first installed and, thereafter, annually.

..(ii) (II) The closed-vent system and control device shall be designed and operated in accordance with the requirements of Section 30(i) of this Chapter.

265.1087(e)(3) (C) Safety devices, as defined in Chapter 1, Section 1(f)(i) of these rules and regulations, may be installed and operated as necessary on any container, enclosure, closed-vent system, or control device used to comply with the requirements of Section 30(h)(v)(A) of this Chapter.

265.1087(e)(4) (D) Owners and operators using Container Level 3 controls in accordance with the provisions of Section 30 of this Chapter ~~{this subpart}~~ shall inspect and monitor the closed-vent systems and control devices as specified in Section 30(i) of this Chapter.

265.1087(e)(5) (E) Owners and operators that use Container Level 3 controls in accordance with the provisions of Section 30 of this Chapter ~~this subpart~~ shall prepare and maintain the records specified in Section 30(k)(iv) of this Chapter.

265.1087(e)(6) (F) Transfer of hazardous waste in or out of a container using Container Level 3 controls shall be conducted in such a manner as to minimize exposure of the hazardous waste to the atmosphere, to the extent practical, considering the physical properties of the hazardous waste and good engineering and safety practices for handling flammable, ignitable, explosive, reactive, or other hazardous materials. Examples of container loading procedures

that the [EPA] Director considers to meet the requirements of this paragraph include using any one of the following: A submerged-fill pipe or other submerged-fill method to load liquids into the container; a vapor-balancing system or a vapor-recovery system to collect and control the vapors displaced from the container during filling operations; or a fitted opening in the top of a container through which the hazardous waste is filled and subsequently purging the transfer line before removing it from the container opening.

265.1087(f) (vi) For the purpose of compliance with Section 30(h)(iii)(A)(I) or Section 30(h)(iv)(A)(I) of this Chapter, containers shall be used that meet the applicable U.S. Department of Transportation (DOT) regulations on packaging hazardous materials for transportation as follows:

265.1087(f)(1) (A) The container meets the applicable requirements specified in 49 CFR part 178 - Specifications for Packaging or 49 CFR part 179 - Specifications for Tank Cars.

265.1087(f)(2) (B) Hazardous waste is managed in the container in accordance with the applicable requirements specified in 49 CFR part 107, subpart B - Exemptions; 49 CFR part 172 - Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements; 49 CFR part 173 - Shippers - General Requirements for Shipments and Packages; and 49 CFR part 180 - Continuing Qualification and Maintenance of Packagings.

265.1087(f)(3) (C) For the purpose of complying with Section 30 of this Chapter ~~this subpart~~, no exceptions to the 49 CFR part 178 or part 179 regulations are allowed except as provided for in Section 30(h)(vi)(D) of this Chapter.

265.1087(f)(4) (D) For a lab pack that is managed in accordance with the requirements of 49 CFR part 178 for the purpose of complying with Section 30 of this Chapter ~~this subpart~~, an owner or operator may comply with the exceptions for combination packagings specified in 49 CFR 173.12(b).

265.1087(g) (vii) To determine compliance with the no detectable organic emissions requirements of Section 30(h)(iv)(A)(II) of this Chapter, the procedure specified in Section 30(e)(iv) of this Chapter shall be used.

265.1087(g)(1) (A) Each potential leak interface (i.e., a location where organic vapor leakage could occur) on the container, its cover, and associated closure devices, as applicable to the container, shall be checked. Potential leak interfaces that are associated with containers include, but are not limited to: The interface of the cover rim and the container wall; the periphery of any opening on the container or container cover and its associated closure device; and the sealing seat interface on a spring-loaded pressure-relief valve.

265.1087(g)(2) (B) The test shall be performed when the container is filled with a material having a volatile organic concentration representative of the range of volatile organic concentrations for the hazardous wastes expected to be managed in this type of container. During the test, the container cover and closure devices shall be secured in the closed position.

265.1087(h) (viii) Procedure for determining a container to be vapor-tight using Method 27 of 40 CFR part 60, appendix A for the purpose of complying with Section 30(h)(iv)(A)(III) of this Chapter.

265.1087(h)(1) (A) The test shall be performed in accordance with Method 27 of 40 CFR part 60, appendix A ^.

- 265.1087(h)(2) (B) A pressure measurement device shall be used that has a precision of  $\pm 2.5$  mm water and that is capable of measuring above the pressure at which the container is to be tested for vapor tightness.
- 265.1087(h)(3) (C) If the test results determined by Method 27 indicate that the container sustains a pressure change less than or equal to 750 Pascals within 5 minutes after it is pressurized to a minimum of 4,500 Pascals, then the container is determined to be vapor-tight.
- 265.1088 (i) STANDARDS: CLOSED-VENT SYSTEMS AND CONTROL DEVICES.
- 265.1088(a) (i) This subsection applies to each closed-vent system and control device installed and operated by the owner or operator to control air emissions in accordance with standards of Section 30 of this Chapter.
- 265.1088(b) (ii) The closed-vent system shall meet the following requirements:
- 265.1088(b)(1) (A) The closed-vent system shall route the gases, vapors, and fumes emitted from the hazardous waste in the waste management unit to a control device that meets the requirements specified in Section 30(i)(iii) of this Chapter.
- 265.1088(b)(2) (B) The closed-vent system shall be designed and operated in accordance with the requirements specified in Section 28(d)(x) of this Chapter.
- 265.1088(b)(3) (C) In the case when the closed-vent system includes bypass devices that could be used to divert the gas or vapor stream to the atmosphere before entering the control device, each bypass device shall be equipped with either a flow indicator as specified in Section 30(i)(ii)(C)(I) of this Chapter or a seal or locking device as specified in Section 30(i)(ii)(C)(II) of this Chapter. For the purpose of complying with this subparagraph, low leg drains, high point bleeds, analyzer vents, open-ended valves or lines, spring-loaded pressure relief valves, and other fittings used for safety purposes are not considered to be bypass devices.
- ..(i) (I) If a flow indicator is used to comply with Section 30(i)(ii)(C) of this Chapter, the indicator shall be installed at the inlet to the bypass line used to divert gases and vapors from the closed-vent system to the atmosphere at a point upstream of the control device inlet. For this paragraph, a flow indicator means a device which indicates the presence of either gas or vapor flow in the bypass line.
- ..(ii) (II) If a seal or locking device is used to comply with Section 30(i)(ii)(C) of this Chapter, the device shall be placed on the mechanism by which the bypass device position is controlled (e.g., valve handle, damper lever) when the bypass device is in the closed position such that the bypass device cannot be opened without breaking the seal or removing the lock. Examples of such devices include, but are not limited to, a car-seal or a lock-and-key configuration valve. The owner or operator shall visually inspect the seal or closure mechanism at least once every month to verify that the bypass mechanism is maintained in the closed position.
- 265.1088(b)(4) (D) The closed-vent system shall be inspected and monitored by the owner or operator in accordance with the procedure specified in Section 28(d)(xi) of this Chapter.

- 265.1088(c) (iii) The control device shall meet the following requirements:
- 265.1088(c)(1) (A) The control device shall be one of the following devices:
- ..(i) (I) A control device designed and operated to reduce the total organic content of the inlet vapor stream vented to the control device by at least 95 percent by weight;
  - ..(ii) (II) An enclosed combustion device designed and operated in accordance with the requirements of Section 28(d)(iii) of this Chapter; or
  - ..(iii) (III) A flare designed and operated in accordance with the requirements of Section 28(d)(iv) of this Chapter.
- 265.1088(c)(2) (B) The owner or operator who elects to use a closed-vent system and control device to comply with the requirements of Section 30(i) of this Chapter ~~[this Section]~~ shall comply with the requirements specified in Section 30(i)(iii)(B)(I) through (VI) of this Chapter.
- ..(i) (I) Periods of planned routine maintenance of the control device, during which the control device does not meet the specifications of Section 30(i)(iii)(A)(I), (II) or (III) of this Chapter, as applicable, shall not exceed 240 hours per year.
  - ..(ii) (II) The specifications and requirements in Section 30(i)(iii)(A)(I), (II), and (III) of this Chapter for control devices do not apply during periods of planned routine maintenance.
  - ..(iii) (III) The specifications and requirements in Section 30(i)(iii)(A)(I), (II), and (III) of this Chapter for control devices do not apply during a control device system malfunction.
  - ..(iv) (IV) The owner or operator shall demonstrate compliance with the requirements of Section 30(i)(iii)(B)(I) of this Chapter (i.e., planned routine maintenance of a control device, during which the control device does not meet the specifications of Section 30(i)(iii)(A)(I), (II), or (III) of this Chapter, as applicable, shall not exceed 240 hours per year) by recording the information specified in Section 30(k)(v)(A)(V) of this Chapter.
  - ..(v) (V) The owner or operator shall correct control device system malfunctions as soon as practicable after their occurrence in order to minimize excess emissions of air pollutants.
  - ..(vi) (VI) The owner or operator shall operate the closed-vent system such that gases, vapors, and/or fumes are not actively vented to the control device during periods of planned maintenance or control device system malfunction (i.e., periods when the control device is not operating or not operating normally) except in cases when it is necessary to vent the gases, vapors, or fumes to avoid an unsafe condition or to implement malfunction corrective actions or planned maintenance actions.
- 265.1088(c)(3) (C) The owner or operator using a carbon adsorption system to comply with Section 30(i)(iii)(A) of this Chapter shall operate and maintain the control device in accordance with the following requirements:
- ..(i) (I) Following the initial startup of the control device, all activated carbon in the control device shall be

replaced with fresh carbon on a regular basis in accordance with the requirements of Section 28(d)(vii) or (viii) of this Chapter.

..(ii) (II) All carbon that is a hazardous waste and that is removed from the control device shall be managed in accordance with the requirements of Section 28(d)(xiii) of this Chapter, regardless of the average volatile organic concentration of the carbon.

265.1088(c)(4) (D) An owner or operator using a control device other than a thermal vapor incinerator, flare, boiler, process heater, condenser, or carbon adsorption system to comply with Section 30(i)(iii)(A) of this Chapter shall operate and maintain the control device in accordance with the requirements of Section 28(d)(ix) of this Chapter.

265.1088(c)(5) (E) The owner or operator shall demonstrate that a control device achieves the performance requirements of Section 30(i)(iii)(A) of this Chapter as follows:

..(i) (I) An owner or operator shall demonstrate using either a performance test as specified in Section 30(i)(iii)(E)(III) of this Chapter or a design analysis as specified in Section 30(i)(iii)(E)(IV) of this Chapter the performance of each control device except for the following:

(1.) A flare;

(2.) A boiler or process heater with a design heat input capacity of 44 megawatts or greater;

(3.) A boiler or process heater into which the vent stream is introduced with the primary fuel;

(4.) A boiler or industrial furnace burning hazardous waste for which the owner or operator has been issued a final permit under Chapter 1, Section 1(i) through (j); Chapter 3, Section 2; Chapter 4; Chapter 6, Section 2; Chapter 7; and Chapter 11, Section 2 of these rules and regulations and has designed and operates the unit in accordance with the requirements of Chapter 12, Section 8 of these rules and regulations;

(5.) A boiler or industrial furnace burning hazardous waste for which the owner or operator has designed and operates in accordance with the interim status requirements of 40 CFR part 266, subpart H. **See Chapter 12, Section 8(d) and Chapter 7, Section 1(g)(vii).**

..(ii) (II) An owner or operator shall demonstrate the performance of each flare in accordance with the requirements specified in Section 28(d)(v) of this Chapter.

..(iii) (III) For a performance test conducted to meet the requirements of Section 30(i)(iii)(E)(I) of this Chapter, the owner or operator shall use the test methods and procedures specified in Section 28(e)(iii)(A) through (D) of this Chapter.

..(iv) (IV) For a design analysis conducted to meet the requirements of Section 30(i)(iii)(E)(I) of this Chapter, the design analysis shall meet the requirements specified in Section 28(f)(ii)(D)(III) of this Chapter.

..(v) (V) The owner or operator shall demonstrate that a carbon adsorption system achieves the performance requirements of Section 30(i)(iii)(A) of this Chapter based on the total quantity of organics vented to the atmosphere from all carbon adsorption

system equipment that is used for organic adsorption, organic desorption or carbon regeneration, organic recovery, and carbon disposal.

265.1088(c)(6) (F) If the owner or operator and the Director Administrator do not agree on a demonstration of control device performance using a design analysis then the disagreement shall be resolved using the results of a performance test performed by the owner or operator in accordance with the requirements of Section 30(i)(iii)(E)(III) of this Chapter. The Director Administrator may choose to have an authorized representative observe the performance test.

265.1088(c)(7) (G) The closed-vent system and control device shall be inspected and monitored by the owner or operator in accordance with the procedures specified in Section 28(d)(vi)(B) and Section 28(d)(xi) of this Chapter. The readings from each monitoring device required by Section 28(d)(vi)(B) of this Chapter shall be inspected at least once each operating day to check control device operation. Any necessary corrective measures shall be immediately implemented to ensure the control device is operated in compliance with the requirements of this Section.

265.1089 (j) INSPECTION AND MONITORING REQUIREMENTS.

265.1089(a) (i) The owner or operator shall inspect and monitor air emission control equipment used to comply with Section 30 of this Chapter ~~{this subpart}~~ in accordance with the applicable requirements specified in Section 30(f) through (i) of this Chapter.

265.1089(b) (ii) The owner or operator shall develop and implement a written plan and schedule to perform the inspections and monitoring required by Section 30(j)(i) of this Chapter. The owner or operator shall incorporate this plan and schedule into the facility inspection plan required under Section 4(f) of this Chapter.

265.1090 (k) RECORDKEEPING REQUIREMENTS.

265.1090(a) (i) Each owner or operator of a facility subject to requirements in Section 30 of this Chapter ~~this subpart~~ shall record and maintain the information specified in Section 30(k)(ii) through (x) of this Chapter, as applicable to the facility. Except for air emission control equipment design documentation and information required by Section 30(k)(ix) and (x) of this Chapter, records required by this Section shall be maintained in the operating record for a minimum of 3 years. Air emission control equipment design documentation shall be maintained in the operating record until the air emission control equipment is replaced or otherwise no longer in service. Information required by Section 30(k)(ix) and (x) of this Chapter shall be maintained in the operating record for as long as the waste management unit is not using air emission controls specified in Section 30(f) through (i) of this Chapter in accordance with the conditions specified in Section 30(a)(iv) or Section 30(a)(ii)(G) of this Chapter, respectively.

265.1090(b) (ii) The owner or operator of a tank using air emission controls in accordance with the requirements of Section 30(f) of this Chapter shall prepare and maintain records for the tank that include the following information:

265.1090(b)(1) (A) For each tank using air emission controls in accordance with the requirements of Section 30(f) of this Chapter, the owner or operator shall record:

..(i) (I) A tank identification number (or other unique identification description as selected by the owner or

operator).

..(ii) (II) A record for each inspection required by Section 30(f) of this Chapter that includes the following information:

(1.) Date inspection was conducted.

(2.) For each defect detected during the inspection: The location of the defect, a description of the defect, the date of detection, and corrective action taken to repair the defect. In the event that repair of the defect is delayed in accordance with the provisions of Section 30(f) of this Chapter, the owner or operator shall also record the reason for the delay and the date that completion of repair of the defect is expected.

265.1090(b)(2) (B) In addition to the information required by Section 30(k)(ii)(A) of this Chapter, the owner or operator shall record the following information, as applicable to the tank:

..(i) (I) The owner or operator using a fixed roof to comply with the Tank Level 1 control requirements specified in Section 30(f)(iii) of this Chapter shall prepare and maintain records for each determination for the maximum organic vapor pressure of the hazardous waste in the tank performed in accordance with the requirements of Section 30(f)(iii) of this Chapter. The records shall include the date and time the samples were collected, the analysis method used, and the analysis results.

..(ii) (II) The owner or operator using an internal floating roof to comply with the Tank Level 2 control requirements specified in Section 30(f)(v) of this Chapter shall prepare and maintain documentation describing the floating roof design.

..(iii) (III) Owners and operators using an external floating roof to comply with the Tank Level 2 control requirements specified in Section 30(f)(vi) of this Chapter shall prepare and maintain the following records:

(1.) Documentation describing the floating roof design and the dimensions of the tank.

(2.) Records for each seal gap inspection required by Section 30(f)(vi)(C) of this Chapter describing the results of the seal gap measurements. The records shall include the date that the measurements were performed, the raw data obtained for the measurements, and the calculations of the total gap surface area. In the event that the seal gap measurements do not conform to the specifications in Section 30(f)(vi)(A) of this Chapter, the records shall include a description of the repairs that were made, the date the repairs were made, and the date the tank was emptied, if necessary.

..(iv) (IV) Each owner or operator using an enclosure to comply with the Tank Level 2 control requirements specified in Section 30(f)(ix) of this Chapter shall prepare and maintain the following records:

(1.) Records for the most recent set of calculations and measurements performed by the owner or operator to verify that the enclosure meets the criteria of a permanent total enclosure as specified in "Procedure T - Criteria for and Verification of a Permanent or Temporary Total Enclosure" under 40 CFR 52.741, appendix B.

(2.) Records required for the closed-



vent system and control device in accordance with the requirements of Section 30(k)(v) of this Chapter.

- 265.1090(c) (iii) The owner or operator of a surface impoundment using air emission controls in accordance with the requirements of Section 30(g) of this Chapter shall prepare and maintain records for the surface impoundment that include the following information:
- 265.1090(c)(1) (A) A surface impoundment identification number (or other unique identification description as selected by the owner or operator).
- 265.1090(c)(2) (B) Documentation describing the floating membrane cover or cover design, as applicable to the surface impoundment, that includes information prepared by the owner or operator or provided by the cover manufacturer or vendor describing the cover design, and certification by the owner or operator that the cover meets the specifications listed in Section 30(g)(iii) of this Chapter.
- 265.1090(c)(3) (C) A record for each inspection required by Section 30(g) of this Chapter that includes the following information:
- ..(i) (I) Date inspection was conducted.
- ..(ii) (II) For each defect detected during the inspection the following information: The location of the defect, a description of the defect, the date of detection, and corrective action taken to repair the defect. In the event that repair of the defect is delayed in accordance with the provisions of Section 30(g)(vi) of this Chapter, the owner or operator shall also record the reason for the delay and the date that completion of repair of the defect is expected.
- 265.1090(c)(4) (D) For a surface impoundment equipped with a cover and vented through a closed-vent system to a control device, the owner or operator shall prepare and maintain the records specified in Section 30(k)(v) of this Chapter.
- 265.1090(d) (iv) The owner or operator of containers using Container Level 3 air emission controls in accordance with the requirements of Section 30(h) of this Chapter shall prepare and maintain records that include the following information:
- 265.1090(d)(1) (A) Records for the most recent set of calculations and measurements performed by the owner or operator to verify that the enclosure meets the criteria of a permanent total enclosure as specified in "Procedure T - Criteria for and Verification of a Permanent or Temporary Total Enclosure" under 40 CFR 52.741, appendix B.
- 265.1090(d)(2) (B) Records required for the closed-vent system and control device in accordance with the requirements of Section 30(k)(v) of this Chapter.
- 265.1090(e) (v) The owner or operator using a closed-vent system and control device in accordance with the requirements of Section 30(i) of this Chapter shall prepare and maintain records that include the following information:
- 265.1090(e)(1) (A) Documentation for the closed-vent system and control device that includes:
- ..(i) (I) Certification that is signed and dated by the owner or operator stating that the control device is designed to

operate at the performance level documented by a design analysis as specified in Section 30(k)(v)(A)(II) of this Chapter or by performance tests as specified in Section 30(k)(v)(A)(III) of this Chapter when the tank, surface impoundment, or container is or would be operating at capacity or the highest level reasonably expected to occur.

..(ii) (II) If a design analysis is used, then design documentation as specified in Section 28(f)(ii)(D) of this Chapter. The documentation shall include information prepared by the owner or operator or provided by the control device manufacturer or vendor that describes the control device design in accordance with Section 28(f)(ii)(D)(III) of this Chapter and certification by the owner or operator that the control equipment meets the applicable specifications.

..(iii) (III) If performance tests are used, then a performance test plan as specified in Section 28(f)(ii)(C) of this Chapter and all test results.

..(iv) (IV) Information as required by Section 28(f)(iii)(A) and Section 28(f)(iii)(B) of this Chapter, as applicable.

..(v) (V) An owner or operator shall record, on a semiannual basis, the information specified in Section 30(k)(v)(A)(V)(1.) and (2.) of this Chapter for those planned routine maintenance operations that would require the control device not to meet the requirements of Section 30(i)(iii)(A)(I), (II), or (III) of this Chapter, as applicable.

(1.) A description of the planned routine maintenance that is anticipated to be performed for the control device during the next 6-month period. This description shall include the type of maintenance necessary, planned frequency of maintenance, and lengths of maintenance periods.

(2.) A description of the planned routine maintenance that was performed for the control device during the previous 6-month period. This description shall include the type of maintenance performed and the total number of hours during those 6 months that the control device did not meet the requirements of Section 30(i)(iii)(A)(I), (II), or (III) of this Chapter, as applicable, due to planned routine maintenance.

..(vi) (VI) An owner or operator shall record the information specified in Section 30(k)(v)(A)(VI)(1.) through (3.) of this Chapter for those unexpected control device system malfunctions that would require the control device not to meet the requirements of Section 30(i)(iii)(A)(I), (II), or (III) of this Chapter, as applicable.

(1.) The occurrence and duration of each malfunction of the control device system.

(2.) The duration of each period during a malfunction when gases, vapors, or fumes are vented from the waste management unit through the closed-vent system to the control device while the control device is not properly functioning.

(3.) Actions taken during periods of malfunction to restore a malfunctioning control device to its normal or usual manner of operation.

..(vii) (VII) Records of the management of carbon removed from a carbon adsorption system conducted in accordance with

Section 30(i)(iii)(C)(II) of this Chapter.

- 265.1090(f) (vi) The owner or operator of a tank, surface impoundment, or container exempted from standards in accordance with the provisions of Section 30(d)(iii) of this Chapter shall prepare and maintain the following records, as applicable:
- 265.1090(f)(1) (A) For tanks, surface impoundments, or containers exempted under the hazardous waste organic concentration conditions specified in Section 30(d)(iii)(A) or Section 30(e)(iii)(B)(I) through (VI) of this Chapter, the owner or operator shall record the information used for each waste determination (e.g., test results, measurements, calculations, and other documentation) in the facility operating log. If analysis results for waste samples are used for the waste determination, then the owner or operator shall record the date, time, and location that each waste sample is collected in accordance with applicable requirements of Section 30(e) of this Chapter.
- 265.1090(f)(2) (B) For tanks, surface impoundments, or containers exempted under the provisions of Section 30(d)(iii)(B)(VII) or Section 30(d)(iii)(B)(VIII) of this Chapter, the owner or operator shall record the identification number for the incinerator, boiler, or industrial furnace in which the hazardous waste is treated.
- 265.1090(g) (vii) An owner or operator designating a cover as "unsafe to inspect and monitor" pursuant to Section 30(f)(xii) or Section 30(g)(vii) of this Chapter shall record in a log that is kept in the facility operating record the following information: The identification numbers for waste management units with covers that are designated as "unsafe to inspect and monitor," the explanation for each cover stating why the cover is unsafe to inspect and monitor, and the plan and schedule for inspecting and monitoring each cover.
- 265.1090(h) (viii) The owner or operator of a facility that is subject to Section 30 of this Chapter and to the control device standards in 40 CFR part 60, subpart VV, or 40 CFR part 61, subpart V, may elect to demonstrate compliance with the applicable sections of Section 30 of this Chapter ~~{this subpart}~~ by documentation either pursuant to this Section, or pursuant to the provisions of 40 CFR part 60, subpart VV or 40 CFR part 61, subpart V, to the extent that the documentation required by 40 CFR parts 60 or 61 duplicates the documentation required by this Section.
- 265.1090(i) (ix) For each tank or container not using air emission controls specified in Section 30(f) through (i) of this Chapter in accordance with the conditions specified in Section 30(a)(iv) of this Chapter ~~{265.1080(d) of this subpart}~~, the owner or operator shall record and maintain the following information:
- 265.1090(i)(1) (A) A list of the individual organic peroxide compounds manufactured at the facility that meet the conditions specified in Section 30(a)(iv)(A) of this Chapter.
- 265.1090(i)(2) (B) A description of how the hazardous waste containing the organic peroxide compounds identified in Section 30(k)(ix)(A) of this Chapter are managed at the facility in tanks and containers. This description shall include the following information:
- ..(i) (I) For the tanks used at the facility to manage this hazardous waste, sufficient information shall be provided to describe for each tank: A facility identification number for the tank; the purpose and placement of this tank in the management train of this hazardous waste; and the procedures used to ultimately dispose of the hazardous waste managed in the tanks.

..(ii) (II) For containers used at the facility to manage these hazardous wastes, sufficient information shall be provided to describe: A facility identification number for the container or group of containers; the purpose and placement of this container, or group of containers, in the management train of this hazardous waste; and the procedures used to ultimately dispose of the hazardous waste handled in the containers.

265.1090(i)(3) (C) An explanation of why managing the hazardous waste containing the organic peroxide compounds identified in Section 30(k)(ix)(A) of this Chapter in the tanks and containers as described in Section 30(k)(ix)(B) of this Chapter would create an undue safety hazard if the air emission controls, as required under Section 30(f) through (i) of this Chapter, are installed and operated on these waste management units. This explanation shall include the following information:

..(i) (I) For tanks used at the facility to manage these hazardous wastes, sufficient information shall be provided to explain: How use of the required air emission controls on the tanks would affect the tank design features and facility operating procedures currently used to prevent an undue safety hazard during the management of this hazardous waste in the tanks; and why installation of safety devices on the required air emission controls, as allowed under this subpart, will not address those situations in which evacuation of tanks equipped with these air emission controls is necessary and consistent with good engineering and safety practices for handling organic peroxides.

..(ii) (II) For containers used at the facility to manage these hazardous wastes, sufficient information shall be provided to explain: How use of the required air emission controls on the containers would affect the container design features and handling procedures currently used to prevent an undue safety hazard during the management of this hazardous waste in the containers; and why installation of safety devices on the required air emission controls, as allowed under this subpart, will not address those situations in which evacuation of containers equipped with these air emission controls is necessary and consistent with good engineering and safety practices for handling organic peroxides.

265.1090(j) (x) For each hazardous waste management unit not using air emission controls specified in Section 30(f) through (i) of this Chapter in accordance with the provisions of Section 30(a)(ii)(G) of this Chapter, the owner and operator shall record and maintain the following information:

265.1090(j)(1) (A) Certification that the waste management unit is equipped with and operating air emission controls in accordance with the requirements of an applicable Clean Air Act regulation codified under 40 CFR part 60, part 61 or part 63.

265.1090(j)(2) (B) Identification of the specific requirements codified under 40 CFR part 60, part 61, or part 63 with which the waste management unit is in compliance.

265.1091 (1) RESERVED.

265/Subpart DD Section 31. CONTAINMENT BUILDINGS

265.1100 (a) APPLICABILITY. The requirements of Section 31 of this Chapter apply to owners or operators who store or treat hazardous waste in units designed and operated under Section 31(b) of this Chapter. These provisions will become effective on February 18, 1993, although the owner or operator may notify the Director of his or her intent to be bound by this Section at an earlier time. The owner or

operator is not subject to the definition of land disposal in Chapter 1, Section 1(f)(i) of these rules and regulations provided that the unit:

265.1100(a) (i) Is a completely enclosed, self-supporting structure that is designed and constructed of manmade materials of sufficient strength and thickness to support themselves, the waste contents, and any personnel and heavy equipment that operate within the units, and to prevent failure due to pressure gradients, settlement, compression, or uplift, physical contact with the hazardous wastes to which they are exposed; climatic conditions; and the stresses of daily operation, including the movement of heavy equipment within the unit and contact of such equipment with containment walls;

265.1100(b) (ii) Has a primary barrier that is designed to be sufficiently durable to withstand the movement of personnel and handling equipment within the unit;

265.1100(c) (iii) If the unit is used to manage liquids, has:

265.1100(c)(1) (A) A primary barrier designed and constructed of materials to prevent migration of hazardous constituents into the barrier;

265.1100(c)(2) (B) A liquid collection system designed and constructed of materials to minimize the accumulation of liquid on the primary barrier; and

265.1100(c)(3) (C) A secondary containment system designed and constructed of materials to prevent migration of hazardous constituents into the barrier, with a leak detection and liquid collection system capable of detecting, collecting, and removing leaks of hazardous constituents at the earliest possible time, unless the unit has been granted a variance from the secondary containment system requirements under Section 31(b)(ii)(D) of this Chapter;

265.1100(d) (iv) Has controls as needed to permit fugitive dust emissions; and

265.1100(e) (v) Is designed and operated to ensure containment and prevent the tracking of materials from the unit by personnel or equipment.

265.1101 (b) DESIGN AND OPERATING STANDARDS.

265.1101(a) (i) All containment buildings must comply with the following design standards:

265.1101(a)(1) (A) The containment building must be completely enclosed with a floor, walls, and a roof to prevent exposure to the elements, (e.g., precipitation, wind, run-on), and to assure containment of managed wastes.

265.1101(a)(2) (B) The floor and containment walls of the unit, including the secondary containment system if required under Section 31(b)(ii) of this Chapter, must be designed and constructed of materials of sufficient strength and thickness to support themselves, the waste contents, and any personnel and heavy equipment that operate within the unit, and to prevent failure due to pressure gradients, settlement, compression, or uplift, physical contact with the hazardous wastes to which they are exposed; climatic conditions; and the stresses of daily operation, including the movement of heavy equipment within the unit and contact of such equipment with containment walls. The unit must be designed so that it has sufficient structural strength to prevent collapse or other failure. All surfaces to be in contact with hazardous wastes must be

chemically compatible with those wastes. DEQ will consider standards established by professional organizations generally recognized by the industry such as the American Concrete Institute (ACI) and the American Society of Testing Materials (ASTM) in judging the structural integrity requirements of Section 31(b)(i) of this Chapter. If appropriate to the nature of the waste management operation to take place in the unit, an exception to the structural strength requirement may be made for light-weight doors and windows that meet these criteria:

- ... (i) (I) They provide an effective barrier against fugitive dust emissions under Section 31(b)(iii)(A)(IV) of this Chapter; and
- ... (ii) (II) The unit is designed and operated in a fashion that assures that wastes will not actually come in contact with these openings.
- 265.1101(a)(3) (C) Incompatible hazardous wastes or treatment reagents must not be placed in the unit or its secondary containment system if they could cause the unit or secondary containment system to leak, corrode, or otherwise fail.
- 265.1101(a)(4) (D) A containment building must have a primary barrier designed to withstand the movement of personnel, waste, and handling equipment in the unit during the operating life of the unit and appropriate for the physical and chemical characteristics of the waste to be managed.
- 265.1101(b) (ii) For a containment building used to manage hazardous wastes containing free liquids or treated with free liquids (the presence of which is determined by the paint filter test, a visual examination, or other appropriate means), the owner or operator must include:
  - 265.1101(b)(1) (A) A primary barrier designed and constructed of materials to prevent the migration of hazardous constituents into the barrier (e.g. a geomembrane covered by a concrete wear surface).
  - 265.1101(b)(2) (B) A liquid collection and removal system to prevent the accumulation of liquid on the primary barrier of the containment building:
    - ... (i) (I) The primary barrier must be sloped to drain liquids to the associated collection system; and
    - ... (ii) (II) Liquids and waste must be collected and removed to minimize hydraulic head on the containment system at the earliest practicable time that protects human health and the environment.
  - 265.1101(b)(3) (C) A secondary containment system including a secondary barrier designed and constructed to prevent migration of hazardous constituents into the barrier, and a leak detection system that is capable of detecting failure of the primary barrier and collecting accumulated hazardous wastes and liquids at the earliest practicable time.
    - ... (i) (I) The requirements of the leak detection component of the secondary containment system are satisfied by installation of a system that is, at a minimum:
      - ... (i)(A) (1.) Constructed with a bottom slope of one (1) percent or more; and
      - ... (i)(B) (2.) Constructed of a granular

drainage material with a hydraulic conductivity of  $1 \times 10^{-2}$  cm/sec or more and a thickness of twelve (12) inches (30.5 cm) or more, or constructed of synthetic or geonet drainage materials with a transmissivity of  $3 \times 10^{-5}$  m<sup>2</sup>/sec or more.

- ... (ii) (II) If treatment is to be conducted in the building, an area in which such treatment will be conducted must be designed to prevent the release of liquids, wet materials, or liquid aerosols to other portions of the building.
- ... (iii) (III) The secondary containment system must be constructed of materials that are chemically resistant to the waste and liquids managed in the containment building and of sufficient strength and thickness to prevent collapse under the pressure exerted by overlaying materials and by any equipment used in the containment building. (Containment buildings can serve as secondary containment systems for tanks placed within the building under certain conditions. A containment building can serve as an external liner system for a tank, provided it meets the requirements of Section 11(d)(iv)(A) of this Chapter. In addition, the containment building must meet the requirements of sections 11(d)(ii) and (iii) of this Chapter to be considered an acceptable secondary containment system for a tank.)
- 265.1101(b)(4) (D) For existing units other than 90-day generator units, the Director may delay the secondary containment requirement for up to two years, based on a demonstration by the owner or operator that the unit substantially meets the standards of Section 31 of this Chapter. In making this demonstration, the owner or operator must:
  - ... (i) (I) Provide written notice to the Director of their request by February 18, 1993. This notification must describe the unit and its operating practices with specific reference to the performance of existing containment systems, and specific plans for retrofitting the unit with secondary containment;
  - ... (ii) (II) Respond to any comments from the Director on these plans within 30 days; and
  - ... (iii) (III) Fulfill the terms of the revised plans, if such plans are approved by the Director.
- 265.1101(c) (iii) Owners or operators of all containment buildings must:
- 265.1101(c)(1) (A) Use controls and practices to ensure containment of the hazardous waste within the unit; and, at a minimum:
  - ... (i) (I) Maintain the primary barrier to be free of significant cracks, gaps, corrosion, or other deterioration that could cause hazardous waste to be released from the primary barrier;
  - ... (ii) (II) Maintain the level of the stored/treated hazardous waste within the containment walls of the unit so that the height of any containment wall is not exceeded;
  - ... (iii) (III) Take measures to prevent the tracking of hazardous waste out of the unit by personnel or by equipment used in handling the waste. An area must be designated to decontaminate equipment and any rinsate must be collected and properly managed; and

- ...(iv) (IV) Take measures to control fugitive dust emissions such that any openings (doors, windows, vents, cracks, etc.) exhibit no visible emissions. In addition, all associated particulate collection devices (e.g., fabric filter, electrostatic precipitator) must be operated and maintained with sound air pollution control practices. This state of no visible emissions must be maintained effectively at all times during normal operating conditions, including when vehicles and personnel are entering and exiting the unit.
- 265.1101(c)(2) (B) Obtain certification by a qualified registered professional engineer that the containment building design meets the requirements of sections 31(b)(i) through (iii) of this Chapter. For units placed into operation prior to February 18, 1993, this certification must be placed in the facility's operating record (on-site files for generators who are not formally required to have operating records) no later than 60 days after the date of initial operation of the unit. After February 18, 1993, PE certification will be required prior to operation of the unit.
- 265.1101(c)(3) (C) Throughout the active life of the containment building, if the owner or operator detects a condition that could lead to or has caused a release of hazardous waste, must repair the condition promptly, in accordance with the following procedures.
- ...(i) (I) Upon detection of a condition that has led to a release of hazardous waste (e.g., upon detection of leakage from the primary barrier) the owner or operator must:
- ...(i)(A) (1.) Enter a record of the discovery in the facility operating record;
- ...(i)(B) (2.) Immediately remove the portion of the containment building affected by the condition from service;
- ...(i)(C) (3.) Determine what steps must be taken to repair the containment building, remove any leakage from the secondary collection system, and establish a schedule for accomplishing the cleanup and repairs; and
- ...(i)(D) (4.) Within seven (7) days after the discovery of the condition, notify the Director of the condition, and within fourteen (14) working days, provide a written notice to the Director with a description of the steps taken to repair the containment building, and the schedule for accomplishing the work.
- ...(ii) (II) The Director will review the information submitted, make a determination regarding whether the containment building must be removed from service completely or partially until repairs and cleanup are complete, and notify the owner or operator of the determination and the underlying rationale in writing.
- ...(iii) (III) Upon completing all repairs and cleanup the owner or operator must notify the Director in writing and provide a verification, signed by a qualified, registered professional engineer, that the repairs and cleanup have been completed according to the written plan submitted in accordance with Section 31(b)(iii)(c)(I)(4.) of this Chapter.
- 265.1101(c)(4) (D) Inspect and record in the facility's operating record, at least once every seven days, data gathered from monitoring equipment and leak detection equipment as well as the containment building and the area immediately surrounding the containment building to detect signs of releases of hazardous waste.



- 265.1101(d) (iv) For containment building that contains both areas with and without secondary containment, the owner or operator must:
- 265.1101(d)(1) (A) Design and operate each area in accordance with the requirements enumerated in sections 31(b)(i) through (iii) of this Chapter;
- 265.1101(d)(2) (B) Take measures to prevent the release of liquids or wet materials into areas without secondary containment; and
- 265.1101(d)(3) (C) Maintain in the facility's operating log a written description of the operating procedures used to maintain the integrity of areas without secondary containment.
- 265.1101(e) (v) Notwithstanding any other provision of this Section 31 of this Chapter, the Director may waive requirements for secondary containment for a permitted containment building where the owner or operator demonstrates that the only free liquids in the unit are limited amounts of dust suppression liquids required to meet occupational health and safety requirements, and where containment of managed wastes and liquids can be assured without a secondary containment system.
- 265.1102 (c) CLOSURE AND POST-CLOSURE CARE.
- 265.1102(a) (i) At closure of a containment building, the owner or operator must remove or decontaminate all waste residues, contaminated containment system components (liners, etc.), contaminated subsoils, and structures and equipment contaminated with waste and leachate, and manage them as hazardous waste unless Chapter 2, Section 1(c)(iv) of these rules and regulations applies. The closure plan, closure activities, cost estimates for closure, and financial responsibility for containment buildings must meet all of the requirements specified in Section 9 of this Chapter and Chapter 5 of these rules and regulations.
- 265.1102(b) (ii) If, after removing or decontaminating all residues and making all reasonable efforts to effect removal or decontamination of contaminated components, subsoils, structures, and equipment as required in Section 31(a)(i) of this Chapter, the owner or operator finds that not all contaminated subsoils can be practicably removed or decontaminated, he or she must close the facility and perform post-closure care in accordance with the closure and post-closure requirements that apply to landfills (Section 15(k) of this Chapter). In addition, for the purposes of closure, post-closure, and financial responsibility, such a containment building is then considered to be a landfill, and the owner or operator must meet all of the requirements for landfills specified in Section 9 of this Chapter and Chapter 5 of these rules and regulations.

265.1103-265.1110(d) - (k) RESERVED.

265/Subpart EE Section 32. HAZARDOUS WASTE MUNITIONS AND EXPLOSIVE STORAGE

265.1200 (a) APPLICABILITY. The requirements of Section 32 of this Chapter apply to owners or operators who store munitions and explosive hazardous wastes, except as] Section 1(a) of this Chapter provides otherwise. (NOTE: Depending on explosive hazards, hazardous waste munitions and explosives may also be managed in other types of storage units, including containment buildings (Section 31 of this Chapter), tanks (Section 11 of this Chapter), or containers (Section 10 of this Chapter); See Chapter 12, Section 19(f) of these rules and regulations for storage of waste military munitions).

265.1201 (b) DESIGN AND OPERATING STANDARDS.

265.1201(a) (i) Hazardous waste munitions and explosives storage units must be designed and operated with containment systems, controls, and monitoring, that:

..(a)(1) (A) Minimize the potential for detonation or other means of release of hazardous waste, hazardous constituents, hazardous decomposition products, or contaminated run-off, to the soil, ground water, surface water, and atmosphere;

..(a)(2) (B) Provide a primary barrier, which may be a container (including a shell) or tank, designed to contain the hazardous waste;

..(a)(3) (C) For wastes stored outdoors, provide that the waste and containers will not be in standing precipitation;

..(a)(4) (D) For liquid wastes, provide a secondary containment system that assures that any released liquids are contained and promptly detected and removed from the waste area, or vapor detection system that assures that any released liquids or vapors are promptly detected and an appropriate response taken (e.g., additional containment, such as overpacking, or removal from the waste area); and

..(a)(5) (E) Provide monitoring and inspection procedures that assure the controls and containment systems are working as designed and that releases that may adversely impact human health or the environment are not escaping from the unit.

265.1201(b) (ii) Hazardous waste munitions and explosives stored under this Section may be stored in one of the following:

..(b)(1) (A) Earth-covered magazines. Earth-covered magazines must be:

..(b)(1)(i) (I) Constructed of waterproofed, reinforced concrete or structural steel arches, with steel doors that are kept closed when not being accessed;

..(b)(1)(ii) (II) Designed and constructed:

..(ii)(A) (1.) To be of sufficient strength and thickness to support the weight of any explosives or munitions stored and any equipment used in the unit;

..(ii)(B) (2.) To provide working space for personnel and equipment in the unit; and

..(ii)(C) (3.) To withstand movement activities that occur in the unit; and

..(iii) (III) Located and designed, with walls and earthen covers that direct an explosion in the unit in a safe direction, so as to minimize the propagation of an explosion to adjacent units and to minimize other effects of any explosion.

..(b)(2) (B) Above-ground magazines. Above-ground magazines must be located and designed so as to minimize the propagation of an explosion to adjacent units and to minimize other effects of any explosion.

..b(3) (C) Outdoor or open storage areas. Outdoor or open storage areas must be located and designed so as to minimize the propagation of an explosion to adjacent units and to minimize other effects of any explosion.

265.1201(c)            (iii) Hazardous waste munitions and explosives must be stored in accordance with a Standard Operating Procedure specifying procedures to ensure safety, security, and environmental protection. If these procedures serve the same purpose as the security and inspection requirements of Section 4(e) of this Chapter, the preparedness and prevention procedures of Section 5 of this Chapter, and the contingency plan and emergency procedures requirements of Section 6 of this Chapter, then these procedures will be used to fulfill those requirements.

265.1201(d)            (iv) Hazardous waste munitions and explosives must be packaged to ensure safety in handling and storage.

265.1201(e)            (v) Hazardous waste munitions and explosives must be inventoried at least annually.

265.1201(f)            (vi) Hazardous waste munitions and explosives and their storage units must be inspected and monitored as necessary to ensure explosives safety and to ensure that there is no migration of contaminants out of the unit.

265.1202            (c) CLOSURE AND POST-CLOSURE CARE.

265.1202(a)            (i) At closure of a magazine or unit which stored hazardous waste under this Section, the owner or operator must remove or decontaminate all waste residues, contaminated containment system components, contaminated subsoils, and structures and equipment contaminated with waste, and manage them as hazardous waste unless Chapter 2, Section 1(c)(iv) of these rules and regulations applies. The closure plan, closure activities, cost estimates for closure, and financial responsibility for magazines or units must meet all of the requirements specified in Section 9 of this Chapter and Chapter 5 of these rules and regulations, except that the owner or operator may defer closure of the unit as long as it remains in service as a munitions or explosives magazine or storage unit.

265.1202(b)            (ii) If, after removing or decontaminating all residues and making all reasonable efforts to effect removal or decontamination of contaminated components, subsoils, structures, and equipment as required in Section 32(c)(i) of this Chapter, the owner or operator finds that not all contaminated subsoils can be practicably removed or decontaminated, he or she must close the facility and perform post-closure care in accordance with the closure and post-closure requirements that apply to landfills (Chapter 10, Section 13(k) of these rules and regulations).

Appendix A -- Recordkeeping Instructions

The recordkeeping provisions of Section 7(d) of this Chapter specify that an owner or operator must keep a written operating record at his facility. This appendix provides additional instructions for keeping portions of the operating record. See Section 7(d)(ii) of this Chapter for additional recordkeeping requirements.

The following information must be recorded, as it becomes available, and maintained in the operating record until closure of the facility in the following manner:

Records of each hazardous waste received, treated, stored, or disposed of at the facility which include the following:

(1) A description by its common name and the EPA Hazardous Waste Number(s) from Chapter 2 of these rules and regulations of this Chapter which apply to the waste. The waste description also must include the waste's physical form, i.e., liquid, sludge, solid, or contained gas. If the waste is not listed in Chapter 2, Section 4 of these rules and regulations, the description also must include the process that produced it (for example, solid filter cake from production of -- -- -- , EPA Hazardous Waste Number W051).

Each hazardous waste listed in Chapter 2, Section 4, and each hazardous waste characteristic defined in Chapter 2, Section 3, has a four-digit EPA Hazardous Waste Number assigned to it. This number must be used for recordkeeping and reporting purposes. Where a hazardous waste contains more than one listed hazardous waste, or where more than one hazardous waste characteristic applies to the waste, the waste description must include all applicable EPA Hazardous Waste Numbers.

(2) The estimated or manifest-reported weight, or volume and density, where applicable, in one of the units of measure specified in Table 1; and

TABLE 1

Unit of measure	Code <sup>1</sup>
Gallons	G
Gallons per Hour	E
Gallons per Day	U
Liters	L
Liters per Hour	H
Liters per Day	V
Short Tons per Hour	D
Metric Tons per Hour	W
Short Tons per Day	N
Metric Tons per Day	S
Pounds per Hour	J
Kilograms per Hour	R
Cubic Yards	Y
Cubic Meters	C
Acres	B
Acre-feet	A

Hectares	Q
Nectare-meter	F
Btu's per Hour	I

FOOTNOTE: <sup>1</sup>Single digit symbols are used here for data processing purposes.

(3) The method(s) (by handling code(s) as specified in Table 2) and date(s) of treatment, storage, or disposal.

Table 2 -- Handling Codes for Treatment, Storage, and Disposal Methods

Enter the handling code(s) listed below that most closely represents the technique(s) used at the facility to treat, store, or dispose of each quantity of hazardous waste received.

1. Storage

- S01 Container (barrel, drum, etc.)
- S02 Tank
- S03 Waste Pile
- S04 Surface Impoundment
- S05 Drip Pad
- S06 Containment Building (Storage)
- S99 Other Storage (specify)

2. Treatment

(a) Thermal Treatment -

- T06 Liquid injection incinerator
- T07 Rotary kiln incinerator
- T08 Fluidized bed incinerator
- T09 Multiple hearth incinerator
- T10 Infrared furnace incinerator
- T11 Molten salt destructor
- T12 Pyrolysis
- T13 Wet Air oxidation
- T14 Calcination
- T15 Microwave discharge
- T18 Other (specify)

(b) Chemical Treatment -

- T19 Absorption mound
- T20 Absorption field
- T21 Chemical fixation
- T22 Chemical oxidation
- T23 Chemical precipitation
- T24 Chemical reduction
- T25 Chlorination
- T26 Chlorinolysis
- T27 Cyanide destruction
- T28 Degradation
- T29 Detoxification
- T30 Ion exchange
- T31 Neutralization
- T32 Ozonation
- T33 Photolysis
- T34 Other (specify)

(c) Physical Treatment -

- (1) Separation of components

T35 Centrifugation  
T36 Clarification  
T37 Coagulation  
T38 Decanting  
T39 Encapsulation  
T40 Filtration  
T41 Flocculation  
T42 Flotation  
T43 Foaming  
T44 Sedimentation  
T45 Thickening  
T46 Ultrafiltration  
T47 Other (specify)

(2) Removal of Specific Components

T48 Absorption-molecular sieve  
T49 Activated carbon  
T50 Blending  
T51 Catalysis  
T52 Crystallization  
T53 Dialysis  
T54 Distillation  
T55 Electrodialysis  
T56 Electrolysis  
T57 Evaporation  
T58 High gradient magnetic separation  
T59 Leaching  
T60 Liquid ion exchange  
T61 Liquid-liquid extraction  
T62 Reverse osmosis  
T63 Solvent recovery  
T64 Stripping  
T65 Sand filter  
T66 Other (specify)

(d) Biological Treatment -

T67 Activated sludge  
T68 Aerobic lagoon  
T69 Aerobic tank  
T70 Anaerobic tank  
T71 Composting  
T72 Septic tank  
T73 Spray irrigation  
T74 Thickening filter  
T75 Tricking filter  
T76 Waste stabilization pond  
T77 Other (specify)  
T78 [Reserved]  
T79 [Reserved]

(e) Boilers and Industrial Furnaces -

T80 Boiler  
T81 Cement Kiln  
T82 Lime Kiln  
T83 Aggregate Kiln  
T84 Phosphate Kiln  
T85 Coke Oven  
T86 Blast Furnace  
T87 Smelting, Melting, or Refining Furnace  
T88 Titanium Dioxide Chloride Process Oxidation Reactor

- T89 Methane Reforming Furnace
- T90 Pulping Liquor Recovery Furnace
- T91 Combustion Device Used in the Recovery of Sulfur Values  
From Spent Sulfuric Acid
- T92 Halogen Acid Furnaces
- T93 Other Industrial Furnaces Listed in Chapter 1, Section  
1(f)(i) ~~{40 CFR 260.10}~~ (specify)
- (f) Other Treatment
- T94 Containment Building (Treatment)
- 3. Disposal
  - D79 Underground injection
  - D80 Landfill
  - D81 Land treatment
  - D82 Ocean disposal
  - D83 Surface impoundment (to be closed as a landfill)
  - D99 Other Disposal (specify)
- 4. Miscellaneous (Chapter 10, Section 23 ~~{Subpart X}~~)
  - X01 Open Burning/Open Detonation
  - X02 Mechancial Processing
  - X03 Thermal Unit
  - X04 Geologic Repository
  - X99 Other Chapter 10, Section 23 (specify)

Appendix B -- [Reserved]



Appendix C - EPA Interim Primary Drinking Water Standards

Parameter	Maximum level (mg/l)
Arsenic	0.05
Barium	1.0
Cadmium	0.01
Chromium	0.05
Fluoride	1.4-2.4
Lead	0.05
Mercury	0.002
Nitrate (as N)	10
Selenium	0.01
Silver	0.05
Endrin	0.0002
Lindane	0.004
Methoxychlor	0.1
Toxaphene	0.005
2,4-D	0.1
2,4,5-TP Silver	0.01
Radium	5 pCi/l
Gross Alpha	15 pCi/l
Gross Beta	4 millirem/yr
Turbidity	1/TU
Coliform Bacteria	1/100 ml

Comment: Turbidity is applicable only to surface water supplies.

## Appendix D -- Tests for Significance

As required in Section 8(d)(ii) of this Chapter the owner or operator must use the Student's t-test to determine statistically significant changes in the concentration or value of an indicator parameter in periodic ground-water samples when compared to the initial background concentration or value of that indicator parameter. The comparison must consider individually each of the wells in the monitoring system. For three of the indicator parameters (specific conductance, total organic carbon, and total organic halogen) a single-tailed Student's t-test must be used to test at the 0.01 level of significance for significant increases over background. The difference test for pH must be a two-tailed Student's t-test at the overall 0.01 level of significance.

The student's t-test involves calculation of the value of a t-statistic for each comparison of the mean (average) concentration or value (based on a minimum of four replicate measurements) of an indicator parameter with its initial background concentration or value. The calculated value of the t-statistic must then be compared to the value of the t-statistic found in a table for t-test of significance at the specified level of significance. A calculated value of t which exceeds the value of t found in the table indicates a statistically significant change in the concentration or value of the indicator parameter.

Formulae for calculation of the t-statistic and tables for t-test of significance can be found in most introductory statistics texts.

Appendix E -- Examples of Potentially Incompatible Waste

Many hazardous wastes, when mixed with other waste or materials at a hazardous waste facility, can produce effects which are harmful to human health and the environment, such as (1) heat or pressure, (2) fire or explosion, (3) violent reaction, (4) toxic dusts, mists, fumes, or gases, or (5) flammable fumes or gases.

Below are examples of potentially incompatible wastes, waste components, and materials, along with the harmful consequences which result from mixing materials in one group with materials in another group. The list is intended as a guide to owners or operators of treatment, storage, and disposal facilities, and to enforcement and permit granting officials, to indicate the need for special precautions when managing these potentially incompatible waste materials or components.

This list is not intended to be exhaustive. An owner or operator must, as the regulations require, adequately analyze his wastes so that he can avoid creating uncontrolled substances or reactions of the type listed below, whether they are listed below or not.

It is possible for potentially incompatible wastes to be mixed in a way that precludes a reaction (e.g., adding acid to water rather than water to acid) or that neutralizes them (e.g., a strong acid mixed with a strong base), or that controls substances produced (e.g., by generating flammable gases in a closed tank equipped so that ignition cannot occur, and burning the gases in an incinerator).

In the lists below, the mixing of a Group A material with a Group B material may have the potential consequence as noted.

Group 1-A	Group 1-B
Acetylene sludge	Acid sludge
Akaline caustic liquids	Acid and water
Alkaline cleaner	Battery acid
Alkaline corrosive liquids	Chemical cleaners
Alkaline corrosive battery fluid	Electrolyte, acid
Caustic wastewater	Etching acid liquid or solvent
Lime sludge and other corrosive alkalies	Pickling liquor and other corrosive acids
Lime wastewater	Spent acid
Lime and water	Spent mixed acid
Spent caustic	Spent sulfuric acid

Potential consequences: Heat generation; violent reaction.

Group 2-A	Group 2-B

Aluminum Beryllium Calcium Lithium Magnesium Potassium Sodium Zinc powder Other reactive metals and metal hydrides	Any waste in Group 1-A or 1-B
---	-------------------------------

Potential consequences: Fire or explosion; generation of flammable hydrogen gas.

Group 3-A	Group 3-B
Alcohols	Any concentrated waste in Groups 1-A or 1-B
Water	Calcium Lithium Metal hydrides Potassium $\text{SO}_2\text{Cl}_2$ , $\text{SOCl}_2$ , $\text{PCl}_3$ , $\text{CH}_3\text{SiCl}_3$ Other water-reactive waste

Potential consequences: Fire, explosion, or heat generation; generation of flammable or toxic gases.

Group 4-A	Group 4-B
Alcohols	Concentrated Group 1-A or 1-B wastes
Aldehydes Halogenated hydrocarbons Nitrated hydrocarbons Unsaturated hydrocarbons Other reactive organic compounds and solvents	Group 2-A wastes

Potential consequences: Fire, explosion, or violent reaction.

Group 5-A	Group 5-B
Spent cyanide and sulfide solutions	Group 1-B wastes

Potential consequences: Generation of toxic hydrogen cyanide or hydrogen sulfide gas.

Group 6-A	Group 6-B
Chlorates	Acetic acid and other organic acids
Chlorine	Concentrated mineral acids
Chlorites	Group 2-A wastes
Chromic acid	Group 4-A wastes
Hyphochlorites	Other flammable and combustible wastes
Nitrates	
Nitric acid, fuming	
Perchlorates	
Permanganates	
Peroxides	
Other strong oxidizers	

Potential consequences: Fire, explosion, or violent reaction.

Source: "Law, Regulations, and Guidelines for Handling of Hazardous Waste." California Department of Health, February 1975.

Appendix F to Chapter 11 - Compounds with Henry's Law Constant Less Than 0.1 Y/X (at 25 degrees Celsius)

Compound name	CAS No.
Acetaldol	107-89-1
Acetamide	60-35-5
2-Acetylaminofluorene	53-96-3
3-Acetyl-5-hydroxypiperidine	-----
3-Acetylpiperidine	618-42-8
1-Acetyl-2-thiourea	591-08-2
Acrylamide	79-06-1
Acrylic acid	79-10-7
Adenine	73-24-5
Adipic acid	124-04-9
Adiponitrile	111-69-3
Alachlor	15972-60-8
Aldicarb	116-06-3
Ametryn	834-12-8
4-Aminobiphenyl	92-67-1
4-Aminopyridine	504-24-5
Aniline	62-53-3
o-Anisidine	90-04-0
Anthraquinone	84-65-1
Atrazine	1912-24-9
Benzeneearsonic acid	98-05-5
Benzenesulfonic acid	98-11-3
Benzidine	92-87-5
Benzo(a)anthracene	56-55-3
Benzo(k)fluoranthene	207-08-9
Benzoic acid	65-85-0
Benzo(g,h,i)perylene	191-24-2
Benzo(a)pyrene	50-32-8
Benzyl alcohol	100-51-6
gamma-BHC	58-89-9
Bis(2-ethylhexyl)phthalate	117-81-7
Bromochloromethyl acetate	-----
Bromoxynil	1689-84-5
Butyric acid	107-92-6
Caprolactam (hexahydro-2H-azepin-2-one)	105-60-2
Catechol (o-dihydroxybenzene)	120-80-9
Cell wall	-----
Chlorhydrin (3-Chloro-1,2-propanediol)	96-24-2

Compound name	CAS No.
Chloroacetic acid	79-11-8
2-Chloroacetophenone	93-76-5
p-Chloroaniline	106-47-8
p-Chlorobenzophenone	134-85-0
Chlorobenzilate	510-15-6
p-Chloro-m-cresol (6-chloro-m-cresol)	59-50-7
3-Chloro-2,5-diketopyrrolidine	-----
Chloro-1,2-ethane diol	-----
4-Chlorophenol	106-48-9
Chlorophenol polymers (2-chlorophenol & 4-chlorophenol)	95-57-8 & 106-48-9
1-(o-Chlorophenyl)thiourea	5344-82-1
Chrysene	218-01-9
Citric acid	77-92-9
Creosote	8001-58-9
m-Cresol	108-39-4
o-Cresol	95-48-7
p-Cresol	106-44-5
Cresol (mixed isomers)	1319-77-3
4-Cumylphenol	27576-86
Cyanide	57-12-5
4-Cyanomethyl benzoate	-----
Diazinon	333-41-5
Dibenzo(a,h)anthracene	53-70-3
Dibutylphthalate	84-74-2
2,5-Dichloroaniline (N,N'-dichloroaniline)	95-82-9
2,6-Dichlorobenzonitrile	1194-65-6
2,6-Dichloro-4-nitroaniline	99-30-9
2,5-Dichlorophenol	333-41-5
3,4-Dichlorotetrahydrofuran	3511-19
Dichlorvos (DDVP)	62737
Diethanolamine	111-42-2
N,N-Diethylaniline	91-66-7
Diethylene glycol	111-46-6
Diethylene glycol dimethyl ether (dimethyl Carbitol)	111-96-6
Diethylene glycol monobutyl ether (butyl Carbitol)	112-34-5
Diethylene glycol monoethyl ether acetate (Carbitol acetate)	112-15-2
Diethylene glycol monoethyl ether (Carbitol Cellosolve)	111-90-0
Diethylene glycol monomethyl ether (methyl Carbitol)	111-77-3
N,N'-Diethylhydrazine	1615-80-1
Diethyl (4-methylumbelliferyl) thionophosphate	299-45-6

Compound name	CAS No.
Diethyl phosphorothioate	126-75-0
N,N'-Diethylpropionamide	15299-99-7
Dimethoate	60-51-5
2,3-Dimethoxystrychnidin-10-one	357-57-3
4-Dimethylaminoazobenzene	60-11-7
7,12-Dimethylbenz(a)anthracene	57-97-6
3,3-Dimethylbenzidine	119-93-7
Dimethylcarbamoyl chloride	79-44-7
Dimethyldisulfide	624-92-0
Dimethylformamide	68-12-2
1,1-Dimethylhydrazine	57-14-7
Dimethylphthalate	131-11-3
Dimethylsulfone	67-71-0
Dimethylsulfoxide	67-68-5
4,6-Dinitro-o-cresol	534-52-1
1,2-Diphenylhydrazine	122-66-7
Dipropylene glycol (1,1'-oxydi-2-propanol)	110-98-5
Endrin	72-20-8
Epinephrine	51-43-4
mono-Ethanolamine	141-43-5
Ethyl carbamate (urethane)	5-17-96
Ethylene glycol	107-21-1
Ethylene glycol monobutyl ether (butyl Cellosolve)	111-76-2
Ethylene glycol monoethyl ether (Cellosolve)	110-80-5
Ethylene glycol monoethyl ether acetate (Cellosolve acetate)	111-15-9
Ethylene glycol monomethyl ether (methyl Cellosolve)	109-86-4
Ethylene glycol monophenyl ether (phenyl Cellosolve)	122-99-6
Ethylene glycol monopropyl ether (propyl Cellosolve)	2807-30-9
Ethylene thiourea (2-imidazolidinethione)	9-64-57
4-Ethylmorpholine	100-74-3
3-Ethylphenol	620-17-7
Fluoroacetic acid, sodium salt	62-74-8
Formaldehyde	50-00-0
Formamide	75-12-7
Formic acid	64-18-6
Fumaric acid	110-17-8
Glutaric acid	110-94-1
Glycerin (Glycerol)	56-81-5
Glycidol	556-52-5
Glycinamide	598-41-4
Glyphosate	1071-83-6



Compound name	CAS No.
Guthion	86-50-0
Hexamethylene-1,6-diisocyanate (1,6-diisocyanatohexane)	822-06-0
Hexamethyl phosphoramidate	680-31-9
Hexanoic acid	142-62-1
Hydrazine	302-01-2
Hydrocyanic acid	74-90-8
Hydroquinone	123-31-9
Hydroxy-2-propionitrile (hydracrylonitrile)	109-78-4
Indeno (1,2,3-cd) pyrene	193-39-5
Lead acetate	301-04-2
Lead subacetate (lead acetate, monobasic)	1335-32-6
Leucine	61-90-5
Malathion	121-75-5
Maleic acid	110-16-7
Maleic anhydride	108-31-6
Mesityl oxide	141-79-7
Methane sulfonic acid	75-75-2
Methomyl	16752-77-5
p-Methoxyphenol	150-76-5
Methyl acrylate	96-33-3
4,4'-Methylene-bis-(2-chloroaniline)	101-14-4
4,4'-Methylenediphenyl diisocyanate (diphenyl methane diisocyanate)	101-68-8
4,4'-Methylenedianiline	101-77-9
Methylene diphenylamine (MDA)	-----
5-Methylfurfural	620-02-0
Methylhydrazine	60-34-4
Methyliminoacetic acid	-----
Methyl methane sulfonate	66-27-3
1-Methyl-2-methoxyaziridine	-----
Methylparathion	298-00-0
Methyl sulfuric acid (sulfuric acid, dimethyl ester)	77-78-1
4-Methylthiophenol	106-45-6
Monomethylformamide (N-methylformamide)	123-39-7
Nabam	142-59-6
alpha-Naphthol	90-15-3
beta-Naphthol	135-19-3
alpha-Naphthylamine	134-32-7
beta-Naphthylamine	91-59-8
Neopentyl glycol (dimethylolpropane)	126-30-7
Niacinamide	98-92-0

Compound name	CAS No.
o-Nitroaniline	88-74-4
Nitroglycerin	55-63-0
2-Nitrophenol	88-75-5
4-Nitrophenol	100-02-7
N-Nitrosodimethylamine	62-75-9
Nitrosoguanidine	674-81-7
N-Nitroso-n-methylurea	684-93-5
N-Nitrosomorpholine (4-nitrosomorpholine)	59-89-2
Oxalic acid	144-62-7
Parathion	56-38-2
Pentaerythritol	115-77-5
Phenacetin	62-44-2
Phenol	108-95-2
Phenylacetic acid	103-82-2
m-Phenylene diamine	108-45-2
o-Phenylene diamine	95-54-5
p-Phenylene diamine	106-50-3
Phenyl mercuric acetate	62-38-4
Phorate	298-02-2
Phthalic anhydride	85-44-9
alpha-Picoline (2-methyl pyridine)	109-06-8
1,3-Propane sulfone	1120-71-4
beta-Propiolactone	57-57-8
Proporur (Baygon)	-----
Propylene glycol	57-55-6
Pyrene	129-00-0
Pyridinium bromide	39416-48-3
Quinoline	91-22-5
Quinone (p-benzoquinone)	106-51-4
Resorcinol	108-46-3
Simazine	122-34-9
Sodium acetate	127-09-3
Sodium formate	141-53-7
Strychnine	57-24-9
Succinic acid	110-15-6
Succinimide	123-56-8
Sulfanilic acid	121-47-1
Terephthalic acid	100-21-0
Tetraethyldithiopyrophosphate	3689-24-5
Tetraethylenepentamine	112-57-2
Thiofanox	39196-18-4

Compound name	CAS No.
Thiosemicarbazide	79-19-6
2,4-Toluenediamine	95-80-7
2,6-Toluenediamine	823-40-5
3,4-Toluenediamine	496-72-0
2,4-Toluene diisocyanate	584-84-9
p-Toluic acid	99-94-5
m-Toluidine	108-44-1
1,1,2-Trichloro-1,2,2-trifluoroethane	76-13-1
Triethanolamine	102-71-6
Triethylene glycol dimethyl ether	-----
Tripropylene glycol	24800-44-0
Warfarin	81-81-2
3,4-Xylenol (3,4-dimethylphenol)	95-65-8